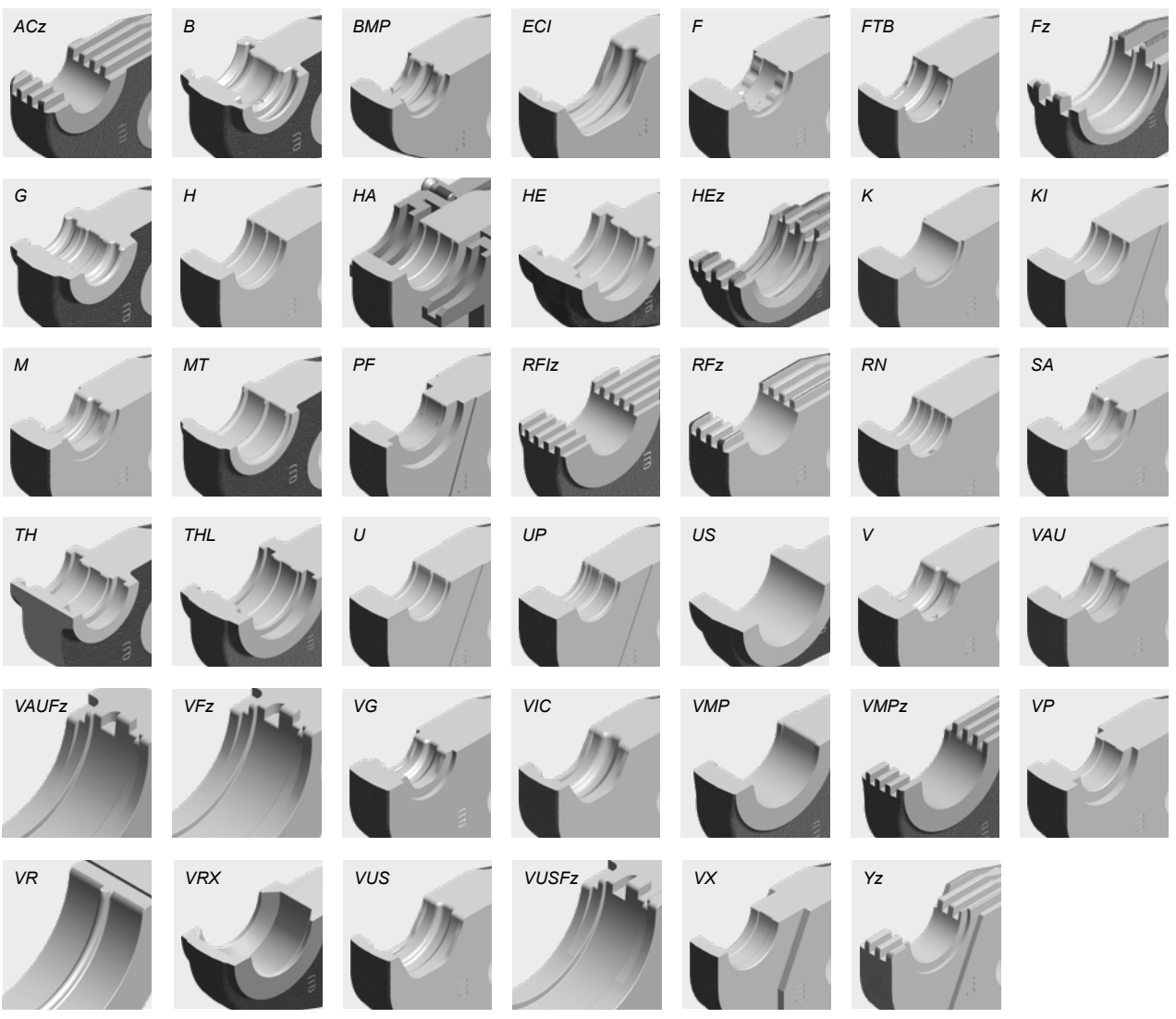


ROLLER'S *pressing tongs* ROLLER'S *pressing rings*



German Top Quality



ROLLER'S pressing tongs (PZ-2B)

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses



ROLLER'S pressing tongs (PZ-4G)



ROLLER'S pressing tongs (PZ-S)



**ROLLER'S pressing ring (PR-3S)
ROLLER'S pressing ring XL (PR-3S)**



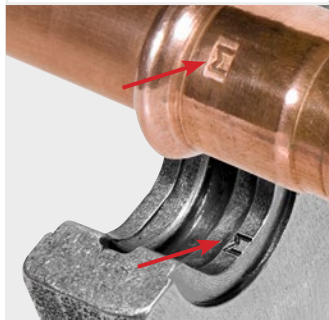
ROLLER'S pressing ring (PR-3B)



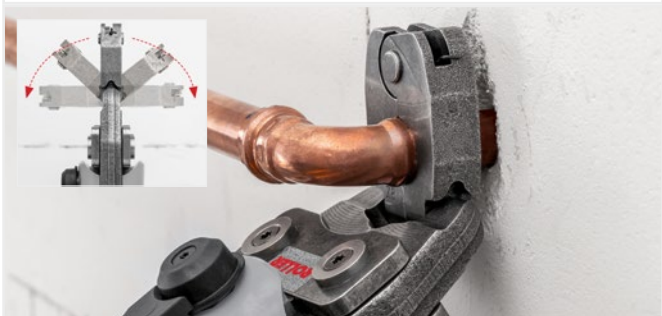
ROLLER'S pressing ring (PR-2B)



Impression on pressed fitting for traceability according to EN 1775:2007.



ROLLER'S Pressing S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.



Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22V ACC / Mini S 22V ACC and other makes)

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22V ACC with 45 kN thrust, see the table below.
- **Choose your own pressing tongs / pressing rings / pressing rings XL!**
Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 102–140.
Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 140.
- **ROLLER'S pressing tongs (PZ-2B)**
Standard version with 2 tilttable monoblock pressing jaws
All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.
ROLLER'S ACz, Fz, RFz, RFlz, VMPz pressing tongs with teeth prevent burr formation on the pressfitting (**Patent EP 2 027 971**)
- **ROLLER'S pressing tongs (PZ-4G)**
with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions
- **ROLLER'S pressing tongs (PZ-S)**
with one fixed and two jointed, tilttable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)**
with 3 pressing segments, 2 of which are tilttable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 140.
- **ROLLER'S pressing ring (PR-3B)**
with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 140.
VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-2B)**
with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 140.
- **ROLLER'S pressing ring S (PR-2B)**
Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 140. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|---|-------------------------------|--------------------------|----------|-------------------|----------------------|---|--------------------------|----------|--------|
| AC-FIX PRESS (Global Piping Systems) | H 12* | | 570300 | 168,10 | AHLSSELL | V 12 | | 570107 | 154,61 |
| | H 16* | | 570320 | 168,10 | A-press | V 15 | | 570115 | 154,61 |
| | H 20* | | 570350 | 168,10 | elförzinkad V | V 18 | | 570125 | 154,61 |
| | H 25* | | 570360 | 168,10 | | V 22 | | 570135 | 154,61 |
| | H 32 | | 570380 | 168,10 | | V 28 | | 570145 | 154,61 |
| | RFz 12* | | 571320 | 194,05 | | V 35 | | 570155 | 154,61 |
| | RFz 16* | | 571325 | 194,05 | | V 42 | | 570165 | 360,13 |
| | RFz 20* | | 571330 | 194,05 | | V 54 | | 570175 | 370,51 |
| | RFz 25 | | 571335 | 194,05 | | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | RFz 32 | | 571340 | 194,05 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | U 16* | | 570765 | 174,33 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | U 20* | | 570775 | 174,33 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | U 25* | | 570780 | 174,33 | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | U 32 | | 570785 | 204,43 | | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| | VX 16* | | 571635 | 214,81 | AHLSSELL | M 12 | | 570100 | 154,61 |
| | VX 20* | | 571640 | 214,81 | A-press koppar M | M 15 | | 570110 | 154,61 |
| | | | | | | M 18 | | 570120 | 154,61 |
| | | | | | | M 22 | | 570130 | 154,61 |
| | | | | | | M 28 | | 570140 | 154,61 |
| | | | | | M 35 | | 570150 | 154,61 | |
| | | | | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | | | | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | | | | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579101 R | 1.161,47 | |
| | | | | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579110 R | 1.355,58 | |
| | | | | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579111 R | 1.355,58 | |
| | | | | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | | | | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| | | | | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | | | | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | | | | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| | | | | AHLSSELL | V 12 | | 570107 | 154,61 | |
| | | | | A-press koppar V | V 15 | | 570115 | 154,61 | |
| | | | | | V 18 | | 570125 | 154,61 | |
| | | | | | V 22 | | 570135 | 154,61 | |
| | | | | | V 28 | | 570145 | 154,61 | |
| | | | | | V 35 | | 570155 | 154,61 | |
| | | | | | V 42 | | 570165 | 360,13 | |
| | | | | | V 54 | | 570175 | 370,51 | |
| | | | | | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 | |
| | | | | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | |
| | | | | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | |
| | | | | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | |
| | | | | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | |
| | | | | | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | |
| | | | | AHLSSELL | M 15 | | 570110 | 154,61 | |
| | | | | A-press rostfritt | M 18 | | 570120 | 154,61 | |
| | | | | | M 22 | | 570130 | 154,61 | |
| | | | | | M 28 | | 570140 | 154,61 | |
| | | | | | M 35 | | 570150 | 154,61 | |
| | | | | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | | | | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | | | | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579101 R | 1.161,47 | |
| | | | | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579110 R | 1.355,58 | |
| | | | | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579111 R | 1.355,58 | |
| | | | | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | | | | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| | | | | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | | | | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | | | | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| | | | | AIRBEL | M 15 | | 570110 | 154,61 | |
| | | | | PRESSCLIM | M 18 | | 570120 | 154,61 | |
| | | | | | M 22 | | 570130 | 154,61 | |
| | | | | | M 28 | | 570140 | 154,61 | |
| | | | | | M 35 | | 570150 | 154,61 | |
| | | | | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | | | | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | | | | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579101 R | 1.161,47 | |
| | | | | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579110 R | 1.355,58 | |
| | | | | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579111 R | 1.355,58 | |
| | | | | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | | | | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| | | | | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | | | | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | | | | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|-----------------|------------------------------------|---|----------|----------|-------------------|-------------------------------|---|----------|----------|
| ASSOTHERM | M 15 | | 570110 | 154,61 | ASSOTHERM | M 15 | | 570110 | 154,61 |
| IPC-RAC | M 18 | | 570120 | 154,61 | IPR-RRA | M 18 | | 570120 | 154,61 |
| Carbon Steel | M 22 | | 570130 | 154,61 | Copper | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 | | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 | | M 35 | | 570150 | 154,61 |
| | M 42 (PZ-4G) | | 570160 | 498,19 | | M 42 (PZ-4G) | | 570160 | 498,19 |
| | M 54 (PZ-4G) | | 570170 | 498,19 | | M 54 (PZ-4G) | | 570170 | 498,19 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| ASSOTHERM | M 15 | | 570110 | 154,61 | ASSOTHERM | M 15 | | 570110 | 154,61 |
| IPI-RAX | M 18 | | 570120 | 154,61 | IPR-RRA | M 18 | | 570120 | 154,61 |
| Inox | M 22 | | 570130 | 154,61 | Copper Gas | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 | | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 | | M 35 | | 570150 | 154,61 |
| | M 42 (PZ-4G) | | 570160 | 498,19 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 54 (PZ-4G) | | 570170 | 498,19 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | ASTM F 1807 | US 3/8" | | 571450 | 211,70 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | (Fittings with | US 1/2" | | 571455 | 211,70 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | Copper Crimp | US 3/8" | | 571460 | 211,70 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | Ring for PEX | US 1" | | 571465 | 211,70 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | tubing) | US 1 1/4" | | 571470 | 211,70 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | US 1 1/2" | | 571475 | 211,70 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | US 2" | | 571477 | 285,40 |
| ASSOTHERM | M 15 | | 570110 | 154,61 | ATUSA ITALIA | M 15 | | 570110 | 154,61 |
| IPI-RAX | M 18 | | 570120 | 154,61 | INSTALPRESS | M 18 | | 570120 | 154,61 |
| Inox Gas | M 22 | | 570130 | 154,61 | CARBON STEEL | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 | PRESS FITTINGS | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 | | M 35 | | 570150 | 154,61 |
| | M 42 (PZ-4G) | | 570160 | 498,19 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PZ-4G) | | 570170 | 498,19 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 76,1 XL (PR-3S) | Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 88,9 G XL (PR-3S) ⁷⁾ | Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 108,0 G XL (PR-3S) ⁷⁾ | Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | ATUSA ITALIA | M 15 | | 570110 | 154,61 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | INSTALPRESS | M 18 | | 570120 | 154,61 |
| ASSOTHERM | H 16* | | 570320 | 168,10 | STAINLESS STEEL | M 22 | | 570130 | 154,61 |
| IPM-Multistrato | H 20* | | 570350 | 168,10 | PRESS FITTINGS | M 28 | | 570140 | 154,61 |
| | H 26* | | 570370 | 168,10 | | M 35 | | 570150 | 154,61 |
| | H 32 | | 570380 | 168,10 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | TH 16* | | 570460 | 186,32 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | TH 20* | | 570470 | 186,32 | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | TH 26* | | 570475 | 186,32 | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | TH 32 | | 570480 | 186,32 | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | THL 32 | | 570487 | 186,32 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | TH 40 | | 570485 | 246,99 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | TH 50 (PZ-S) | | 572400 | 645,58 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | TH 63 (PZ-S) | | 572405 | 645,58 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | AUSTEC | TH 16* | | 570460 | 186,32 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | PEX-B, PEX-AL-PEX | TH 20* | | 570470 | 186,32 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | (AUS) | TH 25* | | 570495 | 186,32 |
| | U 16* | | 570765 | 174,33 | | TH 32 | | 570480 | 186,32 |
| | U 20* | | 570775 | 174,33 | | U 16* | | 570765 | 174,33 |
| | U 26* ¹²⁾ | | 570750 | 204,43 | | U 20* | | 570775 | 174,33 |
| | U 32 | | 570785 | 204,43 | | U 25* | | 570780 | 174,33 |
| | | | | | | U 32 | | 570785 | 204,43 |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|---|-------------------------------|--------------------------|----------|--------|
| BRASSTECH MULTIthermoSAN Brasspress | B 16* | | 570850 | 203,40 |
| | B 20* | | 570860 | 203,40 |
| | B 26 | | 570870 | 224,16 |
| | B 32 | | 570880 | 224,16 |
| | F 16* | | 570717 | 177,45 |
| | F 20* | | 570727 | 177,45 |
| | F 26* | | 570730 | 191,98 |
| | F 16 S (PR-2B)** | Z8 | 574728 R | 124,51 |
| | F 20 S (PR-2B)** | Z8 | 574730 R | 124,51 |
| | F 26 S (PR-2B)** | Z8 | 574732 R | 124,51 |
| | H 16* | | 570320 | 168,10 |
| | H 18* | | 570340 | 168,10 |
| | H 20* | | 570350 | 168,10 |
| | H 26* | | 570370 | 168,10 |
| | TH 16* | | 570460 | 186,32 |
| | TH 18* | | 570465 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 18* | | 570770 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 26* ¹²⁾ | | 570750 | 204,43 |
| | U 32 | | 570785 | 204,43 |
| | C | | | |
| Cello Products >B< Press | VUS ½" (OD 15,9 mm) | | 571770 | 186,79 |
| | VUS ¾" (OD 22,2 mm) | | 571775 | 186,79 |
| | VUS 1" (OD 28,6 mm) | | 571780 | 186,79 |
| | VUS 1¼" (OD 34,9 mm) | | 571785 | 186,79 |
| | VUS 1½" (OD 41,3 mm) | | 571790 | 360,13 |
| | VUS 2" (OD 54,0 mm) | | 571795 | 370,51 |
| CGR DYNAFLU multicouche | H 16* | | 570320 | 168,10 |
| | H 20* | | 570350 | 168,10 |
| | H 26* | | 570370 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 26* ¹²⁾ | | 570750 | 204,43 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| U 63 (PR-3B) | Z4 | 572837 R | 733,81 | |
| U 63 (PZ-S) | | 572365 | 645,58 | |
| CGR DYNAFLU PER | H 12* | | 570300 | 168,10 |
| | H 16* | | 570320 | 168,10 |
| | H 20* | | 570350 | 168,10 |
| | H 25* | | 570360 | 168,10 |
| | RFz 12* | | 571320 | 194,05 |
| | RFz 16* | | 571325 | 194,05 |
| | RFz 20* | | 571330 | 194,05 |
| | RFz 25 | | 571335 | 194,05 |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|----------------------|-------------------------------|--------------------------|----------|--------|--------|
| CHIALI CHIALIPEX | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | TH 40 | | 570485 | 246,99 | |
| | TH 50 (PZ-S) | | 572400 | 645,58 | |
| | TH 63 (PZ-S) | | 572405 | 645,58 | |
| | Climatrix | H 16* | | 570320 | 168,10 |
| | | H 20* | | 570350 | 168,10 |
| | Climatrix Rhinopex | U 16* | | 570765 | 174,33 |
| | | U 20* | | 570775 | 174,33 |
| U 26* ¹²⁾ | | | 570750 | 204,43 | |
| TH 14* | | | 570455 | 186,32 | |
| TH 16* | | | 570460 | 186,32 | |
| TH 18* | | | 570465 | 186,32 | |
| TH 20* | | | 570470 | 186,32 | |
| TH 26* | | | 570475 | 186,32 | |
| TH 32 | | | 570480 | 186,32 | |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 | |
| TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | |
| TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | |
| TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | | |
| Climatrix | TH 11,6* | | 570482 | 186,32 | |
| | TH 16* | | 570460 | 186,32 | |
| Variotherm | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| System TH | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| ClouSet | TH 16* | | 570460 | 186,32 | |
| | TH 18* | | 570465 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | RFz 12* | | 571320 | 194,05 | |
| | RFz 16* | | 571325 | 194,05 | |
| | RFz 20* | | 571330 | 194,05 | |
| | RFz 25 | | 571335 | 194,05 | |
| Comap | TH 14* | | 570455 | 186,32 | |
| | TH 16* | | 570460 | 186,32 | |
| Multiskin | TH 18* | | 570465 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| PEX Press | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | THL 32 | | 570487 | 186,32 | |
| | TH 40 | | 570485 | 246,99 | |
| | TH 50 (PZ-S) | | 572400 | 645,58 | |
| | TH 63 (PZ-S) | | 572405 | 645,58 | |
| | THz 75 (PR-3B) | Z4 | 572829 R | 609,25 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | |
| | U 14* | | 570760 | 174,33 | |
| | U 16* | | 570765 | 174,33 | |
| | U 18* | | 570770 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | U 32 | | 570785 | 204,43 | |
| | U 40 | | 570790 | 249,07 | |
| | U 50 | | 570795 | 298,89 | |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 | |
| | U 63 (PZ-S) | | 572365 | 645,58 | |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 | |
| H 14* | | 570310 | 168,10 | | |
| H 16* | | 570320 | 168,10 | | |
| H 18* | | 570340 | 168,10 | | |
| H 20* | | 570350 | 168,10 | | |
| H 26* | | 570370 | 168,10 | | |
| H 32 | | 570380 | 168,10 | | |
| H 40 (PZ-4G) | | 570390 | 565,67 | | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|---|--|--------------------------|---|----------|----------|
| Conex Bänninger >B< Press | V 12 | | 570107 | 154,61 | |
| | V 14 | | 570112 | 154,61 | |
| | V 15 | | 570115 | 154,61 | |
| | V 16 | | 570117 | 154,61 | |
| | V 18 | | 570125 | 154,61 | |
| | V 22 | | 570135 | 154,61 | |
| | V 28 | | 570145 | 154,61 | |
| | V 35 | | 570155 | 154,61 | |
| | V 42 | | 570165 | 360,13 | |
| | V 54 | | 570175 | 370,51 | |
| | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 | |
| | V 14 S (PR-2B) | Z8 | 574800 R | 124,51 | |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | |
| | V 16 S (PR-2B) | Z8 | 574802 R | 124,51 | |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | |
| | M 15 | | 570110 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 | | 570140 | 154,61 | |
| Conex Bänninger >B< Press XL copper | VFz 64,0 (PR-3B) | Z5 | 572815 R | 609,25 | |
| | CBVFz 66,7 (PR-3B) | Z5 | 572847 R | 609,25 | |
| | VFz 76,1 (PR-3B) ⁶⁾ | Z5 | 572816 R | 609,25 | |
| | VFz 88,9 (PR-3B) ⁶⁾ | Z5 | 572817 R | 645,58 | |
| | VFz 108,0 (PR-3B) ⁶⁾ | Z5 | 572818 R | 645,58 | |
| Conex Bänninger >B< Press carbon | V 15 | | 570115 | 154,61 | |
| | V 18 | | 570125 | 154,61 | |
| | V 22 | | 570135 | 154,61 | |
| | V 28 | | 570145 | 154,61 | |
| | V 35 | | 570155 | 154,61 | |
| | V 42 | | 570165 | 360,13 | |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | |
| | V 54 | | 570175 | 370,51 | |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | |
| | Conex Bänninger >B< Press XL carbon | XP 64,0 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579100 R | 1.056,63 |
| | | XP 66,7 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579108 R | 1.161,47 |
| | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | | CBM 88,9 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579144 R | 1.355,58 |
| | | CBM 108,0 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579146 R | 1.355,58 |
| | Conex Bänninger >B< Press Gas | V 12 | | 570107 | 154,61 |
| | | V 14 | | 570112 | 154,61 |
| V 15 | | | 570115 | 154,61 | |
| V 16 | | | 570117 | 154,61 | |
| V 18 | | | 570125 | 154,61 | |
| V 22 | | | 570135 | 154,61 | |
| V 28 | | | 570145 | 154,61 | |
| V 35 | | | 570155 | 154,61 | |
| V 42 | | | 570165 | 360,13 | |
| V 54 | | | 570175 | 370,51 | |
| V 12 S (PR-2B) | | Z8 | 574748 R | 124,51 | |
| V 14 S (PR-2B) | | Z8 | 574800 R | 124,51 | |
| V 15 S (PR-2B) | | Z8 | 574752 R | 124,51 | |
| V 16 S (PR-2B) | | Z8 | 574802 R | 124,51 | |
| V 18 S (PR-2B) | | Z8 | 574756 R | 124,51 | |
| V 22 S (PR-2B) | | Z8 | 574758 R | 124,51 | |
| V 28 S (PR-2B) | | Z8 | 574760 R | 124,51 | |
| V 35 S (PR-2B) | | Z8 | 574762 R | 136,96 | |
| Conex Bänninger >B< Press Inox | | V 15 | | 570115 | 154,61 |
| | | V 18 | | 570125 | 154,61 |
| | | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 | |
| | V 35 | | 570155 | 154,61 | |
| | V 42 | | 570165 | 360,13 | |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | |
| | V 54 | | 570175 | 370,51 | |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|--|------------------------------------|---|----------|----------|--------|
| Conex Bänninger >B< Press XL stainless | XP 64,0 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579100 R | 1.056,63 | |
| | XP 66,7 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579108 R | 1.161,47 | |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | |
| | CBM 88,9 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579144 R | 1.355,58 | |
| | CBM 108,0 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579146 R | 1.355,58 | |
| | Conex Bänninger >B< Press Solar | V 12 | | 570107 | 154,61 |
| | | V 14 | | 570112 | 154,61 |
| | | V 15 | | 570115 | 154,61 |
| | | V 16 | | 570117 | 154,61 |
| | | V 18 | | 570125 | 154,61 |
| | | V 22 | | 570135 | 154,61 |
| | | V 28 | | 570145 | 154,61 |
| | | V 35 | | 570155 | 154,61 |
| | | V 42 | | 570165 | 360,13 |
| V 54 | | | 570175 | 370,51 | |
| V 12 S (PR-2B) | | Z8 | 574748 R | 124,51 | |
| V 14 S (PR-2B) | | Z8 | 574800 R | 124,51 | |
| V 15 S (PR-2B) | | Z8 | 574752 R | 124,51 | |
| V 16 S (PR-2B) | | Z8 | 574802 R | 124,51 | |
| V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | |
| V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | | |
| V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | | |
| V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | | |
| D | | | | | |
| Debrunner Acifer d-a Presssystem C-Stahl | M 12 | | 570100 | 154,61 | |
| | M 15 | | 570110 | 154,61 | |
| | M 18 | | 570120 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 | | 570140 | 154,61 | |
| | M 35 | | 570150 | 154,61 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | |
| | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 | |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | |
| M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | |
| M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | |
| DUOPIPE SYSTEMS | U 16* | | 570765 | 174,33 | |
| DUOFIL MKSYSTEM | U 18* | | 570770 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | U 25* | | 570780 | 174,33 | |
| | U 32 | | 570785 | 204,43 | |
| DW Verbundrohr multitubo systems | U 16* | | 570765 | 174,33 | |
| | U 18* | | 570770 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | U 25* | | 570780 | 174,33 | |
| | U 32 | | 570785 | 204,43 | |
| | U 40 | | 570790 | 249,07 | |
| | U 50 | | 570795 | 298,89 | |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 | |
| | U 63 (PZ-S) | | 572365 | 645,58 | |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 | |
| E | | | | | |
| EBRILLE Isomoniflex | U 16* | | 570765 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | U 25* | | 570780 | 174,33 | |
| | H 26* | | 570370 | 168,10 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | U 32 | | 570785 | 204,43 | |
| | EBRILLE Moniflex | U 16* | | 570765 | 174,33 |
| | | U 20* | | 570775 | 174,33 |
| | | U 25* | | 570780 | 174,33 |
| H 26* | | | 570370 | 168,10 | |
| TH 26* | | | 570475 | 186,32 | |
| TH 26 S (PR-2B)** | | Z8 | 574794 R | 124,51 | |
| U 32 | | | 570785 | 204,43 | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|----------------------|-------------------------------|---------------------------|----------|----------|--------|
| FILINOX | M 15 | | 570110 | 154,61 | |
| Instalpress Steel | M 18 | | 570120 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 | | 570140 | 154,61 | |
| | M 35 | | 570150 | 154,61 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | M 76,1 XL (PR-3S) | Z7 XL 45kN ⁽¹⁾ | 579101 R | 1.161,47 | |
| | M 88,9 G XL (PR-3S) | Z7 XL 45kN ⁽¹⁾ | 579110 R | 1.355,58 | |
| | M 108,0 G XL (PR-3S) | Z7 XL 45kN ⁽¹⁾ | 579111 R | 1.355,58 | |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| | FILINOX | M 15 | | 570110 | 154,61 |
| | Instalpress Inox | M 18 | | 570120 | 154,61 |
| | | M 22 | | 570130 | 154,61 |
| M 28 | | | 570140 | 154,61 | |
| M 35 | | | 570150 | 154,61 | |
| M 42 (PR-3S) | | Z2 | 572706 R | 672,57 | |
| M 54 (PR-3S) | | Z2 | 572708 R | 672,57 | |
| M 76,1 XL (PR-3S) | | Z7 XL 45kN ⁽¹⁾ | 579101 R | 1.161,47 | |
| M 88,9 G XL (PR-3S) | | Z7 XL 45kN ⁽¹⁾ | 579110 R | 1.355,58 | |
| M 108,0 G XL (PR-3S) | | Z7 XL 45kN ⁽¹⁾ | 579111 R | 1.355,58 | |
| M 15 S (PR-2B) | | Z8 | 574738 R | 124,51 | |
| M 18 S (PR-2B) | | Z8 | 574740 R | 124,51 | |
| M 22 S (PR-2B) | | Z8 | 574742 R | 124,51 | |
| M 28 S (PR-2B) | | Z8 | 574744 R | 124,51 | |
| M 35 S (PR-2B) | | Z8 | 574746 R | 136,96 | |
| FITTINGS ESTÁNDAR | | RFz 16* | | 571325 | 194,05 |
| ECO-PRESS | | RFz 20* | | 571330 | 194,05 |
| | | RFz 25 | | 571335 | 194,05 |
| | RFz 32 | | 571340 | 194,05 | |
| | RFz 16* | | 571325 | 194,05 | |
| FITTINGS ESTÁNDAR | RFz 18* | | 571327 | 194,05 | |
| | RFz 20* | | 571330 | 194,05 | |
| | RFz 25 | | 571335 | 194,05 | |
| | RFz 32 | | 571340 | 194,05 | |
| FITTINGS ESTÁNDAR | RFz 16* | | 571325 | 194,05 | |
| | RFz 20* | | 571330 | 194,05 | |
| | RFz 25 | | 571335 | 194,05 | |
| | RFz 32 | | 571340 | 194,05 | |
| FORNARA | B 16* | | 570850 | 203,40 | |
| | B 20* | | 570860 | 203,40 | |
| | B 26 | | 570870 | 224,16 | |
| | B 32 | | 570880 | 224,16 | |
| ForPress | F 16* | | 570717 | 177,45 | |
| | F 20* | | 570727 | 177,45 | |
| | F 26* | | 570730 | 191,98 | |
| | F 32 | | 570735 | 191,98 | |
| | F 16 S (PR-2B)** | Z8 | 574728 R | 124,51 | |
| | F 20 S (PR-2B)** | Z8 | 574730 R | 124,51 | |
| | F 26 S (PR-2B)** | Z8 | 574732 R | 124,51 | |
| | F 32 S (PR-2B) | Z8 | 574734 R | 136,96 | |
| | H 16* | | 570320 | 168,10 | |
| | H 20* | | 570350 | 168,10 | |
| | H 26* | | 570370 | 168,10 | |
| | H 32 | | 570380 | 168,10 | |
| | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | |
| | U 16* | | 570765 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| U 26* ⁽²⁾ | | 570750 | 204,43 | | |
| U 32 | | 570785 | 204,43 | | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|-------------------------|---------------------------------|--|----------|----------|--------|
| FORZA | K16/P18* | | 572600 | 194,05 | |
| WATER CRIMP (AUS) | K20* | | 572605 | 194,05 | |
| | K25* | | 572610 | 194,05 | |
| | K32 | | 572615 | 194,05 | |
| | K1/40 | | 572620 | 194,05 | |
| | K1/50 | | 572625 | 318,61 | |
| FORZA STAINLESS | K16/P18* | | 572600 | 194,05 | |
| WATER CRIMP (AUS) | K20* | | 572605 | 194,05 | |
| FORZA | U 16* | | 570765 | 174,33 | |
| STESSO PEX | U 20* | | 570775 | 174,33 | |
| WATER AND GAS | U 25* | | 570780 | 174,33 | |
| CRIMP (AUS) | U 32 | | 570785 | 204,43 | |
| | U 40 | | 570790 | 249,07 | |
| | U 50 | | 570795 | 298,89 | |
| | U 63 (PZ-S) | | 572365 | 645,58 | |
| FORZA | K16/P18* | | 572600 | 194,05 | |
| GAS CRIMP (AUS) | K20* | | 572605 | 194,05 | |
| | K25* | | 572610 | 194,05 | |
| | K32 | | 572615 | 194,05 | |
| | K1/40 | | 572620 | 194,05 | |
| | K1/50 | | 572625 | 318,61 | |
| FORZA | VAU 15 (OD 12,7 mm) | | 572687 | 159,80 | |
| COPPER V PRESS (AUS) | VAU 20 (OD 19,1 mm) | | 572689 | 159,80 | |
| | VAU 25 (OD 25,4 mm) | | 572691 | 159,80 | |
| | VAU 32 (OD 31,8 mm) | | 572693 | 168,10 | |
| | VAU 40 (OD 38,1 mm) | | 572695 | 249,07 | |
| | VAU 50 (OD 50,8 mm) | | 572697 | 441,10 | |
| | VAUFz 65 (PR-3B) (OD 63,5 mm) | Z5 | 572839 R | 609,25 | |
| | VAUFz 80 (PR-3B) (OD 76,2 mm) | Z5 | 572840 R | 609,25 | |
| | VAUFz 100 (PR-3B) (OD 101,6 mm) | Z5 | 572841 R | 645,58 | |
| | VAU 15 S (PR-2B) (OD 12,7 mm) | Z8 | 574804 R | 124,51 | |
| | VAU 20 S (PR-2B)** (OD 19,1 mm) | Z8 | 574806 R | 124,51 | |
| | VAU 25 S (PR-2B)** (OD 25,4 mm) | Z8 | 574808 R | 136,96 | |
| FORZA | V 15 | | 570115 | 154,61 | |
| STAINLESS V PRESS (AUS) | V 22 | | 570135 | 154,61 | |
| | V 28 | | 570145 | 154,61 | |
| | V 35 | | 570155 | 154,61 | |
| | V 42 | | 570165 | 360,13 | |
| | V 54 | | 570175 | 370,51 | |
| | M 76,1 XL (PR-3S) | Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾ | 579101 R | 1.161,47 | |
| | M 88,9 G XL (PR-3S) | Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾ | 579110 R | 1.355,58 | |
| | M 108,0 G XL (PR-3S) | Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾ | 579111 R | 1.355,58 | |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | |
| FRABO | M 15 | | 570110 | 154,61 | |
| FRABOPRESS 316 GAS M | M 18 | | 570120 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 | | 570140 | 154,61 | |
| | M 35 | | 570150 | 154,61 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | M 18 S (PR-2B) | Z1 | 574740 R | 124,51 | |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| | FRABO | V 15 | | 570115 | 154,61 |
| | FRABOPRESS 316 GAS V | V 18 | | 570125 | 154,61 |
| | | V 22 | | 570135 | 154,61 |
| | | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 | |
| | V 42 | | 570165 | 360,13 | |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | |
| | V 54 | | 570175 | 370,51 | |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|-------------------------|-------------------------------|---|----------|----------|--------|
| Fränkische alpeX L | Fz 40 | | 570742 | 205,47 | |
| | Fz 50 | | 570747 | 311,35 | |
| | F 63 (PZ-S) | | 572385 | 645,58 | |
| | Fz 75 (PR-3B) | Z4 | 572830 R | 609,25 | |
| G | | | | | |
| gabotherm H+S | TH 10* | | 570467 | 186,32 | |
| | TH 12* | | 570452 | 186,32 | |
| | TH 14* | | 570455 | 186,32 | |
| | TH 15* | | 570457 | 186,32 | |
| | TH 16* | | 570460 | 186,32 | |
| | TH 17* | | 570462 | 186,32 | |
| | TH 18* | | 570465 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 25* | | 570495 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | TH 40 | | 570485 | 246,99 | |
| | TH 50 (PZ-S) | | 572400 | 645,58 | |
| | TH 63 (PZ-S) | | 572405 | 645,58 | |
| | TH 10 S (PR-2B)** | Z8 | 574772 R | 124,51 | |
| | TH 12 S (PR-2B)** | Z8 | 574776 R | 124,51 | |
| | TH 14 S (PR-2B)** | Z8 | 574778 R | 124,51 | |
| | TH 15 S (PR-2B)** | Z8 | 574780 R | 124,51 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 17 S (PR-2B)** | Z8 | 574784 R | 124,51 | |
| | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | |
| | Gallagher USA YogaPipe ACR | H 12* (1/4") | | 570300 | 168,10 |
| | | U 14* (3/4") | | 570760 | 174,33 |
| | | U 16* (1/2") | | 570765 | 174,33 |
| | | U 18* (3/4") | | 570770 | 174,33 |
| | | U 20* (1/2") | | 570775 | 174,33 |
| | | U 25* (3/4") | | 570780 | 174,33 |
| | | U 32 (1 1/2") | | 570785 | 204,43 |
| | Geberit Mapress C-STAHl | M 12 | | 570100 | 154,61 |
| M 15 | | | 570110 | 154,61 | |
| M 18 | | | 570120 | 154,61 | |
| M 22 | | | 570130 | 154,61 | |
| M 28 | | | 570140 | 154,61 | |
| M 35 | | | 570150 | 154,61 | |
| M 35 (PR-3S) | | Z2 | 572727 R | 672,57 | |
| M 42 (PZ-4G) | | | 570160 | 498,19 | |
| M 54 (PZ-4G) | | | 570170 | 498,19 | |
| M 42 (PR-3S) | | Z2 | 572706 R | 672,57 | |
| M 54 (PR-3S) | | Z2 | 572708 R | 672,57 | |
| M 66,7 XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579107 R | 1.161,47 | |
| M 76,1 XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | |
| M 88,9 G XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | |
| M 108,0 G XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | |
| M 12 S (PR-2B) | | Z8 | 574736 R | 124,51 | |
| M 15 S (PR-2B) | | Z8 | 574738 R | 124,51 | |
| M 18 S (PR-2B) | | Z8 | 574740 R | 124,51 | |
| M 22 S (PR-2B) | | Z8 | 574742 R | 124,51 | |
| M 28 S (PR-2B) | | Z8 | 574744 R | 124,51 | |
| M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | |
| Geberit Mapress C-STAHl | M 22 | | 570130 | 154,61 | |
| | M 28 | | 570140 | 154,61 | |
| Sprinkler nass | M 35 (PR-3S) | Z2 | 572727 R | 672,57 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | M 66,7 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579107 R | 1.161,47 | |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|-------------------------------|-----------------------------------|---|----------|----------|
| Geberit Mapress Edelstahl | M 12 | | 570100 | 154,61 |
| | M 15 | | 570110 | 154,61 |
| | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 35 (PR-3S) | Z2 | 572727 R | 672,57 |
| | M 42 (PZ-4G) | | 570160 | 498,19 |
| | M 54 (PZ-4G) | | 570170 | 498,19 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| Geberit Mapress Edelstahl Gas | M 15 | | 570110 | 154,61 |
| | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 35 (PR-3S) | Z2 | 572727 R | 672,57 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) ⁷⁾ | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| Geberit Mapress Kupfer | M 12 | | 570100 | 154,61 |
| | M 15 | | 570110 | 154,61 |
| | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 35 (PR-3S) | Z2 | 572727 R | 672,57 |
| | M 42 (PZ-4G) | | 570160 | 498,19 |
| | M 54 (PZ-4G) | | 570170 | 498,19 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| Geberit Mapress Kupfer Gas | M 15 | | 570110 | 154,61 |
| | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 35 (PR-3S) | Z2 | 572727 R | 672,57 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|-------------------|-------------------------------|---|----------|----------|
| GS | TH 14* | | 570455 | 186,32 |
| Wärmesysteme | TH 16* | | 570460 | 186,32 |
| System TH | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 14 S (PR-2B)** | Z8 | 574778 R | 124,51 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| GS | V 15 | | 570115 | 154,61 |
| Wärmesysteme | V 18 | | 570125 | 154,61 |
| System V | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| H | | | | |
| HASTINIK | M 15 | | 570110 | 154,61 |
| Hastinik/Hitpress | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 42 (PZ-4G) | | 570160 | 498,19 |
| | M 54 (PZ-4G) | | 570170 | 498,19 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| heima24 | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| HELIROMA | U 16* | | 570765 | 174,33 |
| Klimapress | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 |
| HELIROMA | U 16* | | 570765 | 174,33 |
| Klimapress PPSU | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| Henco | TH 14* | | 570455 | 186,32 |
| | TH 16* | | 570460 | 186,32 |
| | TH 18* | | 570465 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | HE 32 | | 571900 | 223,12 |
| | HEz 40 | | 571904 | 323,80 |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|--------------|-------------------------------|--------------------------|----------|--------|
| Herotec | H 16* | | 570320 | 168,10 |
| tempusPRESS | H 20* | | 570350 | 168,10 |
| PLUS | H 25* | | 570360 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | H 40 (PZ-4G) | | 570390 | 565,67 |
| | RFz 16* | | 571325 | 194,05 |
| | RFz 20* | | 571330 | 194,05 |
| | RFz 25 | | 571335 | 194,05 |
| | RFz 32 | | 571340 | 194,05 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 |
| Herotec | H 16* | | 570320 | 168,10 |
| tempusPRESS | H 20* | | 570350 | 168,10 |
| PLUS PPSU | H 25* | | 570360 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 |
| HERZ PIPEFIX | TH 10* | | 570467 | 186,32 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | THz 75 (PR-3B) | Z4 | 572829 R | 609,25 |
| | TH 10 S (PR-2B)** | Z8 | 574772 R | 124,51 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B)** | Z8 | 574798 R | 136,96 |
| HIDRONIX | TH 16* | | 570460 | 186,32 |
| MULTIGAS | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | | |
|--------------------------------------|------------------------------------|---------------------------|----------|----------|---------------------------------------|--|---|---|----------|----------|--------|
| IDROSISTEMI Ta-Press | TH 16* | | 570460 | 186,32 | IDROTRADE StormSTEEL ¹⁾ | M 12 | | 570100 | 154,61 | | |
| | TH 20* | | 570470 | 186,32 | | M 15 | | 570110 | 154,61 | | |
| | TH 26* | | 570475 | 186,32 | | M 18 | | 570120 | 154,61 | | |
| | TH 32 | | 570480 | 186,32 | | M 22 | | 570130 | 154,61 | | |
| | TH 40 | | 570485 | 246,99 | | M 28 | | 570140 | 154,61 | | |
| | TH 50 (PZ-S) | | 572400 | 645,58 | | M 35 | | 570150 | 154,61 | | |
| | TH 63 (PZ-S) | | 572405 | 645,58 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | M 76,1 XL (PR-3S) ³⁾ | Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | M 88,9 G XL (PR-3S) ³⁾ | Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | | M 108,0 G XL (PR-3S) ³⁾ | Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | | |
| | F 16* | | 570717 | 177,45 | | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 | | |
| | F 20* | | 570727 | 177,45 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | |
| | F 26* | | 570730 | 191,98 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | |
| | F 32 | | 570735 | 191,98 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | |
| | F 16 S (PR-2B)** | Z8 | 574728 R | 124,51 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | |
| | F 20 S (PR-2B)** | Z8 | 574730 R | 124,51 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | |
| | F 26 S (PR-2B)** | Z8 | 574732 R | 124,51 | | ILTA INOX/CHIBRO Pressfitting Cuni | M 15 | | 570110 | 154,61 | |
| | F 32 S (PR-2B) | Z8 | 574734 R | 136,96 | | | M 18 | | 570120 | 154,61 | |
| | Fz 40 | | 570742 | 205,47 | | | M 22 | | 570130 | 154,61 | |
| | Fz 50 | | 570747 | 311,35 | | | M 28 | | 570140 | 154,61 | |
| | F 63 (PZ-S) | | 572385 | 645,58 | | | M 35 | | 570150 | 154,61 | |
| | H 16* | | 570320 | 168,10 | | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | H 20* | | 570350 | 168,10 | | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | H 26* | | 570370 | 168,10 | | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | |
| | H 32 | | 570380 | 168,10 | | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | |
| | H 40 (PZ-4G) | | 570390 | 565,67 | | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | |
| | U 16* | | 570765 | 174,33 | | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | U 20* | | 570775 | 174,33 | | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| | U 26* ¹²⁾ | | 570750 | 204,43 | | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | U 32 | | 570785 | 204,43 | | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | U 40 | | 570790 | 249,07 | | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| | U 50 | | 570795 | 298,89 | | ILTA INOX/CHIBRO Pressfitting inox | M 15 | | 570110 | 154,61 | |
| | U 63 (PZ-S) | | 572365 | 645,58 | | | M 18 | | 570120 | 154,61 | |
| | B 16* | | 570850 | 203,40 | | | M 22 | | 570130 | 154,61 | |
| | B 20* | | 570860 | 203,40 | | | M 28 | | 570140 | 154,61 | |
| | B 26 | | 570870 | 224,16 | | | M 35 | | 570150 | 154,61 | |
| | B 32 | | 570880 | 224,16 | | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | IDROTRADE Storm Multipinza | H 16* | | 570320 | | | 168,10 | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| H 20* | | | 570350 | 168,10 | M 76,1 XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | |
| H 26* | | | 570370 | 168,10 | M 88,9 G XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | | |
| H 32 | | | 570380 | 168,10 | M 108,0 G XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | | |
| TH 16* | | | 570460 | 186,32 | M 15 S (PR-2B) | | Z8 | 574738 R | 124,51 | | |
| TH 20* | | | 570470 | 186,32 | M 18 S (PR-2B) | | Z8 | 574740 R | 124,51 | | |
| TH 26* | | | 570475 | 186,32 | M 22 S (PR-2B) | | Z8 | 574742 R | 124,51 | | |
| TH 32 | | | 570480 | 186,32 | M 28 S (PR-2B) | | Z8 | 574744 R | 124,51 | | |
| THL 32 | | | 570487 | 186,32 | M 35 S (PR-2B) | | Z8 | 574746 R | 136,96 | | |
| TH 40 | | | 570485 | 246,99 | Instantor Press System | TH 16* | | 570460 | 186,32 | | |
| TH 50 (PZ-S) | | | 572400 | 645,58 | | TH 20* | | 570470 | 186,32 | | |
| TH 63 (PZ-S) | | | 572405 | 645,58 | | TH 26* | | 570475 | 186,32 | | |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 | | TH 32 | | 570480 | 186,32 | | |
| TH 20 S (PR-2B)** | | Z8 | 574788 R | 124,51 | | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | | |
| TH 26 S (PR-2B)** | | Z8 | 574794 R | 124,51 | | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | |
| TH 32 S (PR-2B) | | Z8 | 574798 R | 136,96 | | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | |
| U 16* | | | 570765 | 174,33 | | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | | |
| U 20* | | | 570775 | 174,33 | | Instantor Copper Press Imperial | VI 1/2" S (PR-2B) | Z8 | 574850 R | 124,51 | |
| IDROTRADE StormPRES ¹⁾ | M 15 | | 570110 | 154,61 | | | VI 3/4" S (PR-2B) | Z8 | 574852 R | 124,51 | |
| | M 18 | | 570120 | 154,61 | | | VI 1" S (PR-2B) | Z8 | 574854 R | 124,51 | |
| | M 22 | | 570130 | 154,61 | | | Instantor Copper Press Metric | M 15 | | 570110 | 154,61 |
| | M 28 | | 570140 | 154,61 | | | | M 22 | | 570130 | 154,61 |
| | M 35 | | 570150 | 154,61 | | | | M 28 | | 570140 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | M 22 S (PR-2B) | | | Z8 | 574742 R | 124,51 | |
| | M 76,1 XL (PR-3S) ³⁾ | Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | M 28 S (PR-2B) | | | Z8 | 574744 R | 124,51 | |
| | M 88,9 G XL (PR-3S) ³⁾ | Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | IDROTRADE StormPRES ¹⁾ | | | M 12 | | 570100 | 154,61 |
| | M 108,0 G XL (PR-3S) ³⁾ | Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | | | | M 15 | | 570110 | 154,61 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | | | M 18 | | 570120 | 154,61 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | | | M 22 | | 570130 | 154,61 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | | | M 28 | | 570140 | 154,61 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | | | M 35 | | 570150 | 154,61 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | M 42 (PR-3S) | | Z2 | 572706 R | 672,57 | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|--|---|--------------------------|----------|--------|-----------------------|---|---|----------|----------|--------|
| IVAR Plastic Multi Press Leak (PMPL) | TH 16* | | 570460 | 186,32 | IVT PRIPRESS | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | | TH 32 | | 570480 | 186,32 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | | TH 40 | | 570485 | 246,99 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | F 16* | | 570717 | 177,45 | | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | |
| | F 20* | | 570727 | 177,45 | | J | | | | |
| | F 26* | | 570730 | 191,98 | | Jäger - Aquatec | H 14* | | 570310 | 168,10 |
| | F 32 | | 570735 | 191,98 | | Aquapress H | H 16* | | 570320 | 168,10 |
| | F 16 S (PR-2B)** | Z8 | 574728 R | 124,51 | | | H 17* | | 570330 | 168,10 |
| | F 20 S (PR-2B)** | Z8 | 574730 R | 124,51 | | | H 18* | | 570340 | 168,10 |
| | F 26 S (PR-2B)** | Z8 | 574732 R | 124,51 | | | H 20* | | 570350 | 168,10 |
| | F 32 S (PR-2B) | Z8 | 574734 R | 136,96 | | | H 26* | | 570370 | 168,10 |
| | H 16* | | 570320 | 168,10 | | | H 32 | | 570380 | 168,10 |
| | H 20* | | 570350 | 168,10 | | | U 40 | | 570790 | 249,07 |
| | H 26* | | 570370 | 168,10 | | | U 50 | | 570795 | 298,89 |
| | H 32 | | 570380 | 168,10 | | | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 16* | | 570765 | 174,33 | | Jäger - Aquatec | M 15 | | 570110 | 154,61 |
| | U 20* | | 570775 | 174,33 | | C-Stahl - | M 18 | | 570120 | 154,61 |
| | U 26** ¹²⁾ | | 570750 | 204,43 | | Press Typ M | M 22 | | 570130 | 154,61 |
| | U 32 | | 570785 | 204,43 | | | M 28 | | 570140 | 154,61 |
| | B 16* | | 570850 | 203,40 | | | M 35 | | 570150 | 154,61 |
| | B 20* | | 570860 | 203,40 | | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | B 26 | | 570870 | 224,16 | | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| B 32 | | 570880 | 224,16 | | M 76, 1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579101 R | 1.161,47 | | |
| IVAR | TH 16* | | 570460 | 186,32 | M 88, 9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579110 R | 1.355,58 | | |
| Plastic Multi Press PMP | TH 20* | | 570470 | 186,32 | M 108, 0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579111 R | 1.355,58 | | |
| | TH 25* | | 570495 | 186,32 | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | |
| | TH 26* | | 570475 | 186,32 | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | |
| | TH 32 | | 570480 | 186,32 | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 | Jäger - Aquatec | M 15 | | 570110 | 154,61 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | Edelstahl - | M 18 | | 570120 | 154,61 | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | Press Typ M | M 22 | | 570130 | 154,61 | |
| | F 16* | | 570717 | 177,45 | | M 28 | | 570140 | 154,61 | |
| | F 20* | | 570727 | 177,45 | | M 35 | | 570150 | 154,61 | |
| | F 26* | | 570730 | 191,98 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | F 32 | | 570735 | 191,98 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | F 16 S (PR-2B)** | Z8 | 574728 R | 124,51 | | M 76, 1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579101 R | 1.161,47 | |
| | F 20 S (PR-2B)** | Z8 | 574730 R | 124,51 | | M 88, 9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579110 R | 1.355,58 | |
| | F 26 S (PR-2B)** | Z8 | 574732 R | 124,51 | | M 108, 0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579111 R | 1.355,58 | |
| | F 32 S (PR-2B) | Z8 | 574734 R | 136,96 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | H 16* | | 570320 | 168,10 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| | H 20* | | 570350 | 168,10 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | H 25* | | 570360 | 168,10 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | H 26* | | 570370 | 168,10 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| | H 32 | | 570380 | 168,10 | Jäger - Aquatec | V 15 | | 570115 | 154,61 | |
| | U 16* | | 570765 | 174,33 | Kupfer - | V 18 | | 570125 | 154,61 | |
| | U 20* | | 570775 | 174,33 | Press Typ V | V 22 | | 570135 | 154,61 | |
| | U 25* | | 570780 | 174,33 | | V 28 | | 570145 | 154,61 | |
| | U 26** ¹²⁾ | | 570750 | 204,43 | | V 35 | | 570155 | 154,61 | |
| | U 32 | | 570785 | 204,43 | | V 42 | | 570165 | 360,13 | |
| B 16* | | 570850 | 203,40 | | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | | |
| B 20* | | 570860 | 203,40 | | V 54 | | 570175 | 370,51 | | |
| B 26 | | 570870 | 224,16 | | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | | |
| B 32 | | 570880 | 224,16 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | | |
| IVT Edelstahl- Presssystem | M 15 | | 570110 | 154,61 | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | |
| M 18 ¹⁾ | | 570120 | 154,61 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | | |
| M 22 | | 570130 | 154,61 | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | | |
| M 28 ¹⁾ | | 570140 | 154,61 | | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | | |
| M 35 | | 570150 | 154,61 | | | | | | | |
| M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | | | | | | |
| M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | | | | | | |
| M 76, 1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579101 R | 1.161,47 | | | | | | | |
| M 88, 9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579110 R | 1.355,58 | | | | | | | |
| M 108, 0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾ | 579111 R | 1.355,58 | | | | | | | |
| M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | | | | | | |
| M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | | | | | | |
| M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | | | | | | |
| M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | | | | | | |
| M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | | | | | | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|--------------|-------------------------------|---|----------|----------|
| KE KELIT | M 15 | | 570110 | 154,61 |
| steelFIX | M 18 | | 570120 | 154,61 |
| Edelstahl | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| KEMBLA | VAU 15 (OD 12,7 mm) | | 572687 | 159,80 |
| KemPress | VAU 20 (OD 19,1 mm) | | 572689 | 159,80 |
| (AUS) | VAU 25 (OD 25,4 mm) | | 572691 | 159,80 |
| | VAU 32 (OD 31,8 mm) | | 572693 | 168,10 |
| | VAU 40 (OD 38,1 mm) | | 572695 | 249,07 |
| | VAU 50 (OD 50,8 mm) | | 572697 | 441,10 |
| KEMBLA | VAU 15 (OD 12,7 mm) | | 572687 | 159,80 |
| KemPress Gas | VAU 20 (OD 19,1 mm) | | 572689 | 159,80 |
| (AUS) | VAU 25 (OD 25,4 mm) | | 572691 | 159,80 |
| | VAU 32 (OD 31,8 mm) | | 572693 | 168,10 |
| | VAU 40 (OD 38,1 mm) | | 572695 | 249,07 |
| | VAU 50 (OD 50,8 mm) | | 572697 | 441,10 |
| KISAN | KI 16* | | 571360 | 197,17 |
| Kisan KD | KI 20* | | 571370 | 197,17 |
| | KI 25* | | 571375 | 197,17 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| KISAN | KI 16* | | 571360 | 197,17 |
| Kisan WL | KI 20* | | 571370 | 197,17 |
| | KI 25* | | 571375 | 197,17 |
| | KI 32 | | 571380 | 265,68 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| KISAN | KI 16* | | 571360 | 197,17 |
| Kisan WM | KI 20* | | 571370 | 197,17 |
| | KI 25* | | 571375 | 197,17 |
| | KI 32 | | 571380 | 265,68 |
| KISAN | U 20* | | 570775 | 174,33 |
| Kisan WR | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 75 (PR-3B) | | 572828 R | 645,58 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|-------------|-------------------------------|---|----------|----------|
| KISAN | M 15 | | 570110 | 154,61 |
| Kistal C | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| KISAN | M 15 | | 570110 | 154,61 |
| Kistal Inox | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |

L

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|---------------|--------------------------------|--------------------------|----------|--------|
| LEGEND-PRESS | VUS ½" (OD 15,9 mm) | | 571770 | 186,79 |
| press fitting | VUS ¾" (OD 22,2 mm) | | 571775 | 186,79 |
| system | VUS 1" (OD 28,6 mm) | | 571780 | 186,79 |
| | VUS 1¼" (OD 34,9 mm) | | 571785 | 186,79 |
| | VUS 1½" (OD 41,3 mm) | | 571790 | 360,13 |
| | VUS 2" (OD 54,0 mm) | | 571795 | 370,51 |
| | VUSFz 2½" (PR-3B) (OD 66,7 mm) | Z5 | 572819 R | 609,25 |
| | VUSFz 3" (PR-3B) (OD 79,4 mm) | Z5 | 572820 R | 609,25 |
| | VUSFz 4" (PR-3B) (OD 104,8 mm) | Z5 | 572821 R | 645,58 |
| LK Systems | V 12 | | 570107 | 154,61 |
| LK >B<Press | V 15 | | 570115 | 154,61 |
| | V 18 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 |
| | V 54 | | 570175 | 370,51 |
| | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| LK Systems | V 12 | | 570107 | 154,61 |
| LK >B<Press | V 15 | | 570115 | 154,61 |
| Elförzinkat | V 18 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 |
| | V 54 | | 570175 | 370,51 |
| | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|--------------|-------------------------------|--------------------------|----------|--------|
| LK Systems | V 15 | | 570115 | 154,61 |
| LK >B<Press | V 18 | | 570125 | 154,61 |
| Gas | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 |
| | V 54 | | 570175 | 370,51 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| LK Systems | TH 16* | | 570460 | 186,32 |
| LK Universal | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |

M

| | | | | |
|----------------------|-------------------|----|----------|--------|
| MAINCOR | U 16* | | 570765 | 174,33 |
| MAINPRESS | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| MAINCOR | U 16* | | 570765 | 174,33 |
| MAINFLOR | U 20* | | 570775 | 174,33 |
| Mair Heiztechnik | H 11,5* | | 570315 | 168,10 |
| M-Press | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| Ma.s.ter System | TH 14* | | 570455 | 186,32 |
| PRESSMASTER | TH 16* | | 570460 | 186,32 |
| | TH 18* | | 570465 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 14 S (PR-2B)** | Z8 | 574778 R | 124,51 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | H 14* | | 570310 | 168,10 |
| | H 16* | | 570320 | 168,10 |
| | H 18* | | 570340 | 168,10 |
| | H 20* | | 570350 | 168,10 |
| | H 26* | | 570370 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | H 40 (PZ-4G) | | 570390 | 565,67 |
| | U 14* | | 570760 | 174,33 |
| | U 16* | | 570765 | 174,33 |
| | U 18* | | 570770 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| Meier Tobler | H 16* | | 570320 | 168,10 |
| Metalplast - Stramax | H 20* | | 570350 | 168,10 |
| Serie MM | H 25* | | 570360 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | RFz 16* | | 571325 | 194,05 |
| | RFz 20* | | 571330 | 194,05 |
| | RFz 25 | | 571335 | 194,05 |
| | RFz 32 | | 571340 | 194,05 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|-----------------------|-----------------------------------|--------------------------|----------|--------|
| METALGRUP | U 16* | | 570765 | 174,33 |
| Permatubo | U 18* | | 570770 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| METALGRUP | RFz 16* | | 571325 | 194,05 |
| PexGrup | RFz 20* | | 571330 | 194,05 |
| | RFz 25 | | 571335 | 194,05 |
| | RFz 32 | | 571340 | 194,05 |
| METALGRUP | U 16* | | 570765 | 174,33 |
| MultiGrup | U 18* | | 570770 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| Mueller Streamline | VUS 1/2" (OD 15,9 mm) | | 571770 | 186,79 |
| PRS Copper Press | VUS 3/4" (OD 22,2 mm) | | 571775 | 186,79 |
| | VUS 1" (OD 28,6 mm) | | 571780 | 186,79 |
| | VUS 1 1/4" (OD 34,9 mm) | | 571785 | 186,79 |
| | VUS 1 1/2" (OD 41,3 mm) | | 571790 | 360,13 |
| | VUS 2" (OD 54,0 mm) | | 571795 | 370,51 |
| | VUSFz 2 1/2" (PR-3B) (OD 66,7 mm) | Z5 | 572819 R | 609,25 |
| | VUSFz 3" (PR-3B) (OD 79,4 mm) | Z5 | 572820 R | 609,25 |
| | VUSFz 4" (PR-3B) (OD 104,8 mm) | Z5 | 572821 R | 645,58 |
| MULTITHERM | TH 16* | | 570460 | 186,32 |
| PRESSSYSTEM | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | THz 75 (PR-3B) | Z4 | 572829 R | 609,25 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| Multicapas Industrial | RFz 16* | | 571325 | 194,05 |
| AIS PEX | RFz 20* | | 571330 | 194,05 |
| | RFz 25 | | 571335 | 194,05 |
| | RFz 32 | | 571340 | 194,05 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| Multicapas Industrial | H 16* | | 570320 | 168,10 |
| AIS XPRT | H 20* | | 570350 | 168,10 |
| | H 25* | | 570360 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | H 40 | | 570390 | 565,67 |
| | RFz 16* | | 571325 | 194,05 |
| | RFz 20* | | 571330 | 194,05 |
| | RFz 25 | | 571335 | 194,05 |
| | RFz 32 | | 571340 | 194,05 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | THz 75 (PR-3B) | Z4 | 572829 R | 609,25 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 |
| Multicapas Industrial | U 16* | | 570765 | 174,33 |
| multitubo systems MC | U 18* | | 570770 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|---|---------------------------------------|--------------------------|----------|--------|
| Multicap Industrial multitubo systems MM | H 16* | | 570320 | 168,10 |
| | H 20* | | 570350 | 168,10 |
| | H 25* | | 570360 | 168,10 |
| | H 26* | | 570370 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | RFz 16* | | 571325 | 194,05 |
| | RFz 20* | | 571330 | 194,05 |
| | RFz 25 | | 571335 | 194,05 |
| | RFz 32 | | 571340 | 194,05 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | THz 75 (PR-3B) | Z4 | 572829 R | 609,25 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | U 50 | | 570795 | 298,89 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 |
| | multipipe Deutschland multipipe mp | TH 16* | | 570460 |
| TH 20* | | | 570470 | 186,32 |
| TH 26* | | | 570475 | 186,32 |
| TH 32 | | | 570480 | 186,32 |
| TH 40 | | | 570485 | 246,99 |
| TH 50 (PZ-S) | | | 572400 | 645,58 |
| TH 63 (PZ-S) | | | 572405 | 645,58 |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 |
| TH 20 S (PR-2B)** | | Z8 | 574788 R | 124,51 |
| TH 26 S (PR-2B)** | | Z8 | 574794 R | 124,51 |
| TH 32 S (PR-2B) | | Z8 | 574798 R | 136,96 |

N

| | | | | |
|------------------------|----------------------|---------------------|----------|--------|
| NEUTHERM | H 16* | | 570320 | 168,10 |
| MEKUPRESS-HT | H 20* | | 570350 | 168,10 |
| | H 26* | | 570370 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | H 40 (PZ-4G) | | 570390 | 565,67 |
| | U 40 | | 570790 | 249,07 |
| | NIBCO | VUS ½" (OD 15,9 mm) | | 571770 |
| Press System Copper | VUS ¾" (OD 22,2 mm) | | 571775 | 186,79 |
| | VUS 1" (OD 28,6 mm) | | 571780 | 186,79 |
| | VUS 1¼" (OD 34,9 mm) | | 571785 | 186,79 |
| | VUS 1½" (OD 41,3 mm) | | 571790 | 360,13 |
| | VUS 2" (OD 54,0 mm) | | 571795 | 370,51 |
| | NICOLL FLUXO | TH 16* | | 570460 |
| TH 20* | | | 570470 | 186,32 |
| TH 26* | | | 570475 | 186,32 |
| TH 32 | | | 570480 | 186,32 |
| TH 40 | | | 570485 | 246,99 |
| TH 50 (PZ-S) | | | 572400 | 645,58 |
| TH 63 (PZ-S) | | | 572405 | 645,58 |
| THz 75 (PR-3B) | | Z4 | 572829 R | 609,25 |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 |
| TH 20 S (PR-2B)** | | Z8 | 574788 R | 124,51 |
| TH 26 S (PR-2B)** | | Z8 | 574794 R | 124,51 |
| TH 32 S (PR-2B) | | Z8 | 574798 R | 136,96 |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|---|-------------------------------|--------------------------|----------|--------|
| NUPI Industrie Italiane Multinupi | B 16* | | 570850 | 203,40 |
| | B 18* | | 570855 | 203,40 |
| | B 20* | | 570860 | 203,40 |
| | B 26 | | 570870 | 224,16 |
| | B 32 | | 570880 | 224,16 |
| | F 16* | | 570717 | 177,45 |
| | F 18* | | 570720 | 177,45 |
| | F 20* | | 570727 | 177,45 |
| | F 26* | | 570730 | 191,98 |
| | F 32 | | 570735 | 191,98 |
| | F 16 S (PR-2B)** | Z8 | 574728 R | 124,51 |
| | F 20 S (PR-2B)** | Z8 | 574730 R | 124,51 |
| | F 26 S (PR-2B)** | Z8 | 574732 R | 124,51 |
| | F 32 S (PR-2B) | Z8 | 574734 R | 136,96 |
| | H 16* | | 570320 | 168,10 |
| | H 18* | | 570340 | 168,10 |
| | H 20* | | 570350 | 168,10 |
| | H 25* | | 570360 | 168,10 |
| | H 26* | | 570370 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | TH 16* | | 570460 | 186,32 |
| | TH 18* | | 570465 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570495 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 14* | | 570760 | 174,33 |
| U 16* | | 570765 | 174,33 | |
| U 18* | | 570770 | 174,33 | |
| U 20* | | 570775 | 174,33 | |
| U 25* | | 570780 | 174,33 | |
| U 26 ¹²⁾ | | 570750 | 204,43 | |
| U 32 | | 570785 | 204,43 | |
| U 40 | | 570790 | 249,07 | |
| U 50 | | 570795 | 298,89 | |
| U 63 (PR-3B) | Z4 | 572837 R | 733,81 | |
| U 63 (PZ-S) | | 572365 | 645,58 | |
| Nussbaum Optifitt-Press | VMP ¾" (OD 17,2 mm) | | 571740 | 214,81 |
| | VMP ½" G (OD 21,3 mm) | | 571766 R | 214,81 |
| | VMPz ¾" (OD 26,9 mm) | | 571764 | 214,81 |
| | VMPz 1" (OD 33,7 mm) | | 571767 | 214,81 |
| | VMPz 1¼" (PZ-S) (OD 42,4 mm) | | 572413 | 704,75 |
| | VMPz 1½" (PR-3B) (OD 48,3 mm) | Z5 | 572844 R | 479,50 |
| VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | |
| Nussbaum Optiflex-Flowpress | VRX 16 | | 571750 | 196,13 |
| | VRX 20 | | 571752 | 196,13 |
| | VRX 25 | | 571754 | 214,81 |
| | VRX 32 | | 571756 | 214,81 |
| | VRX 40 | | 571758 | 298,89 |
| | VRX 50 | | 571760 | 348,72 |
| | VRX 63 | | 571797 | 560,47 |
| Nussbaum Optipress Aquadplus | V 15 | | 570115 | 154,61 |
| | V 18 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | V 54 | | 570175 | 370,51 |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 |
| | Vfz 64,0 (PR-3B) | Z5 | 572815 R | 609,25 |
| | Vfz 76,1 (PR-3B) | Z5 | 572816 R | 609,25 |
| | Vfz 88,9 (PR-3B) | Z5 | 572817 R | 645,58 |
| | Vfz 108,0 (PR-3B) | Z5 | 572818 R | 645,58 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|--|--|---|----------|----------|--------|
| RIFENG U PRESS FITTING (F5) | U 14* | | 570760 | 174,33 | |
| | U 16* | | 570765 | 174,33 | |
| | U 18* | | 570770 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | U 25* | | 570780 | 174,33 | |
| | U 32 | | 570785 | 204,43 | |
| | U 40 | | 570790 | 249,07 | |
| | U 50 | | 570795 | 298,89 | |
| | U 63 (PZ-S) | | 572365 | 645,58 | |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 | |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 | |
| | RIFENG TH PRESS FITTING (F9) | TH 16* | | 570460 | 186,32 |
| | | TH 20* | | 570470 | 186,32 |
| | | TH 25* | | 570495 | 186,32 |
| TH 26* | | | 570475 | 186,32 | |
| TH 32 | | | 570480 | 186,32 | |
| TH 40 | | | 570485 | 246,99 | |
| TH 50 (PZ-S) | | | 572400 | 645,58 | |
| TH 63 (PZ-S) | | | 572405 | 645,58 | |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 | |
| TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | |
| TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | |
| TH 32 S (PR-2B)** | Z8 | 574798 R | 136,96 | | |
| U 16* | | 570765 | 174,33 | | |
| U 20* | | 570775 | 174,33 | | |
| U 32 | | 570785 | 204,43 | | |
| U 40 | | 570790 | 249,07 | | |
| U 50 | | 570795 | 298,89 | | |
| Roth PressCheck | RN 14* | | 572672 | 174,33 | |
| | RN 16 | | 572670 | 174,33 | |
| | RN 17* | | 572674 | 174,33 | |
| | RN 20* | | 572676 | 174,33 | |
| | RN 25/26 | | 572678 | 174,33 | |
| | RN 32 | | 572680 | 204,43 | |
| | RN 40 (PR-3S) | Z2 | 572714 R | 672,57 | |
| | RN 50 (PR-3S) | Z2 | 572716 R | 672,57 | |
| | RNz 63 (PR-3B) | Z4 | 572836 R | 733,81 | |
| | Rubinetterie Bresciane Bonomi TURBO CuNi | M 15 | | 570110 | 154,61 |
| M 18 | | | 570120 | 154,61 | |
| M 22 | | | 570130 | 154,61 | |
| M 28 | | | 570140 | 154,61 | |
| M 35 | | | 570150 | 154,61 | |
| M 42 (PR-3S) | | Z2 | 572706 R | 672,57 | |
| M 54 (PR-3S) | | Z2 | 572708 R | 672,57 | |
| M 76,1 XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | |
| M 88,9 G XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | |
| M 108,0 G XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | |
| M 15 S (PR-2B) | | Z8 | 574738 R | 124,51 | |
| M 18 S (PR-2B) | | Z8 | 574740 R | 124,51 | |
| M 22 S (PR-2B) | | Z8 | 574742 R | 124,51 | |
| M 28 S (PR-2B) | | Z8 | 574744 R | 124,51 | |
| M 35 S (PR-2B) | | Z8 | 574746 R | 136,96 | |
| U 14* | | | 570760 | 174,33 | |
| U 16* | | | 570765 | 174,33 | |
| U 18* | | | 570770 | 174,33 | |
| U 20* | | | 570775 | 174,33 | |
| U 26**12) | | | 570750 | 204,43 | |
| U 32 | | 570785 | 204,43 | | |
| U 40 | | 570790 | 249,07 | | |
| U 50 | | 570795 | 298,89 | | |
| Rubinetterie Bresciane Bonomi TURBO INOX | M 15 | | 570110 | 154,61 | |
| | M 18 | | 570120 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 | | 570140 | 154,61 | |
| | M 35 | | 570150 | 154,61 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|---|-------------------------------|---|----------|----------|
| Rubinetterie Bresciane Bonomi TURBO INOX GAS | M 15 | | 570110 | 154,61 |
| | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| Rubinetterie Bresciane Bonomi TURBO STEEL | M 15 | | 570110 | 154,61 |
| | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| Rubinetterie Bresciane Bonomi TURBO PRESS | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| | B 14* | | 570845 | 203,40 |
| | B 16* | | 570850 | 203,40 |
| | B 18* | | 570855 | 203,40 |
| | B 20* | | 570860 | 203,40 |
| | B 26 | | 570870 | 224,16 |
| B 32 | | 570880 | 224,16 | |
| H 14* | | 570310 | 168,10 | |
| H 16* | | 570320 | 168,10 | |
| H 18* | | 570340 | 168,10 | |
| H 20* | | 570350 | 168,10 | |
| H 26* | | 570370 | 168,10 | |
| H 32 | | 570380 | 168,10 | |
| TH 14* | | 570455 | 186,32 | |
| TH 16* | | 570460 | 186,32 | |
| TH 18* | | 570465 | 186,32 | |
| TH 20* | | 570470 | 186,32 | |
| TH 26* | | 570475 | 186,32 | |
| TH 32 | | 570480 | 186,32 | |
| TH 40 | | 570485 | 246,99 | |
| TH 50 (PZ-S) | | 572400 | 645,58 | |
| TH 63 (PZ-S) | | 572405 | 645,58 | |
| TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| TH 32 S (PR-2B)** | Z8 | 574798 R | 136,96 | |
| U 14* | | 570760 | 174,33 | |
| U 16* | | 570765 | 174,33 | |
| U 18* | | 570770 | 174,33 | |
| U 20* | | 570775 | 174,33 | |
| U 26**12) | | 570750 | 204,43 | |
| U 32 | | 570785 | 204,43 | |
| U 40 | | 570790 | 249,07 | |
| U 50 | | 570795 | 298,89 | |
| Rubinetterie Bresciane Bonomi TURBO PRESS GAS | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| TH 32 S (PR-2B)** | Z8 | 574798 R | 136,96 | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|---|-------------------------------|---|----------|----------|---|-------------------------------|---|----------|----------|
| SANHA-NiroSan SF Presssystem Serie 19000 (silicone free) | SA 15 | | 570935 | 185,75 | SANHA NiroTherm Industry Serie 98000 | SA 15 | | 570935 | 185,75 |
| | SA 18 | | 570940 | 185,75 | | SA 18 | | 570940 | 185,75 |
| | SA 22 | | 570945 | 185,75 | | SA 22 | | 570945 | 185,75 |
| | SA 28 | | 570950 | 185,75 | | SA 28 | | 570950 | 185,75 |
| | SA 35 | | 570955 | 185,75 | | SA 35 | | 570955 | 185,75 |
| | M 15 | | 570110 | 154,61 | | M 15 | | 570110 | 154,61 |
| | M 18 | | 570120 | 154,61 | | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 | | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 | | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 | | M 35 | | 570150 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| | V 15 | | 570115 | 154,61 | | V 15 | | 570115 | 154,61 |
| | V 18 | | 570125 | 154,61 | | V 18 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 | | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 | | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 | | V 35 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 | | V 42 | | 570165 | 360,13 |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | V 54 | | 570175 | 370,51 | | V 54 | | 570175 | 370,51 |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | | V 54 (PR-2B) | Z2 | 572851 R | 348,72 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| | SANHA | SA 15 | | 570935 | | 185,75 | SANHA-Press | SA 12 | |
| NiroTherm | SA 18 | | 570940 | 185,75 | Chrom | SA 15 | | 570935 | 185,75 |
| Serie 91000 | SA 22 | | 570945 | 185,75 | Serie 16000 | SA 18 | | 570940 | 185,75 |
| | SA 28 | | 570950 | 185,75 | | SA 22 | | 570945 | 185,75 |
| | SA 35 | | 570955 | 185,75 | | SA 28 | | 570950 | 185,75 |
| | M 15 | | 570110 | 154,61 | | M 12 | | 570100 | 154,61 |
| | M 18 | | 570120 | 154,61 | | M 15 | | 570110 | 154,61 |
| | M 22 | | 570130 | 154,61 | | M 18 | | 570120 | 154,61 |
| | M 28 | | 570140 | 154,61 | | M 22 | | 570130 | 154,61 |
| | M 35 | | 570150 | 154,61 | | M 28 | | 570140 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | V 12 | | 570107 | 154,61 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | V 15 | | 570115 | 154,61 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | V 18 | | 570125 | 154,61 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | V 22 | | 570135 | 154,61 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | V 28 | | 570145 | 154,61 |
| | V 15 | | 570115 | 154,61 | | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | V 18 | | 570125 | 154,61 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 22 | | 570135 | 154,61 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 28 | | 570145 | 154,61 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 35 | | 570155 | 154,61 | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 42 | | 570165 | 360,13 | | | | | |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | | | | | |
| | V 54 | | 570175 | 370,51 | | | | | |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | | | | | |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | | | | | |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | | | | |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | | | | | |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | | | | | |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | | | | | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|-----------------------------|-------------------------------|--|----------|----------|-----------------------------|-------------------------------|--|----------|----------|
| SANHA-Press | SA 12 | | 570930 | 269,83 | SANHA-Press | SA 12 | | 570930 | 269,83 |
| GAS Pressfittings | SA 14 | | 570932 | 269,83 | SOLAR | SA 15 | | 570935 | 185,75 |
| Serie 10000/ Serie 11000 | SA 15 | | 570935 | 185,75 | Pressfittings | SA 18 | | 570940 | 185,75 |
| | SA 16 | | 570937 | 185,75 | Serie 12000/ Serie 13000 | SA 22 | | 570945 | 185,75 |
| | SA 18 | | 570940 | 185,75 | | SA 28 | | 570950 | 185,75 |
| | SA 22 | | 570945 | 185,75 | | SA 35 | | 570955 | 185,75 |
| | SA 28 | | 570950 | 185,75 | | M 12 | | 570100 | 154,61 |
| | SA 35 | | 570955 | 185,75 | | M 15 | | 570110 | 154,61 |
| | M 12 | | 570100 | 154,61 | | M 18 | | 570120 | 154,61 |
| | M 15 | | 570110 | 154,61 | | M 22 | | 570130 | 154,61 |
| | M 18 | | 570120 | 154,61 | | M 28 | | 570140 | 154,61 |
| | M 22 | | 570130 | 154,61 | | M 35 | | 570150 | 154,61 |
| | M 28 | | 570140 | 154,61 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 35 | | 570150 | 154,61 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | XP 64,0 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579100 R | 1.056,63 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | XP 66,7 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579108 R | 1.161,47 |
| | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 | | M 66,7 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579107 R | 1.161,47 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | M 76,1 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579101 R | 1.161,47 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | M 88,9 G XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579110 R | 1.355,58 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | M 108,0 G XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579111 R | 1.355,58 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | V 12 | | 570107 | 154,61 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | V 14 | | 570112 | 154,61 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | VG 14 | | 570132 | 154,61 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | V 15 | | 570115 | 154,61 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| | V 16 | | 570117 | 154,61 | | V 12 | | 570107 | 154,61 |
| | VG 16 | | 570137 | 154,61 | | V 15 | | 570115 | 154,61 |
| | V 18 | | 570125 | 154,61 | | V 18 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 | | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 | | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 | | V 35 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 | | V 42 | | 570165 | 360,13 |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | V 54 | | 570175 | 370,51 | | V 54 | | 570175 | 370,51 |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | | V 54 (PR-2B) | Z2 | 572851 R | 348,72 |
| | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 | | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | VG 14 S (PR-2B) | Z8 | 574750 R | 124,51 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | VG 16 S (PR-2B) | Z8 | 574754 R | 124,51 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | | | | | |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | | | | | |
| SANHA-Press | SA 12 | | 570930 | 269,83 | SANHA | SA 12 | | 570930 | 269,83 |
| Pressfittings | SA 14 | | 570932 | 269,83 | PURAPRESS | SA 14 | | 570932 | 269,83 |
| Serie 6000 | SA 15 | | 570935 | 185,75 | Serie 8000 | SA 15 | | 570935 | 185,75 |
| | SA 16 | | 570937 | 185,75 | | SA 18 | | 570937 | 185,75 |
| | SA 18 | | 570940 | 185,75 | | SA 22 | | 570940 | 185,75 |
| | SA 22 | | 570945 | 185,75 | | SA 28 | | 570945 | 185,75 |
| | SA 28 | | 570950 | 185,75 | | SA 35 | | 570950 | 185,75 |
| | SA 35 | | 570955 | 185,75 | | M 12 | | 570955 | 185,75 |
| | M 12 | | 570100 | 154,61 | | M 15 ⁹⁾ | | 570100 | 154,61 |
| | M 15 | | 570110 | 154,61 | | M 18 ⁹⁾ | | 570110 | 154,61 |
| | M 18 | | 570120 | 154,61 | | M 22 ⁹⁾ | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 | | M 28 ⁹⁾ | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 | | M 35 ⁹⁾ | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 | | M 42 (PR-3S) | Z2 | 570150 | 154,61 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | M 54 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | XP 64,0 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 572708 R | 672,57 |
| | XP 64,0 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579100 R | 1.056,63 | | XP 66,7 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579100 R | 1.056,63 |
| | XP 66,7 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579108 R | 1.161,47 | | M 66,7 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579108 R | 1.161,47 |
| | M 66,7 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579107 R | 1.161,47 | | M 76,1 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579107 R | 1.161,47 |
| | M 76,1 XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579101 R | 1.161,47 | | M 88,9 G XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579110 R | 1.355,58 | | M 108,0 G XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³ / Z7 XL 45kN ⁶ | 579111 R | 1.355,58 | | M 12 S (PR-2B) | Z8 | 579111 R | 1.355,58 |
| | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 | | M 15 S (PR-2B) | Z8 | 574736 R | 124,51 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | M 18 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | M 22 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | M 28 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | M 35 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | V 12 | | 574746 R | 136,96 |
| | V 12 | | 570107 | 154,61 | | V 14 | | 570107 | 154,61 |
| | V 14 | | 570112 | 154,61 | | V 15 | | 570112 | 154,61 |
| | VG 14 | | 570132 | 154,61 | | V 16 | | 570115 | 154,61 |
| | V 15 | | 570115 | 154,61 | | VG 16 | | 570117 | 154,61 |
| | V 16 | | 570117 | 154,61 | | V 18 | | 570137 | 154,61 |
| | VG 16 | | 570137 | 154,61 | | V 18 | | 570125 | 154,61 |
| | V 18 | | 570125 | 154,61 | | V 22 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 | | V 28 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 | | V 35 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 | | V 42 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 | | V 42 | | 570165 | 360,13 |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | V 54 | | 570175 | 370,51 | | V 54 | | 570175 | 370,51 |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | | V 54 (PR-2B) | Z2 | 572851 R | 348,72 |
| | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 | | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | VG 14 S (PR-2B) | Z8 | 574750 R | 124,51 | | VG 14 S (PR-2B) | Z8 | 574750 R | 124,51 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | VG 16 S (PR-2B) | Z8 | 574754 R | 124,51 | | VG 16 S (PR-2B) | Z8 | 574754 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | | V 28 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | | V 35 S (PR-2B) | Z8 | 574760 R | 124,51 |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|--|---|---|----------|-----------------|--------------------------------------|-------------------------------|---|----------|----------|
| SANHA-Therm Serie 24000 | SA 12 | | 570930 | 269,83 | SANITOP | M 15 | | 570110 | 154,61 |
| | SA 15 | | 570935 | 185,75 | PERMATUBO INOX | M 18 ¹⁾ | | 570120 | 154,61 |
| | SA 18 | | 570940 | 185,75 | | M 22 | | 570130 | 154,61 |
| | SA 22 | | 570945 | 185,75 | | M 28 ¹⁾ | | 570140 | 154,61 |
| | SA 28 | | 570950 | 185,75 | | M 35 | | 570150 | 154,61 |
| | SA 35 | | 570955 | 185,75 | | M 35 (PR-3S) | Z2 | 572727 R | 672,57 |
| | M 12 | | 570100 | 154,61 | | M 42 (PZ-4G) | | 570160 | 498,19 |
| | M 15 | | 570110 | 154,61 | | M 54 (PZ-4G) | | 570170 | 498,19 |
| | M 18 | | 570120 | 154,61 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 22 | | 570130 | 154,61 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 28 | | 570140 | 154,61 | | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 35 | | 570150 | 154,61 | | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | XP 66,7 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579108 R | 1.161,47 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 66,7 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579107 R | 1.161,47 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | SANPRO | TH 16* | | 570460 | 186,32 |
| | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 | THPRESS | TH 20* | | 570470 | 186,32 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | TH 26* | | 570475 | 186,32 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | TH 32 | | 570480 | 186,32 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | V 12 | | 570107 | 154,61 | | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | V 15 | | 570115 | 154,61 | SATEC SK VITerm | TH 16* | | 570460 | 186,32 |
| | V 18 | | 570125 | 154,61 | | TH 18* | | 570465 | 186,32 |
| | V 22 | | 570135 | 154,61 | | TH 20* | | 570470 | 186,32 |
| | V 28 | | 570145 | 154,61 | | TH 26* | | 570475 | 186,32 |
| | V 35 | | 570155 | 154,61 | | TH 32 | | 570480 | 186,32 |
| | V 42 | | 570165 | 360,13 | | U 40 | | 570790 | 249,07 |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | | U 50 | | 570795 | 298,89 |
| | V 54 | | 570175 | 370,51 | | U 63 (PZ-S) | | 572365 | 645,58 |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | SAVEUR REFLEX | TH 16* | | 570460 | 186,32 |
| | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 | PEX Water | TH 20* | | 570470 | 186,32 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | | TH 25* | | 570495 | 186,32 |
| V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | TH 32 | | 570480 | 186,32 | |
| V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | SAVEUR REFLEX | TH 16* | | 570460 | 186,32 | |
| V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | PEX-AL-PEX | TH 20* | | 570470 | 186,32 | |
| V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | Gas | TH 25* | | 570495 | 186,32 | |
| SANHA-Therm Industry Serie 28000 | SA 12 | | 570930 | 269,83 | | TH 32 | | 570480 | 186,32 |
| SA 15 | | 570935 | 185,75 | | TH 32 | | 570480 | 186,32 | |
| SA 18 | | 570940 | 185,75 | | TH 16* | | 570460 | 186,32 | |
| SA 22 | | 570945 | 185,75 | | TH 20* | | 570470 | 186,32 | |
| SA 28 | | 570950 | 185,75 | | TH 25* | | 570495 | 186,32 | |
| SA 35 | | 570955 | 185,75 | | TH 32 | | 570480 | 186,32 | |
| M 12 | | 570100 | 154,61 | Schütz | TH 14* | | 570455 | 186,32 | |
| M 15 | | 570110 | 154,61 | duo-flex | TH 16* | | 570460 | 186,32 | |
| M 18 | | 570120 | 154,61 | tri-o-flex | TH 17* | | 570462 | 186,32 | |
| M 22 | | 570130 | 154,61 | | TH 20* | | 570470 | 186,32 | |
| M 28 | | 570140 | 154,61 | | TH 25* | | 570495 | 186,32 | |
| M 35 | | 570150 | 154,61 | | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| M 42 (PR-3S) | Z2 | 572706 R | 672,57 | | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| M 54 (PR-3S) | Z2 | 572708 R | 672,57 | Schwer Fittings | M 12 | | 570100 | 154,61 | |
| XP 66,7 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579108 R | 1.161,47 | AQUApress | M 15 | | 570110 | 154,61 | |
| M 66,7 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579107 R | 1.161,47 | | M 18 | | 570120 | 154,61 | |
| M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | | M 22 | | 570130 | 154,61 | |
| M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | | M 28 | | 570140 | 154,61 | |
| M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | | M 35 | | 570150 | 154,61 | |
| M 12 S (PR-2B) | Z8 | 574736 R | 124,51 | | M 42 (PZ-4G) | | 570160 | 498,19 | |
| M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | M 54 (PZ-4G) | | 570170 | 498,19 | |
| M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | M 12 S (PR-2B) | Z8 | 574736 R | 124,51 | |
| M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| V 12 | | 570107 | 154,61 | | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| V 15 | | 570115 | 154,61 | | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| V 18 | | 570125 | 154,61 | | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| V 22 | | 570135 | 154,61 | | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| V 28 | | 570145 | 154,61 | Seppelfricke | > Aalberts integrated piping systems | | | | |
| V 35 | | 570155 | 154,61 | SESTA | TH 14* | | 570455 | 186,32 | |
| V 42 | | 570165 | 360,13 | SESTA GAS | TH 16* | | 570460 | 186,32 | |
| V 42 (PR-2B) | Z2 | 572850 R | 322,77 | | TH 20* | | 570470 | 186,32 | |
| V 54 | | 570175 | 370,51 | | TH 26* | | 570475 | 186,32 | |
| V 54 (PR-2B) | Z2 | 572851 R | 348,72 | | TH 32 | | 570480 | 186,32 | |
| V 12 S (PR-2B) | Z8 | 574748 R | 124,51 | | | | | | |
| V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | | | | | | |
| V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | | | | | |
| V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | | | | | | |
| V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | | | | | | |
| V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | | | | | | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|--|---|---|----------|----------|--------|
| SESTA Sistema multistrato | H 16* | | 570320 | 168,10 | |
| | H 20* | | 570350 | 168,10 | |
| | TH 14* | | 570455 | 186,32 | |
| | TH 16* | | 570460 | 186,32 | |
| | TH 18* | | 570465 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | TH 40 | | 570485 | 246,99 | |
| | TH 50 (PZ-S) | | 572400 | 645,58 | |
| | TH 63 (PZ-S) | | 572405 | 645,58 | |
| | U 16* | | 570765 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | SIGMA LI Premium | TH 16* | | 570460 | 186,32 |
| | | TH 20* | | 570470 | 186,32 |
| | | TH 25* | | 570495 | 186,32 |
| TH 32 | | | 570480 | 186,32 | |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 | |
| TH 20 S (PR-2B)** | | Z8 | 574788 R | 124,51 | |
| TH 25 S (PR-2B)** | | Z8 | 574792 R | 124,51 | |
| TH 32 S (PR-2B) | | Z8 | 574798 R | 136,96 | |
| U 16* | | | 570765 | 174,33 | |
| U 20* | | | 570775 | 174,33 | |
| U 25* | | | 570780 | 174,33 | |
| U 32 | | | 570785 | 204,43 | |
| SLOVARM PEX-THERM | | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 | |
| | H 26* | | 570370 | 168,10 | |
| | U 32 | | 570785 | 204,43 | |
| | H 16* | | 570320 | 168,10 | |
| | H 20* | | 570350 | 168,10 | |
| | H 26* | | 570370 | 168,10 | |
| | H 32 | | 570380 | 168,10 | |
| | STANDARD HIDRAULICA MultiStandard | H 16* | | 570320 | 168,10 |
| | | H 20* | | 570350 | 168,10 |
| | | H 25* | | 570360 | 168,10 |
| | | H 32 | | 570380 | 168,10 |
| RFz 16* | | | 571325 | 194,05 | |
| RFz 20* | | | 571330 | 194,05 | |
| RFz 25 | | | 571335 | 194,05 | |
| RFz 32 | | | 571340 | 194,05 | |
| TH 16* | | | 570460 | 186,32 | |
| TH 20* | | | 570470 | 186,32 | |
| TH 25* | | | 570495 | 186,32 | |
| TH 32 | | | 570480 | 186,32 | |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 | |
| TH 20 S (PR-2B)** | | Z8 | 574788 R | 124,51 | |
| TH 25 S (PR-2B)** | | Z8 | 574792 R | 124,51 | |
| TH 32 S (PR-2B) | | Z8 | 574798 R | 136,96 | |
| U 16* | | | 570765 | 174,33 | |
| U 18* | | | 570770 | 174,33 | |
| U 20* | | | 570775 | 174,33 | |
| U 25* | | | 570780 | 174,33 | |
| U 32 | | | 570785 | 204,43 | |
| U 40 | | | 570790 | 249,07 | |
| U 50 | | 570795 | 298,89 | | |
| U 63 (PR-3B) | Z4 | 572837 R | 733,81 | | |
| U 63 (PZ-S) | | 572365 | 645,58 | | |
| steeltrade Presssystem Edelstahl Kontur M | M 15 | | 570110 | 154,61 | |
| | M 18 ¹⁾ | | 570120 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 ¹⁾ | | 570140 | 154,61 | |
| | M 35 | | 570150 | 154,61 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 | |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 | |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 | |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| | STELBI Polikraft | H 16* | | 570320 | 168,10 |
| | | H 20* | | 570350 | 168,10 |
| | | H 26* | | 570370 | 168,10 |
| TH 16* | | | 570460 | 186,32 | |
| TH 20* | | | 570470 | 186,32 | |
| TH 26* | | | 570475 | 186,32 | |
| TH 32 | | | 570480 | 186,32 | |
| TH 40 | | | 570485 | 246,99 | |
| TH 50 (PZ-S) | | | 572400 | 645,58 | |
| TH 63 (PZ-S) | | | 572405 | 645,58 | |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 | |
| TH 20 S (PR-2B)** | | Z8 | 574788 R | 124,51 | |
| TH 26 S (PR-2B)** | | Z8 | 574794 R | 124,51 | |
| TH 32 S (PR-2B) | | Z8 | 574798 R | 136,96 | |
| U 16* | | | 570765 | 174,33 | |
| U 20* | | | 570775 | 174,33 | |
| U 26* ¹²⁾ | | | 570750 | 204,43 | |
| STELBI Stelgas | | TH 16* | | 570460 | 186,32 |
| | | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|-----------------------------|-----------------------------------|--------------------------|----------|--------|--------|
| STH Westco COPPER PRESS | M 15 | | 570110 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 ¹⁾ | | 570140 | 154,61 | |
| | M 35 | | 570150 | 154,61 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | |
| | T | | | | |
| | TDM BRASS Serie 1600 | H 16* | | 570320 | 168,10 |
| | | H 18* | | 570340 | 168,10 |
| | | H 20* | | 570350 | 168,10 |
| | | H 25* | | 570360 | 168,10 |
| H 26* | | | 570370 | 168,10 | |
| H 32 | | | 570380 | 168,10 | |
| TH 16* | | | 570460 | 186,32 | |
| TH 18* | | | 570465 | 186,32 | |
| TH 20* | | | 570470 | 186,32 | |
| TH 25* | | | 570495 | 186,32 | |
| TH 26* | | | 570475 | 186,32 | |
| THL 32 | | | 570487 | 186,32 | |
| TH 40 | | | 570485 | 246,99 | |
| TH 50 (PZ-S) | | | 572400 | 645,58 | |
| TH 63 (PZ-S) | | | 572405 | 645,58 | |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 | |
| TH 18 S (PR-2B)** | | Z8 | 574786 R | 124,51 | |
| TH 20 S (PR-2B)** | | Z8 | 574788 R | 124,51 | |
| TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 | | |
| TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | |
| U 16* | | 570765 | 174,33 | | |
| U 18* | | 570770 | 174,33 | | |
| U 20* | | 570775 | 174,33 | | |
| U 25* | | 570780 | 174,33 | | |
| U 26* ¹²⁾ | | 570750 | 204,43 | | |
| U 32 | | 570785 | 204,43 | | |
| TDM BRASS Serie 2600 | H 16* | | 570320 | 168,10 | |
| | H 18* | | 570340 | 168,10 | |
| | H 20* | | 570350 | 168,10 | |
| | H 25* | | 570360 | 168,10 | |
| | H 26* | | 570370 | 168,10 | |
| | H 32 | | 570380 | 168,10 | |
| | TH 16* | | 570460 | 186,32 | |
| | TH 18* | | 570465 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 25* | | 570495 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | THL 32 | | 570487 | 186,32 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | U 16* | | 570765 | 174,33 | |
| U 18* | | 570770 | 174,33 | | |
| U 20* | | 570775 | 174,33 | | |
| U 25* | | 570780 | 174,33 | | |
| U 26* ¹²⁾ | | 570750 | 204,43 | | |
| U 32 | | 570785 | 204,43 | | |
| TDM BRASS Serie 1700 gas | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | THL 32 | | 570487 | 186,32 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | |
| TermoConcept TC-PRESS | Basic E01 ⁵⁾ | | 571855 | 305,17 | |
| THERMOLUTZ | H 14* | | 570310 | 168,10 | |
| | H 16* | | 570320 | 168,10 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TE-SA TE-SA press serie 800 | TH 14* | | 570455 | 186,32 |
| TH 16* | | 570460 | 186,32 | | |
| TH 18* | | 570465 | 186,32 | | |
| TH 20* | | 570470 | 186,32 | | |
| TH 26* | | 570475 | 186,32 | | |
| TH 32 | | 570480 | 186,32 | | |
| TH 40 | | 570485 | 246,99 | | |
| TH 50 (PZ-S) | | 572400 | 645,58 | | |
| TH 63 (PZ-S) | | 572405 | 645,58 | | |
| TH 14 S (PR-2B)** | Z8 | 574778 R | 124,51 | | |
| TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | | |
| TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 | | |
| TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | |
| TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | |
| TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | | |
| THERMACOME ACOPEX ALU | H 16* | | 570320 | 168,10 | |
| | H 20* | | 570350 | 168,10 | |
| | H 26* | | 570370 | 168,10 | |
| | H 32 | | 570380 | 168,10 | |
| | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | U 16* | | 570765 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| U 32 | | 570785 | 204,43 | | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|------------------|-------------------------------|--------------------------|----------|--------|-------------------|-------------------------------|--------------------------|----------|--------|
| TIEMME | TH 14* | | 570455 | 186,32 | TRA MULTITRAPRESS | U 16* | | 570765 | 174,33 |
| 1650 AL-COBRAPEX | TH 16* | | 570460 | 186,32 | | U 18* | | 570770 | 174,33 |
| | TH 18* | | 570465 | 186,32 | | U 20* | | 570775 | 174,33 |
| | TH 20* | | 570470 | 186,32 | | U 25* | | 570780 | 174,33 |
| | TH 25* | | 570495 | 186,32 | | U 32 | | 570785 | 204,43 |
| | TH 26* | | 570475 | 186,32 | | U 40 | | 570790 | 249,07 |
| | THL 32 | | 570487 | 186,32 | | U 50 | | 570795 | 298,89 |
| | TH 40 | | 570485 | 246,99 | | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | TH 50 (PZ-S) | | 572400 | 645,58 | | U 63 (PZ-S) | | 572365 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 | TRA TRAPRESS | H 12* | | 570300 | 168,10 |
| | THz 75 (PR-3B) | Z4 | 572829 R | 609,25 | | H 16* | | 570320 | 168,10 |
| | TH 14 S (PR-2B)** | Z8 | 574778 R | 124,51 | | H 20* | | 570350 | 168,10 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | | H 25* | | 570360 | 168,10 |
| | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 | | H 32 | | 570380 | 168,10 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | RFz 12* | | 571320 | 194,05 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 | | RFz 16* | | 571325 | 194,05 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | RFz 20* | | 571330 | 194,05 |
| TIEMME | RFz 12* | | 571320 | 194,05 | | RFz 25 | | 571335 | 194,05 |
| 1700 COBRAPEX | RFz 16* | | 571325 | 194,05 | | RFz 32 | | 571340 | 194,05 |
| | RFz 20* | | 571330 | 194,05 | Tradelink | K16/P18* | | 572600 | 194,05 |
| | RFz 25 | | 571335 | 194,05 | TradePex Crimp | K/20* | | 572605 | 194,05 |
| | RFz 32 | | 571340 | 194,05 | Water | K/25* | | 572610 | 194,05 |
| | TH 40 | | 570485 | 246,99 | | K32 | | 572615 | 194,05 |
| | TH 50 (PZ-S) | | 572400 | 645,58 | | K1/40 | | 572620 | 194,05 |
| | TH 63 (PZ-S) | | 572405 | 645,58 | | K1/50 | | 572625 | 318,61 |
| TIEMME | TH 16* | | 570460 | 186,32 | Tradelink | K16/P18* | | 572600 | 194,05 |
| 1650 AL-COBRAPEX | TH 20* | | 570470 | 186,32 | TradePex Crimp | K/20* | | 572605 | 194,05 |
| GAS | TH 26* | | 570475 | 186,32 | Gas | K/25* | | 572610 | 194,05 |
| | THL 32 | | 570487 | 186,32 | | K32 | | 572615 | 194,05 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | | K1/40 | | 572620 | 194,05 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | K1/50 | | 572625 | 318,61 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | TUBIPLAST ITALY | TH 16* | | 570460 | 186,32 |
| TIGRE | TH 16* | | 570460 | 186,32 | MULTILAYER PIPE | TH 18* | | 570465 | 186,32 |
| ALPEX GÁS | TH 20* | | 570470 | 186,32 | | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 | | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 | | TH 32 | | 570480 | 186,32 |
| TKM | TH 14* | | 570455 | 186,32 | | TH 40 | | 570485 | 246,99 |
| Systemtechnik | TH 16* | | 570460 | 186,32 | | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 20* | | 570470 | 186,32 | | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 26* | | 570475 | 186,32 | | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 32 | | 570480 | 186,32 | | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 |
| | TH 40 | | 570485 | 246,99 | | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 50 (PZ-S) | | 572400 | 645,58 | | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 63 (PZ-S) | | 572405 | 645,58 | | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| TRA Multi TRA+ | H 16* | | 570320 | 168,10 | | H 16* | | 570320 | 168,10 |
| | H 20* | | 570350 | 168,10 | | H 18* | | 570340 | 168,10 |
| | H 25* | | 570360 | 168,10 | | H 20* | | 570350 | 168,10 |
| | H 26* | | 570370 | 168,10 | | H 26* | | 570370 | 168,10 |
| | H 32 | | 570380 | 168,10 | | H 32 | | 570380 | 168,10 |
| | H 40 (PZ-4G) | | 570390 | 565,67 | | U 16* | | 570765 | 174,33 |
| | TH 16* | | 570460 | 186,32 | | U 18* | | 570770 | 174,33 |
| | TH 20* | | 570470 | 186,32 | | U 20* | | 570775 | 174,33 |
| | TH 25* | | 570495 | 186,32 | | U 26* ¹²⁾ | | 570750 | 204,43 |
| | TH 26* | | 570475 | 186,32 | | U 32 | | 570785 | 204,43 |
| | TH 32 | | 570480 | 186,32 | TUBIPLAST ITALY | TH 16* | | 570460 | 186,32 |
| | TH 40 | | 570485 | 246,99 | MULTILAYER PIPE | TH 18* | | 570465 | 186,32 |
| | TH 50 (PZ-S) | | 572400 | 645,58 | GAS SYSTEM | TH 20* | | 570470 | 186,32 |
| | TH 63 (PZ-S) | | 572405 | 645,58 | | TH 26* | | 570475 | 186,32 |
| | THz 75 (PR-3B) | Z4 | 572829 R | 609,25 | | TH 32 | | 570480 | 186,32 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 | | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 | TWEETOP | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 | | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 | | U 25* | | 570780 | 174,33 |
| | U 26* ¹²⁾ | | 570750 | 204,43 | | U 32 | | 570785 | 204,43 |
| | U 32 | | 570785 | 204,43 | | U 40 | | 570790 | 249,07 |
| | U 40 | | 570790 | 249,07 | | U 50 | | 570795 | 298,89 |
| | U 50 | | 570795 | 298,89 | | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 | | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 63 (PZ-S) | | 572365 | 645,58 | | U 75 (PR-3B) | Z4 | 572828 R | 645,58 |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 | | | | | |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|------------------------------|-------------------------------|--------------------------|------------------|------------------|--------|
| U | | | | | |
| UNICAL AG MAX-MULTIPEX | U 16* | | 570765 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | H 26* | | 570370 | 168,10 | |
| | U 26* ¹²⁾ U 32 | | 570750 570785 | 204,43 204,43 | |
| UNIDELTA DELTAPRESS | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | TH 40 | | 570485 | 246,99 | |
| | TH 50 (PZ-S) | | 572400 | 645,58 | |
| | TH 63 (PZ-S) | | 572405 | 645,58 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | |
| | H 16* | | 570320 | 168,10 | |
| | H 20* | | 570350 | 168,10 | |
| | H 26* | | 570370 | 168,10 | |
| | H 32 | | 570380 | 168,10 | |
| | H 40 (PZ-4G) | | 570390 | 565,67 | |
| | U 16* | | 570765 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | U 32 | | 570785 | 204,43 | |
| | U 40 | | 570790 | 249,07 | |
| | U 50 | | 570795 | 298,89 | |
| | U 63 (PZ-S) | | 572365 | 645,58 | |
| | UNIDELTA DELTAPRESS GAS | TH 16* | | 570460 | 186,32 |
| | | TH 20* | | 570470 | 186,32 |
| | | TH 26* | | 570475 | 186,32 |
| | | TH 32 | | 570480 | 186,32 |
| TH 16 S (PR-2B)** | | Z8 | 574782 R | 124,51 | |
| TH 20 S (PR-2B)** | | Z8 | 574788 R | 124,51 | |
| TH 26 S (PR-2B)** | | Z8 | 574794 R | 124,51 | |
| TH 32 S (PR-2B) | | Z8 | 574798 R | 136,96 | |
| H 16* | | | 570320 | 168,10 | |
| H 20* | | | 570350 | 168,10 | |
| H 26* | | | 570370 | 168,10 | |
| H 32 | | | 570380 | 168,10 | |
| U 16* | | | 570765 | 174,33 | |
| U 20* | | | 570775 | 174,33 | |
| U 32 | | 570785 | 204,43 | | |
| Uponor | UP 14* | | 572630 | 174,33 | |
| | UP 16* | | 572632 | 174,33 | |
| | UP 20* | | 572636 | 174,33 | |
| | UP 25 | | 572638 | 174,33 | |
| | UP 32 | | 572640 | 204,43 | |
| | U 40 | | 570790 | 249,07 | |
| | U 50 | | 570795 | 298,89 | |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 | |
| U 63 (PZ-S) | | 572365 | 645,58 | | |
| U 75 (PR-3B) | Z4 | 572828 R | 645,58 | | |
| V | | | | | |
| Valsir Bravopress | B 16* | | 570850 | 203,40 | |
| | B 20* | | 570860 | 203,40 | |
| | B 26 | | 570870 | 224,16 | |
| | B 32 | | 570880 | 224,16 | |
| | F 16* | | 570717 | 177,45 | |
| | F 20* | | 570727 | 177,45 | |
| | F 26* | | 570730 | 191,98 | |
| | F 16 S (PR-2B)** | Z8 | 574728 R | 124,51 | |
| | F 20 S (PR-2B)** | Z8 | 574730 R | 124,51 | |
| | F 26 S (PR-2B)** | Z8 | 574732 R | 124,51 | |
| | H 16* | | 570320 | 168,10 | |
| | H 20* | | 570350 | 168,10 | |
| | H 26* | | 570370 | 168,10 | |
| | H 32 | | 570380 | 168,10 | |
| | H 32 V | | 570685 | 214,81 | |
| | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | U 16* | | 570765 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | U 26* ¹²⁾ U 32 | | 570750 570785 | 204,43 204,43 | |
| | Valsir PEXAL | H 14* | | 570310 | 168,10 |
| | | H 16* | | 570320 | 168,10 |
| | | H 20* | | 570350 | 168,10 |
| | | H 26* | | 570370 | 168,10 |
| | | H 32 | | 570380 | 168,10 |
| | | H 32 V | | 570685 | 214,81 |
| | | TH 16* | | 570460 | 186,32 |
| | | TH 20* | | 570470 | 186,32 |
| | | TH 26* | | 570475 | 186,32 |
| TH 32 | | | 570480 | 186,32 | |
| TH 40 | | | 570485 | 246,99 | |
| TH 50 (PZ-S) | | | 572400 | 645,58 | |
| TH 63 (PZ-S) | | | 572405 | 645,58 | |
| U 16* | | | 570765 | 174,33 | |
| U 20* | | | 570775 | 174,33 | |
| U 26* ¹²⁾ U 32 | | | 570750 570785 | 204,43 204,43 | |
| U 40 | | | 570790 | 249,07 | |
| U 50 | | | 570795 | 298,89 | |
| U 63 (PR-3B) | | Z4 | 572837 R | 733,81 | |
| U 63 (PZ-S) | | | 572365 | 645,58 | |
| U 75 (PR-3B) | | Z4 | 572828 R | 645,58 | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|----------------------------------|--|--|------------------|------------------|--------|
| Van Marcke NV SYSTEMPEX | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | TH 40 | | 570485 | 246,99 | |
| | TH 50 (PZ-S) | | 572400 | 645,58 | |
| | TH 63 (PZ-S) | | 572405 | 645,58 | |
| | THz 75 (PR-3B) | Z4 | 572829 R | 609,25 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | |
| | Van Marcke NV Tubipress | M 12 | | 570100 | 154,61 |
| | | M 15 | | 570110 | 154,61 |
| | | M 18 | | 570120 | 154,61 |
| M 22 | | | 570130 | 154,61 | |
| M 28 | | | 570140 | 154,61 | |
| M 35 | | | 570150 | 154,61 | |
| M 42 (PZ-4G) | | | 570160 | 498,19 | |
| M 54 (PZ-4G) | | | 570170 | 498,19 | |
| M 42 (PR-3S) | | Z2 | 572706 R | 672,57 | |
| M 54 (PR-3S) | | Z2 | 572708 R | 672,57 | |
| M 76,1 XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579101 R | 1.161,47 | |
| M 88,9 G XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579110 R | 1.355,58 | |
| M 108,0 G XL (PR-3S) | | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579111 R | 1.355,58 | |
| M 12 S (PR-2B) | | Z8 | 574736 R | 124,51 | |
| M 15 S (PR-2B) | | Z8 | 574738 R | 124,51 | |
| M 18 S (PR-2B) | | Z8 | 574740 R | 124,51 | |
| M 22 S (PR-2B) | | Z8 | 574742 R | 124,51 | |
| M 28 S (PR-2B) | | Z8 | 574744 R | 124,51 | |
| M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | |
| Varioterm System TH | TH 11,6* | | 570482 | 186,32 | |
| | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 11,6 S (PR-2B)** | Z8 | 574774 R | 124,51 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| VESBO CARBON | M 15 | | 570110 | 154,61 | |
| | M 18 | | 570120 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 | | 570140 | 154,61 | |
| | M 35 | | 570150 | 154,61 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 | |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579101 R | 1.161,47 | |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579110 R | 1.355,58 | |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579111 R | 1.355,58 | |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | |
| M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | |
| M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | |
| M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | |
| M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | |
| VESBO INOX | M 15 | | 570110 | 154,61 | |
| | M 18 | | 570120 | 154,61 | |
| | M 22 | | 570130 | 154,61 | |
| | M 28 | | 570140 | 154,61 | |
| | M 35 | | 570150 | 154,61 | |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 | |
| M 54 (PR-3S) | Z2 | 572708 R | 672,57 | | |
| M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579101 R | 1.161,47 | | |
| M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579110 R | 1.355,58 | | |
| M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾ | 579111 R | 1.355,58 | | |
| M 15 S (PR-2B) | Z8 | 574738 R | 124,51 | | |
| M 18 S (PR-2B) | Z8 | 574740 R | 124,51 | | |
| M 22 S (PR-2B) | Z8 | 574742 R | 124,51 | | |
| M 28 S (PR-2B) | Z8 | 574744 R | 124,51 | | |
| M 35 S (PR-2B) | Z8 | 574746 R | 136,96 | | |
| VESBO MULTIPRESS TH-U | TH 16* | | 570460 | 186,32 | |
| | TH 20* | | 570470 | 186,32 | |
| | TH 26* | | 570475 | 186,32 | |
| | TH 32 | | 570480 | 186,32 | |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 | |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 | |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 | |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 | |
| | U 16* | | 570765 | 174,33 | |
| | U 20* | | 570775 | 174,33 | |
| | U 26* ¹²⁾ U 32 | | 570750 570785 | 204,43 204,43 | |
| | VESBO VPREMIUM | U 16* | | 570765 | 174,33 |
| | | U 20* | | 570775 | 174,33 |
| | | U 25* | | 570780 | 174,33 |
| U 32 | | | 570785 | 204,43 | |
| U 40 | | | 570790 | 249,07 | |
| U 50 | | | 570795 | 298,89 | |
| U 63 (PZ-S) | | | 572365 | 645,58 | |
| Viega Fonterra | | VX 12* | | 571630 | 214,81 |
| | VP 14/15* | | 570905 | 185,75 | |
| | VP 16/17* | | 570910 | 185,75 | |
| | VP 20* | | 570915 | 185,75 | |
| | VP 25 ²⁾ | | 570920 | 185,75 | |
| | Viega MegaPress (ASTM) ¹⁰⁾ | VMP 3/4" (OD 17,2 mm) | | 571740 | 214,81 |
| | | VMP 1/2" G (OD 21,3 mm) | | 571766 R | 214,81 |
| | | VMPz 3/4" (OD 26,9 mm) | | 571764 | 214,81 |
| VMPz 1" (OD 33,7 mm) | | | 571767 | 214,81 | |
| VMPz 1 1/4" (PZ-S) (OD 42,4 mm) | | | 572413 | 704,75 | |
| VMPz 1 1/2" (PR-3B) (OD 48,3 mm) | | Z5 | 572844 R | 479,50 | |
| VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|-----------------------|-------------------------------------|--------------------------|---------------------------|--------|-----------------------|---------------------------------|--------------------------|----------|--------|
| Viega MegaPress 304 | VMP ½" G (OD 21,3 mm) | | 571766 R | 214,81 | Viega Profipress | V 12 | | 570107 | 154,61 |
| FKM | VMPz ¾" (OD 26,9 mm) | | 571764 | 214,81 | | VG 14 | | 570132 | 154,61 |
| (ASTM) ¹⁰⁾ | VMPz 1" (OD 33,7 mm) | | 571767 | 214,81 | | V 15 | | 570115 | 154,61 |
| | VMPz 1¼" (PZ-S) (OD 42,4 mm) | | 572413 | 704,75 | | VG 16 | | 570137 | 154,61 |
| | VMPz 1½" (PR-3B) (OD 48,3 mm) | Z5 | 572844 R | 479,50 | | V 18 | | 570125 | 154,61 |
| | VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | | V 22 | | 570135 | 154,61 |
| Viega MegaPress 316 | VMP ½" G (OD 21,3 mm) | | 571766 R | 214,81 | | V 28 | | 570145 | 154,61 |
| (ASTM) ¹⁰⁾ | VMPz ¾" (OD 26,9 mm) | | 571764 | 214,81 | | V 35 | | 570155 | 154,61 |
| | VMPz 1" (OD 33,7 mm) | | 571767 | 214,81 | | V 42 | | 570165 | 360,13 |
| | VMPz 1¼" (PZ-S) (OD 42,4 mm) | | 572413 | 704,75 | | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | VMPz 1½" (PR-3B) (OD 48,3 mm) | Z5 | 572844 R | 479,50 | | V 54 | | 570175 | 370,51 |
| | VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | | V 54 (PR-2B) | Z2 | 572851 R | 348,72 |
| Viega MegaPress 316 | VMP ½" G (OD 21,3 mm) | | 571766 R | 214,81 | | Vfz 64,0 (PR-3B) ⁶⁾ | Z5 | 572815 R | 609,25 |
| FKM | VMPz ¾" (OD 26,9 mm) | | 571764 | 214,81 | | Vfz 66,7 (PR-3B) | Z5 | 572846 R | 609,25 |
| (ASTM) ¹⁰⁾ | VMPz 1" (OD 33,7 mm) | | 571767 | 214,81 | | Vfz 76,1 (PR-3B) ⁶⁾ | Z5 | 572816 R | 609,25 |
| | VMPz 1¼" (PZ-S) (OD 42,4 mm) | | 572413 | 704,75 | | Vfz 88,9 (PR-3B) ⁶⁾ | Z5 | 572817 R | 645,58 |
| | VMPz 1½" (PR-3B) (OD 48,3 mm) | Z5 | 572844 R | 479,50 | | Vfz 108,0 (PR-3B) ⁶⁾ | Z5 | 572818 R | 645,58 |
| | VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | | V 15 S (PR-2B) | Z8 | 574748 R | 124,51 |
| Viega MegaPress CuNi | VMP ½" G (OD 21,3 mm) | | 571766 R | 214,81 | | VG 14 S (PR-2B) | Z8 | 574750 R | 124,51 |
| (ASTM) ¹⁰⁾ | VMPz ¾" (OD 26,9 mm) | | 571764 | 214,81 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | VMPz 1" (OD 33,7 mm) | | 571767 | 214,81 | | VG 16 S (PR-2B) | Z8 | 574754 R | 124,51 |
| | VMPz 1¼" (PZ-S) (OD 42,4 mm) | | 572413 | 704,75 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | VMPz 1½" (PR-3B) (OD 48,3 mm) | Z5 | 572844 R | 479,50 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| Viega MegaPress FKM | VMP ½" G (OD 21,3 mm) | | 571766 R | 214,81 | | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| (ASTM) ¹⁰⁾ | VMPz ¾" (OD 26,9 mm) | | 571764 | 214,81 | Viega Profipress G | V 12 | | 570107 | 154,61 |
| | VMPz 1" (OD 33,7 mm) | | 571767 | 214,81 | | VG 14 | | 570132 | 154,61 |
| | VMPz 1¼" (PZ-S) (OD 42,4 mm) | | 572413 | 704,75 | | V 15 | | 570115 | 154,61 |
| | VMPz 1½" (PR-3B) (OD 48,3 mm) | Z5 | 572844 R | 479,50 | | VG 16 | | 570137 | 154,61 |
| | VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | | V 18 | | 570125 | 154,61 |
| Viega Megapress | VMP ¾" (OD 17,2 mm) | | 571740 | 214,81 | | V 22 | | 570135 | 154,61 |
| (EN) ⁹⁾ | VMP ½" G (OD 21,3 mm) | | 571766 R | 214,81 | | V 28 | | 570145 | 154,61 |
| | VMPz ¾" (OD 26,9 mm) | | 571764 | 214,81 | | V 35 | | 570155 | 154,61 |
| | VMPz 1" (OD 33,7 mm) | | 571767 | 214,81 | | V 42 | | 570165 | 360,13 |
| | VMPz 1¼" (PZ-S) (OD 42,4 mm) | | 572413 | 704,75 | | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | VMPz 1½" (PR-3B) (OD 48,3 mm) | Z5 | 572844 R | 479,50 | | V 54 | | 570175 | 370,51 |
| | VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | | V 54 (PR-2B) | Z2 | 572851 R | 348,72 |
| Viega Megapress S | VMP ¾" (OD 17,2 mm) | | 571740 | 214,81 | | Vfz 64,0 (PR-3B) ⁶⁾ | Z5 | 572815 R | 609,25 |
| (EN) ⁹⁾ | VMP ½" G (OD 21,3 mm) | | 571766 R | 214,81 | | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | VMPz ¾" (OD 26,9 mm) | | 571764 | 214,81 | | VG 14 S (PR-2B) | Z8 | 574750 R | 124,51 |
| | VMPz 1" (OD 33,7 mm) | | 571767 | 214,81 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | VMPz 1¼" (PZ-S) (OD 42,4 mm) | | 572413 | 704,75 | | VG 16 S (PR-2B) | Z8 | 574754 R | 124,51 |
| | VMPz 1½" (PR-3B) (OD 48,3 mm) | Z5 | 572844 R | 479,50 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | VMPz 2" (PR-3B) (OD 60,3 mm) | Z5 | 572845 R | 479,50 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| Viega | VMPz 2½" XL (PR-3B) EN (OD 76,1 mm) | | Z7 XL 45 kN ⁶⁾ | 609,25 | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| Megapress S XL | VMPz 3" XL (PR-3B) (OD 88,9 mm) | | Z7 XL 45 kN ⁶⁾ | 609,25 | Viega Profipress S | V 12 | | 570107 | 154,61 |
| (EN) ⁹⁾ | VMPz 4" XL (PR-3B) (OD 114,3 mm) | | Z7 XL 45 kN ⁶⁾ | 645,58 | | V 15 | | 570115 | 154,61 |
| Viega Pexfit | VX 16* | | 571635 | 214,81 | | V 18 | | 570125 | 154,61 |
| | VX 20* | | 571640 | 214,81 | | V 22 | | 570135 | 154,61 |
| | VX 25* | | 571645 | 214,81 | | V 28 | | 570145 | 154,61 |
| Viega Pexfit G | VX 16* | | 571635 | 214,81 | | V 35 | | 570155 | 154,61 |
| | VX 20* | | 571640 | 214,81 | | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | VX 25* | | 571645 | 214,81 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| Viega Prestabo | V 12 | | 570107 | 154,61 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 15 | | 570115 | 154,61 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 18 | | 570125 | 154,61 | | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 22 | | 570135 | 154,61 | | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| | V 28 | | 570145 | 154,61 | Viega | V 12 | | 570107 | 154,61 |
| | V 35 | | 570155 | 154,61 | Profipress Therm | V 15 | | 570115 | 154,61 |
| | V 42 | | 570165 | 360,13 | | V 18 | | 570125 | 154,61 |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | | V 22 | | 570135 | 154,61 |
| | V 54 | | 570175 | 370,51 | | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | Vfz 64,0 (PR-3B) ⁶⁾ | Z5 | 572815 R | 609,25 | | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | Vfz 76,1 (PR-3B) ⁶⁾ | Z5 | 572816 R | 609,25 | | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | Vfz 88,9 (PR-3B) ⁶⁾ | Z5 | 572817 R | 645,58 | Viega ProPress | VUS ½" (OD 15,9 mm) | | 571770 | 186,79 |
| | Vfz 108,0 (PR-3B) ⁶⁾ | Z5 | 572818 R | 645,58 | (ASTM) ¹⁰⁾ | VUS ¾" (OD 22,2 mm) | | 571775 | 186,79 |
| | V 12 S (PR-2B) | Z8 | 574748 R | 124,51 | | VUS 1" (OD 28,6 mm) | | 571780 | 186,79 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | | VUS 1¼" (OD 34,9 mm) | | 571785 | 186,79 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | | VUS 1½" (OD 41,3 mm) | | 571790 | 360,13 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | | VUS 2" (OD 54,0 mm) | | 571795 | 370,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | XL-C/XL-S | VUSfz 2½" (PR-3B) (OD 66,7 mm) | Z5 | 572819 R | 609,25 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | XL-C/XL-S | VUSfz 3" (PR-3B) (OD 79,4 mm) | Z5 | 572820 R | 609,25 |
| | | | | | XL-C/XL-S | VUSfz 4" (PR-3B) (OD 104,8 mm) | Z5 | 572821 R | 645,58 |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € | |
|--|-----------------------------------|--------------------------|----------|----------|--------|
| Viega ProPress 304 FKM (ASTM) ¹⁹⁾ | VUS 1/2" (OD 15,9 mm) | | 571770 | 186,79 | |
| | VUS 3/4" (OD 22,2 mm) | | 571775 | 186,79 | |
| | VUS 1" (OD 28,6 mm) | | 571780 | 186,79 | |
| | VUS 1 1/4" (OD 34,9 mm) | | 571785 | 186,79 | |
| | VUS 1 1/2" (OD 41,3 mm) | | 571790 | 360,13 | |
| | VUS 2" (OD 54,0 mm) | | 571795 | 370,51 | |
| XL-C/XL-S | VUSFz 2 1/2" (PR-3B) (OD 66,7 mm) | Z5 | 572819 R | 609,25 | |
| | VUSFz 3" (PR-3B) (OD 79,4 mm) | Z5 | 572820 R | 609,25 | |
| | VUSFz 4" (PR-3B) (OD 104,8 mm) | Z5 | 572821 R | 645,58 | |
| Viega ProPress 316 (ASTM) ¹⁹⁾ | VUS 1/2" (OD 15,9 mm) | | 571770 | 186,79 | |
| | VUS 3/4" (OD 22,2 mm) | | 571775 | 186,79 | |
| | VUS 1" (OD 28,6 mm) | | 571780 | 186,79 | |
| | VUS 1 1/4" (OD 34,9 mm) | | 571785 | 186,79 | |
| | VUS 1 1/2" (OD 41,3 mm) | | 571790 | 360,13 | |
| | VUS 2" (OD 54,0 mm) | | 571795 | 370,51 | |
| XL-C/XL-S | VUSFz 2 1/2" (PR-3B) (OD 66,7 mm) | Z5 | 572819 R | 609,25 | |
| | VUSFz 3" (PR-3B) (OD 79,4 mm) | Z5 | 572820 R | 609,25 | |
| | VUSFz 4" (PR-3B) (OD 104,8 mm) | Z5 | 572821 R | 645,58 | |
| Viega Propress WATER System AUS | VAU 15 (OD 12,7 mm) | | 572687 | 159,80 | |
| | VAU 20 (OD 19,1 mm) | | 572689 | 159,80 | |
| | VAU 25 (OD 25,4 mm) | | 572691 | 159,80 | |
| | VAU 32 (OD 31,8 mm) | | 572693 | 168,10 | |
| | VAU 40 (OD 38,1 mm) | | 572695 | 249,07 | |
| | VAU 50 (OD 50,8 mm) | | 572697 | 441,10 | |
| Viega PropressG GAS System AUS | VAU 15 (OD 12,7 mm) | | 572687 | 159,80 | |
| | VAU 20 (OD 19,1 mm) | | 572689 | 159,80 | |
| | VAU 25 (OD 25,4 mm) | | 572691 | 159,80 | |
| | VAU 32 (OD 31,8 mm) | | 572693 | 168,10 | |
| | VAU 40 (OD 38,1 mm) | | 572695 | 249,07 | |
| | VAU 50 (OD 50,8 mm) | | 572697 | 441,10 | |
| Viega Raxinox | VRX 16 | | 571750 | 196,13 | |
| | VRX 20 | | 571752 | 196,13 | |
| | VRX 25 | | 571754 | 214,81 | |
| Viega Raxofix | VRX 16 | | 571750 | 196,13 | |
| | VRX 20 | | 571752 | 196,13 | |
| | VRX 25 | | 571754 | 214,81 | |
| | VRX 32 | | 571756 | 214,81 | |
| | VRX 40 | | 571758 | 298,89 | |
| Viega Sanfix ²⁾ | VP 16/17 ²⁾ | | 570910 | 185,75 | |
| | VP 20 ²⁾ | | 570915 | 185,75 | |
| | VP 25 ²⁾ | | 570920 | 185,75 | |
| | VP 32 | | 570925 | 205,47 | |
| | VP 40 (PZ-4G) | | 570970 | 493,00 | |
| | VPz 50 (PZ-S) | | 572350 | 645,58 | |
| | VPz 63 (PZ-S) | | 572355 | 645,58 | |
| | VPz 76 (PZ-S) | | 572360 | 645,58 | |
| Viega Sanfix Fosta ²⁾ | VP 16/17 ²⁾ | | 570910 | 185,75 | |
| | VP 20 ²⁾ | | 570915 | 185,75 | |
| | VP 25 ²⁾ | | 570920 | 185,75 | |
| | VP 32 | | 570925 | 205,47 | |
| | VP 40 (PZ-4G) | | 570970 | 493,00 | |
| | VPz 50 (PZ-S) | | 572350 | 645,58 | |
| | VPz 63 (PZ-S) | | 572355 | 645,58 | |
| | VPz 76 (PZ-S) | | 572360 | 645,58 | |
| | Viega Sanpress | V 12 | | 570107 | 154,61 |
| | | V 15 | | 570115 | 154,61 |
| V 18 | | | 570125 | 154,61 | |
| V 22 | | | 570135 | 154,61 | |
| V 28 | | | 570145 | 154,61 | |
| V 35 | | | 570155 | 154,61 | |
| V 42 | | | 570165 | 360,13 | |
| V 42 (PR-2B) | | Z2 | 572850 R | 322,77 | |
| V 54 | | | 570175 | 370,51 | |
| V 54 (PR-2B) | | Z2 | 572851 R | 348,72 | |
| VR 76,1 (PR-3B) ²⁾ | | Z5 | 572822 R | 609,25 | |
| VR 88,9 (PR-3B) ²⁾ | | Z5 | 572823 R | 645,58 | |
| VR 108,0 (PR-3B) ²⁾ | | Z5 | 572824 R | 645,58 | |
| V 12 S (PR-2B) | | Z8 | 574748 R | 124,51 | |
| V 15 S (PR-2B) | | Z8 | 574752 R | 124,51 | |
| V 18 S (PR-2B) | | Z8 | 574756 R | 124,51 | |
| V 22 S (PR-2B) | | Z8 | 574758 R | 124,51 | |
| V 28 S (PR-2B) | | Z8 | 574760 R | 124,51 | |
| V 35 S (PR-2B) | | Z8 | 574762 R | 136,96 | |
| Viega Sanpress Inox | | V 15 | | 570115 | 154,61 |
| | | V 18 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 | |
| | V 28 | | 570145 | 154,61 | |
| | V 35 | | 570155 | 154,61 | |
| | V 42 | | 570165 | 360,13 | |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 | |
| | V 54 | | 570175 | 370,51 | |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 | |
| | VFz 64,0 (PR-3B) ²⁾ | Z5 | 572815 R | 609,25 | |
| | VFz 76,1 (PR-3B) ²⁾ | Z5 | 572816 R | 609,25 | |
| | VFz 88,9 (PR-3B) ²⁾ | Z5 | 572817 R | 645,58 | |
| | VFz 108,0 (PR-3B) ²⁾ | Z5 | 572818 R | 645,58 | |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 | |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 | |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 | |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 | |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 | |
| | Viega Sanpress Inox G | V 15 | | 570115 | 154,61 |
| | | V 18 | | 570125 | 154,61 |
| | | V 22 | | 570135 | 154,61 |
| | | V 28 | | 570145 | 154,61 |
| | | V 35 | | 570155 | 154,61 |
| | | V 42 | | 570165 | 360,13 |
| | | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | | V 54 | | 570175 | 370,51 |
| V 54 (PR-2B) | | Z2 | 572851 R | 348,72 | |
| VFz 64,0 (PR-3B) ²⁾ | | Z5 | 572815 R | 609,25 | |
| VFz 76,1 (PR-3B) ²⁾ | | Z5 | 572816 R | 609,25 | |
| VFz 88,9 (PR-3B) ²⁾ | | Z5 | 572817 R | 645,58 | |
| VFz 108,0 (PR-3B) ²⁾ | | Z5 | 572818 R | 645,58 | |
| V 15 S (PR-2B) | | Z8 | 574752 R | 124,51 | |
| V 18 S (PR-2B) | | Z8 | 574756 R | 124,51 | |
| V 22 S (PR-2B) | | Z8 | 574758 R | 124,51 | |
| V 28 S (PR-2B) | | Z8 | 574760 R | 124,51 | |
| V 35 S (PR-2B) | | Z8 | 574762 R | 136,96 | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|----------------------|---------------------------------|--------------------------|----------|--------|
| Viega Smartpress | VX 16* | | 571635 | 214,81 |
| | VX 20* | | 571640 | 214,81 |
| | VX 25* | | 571645 | 214,81 |
| | VX 32* | | 571650 | 214,81 |
| Viega Temponox | V 15 | | 570115 | 154,61 |
| | V 18 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | V 54 | | 570175 | 370,51 |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 |
| | VFz 76,1 (PR-3B) ²⁾ | Z5 | 572816 R | 609,25 |
| | VFz 88,9 (PR-3B) ²⁾ | Z5 | 572817 R | 645,58 |
| | VFz 108,0 (PR-3B) ²⁾ | Z5 | 572818 R | 645,58 |
| Viessmann | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| | TH 14* | | 570455 | 186,32 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| Vogel & Noot EASYTEC | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| VSH | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 | | 570490 | 246,99 |

| W | | | | |
|---------------|------------------------|--------|----------|--------|
| Watts MTR | TH 16* | | 570460 | 186,32 |
| | Art press | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| WATTS | US 3/8" | | 571450 | 211,70 |
| | RADIANT US 1/2" | | 571455 | 211,70 |
| | Watts WaterPEX US 3/4" | | 571460 | 211,70 |
| RadiantPEX | US 1" | | 571465 | 211,70 |
| | US 1 1/4" | | 571470 | 211,70 |
| | US 1 1/2" | | 571475 | 211,70 |
| Watts | US 3/8" | | 571450 | 211,70 |
| | RADIANT US 1/2" | | 571455 | 211,70 |
| | Watts US 3/4" | | 571460 | 211,70 |
| RadiantPEX-AL | US 1" | | 571465 | 211,70 |
| | US 1 1/4" | | 571470 | 211,70 |
| | US 1 1/2" | | 571475 | 211,70 |
| Wavin | U 16 (1/2") | | 570765 | 174,33 |
| | U 20 (3/4") | | 570775 | 174,33 |
| Tigris K1/M1 | U 25 (3/4") | | 570780 | 174,33 |
| | U 32 (1") | | 570785 | 204,43 |
| Tigris K5/M5 | U 50 | | 570795 | 298,89 |
| | U 63 (PR-3B) | Z4 | 572837 R | 733,81 |
| | U 63 (PZ-S) | | 572365 | 645,58 |
| | U 75 (PR-3B) | Z4 | 572828 R | 645,58 |
| | B 16* | | 570850 | 203,40 |
| | B 20* | | 570860 | 203,40 |
| | B 32 | | 570880 | 224,16 |
| | H 16* | | 570320 | 168,10 |
| | H 20* | | 570350 | 168,10 |
| | H 25* | | 570360 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | H 40 (PZ-4G) | | 570390 | 565,67 |
| Tigris K5/M5 | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 25* | | 570485 | 186,32 |
| | TH 32 | | 570490 | 246,99 |
| | TH 40 | | 570495 | 246,99 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 25 S (PR-2B)** | Z8 | 574792 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | U 40 | | 570790 | 249,07 |
| | UP 16* | | 572632 | 174,33 |
| UP 20* | | 572636 | 174,33 | |
| UP 25 | | 572638 | 174,33 | |
| UP 32 | | 572640 | 204,43 | |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|------------------------------|-------------------------------|---|----------|----------|
| WEECON | M 15 | | 570110 | 154,61 |
| PRESS-C-Stahl | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 42 (PZ-4G) | | 570160 | 498,19 |
| | M 54 (PZ-4G) | | 570170 | 498,19 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| WEECON | M 15 | | 570110 | 154,61 |
| PRESS-Edelstahl | M 18 | | 570120 | 154,61 |
| | M 22 | | 570130 | 154,61 |
| | M 28 | | 570140 | 154,61 |
| | M 35 | | 570150 | 154,61 |
| | M 42 (PZ-4G) | | 570160 | 498,19 |
| | M 54 (PZ-4G) | | 570170 | 498,19 |
| | M 42 (PR-3S) | Z2 | 572706 R | 672,57 |
| | M 54 (PR-3S) | Z2 | 572708 R | 672,57 |
| | M 76,1 XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579101 R | 1.161,47 |
| | M 88,9 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579110 R | 1.355,58 |
| | M 108,0 G XL (PR-3S) | Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ | 579111 R | 1.355,58 |
| | M 15 S (PR-2B) | Z8 | 574738 R | 124,51 |
| | M 18 S (PR-2B) | Z8 | 574740 R | 124,51 |
| | M 22 S (PR-2B) | Z8 | 574742 R | 124,51 |
| | M 28 S (PR-2B) | Z8 | 574744 R | 124,51 |
| | M 35 S (PR-2B) | Z8 | 574746 R | 136,96 |
| WEECON | V 15 | | 570115 | 154,61 |
| PRESS-S-Kupfer | V 18 | | 570125 | 154,61 |
| | V 22 | | 570135 | 154,61 |
| | V 28 | | 570145 | 154,61 |
| | V 35 | | 570155 | 154,61 |
| | V 42 | | 570165 | 360,13 |
| | V 42 (PR-2B) | Z2 | 572850 R | 322,77 |
| | V 54 | | 570175 | 370,51 |
| | V 54 (PR-2B) | Z2 | 572851 R | 348,72 |
| | V 15 S (PR-2B) | Z8 | 574752 R | 124,51 |
| | V 18 S (PR-2B) | Z8 | 574756 R | 124,51 |
| | V 22 S (PR-2B) | Z8 | 574758 R | 124,51 |
| | V 28 S (PR-2B) | Z8 | 574760 R | 124,51 |
| | V 35 S (PR-2B) | Z8 | 574762 R | 136,96 |
| WEM | U 16* | | 570765 | 174,33 |
| WIELAND-WERKE | TH 14 ²⁾ | | 570455 | 186,32 |
| cuprotherm CTX ²⁾ | TH 16 ²⁾ | | 570460 | 186,32 |
| WKS-Press | TH 14* | | 570455 | 186,32 |
| | TH 16* | | 570460 | 186,32 |
| | TH 17* | | 570462 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| WÜRTH | TH 16* | | 570460 | 186,32 |
| Würth | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | HE 32 | | 571900 | 223,12 |
| | HEz 40 | | 571904 | 323,80 |

| System | Pressing tongs/pressing rings | Drive with adapter tongs | Art.-No. | € |
|--------------------|-------------------------------|--------------------------|----------|--------|
| X | | | | |
| XtraConnect | F 16* | | 570717 | 177,45 |
| | F 20* | | 570727 | 177,45 |
| | F 26* | | 570730 | 191,98 |
| | F 32 | | 570735 | 191,98 |
| | F 16 S (PR-2B)** | Z8 | 574728 R | 124,51 |
| | F 20 S (PR-2B)** | Z8 | 574730 R | 124,51 |
| | F 26 S (PR-2B)** | Z8 | 574732 R | 124,51 |
| | F 32 S (PR-2B) | Z8 | 574734 R | 136,96 |
| | H 16* | | 570320 | 168,10 |
| | H 20* | | 570350 | 168,10 |
| | H 26* | | 570370 | 168,10 |
| | H 32 | | 570380 | 168,10 |
| | TH 16* | | 570460 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| | U 16* | | 570765 | 174,33 |
| | U 20* | | 570775 | 174,33 |
| (DN 26) | U 25* | | 570780 | 174,33 |
| | U 32 | | 570785 | 204,43 |
| | VP 16* | | 570910 | 185,75 |
| | VP 20* | | 570915 | 185,75 |
| | VP 32 | | 570925 | 205,47 |
| Z | | | | |
| ZEWO THERM | TH 12* | | 570452 | 186,32 |
| Zewo Press Premium | TH 16* | | 570460 | 186,32 |
| | TH 17* | | 570462 | 186,32 |
| | TH 18* | | 570465 | 186,32 |
| | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 40 | | 570485 | 246,99 |
| | TH 50 (PZ-S) | | 572400 | 645,58 |
| | TH 63 (PZ-S) | | 572405 | 645,58 |
| | TH 12 S (PR-2B)** | Z8 | 574776 R | 124,51 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 17 S (PR-2B)** | Z8 | 574784 R | 124,51 |
| | TH 18 S (PR-2B)** | Z8 | 574786 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| ZEWO THERM | TH 16* | | 570460 | 186,32 |
| Zewo Press PPSU | TH 20* | | 570470 | 186,32 |
| | TH 26* | | 570475 | 186,32 |
| | TH 32 | | 570480 | 186,32 |
| | TH 16 S (PR-2B)** | Z8 | 574782 R | 124,51 |
| | TH 20 S (PR-2B)** | Z8 | 574788 R | 124,51 |
| | TH 26 S (PR-2B)** | Z8 | 574794 R | 124,51 |
| | TH 32 S (PR-2B) | Z8 | 574798 R | 136,96 |
| ZURN | US ¾** | | 571450 | 211,70 |
| INDUSTRIES | US ½** | | 571455 | 211,70 |
| ZURN PEX | US ¾** | | 571460 | 211,70 |
| | US 1** | | 571465 | 211,70 |
| | US 1 ¼** | | 571470 | 211,70 |
| | US 1 ½** | | 571475 | 211,70 |
| | US 2" | | 571477 | 285,40 |

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestab XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.



| Accessories | Art.-No. | € |
|--|-----------|--------|
| Adaptor tongs Z8 for driving ROLLER'S pressing rings S (PR-2B) | 574702 R | 144,28 |
| Adaptor tongs Z2 for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B) | 572795 R | 144,28 |
| Adaptor tongs Z4 for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B) | 572801 RX | 310,36 |
| Adaptor tongs Z5 for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B) | 572802 RX | 310,36 |
| Adaptor tongs Z6 XL for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC | 579120 R | 373,68 |
| Adaptor tongs Z7 XL 45 kN for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC | 579123 R | 394,44 |
| Steel case with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm | 570295 A | 96,53 |
| Steel case with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2" | 570290 A | 96,53 |
| Steel case Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S) | 572810 A | 96,53 |
| Steel case with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½ – 2" (PR-3B) | 572809 A | 110,03 |
| Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B) | 574516 A | 96,53 |
| L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B) | 574704 A | 146,36 |
| L-Boxx system case with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B) | 571136 A | 146,36 |
| L-Boxx system box with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B) | 571137 A | 146,36 |
| XL-Boxx system case with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S) | 579603 A | 248,08 |
| Steel case with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B) | 572813 A | 55,01 |