

ROLLER'S quick-change die heads



German
Top Quality

Quick-change die heads ROLLER'S Central

Proven, precision quick-change die head for pipe threads ⅛–2", 16–50 mm.

- For manual thread cutting stock ROLLER'S Central, electric thread cutting stocks ROLLER'S King 1¼ and ROLLER'S King 2.
- With exactly fitting quality dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads.
- Long, precision pipe guide for perfect centring of the pipe.
- Large chip window for perfect chip flow.

Designation	Die head holder	Art.-No.	€
<i>for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)</i>			
R ⅛"	Ø 63 mm	479200	233,55
R ¼"	Ø 63 mm	479201	203,45
R ⅜"	Ø 63 mm	479202 A	138,05
R ½"	Ø 63 mm	479203 A	143,24
R ¾"	Ø 63 mm	479204 A	149,47
R 1"	Ø 63 mm	479205 A	155,70
R 1¼"	Ø 63 mm	479206 A	161,93
R 1½"	Ø 90 mm	479307 A	182,69
R 2"	Ø 90 mm	479308 A	194,11

<i>for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)</i>			
R ⅛"	Ø 63 mm	479210	280,26
R ¼"	Ø 63 mm	479211	243,93
R ⅜"	Ø 63 mm	479212	172,31
R ½"	Ø 63 mm	479213	165,04
R ¾"	Ø 63 mm	479214	179,57
R 1"	Ø 63 mm	479215	186,84
R 1¼"	Ø 63 mm	479216	194,11
R 1½"	Ø 90 mm	479317	219,23
R 2"	Ø 90 mm	479318	232,93

<i>for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1</i>			
NPT ⅜"	Ø 63 mm	479222	138,05
NPT ½"	Ø 63 mm	479223	143,24
NPT ¾"	Ø 63 mm	479224	149,47
NPT 1"	Ø 63 mm	479225	155,70
NPT 1¼"	Ø 63 mm	479226	161,93
NPT 1½"	Ø 90 mm	479327	182,69
NPT 2"	Ø 90 mm	479328	194,11

<i>for threads according to EN 60423 on electrical installation tubes</i>			
M 16 × 1.5	Ø 63 mm	479240 A	179,57
M 20 × 1.5	Ø 63 mm	479241 A	179,57
M 25 × 1.5	Ø 63 mm	479242 A	186,84
M 32 × 1.5	Ø 63 mm	479243 A	194,11
M 40 × 1.5	Ø 63 mm	479244 A	229,40
M 50 × 1.5	Ø 90 mm	479245 A	243,93

ROLLER'S dies



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High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of special tenacious steel for extremely long life.

Designation Art.-No. €

Dies ROLLER'S Central, set

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R ⅛"	479400 A	101,72
R ¼"	479401 A	96,53
R ⅜"	479402 A	96,53
R ½"	479403 A	96,53
R ¾"	479404 A	105,88
R 1"	479405 A	105,88
R 1¼"	479406 A	105,88
R 1½"	479407 A	105,88
R 2"	479408 A	105,88

for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)

R ⅛"	479410 A	122,07
R ¼"	479411 A	115,84
R ⅜"	479412 A	115,84
R ½"	479413 A	115,84
R ¾"	479414 A	127,05
R 1"	479415 A	127,05
R 1¼"	479416 A	127,05
R 1½"	479417 A	127,05
R 2"	479418 A	127,05

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT ⅜"	479422 A	96,53
NPT ½"	479423 A	96,53
NPT ¾"	479424 A	105,88
NPT 1"	479425 A	105,88
NPT 1¼"	479426 A	105,88
NPT 1½"	479427 A	105,88
NPT 2"	479428 A	105,88

for threads according to EN 60423 on electrical installation tubes

M 16 × 1.5	521302 AWS	115,22
M 20 × 1.5	521312 AWS	115,22
M 25 × 1.5	521322 AWS	115,22
M 32 × 1.5	521332 AWS	115,22
M 40 × 1.5	521342 AWS	115,22
M 50 × 1.5	521352 AWS	114,60



Accessories

Adapter for ROLLER'S die heads up to 1¼" / 40 mm for ROLLER'S King 2	479821 A	145,63
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