## ROLLER'S Polo



German Top Quality



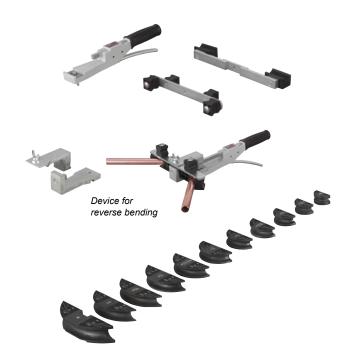
Practical, ultra handy, ultra light compact one-handed pipe bender for soft copper pipes Ø 10–22 mm, Ø  $\frac{3}{6}-\frac{7}{6}$ ", s  $\leq$  1.0 mm, soft jacketed copper pipes Ø 10–18 mm, Ø  $\frac{3}{6}-\frac{5}{6}$ ", s  $\leq$  1.0 mm, soft coated carbon steel pipes of the press fitting systems Ø 12–18 mm, s  $\leq$  1.2 mm, soft precision steel pipes Ø 10–18 mm, s  $\leq$  1.0 mm. Multi-layer composite pipes Ø 14–32 mm. (s = wall thickness)

- For simple and dimensionally accurate bending of soft pipes, up to 90°. Also for bridges, doglegs. Universally usable for many pipe types in the fields of sanitary, heating, air conditioning, cooling and hydraulics technologies.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- Stable, robust drive unit with proven ratchet feed, for the entire working range up to Ø 32 mm.
- Practical multifunction lever for fast feed and fast return for ultra fast working.
- Can be used anywhere, handy, light, drive unit only 0.9 kg.
- Back former support S Ø 10−26 mm, rotatable according to the size of pipe inserted for bending, with back formers for pipes Ø 10−26 mm, <sup>3</sup>/<sub>8</sub>−<sup>7</sup>/<sub>8</sub>". Back former support Ø 32 mm with back formers Ø 32 mm pipes.
- Device for reverse bending on laid pipes up to Ø 26 mm, ⅔" (accessory).
- Angle scale on each bending former for dimensionally accurate bending.
- High sliding bending formers of high strength, glass fibre reinforced polyamide, easily changeable. See page 45.
- Also ideal for thin-walled heating pipes and area heating pipes made of copper according to EN 1057.

## **ROLLER'S Polo**







Scope of Delivery

Art.-No.

Κč

**ROLLER'S Polo Set** 

Up to Ø 26 mm with drive unit, bending formers, back former support S Ø 10–26 mm with back formers, in steel case/carrying case. Up to Ø 32 mm with drive unit, bending formers, back former support S Ø 10 – 26 mm with back formers, back former support Ø 32 mm with back formers, in case.

Set 12+15+18+22	<sup>1</sup> / <sub>2</sub> + <sup>5</sup> / <sub>8</sub> + <sup>3</sup> / <sub>4</sub> + <sup>7</sup> / <sub>8</sub> "	153025 A	10 390,00
Set 10+12+15+18+22	<sup>3</sup> / <sub>8</sub> + <sup>1</sup> / <sub>2</sub> + <sup>5</sup> / <sub>8</sub> + <sup>3</sup> / <sub>4</sub> + <sup>7</sup> / <sub>8</sub> "	153021 A	10 870,00
Set 12+14+16+18+22		153020 A	10 870,00
Set Allround 22 10+12+14+15+16+17+18+20+22	<sup>3</sup> / <sub>8</sub> + <sup>1</sup> / <sub>2</sub> + <sup>5</sup> / <sub>8</sub> + <sup>3</sup> / <sub>4</sub> + <sup>7</sup> / <sub>8</sub> "	153027 A	13 950,00
Set 14+16+20+25/26		153026 A	10 390,00
Set 14+16+18+20+25/26		153022 A	10 870,00
Set 16+20+25/26+32		153029 A	16 500,00
Set 16+18+20+25/26+32		153023 A	17 550,00
Set Allround 32 10+12+14+15+16+17+18+20+22 +25/26+32	<sup>3</sup> / <sub>8</sub> + <sup>1</sup> / <sub>2</sub> + <sup>5</sup> / <sub>8</sub> + <sup>3</sup> / <sub>4</sub> + <sup>7</sup> / <sub>8</sub> "	153028 A	19 650,00
Accessories			
ROLLER'S Polo inlay for drive unit		153100 A	4 440,00
Back former support S Ø 10–26 mm formers for pipes Ø 10–26 mm, $\frac{3}{8} - \frac{7}{8}$		153125 RX	1 800,00
Back former support Ø 32 mm with b for Ø 32 mm pipes	153115 RX2	3 860,00	
<b>Device for reverse bending</b> on laid pipes up to Ø 26 mm, %"		153140	4 470,00
Steel case with inlay		153265 A	1 590,00
Case with inlay		153270 A	3 1 20,00

Bending former		Suitable for						
for pipes Ø mm/inch O.D.	Bending radius mm	Си	Cu-U	St 10305-U	St 10305	>	ArtNo.	Kč
10, ¾"	30	•			•		153155 R	927,00
12, 10 U, ½"	36	٠	٠		٠		153160 R	927,00
14, 12 U	50	•		٠	•	٠	153170 R	927,00
15, 12 U, ¾"	55	٠	٠		٠		153175 R	927,00
16, 14 U	55	•	•		•	٠	153180 R	927,00
17, 15 U	60			٠		٠	153185 R	927,00
18, 14 U, 15 U, 16 U, ¾"	72	•	•		•	٠	153190 R	927,00
20, 18 U	79	٠	٠	٠		٠	153195 R	927,00
22, 18 U, ¾"	86	•	•				153200 R	927,00
25, 26	88					٠	153205 R	927,00
32	128					٠	153210 R	1 740,00

<sup>1)</sup> Bending radius mm at the neutral axis of the bend (DVGW GW 392)

Cu: soft copper tubes, also thin-walled St 10305-U: soft coated carbon steel pipes of the pressfitting systems EN 10305-3 St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3 U: jacketed

St 10305: U: V:

composite tubes of the pressfitting systems