

Designation Art.-No. Kč

Dies, set

For universal automatic die head 1/16-2"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 1/16-3/8" HSS* ¹⁾	341401 RHSS	14 220,00
R 1/4-3/8"	341402 RWS	9 490,00
R 1/2-3/4"	341403 AWS	9 490,00
R 1-2"	341404 AWS	9 490,00

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 1/16-1/8" HSS* ¹⁾	341411 RHSS	14 220,00
NPT 1/4-3/8"	341412 RWS	9 490,00
NPT 1/2-3/4"	341413 RWS	9 490,00
NPT 1-2"	341414 RWS	9 490,00

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 1/16-1/8"	341406 RWS	10 800,00
G 1/4-3/8"	341407 RWS	10 800,00
G 1/2-3/4"	341408 RWS	10 800,00
G 1-2"	341409 RWS	10 800,00

for right-handed bolt threads ISO 261 (DIN 13)

M 6	341426 RWS	10 800,00
M 8	341427 RWS	10 800,00
M 10	341428 RWS	10 800,00
M 12	341429 RWS	10 800,00
M 14	341430 RWS	10 800,00
M 16	341431 RWS	10 800,00
M 18	341432 RWS	10 800,00
M 20	341433 RWS	10 800,00
M 22	341434 RWS	10 800,00
M 24	341435 RWS	10 800,00
M 27	341436 RWS	10 800,00
M 30	341437 RWS	10 800,00
M 33	341438 RWS	11 700,00
M 36	341439 RWS	11 700,00
M 39	341440 RWS	11 700,00
M 42	341441 RWS	11 700,00
M 45	341442 RWS	11 700,00
M 48	341443 RWS	11 700,00
M 52	341444 RWS	11 700,00
M 56 HSS* ¹⁾	341445 RHSS	17 550,00
M 60 HSS* ¹⁾	341446 RHSS	17 550,00

for threads M according to EN 60423 on electrical installation tubes

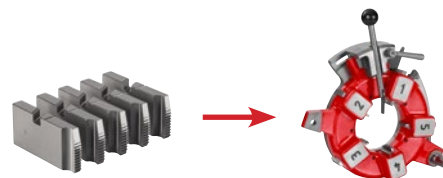
M 16 x 1.5	341493 RWS	10 800,00
M 20 x 1.5	341494 RWS	10 800,00
M 25 x 1.5	341495 RWS	10 800,00
M 32 x 1.5	341496 RWS	10 800,00
M 40 x 1.5	341497 RWS	10 800,00
M 50 x 1.5	341498 RWS	10 800,00
M 63 x 1.5	341499 RWS	10 800,00

for armoured steel right-handed pipe threads DIN 40430

Pg 7	341466 RWS	10 800,00
Pg 9	341467 RWS	10 800,00
Pg 11	341468 RWS	10 800,00
Pg 13.5	341469 RWS	10 800,00
Pg 16	341470 RWS	10 800,00
Pg 21	341471 RWS	10 800,00
Pg 29	341472 RWS	10 800,00
Pg 36	341473 RWS	10 800,00
Pg 42	341474 RWS	10 800,00
Pg 48	341475 RWS	10 800,00

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. ¹⁾Price including 50 % surcharge. Dies for other types of thread on request.



Designation Art.-No. Kč

Dies, set

For universal automatic die head 2 1/2-3"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

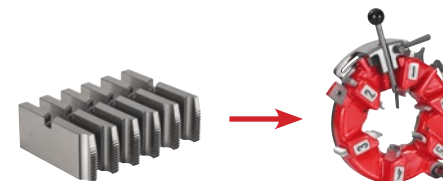
R 2 1/2-3"	381430 AWS	13 200,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2-3" HSS* ¹⁾	381432 RHSS	19 800,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2-3" HSS* ¹⁾	381431 RHSS	21 370,00
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Designation Art.-No. Kč

Dies, set

For universal automatic die head 2 1/2-4"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 2 1/2-4"	381401 AWS	19 920,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2-4" HSS* ¹⁾	381410 RHSS	29 890,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2-4" HSS* ¹⁾	381405 RHSS	31 740,00
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