

## ROLLER'S quick-change die heads



German  
Top Quality

### Quick-change die heads ROLLER'S Central

#### Proven, precision quick-change die head for pipe threads ⅛–2", 16–50 mm.

- For manual thread cutting stock ROLLER'S Central, electric thread cutting stocks ROLLER'S King 1¼ and ROLLER'S King 2.
- With exactly fitting quality dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads.
- Long, precision pipe guide for perfect centring of the pipe.
- Large chip window for perfect chip flow.

Designation	Die head holder	Art.-No.	Kč
<i>for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)</i>			
R ⅛"	Ø 63 mm	479200	6 750,00
R ¼"	Ø 63 mm	479201	5 890,00
R ⅜"	Ø 63 mm	479202 A	3 990,00
R ½"	Ø 63 mm	479203 A	4 140,00
R ¾"	Ø 63 mm	479204 A	4 320,00
R 1"	Ø 63 mm	479205 A	4 500,00
R 1¼"	Ø 63 mm	479206 A	4 690,00
R 1½"	Ø 90 mm	479307 A	5 290,00
R 2"	Ø 90 mm	479308 A	5 620,00

<i>for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)</i>			
R ⅛"	Ø 63 mm	479210	8 100,00
R ¼"	Ø 63 mm	479211	7 050,00
R ⅜"	Ø 63 mm	479212	4 990,00
R ½"	Ø 63 mm	479213	4 770,00
R ¾"	Ø 63 mm	479214	5 190,00
R 1"	Ø 63 mm	479215	5 400,00
R 1¼"	Ø 63 mm	479216	5 620,00
R 1½"	Ø 90 mm	479317	6 340,00
R 2"	Ø 90 mm	479318	6 740,00

<i>for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1</i>			
NPT ⅜"	Ø 63 mm	479222	3 990,00
NPT ½"	Ø 63 mm	479223	4 140,00
NPT ¾"	Ø 63 mm	479224	4 320,00
NPT 1"	Ø 63 mm	479225	4 500,00
NPT 1¼"	Ø 63 mm	479226	4 690,00
NPT 1½"	Ø 90 mm	479327	5 290,00
NPT 2"	Ø 90 mm	479328	5 620,00

<i>for threads according to EN 60423 on electrical installation tubes</i>			
M 16 × 1.5	Ø 63 mm	479240 A	5 190,00
M 20 × 1.5	Ø 63 mm	479241 A	5 190,00
M 25 × 1.5	Ø 63 mm	479242 A	5 400,00
M 32 × 1.5	Ø 63 mm	479243 A	5 620,00
M 40 × 1.5	Ø 63 mm	479244 A	6 640,00
M 50 × 1.5	Ø 90 mm	479245 A	7 050,00

## ROLLER'S dies



German  
Top Quality

### High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of special tenacious steel for extremely long life.

Designation	Art.-No.	Kč
-------------	----------	----

#### Dies ROLLER'S Central, set

*for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)*

R ⅛"	479400 A	2 940,00
R ¼"	479401 A	2 790,00
R ⅜"	479402 A	2 790,00
R ½"	479403 A	2 790,00
R ¾"	479404 A	3 070,00
R 1"	479405 A	3 070,00
R 1¼"	479406 A	3 070,00
R 1½"	479407 A	3 070,00
R 2"	479408 A	3 070,00

*for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)*

R ⅛"	479410 A	3 530,00
R ¼"	479411 A	3 350,00
R ⅜"	479412 A	3 350,00
R ½"	479413 A	3 350,00
R ¾"	479414 A	3 680,00
R 1"	479415 A	3 680,00
R 1¼"	479416 A	3 680,00
R 1½"	479417 A	3 680,00
R 2"	479418 A	3 680,00

*for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1*

NPT ⅜"	479422 A	2 790,00
NPT ½"	479423 A	2 790,00
NPT ¾"	479424 A	3 070,00
NPT 1"	479425 A	3 070,00
NPT 1¼"	479426 A	3 070,00
NPT 1½"	479427 A	3 070,00
NPT 2"	479428 A	3 070,00

*for threads according to EN 60423 on electrical installation tubes*

M 16 × 1.5	521302 AWS	3 340,00
M 20 × 1.5	521312 AWS	3 340,00
M 25 × 1.5	521322 AWS	3 340,00
M 32 × 1.5	521332 AWS	3 340,00
M 40 × 1.5	521342 AWS	3 340,00
M 50 × 1.5	521352 AWS	3 320,00



#### Accessories

##### Adapter

*for ROLLER'S die heads up to 1¼" / 40 mm for ROLLER'S King 2*

479821 A	4 210,00
----------	----------