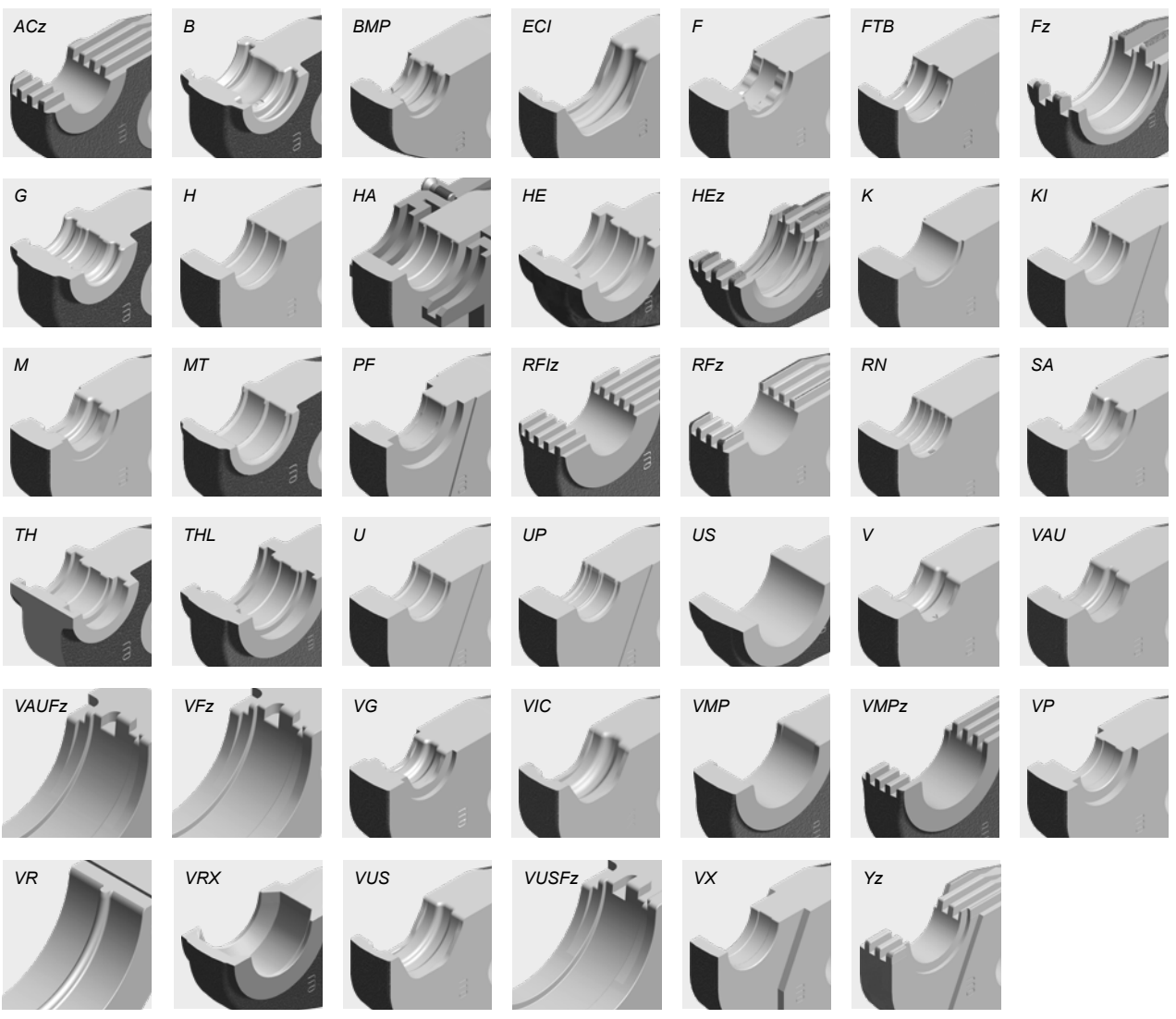


ROLLER'S *pressing tongs* ROLLER'S *pressing rings*



German Top Quality



ROLLER'S pressing tongs (PZ-2B)

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses



ROLLER'S pressing tongs (PZ-4G)



ROLLER'S pressing tongs (PZ-S)



**ROLLER'S pressing ring (PR-3S)
ROLLER'S pressing ring XL (PR-3S)**



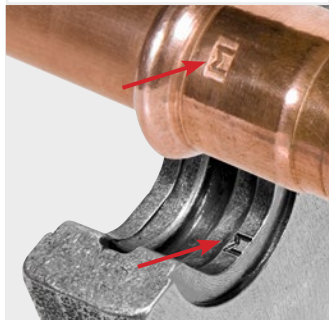
ROLLER'S pressing ring (PR-3B)



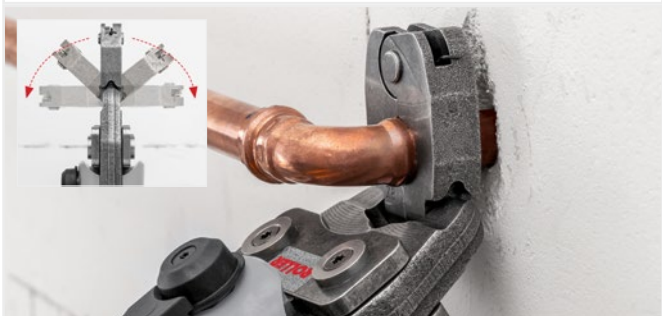
ROLLER'S pressing ring (PR-2B)



Impression on pressed fitting for traceability according to EN 1775:2007.



ROLLER'S Pressing S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.



Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22V ACC / Mini S 22V ACC and other makes)

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22V ACC with 45 kN thrust, see the table below.
- **Choose your own pressing tongs / pressing rings / pressing rings XL!**
Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 102–140.
Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 140.
- **ROLLER'S pressing tongs (PZ-2B)**
Standard version with 2 tilttable monoblock pressing jaws
All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.
ROLLER'S ACz, Fz, RFz, RFlz, VMPz pressing tongs with teeth prevent burr formation on the pressfitting (**Patent EP 2 027 971**)
- **ROLLER'S pressing tongs (PZ-4G)**
with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions
- **ROLLER'S pressing tongs (PZ-S)**
with one fixed and two jointed, tilttable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)**
with 3 pressing segments, 2 of which are tilttable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 140.
- **ROLLER'S pressing ring (PR-3B)**
with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 140.
VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-2B)**
with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 140.
- **ROLLER'S pressing ring S (PR-2B)**
Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 140. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
A				
Aalberts integrated piping systems	U 14*		570760	185,00
	U 16*		570765	185,00
VSH MultiPress	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
Aalberts integrated piping systems	U 16 ²⁾		570765	185,00
	U 20 ²⁾		570775	185,00
VSH MultiPress Gas ²⁾	U 25 ²⁾		570780	185,00
	TH 16 ²⁾		570460	198,00
	TH 20 ²⁾		570470	198,00
	TH 16 S (PR-2B) ²⁾	Z8	574782 R	132,00
	TH 20 S (PR-2B) ²⁾	Z8	574788 R	132,00
Aalberts integrated piping systems	V 12		570107	164,00
	V 15		570115	164,00
VSH SudoPress Carbon	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1240,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1440,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
Aalberts integrated piping systems	V 12		570107	164,00
	V 14		570112	164,00
VSH SudoPress Copper	VG 14		570132	164,00
	V 15		570115	164,00
	V 16		570117	164,00
	VG 16		570137	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 14 S (PR-2B)	Z8	574800 R	132,00
	VG 14 S (PR-2B)	Z8	574750 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	VG 16 S (PR-2B)	Z8	574754 R	132,00
	V 16 S (PR-2B)	Z8	574802 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
Aalberts integrated piping systems	V 12		570107	164,00
	V 14		570112	164,00
VSH SudoPress Copper Gas	VG 14		570132	164,00
	V 15		570115	164,00
	V 16		570117	164,00
	VG 16		570137	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 14 S (PR-2B)	Z8	574800 R	132,00
	VG 14 S (PR-2B)	Z8	574750 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	VG 16 S (PR-2B)	Z8	574754 R	132,00
	V 16 S (PR-2B)	Z8	574802 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Aalberts integrated piping systems	V 15		570115	164,00
	V 18		570125	164,00
VSH SuoPress	V 22		570135	164,00
Stainless	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1440,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
Aalberts integrated piping systems	M 12		570100	164,00
	M 15		570110	164,00
VSH XPress Carbon	M 18 ¹⁾		570120	164,00
	M 22		570130	164,00
	M 28 ¹⁾		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1240,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Aalberts integrated piping systems	M 12		570100	164,00
	M 15		570110	164,00
VSH XPress Copper	M 18 ¹⁾		570120	164,00
	M 22		570130	164,00
	M 28 ¹⁾		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579100 R	1240,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1240,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1440,00
	XP 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579109 R	1440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Aalberts integrated piping systems	M 15		570110	164,00
	M 18 ¹⁾		570120	164,00
VSH XPress Copper Gas	M 22		570130	164,00
	M 28 ¹⁾		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Aalberts integrated piping systems	M 15		570110	164,00
	M 18 ¹⁾		570120	164,00
VSH XPress Stainless	M 22		570130	164,00
	M 28 ¹⁾		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Aalberts integrated piping systems	M 15		570110	164,00
	M 18 ¹⁾		570120	164,00
VSH XPress Stainless Gas	M 22		570130	164,00
	M 28 ¹⁾		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
AC-FIX PRESS (Global Piping Systems)	H 12*		570300	179,00	AHLSSELL	V 12		570107	164,00	
	H 16*		570320	179,00	A-press elförzinkad V	V 15		570115	164,00	
	H 20*		570350	179,00		V 18		570125	164,00	
	H 25*		570360	179,00		V 22		570135	164,00	
	H 32		570380	179,00		V 28		570145	164,00	
	RFz 12*		571320	206,00		V 35		570155	164,00	
	RFz 16*		571325	206,00		V 42		570165	382,00	
	RFz 20*		571330	206,00		V 54		570175	393,00	
	RFz 25		571335	206,00		V 12 S (PR-2B)	Z8	574748 R	132,00	
	RFz 32		571340	206,00		V 15 S (PR-2B)	Z8	574752 R	132,00	
	U 16*		570765	185,00		V 18 S (PR-2B)	Z8	574756 R	132,00	
	U 20*		570775	185,00		V 22 S (PR-2B)	Z8	574758 R	132,00	
	U 25*		570780	185,00		V 28 S (PR-2B)	Z8	574760 R	132,00	
	U 32		570785	217,00		V 35 S (PR-2B)	Z8	574762 R	146,00	
	VX 16*		571635	228,00	AHLSSELL	M 12	570100	164,00		
	VX 20*		571640	228,00	A-press koppar M	M 15	570110	164,00		
	AC-FIX PRESS DUO (Global Piping Systems)	RFz 16*		571325		206,00	M 18	570120	164,00	
		RFz 20*		571330		206,00	M 22	570130	164,00	
		RFz 25		571335		206,00	M 28	570140	164,00	
RFz 32			571340	206,00		M 35	570150	164,00		
TH 16*			570460	198,00		M 42 (PR-3S)	Z2	572706 R	720,00	
TH 20*			570470	198,00		M 54 (PR-3S)	Z2	572708 R	720,00	
TH 25*			570495	198,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00	
TH 26*			570475	198,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00	
TH 32			570480	198,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00		M 15 S (PR-2B)	Z8	574738 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	M 18 S (PR-2B)	Z8	574740 R	132,00		
TH 25 S (PR-2B)**		Z8	574792 R	132,00	M 22 S (PR-2B)	Z8	574742 R	132,00		
TH 26 S (PR-2B)**		Z8	574794 R	132,00	M 28 S (PR-2B)	Z8	574744 R	132,00		
TH 32 S (PR-2B)		Z8	574798 R	146,00	M 35 S (PR-2B)	Z8	574746 R	146,00		
U 16*			570765	185,00	AHLSSELL	V 12	570107	164,00		
U 20*			570775	185,00	A-press koppar V	V 15	570115	164,00		
U 25*			570780	185,00		V 18	570125	164,00		
U 32			570785	217,00		V 22	570135	164,00		
AC-FIX PRESS-MULTIH 16* (Global Piping Systems)		H 18*		570320		179,00	V 28	570145	164,00	
	H 20*		570340	179,00		V 35	570155	164,00		
	H 25*		570360	179,00		V 42	570165	382,00		
	H 32		570380	179,00		V 54	570175	393,00		
	RFz 16*		571325	206,00		V 12 S (PR-2B)	Z8	574748 R	132,00	
	RFz 20*		571330	206,00		V 15 S (PR-2B)	Z8	574752 R	132,00	
	RFz 25		571335	206,00		V 18 S (PR-2B)	Z8	574756 R	132,00	
	RFz 32		571340	206,00		V 22 S (PR-2B)	Z8	574758 R	132,00	
	U 16*		570765	185,00		V 28 S (PR-2B)	Z8	574760 R	132,00	
	U 18*		570770	185,00		V 35 S (PR-2B)	Z8	574762 R	146,00	
	U 20*		570775	185,00	AHLSSELL	M 15	570110	164,00		
	U 25*		570780	185,00	A-press rostfritt	M 18	570120	164,00		
	U 32		570785	217,00		M 22	570130	164,00		
	ACOME MT	ACz 12*		572642		206,00	M 28	570140	164,00	
		ACz 16*		572644		206,00	M 35	570150	164,00	
		ACz 20*		572646		206,00	M 42 (PR-3S)	Z2	572706 R	720,00
		ACz 25		572648		206,00	M 54 (PR-3S)	Z2	572708 R	720,00
		AHLSSELL	M 12	570100		164,00	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00
		A-press elförzinkad M	M 15	570110		164,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00
M 18			570120	164,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00	
M 22			570130	164,00		M 15 S (PR-2B)	Z8	574738 R	132,00	
M 28			570140	164,00		M 18 S (PR-2B)	Z8	574740 R	132,00	
M 35			570150	164,00	M 22 S (PR-2B)	Z8	574742 R	132,00		
M 42 (PR-3S)			Z2	572706 R	720,00	M 28 S (PR-2B)	Z8	574744 R	132,00	
M 54 (PR-3S)	Z2		572708 R	720,00	M 35 S (PR-2B)	Z8	574746 R	146,00		
M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾		579101 R	1 240,00	AIRBEL	M 15	570110	164,00		
M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾		579110 R	1 440,00	PRESSCLIM	M 18	570120	164,00		
M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾		579111 R	1 440,00		M 22	570130	164,00		
M 12 S (PR-2B)	Z8		574736 R	132,00		M 28	570140	164,00		
M 15 S (PR-2B)	Z8		574738 R	132,00		M 35	570150	164,00		
M 18 S (PR-2B)	Z8		574740 R	132,00		M 42 (PR-3S)	Z2	572706 R	720,00	
M 22 S (PR-2B)	Z8		574742 R	132,00		M 54 (PR-3S)	Z2	572708 R	720,00	
M 28 S (PR-2B)	Z8		574744 R	132,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00	
M 35 S (PR-2B)	Z8		574746 R	146,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00	
						M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00	
						M 15 S (PR-2B)	Z8	574738 R	132,00	
						M 18 S (PR-2B)	Z8	574740 R	132,00	
				M 22 S (PR-2B)		Z8	574742 R	132,00		
				M 28 S (PR-2B)		Z8	574744 R	132,00		
				M 35 S (PR-2B)	Z8	574746 R	146,00			

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AIRBEL	M 15		570110	164,00
SERTINOX	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
ALB	TH 16*		570460	198,00
Sistema Multicapa para calefacción y sanitario	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
	U 40		570790	265,00
ALB	TH 16*		570460	198,00
Sistema Multicapa para Gas	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
ALTECH Altech	RFz 12*		571320	206,00
	RFz 16*		571325	206,00
	RFz 20*		571330	206,00
	RFz 25		571335	206,00
APE MULTYGAS	TH 16*		570460	198,00
Serie AP Gas	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
APE Serie AP	B 16*		570850	216,00
	B 20*		570860	216,00
	B 26		570870	238,00
	B 32		570880	238,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
APE Serie APL	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 25*		570360	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
AQUATECHNIK	H 16*		570320	179,00
Press-fitting metal	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
AQUATECHNIK	B 16*		570850	216,00
Universal	B 20*		570860	216,00
	B 26		570870	238,00
	B 32		570880	238,00
	F 16*		570717	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	F 32 S (PR-2B)	Z8	574734 R	146,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
ARKA	H 16*		570320	179,00
DUROsystem	H 20*		570350	179,00
	H 25*		570360	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
Aschl NIR	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
ASSOTHERM	M 15		570110	164,00	ASSOTHERM	M 15		570110	164,00
IPC-RAC	M 18		570120	164,00	IPR-RRA	M 18		570120	164,00
Carbon Steel	M 22		570130	164,00	Copper	M 22		570130	164,00
	M 28		570140	164,00		M 28		570140	164,00
	M 35		570150	164,00		M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00		M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00		M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00		M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00		M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00		M 35 S (PR-2B)	Z8	574746 R	146,00
ASSOTHERM	M 15		570110	164,00	ASSOTHERM	M 15		570110	164,00
IPI-RAX	M 18		570120	164,00	IPR-RRA	M 18		570120	164,00
Inox	M 22		570130	164,00	Copper Gas	M 22		570130	164,00
	M 28		570140	164,00		M 28		570140	164,00
	M 35		570150	164,00		M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	M 54 (PZ-4G)		570170	530,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	M 42 (PR-3S)	Z2	572706 R	720,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	M 54 (PR-3S)	Z2	572708 R	720,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	ASTM F 1807	US 3/8"		571450	225,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	(Fittings with	US 1/2"		571455	225,00
	M 15 S (PR-2B)	Z8	574738 R	132,00	Copper Crimp	US 3/8"		571460	225,00
	M 18 S (PR-2B)	Z8	574740 R	132,00	Ring for PEX	US 1"		571465	225,00
	M 22 S (PR-2B)	Z8	574742 R	132,00	tubing)	US 1 1/4"		571470	225,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		US 1 1/2"		571475	225,00
	M 35 S (PR-2B)	Z8	574746 R	146,00		US 2"		571477	303,00
ASSOTHERM	M 15		570110	164,00	ATUSA ITALIA	M 15		570110	164,00
IPI-RAX	M 18		570120	164,00	INSTALPRESS	M 18		570120	164,00
Inox Gas	M 22		570130	164,00	CARBON STEEL	M 22		570130	164,00
	M 28		570140	164,00	PRESS FITTINGS	M 28		570140	164,00
	M 35		570150	164,00		M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00		M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PZ-4G)		570170	530,00		M 54 (PR-3S)	Z2	572708 R	720,00
	M 42 (PR-3S)	Z2	572706 R	720,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 54 (PR-3S)	Z2	572708 R	720,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1 240,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	1 440,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	1 440,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	M 28 S (PR-2B)	Z8	574744 R	132,00	ATUSA ITALIA	M 15		570110	164,00
	M 35 S (PR-2B)	Z8	574746 R	146,00	INSTALPRESS	M 18		570120	164,00
ASSOTHERM	H 16*		570320	179,00	STAINLESS STEEL	M 22		570130	164,00
IPM-Multistrato	H 20*		570350	179,00	PRESS FITTINGS	M 28		570140	164,00
	H 26*		570370	179,00		M 35		570150	164,00
	H 32		570380	179,00		M 42 (PR-3S)	Z2	572706 R	720,00
	TH 16*		570460	198,00		M 54 (PR-3S)	Z2	572708 R	720,00
	TH 20*		570470	198,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	TH 26*		570475	198,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	TH 32		570480	198,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	THL 32		570487	198,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	TH 40		570485	262,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	TH 50 (PZ-S)		572400	690,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	TH 63 (PZ-S)		572405	690,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	AUSTEC	TH 16*		570460	198,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	PEX-B, PEX-AL-PEX	TH 20*		570470	198,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00	(AUS)	TH 25*		570495	198,00
	U 16*		570765	185,00		TH 32		570480	198,00
	U 20*		570775	185,00		U 16*		570765	185,00
	U 26* ¹²⁾		570750	217,00		U 20*		570775	185,00
	U 32		570785	217,00		U 25*		570780	185,00
						U 32		570785	217,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
AUSTEC	TH 16*		570460	198,00	
PEX-AL-PEX GAS (AUS)	TH 20*		570470	198,00	
	TH 25*		570495	198,00	
	TH 32		570480	198,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
AYOR	H 12*		570300	179,00	
FIXOCONNECT Press	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 25*		570360	179,00	
	RFz 12*		571320	206,00	
	RFz 16*		571325	206,00	
	RFz 20*		571330	206,00	
	RFz 25		571335	206,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	AYOR	H 16*		570320	179,00
	FIXOMULTIX	H 20*		570350	179,00
H 26*			570370	179,00	
H 32			570380	179,00	
TH 16*			570460	198,00	
TH 20*			570470	198,00	
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	
U 16*			570765	185,00	
U 20*			570775	185,00	
U 32			570785	217,00	
U 40			570790	265,00	
U 50			570795	317,00	
U 63 (PR-3B)		Z4	572837 R	780,00	
U 63 (PZ-S)		572365	690,00		
U 75 (PR-3B)	Z4	572828 R	690,00		
AYOR	H 16*		570320	179,00	
SOMATHERM FOR YOU -1	H 20*		570350	179,00	
	H 26*		570370	179,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	AYOR	H 12*		570300	179,00
	SOMATHERM FOR YOU -2	H 16*		570320	179,00
H 20*			570350	179,00	
H 25*			570360	179,00	
RFz 12*			571320	206,00	
RFz 16*			571325	206,00	
RFz 20*			571330	206,00	
RFz 25			571335	206,00	
U 16*			570765	185,00	
U 20*			570775	185,00	
U 25*			570780	185,00	

B

Bampi BALPEX serie LP	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
U 63 (PR-3B)	Z4	572837 R	780,00	
U 63 (PZ-S)		572365	690,00	
Bampi BALPEX serie MP	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Bampi BALPEX Gas	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	
BARBI EASYPRESS (Industrial Blansol)	H 12*		570300	179,00	
	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 25*		570360	179,00	
	H 32		570380	179,00	
	RFz 12*		571320	206,00	
	RFz 16*		571325	206,00	
	RFz 20*		571330	206,00	
	RFz 25		571335	206,00	
	RFz 32		571340	206,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
	BARBI MULTIPLEX (Industrial Blansol)	H 14*		570310	179,00
H 16*			570320	179,00	
H 18*			570340	179,00	
H 20*			570350	179,00	
H 25*			570360	179,00	
H 26*			570370	179,00	
H 32			570380	179,00	
RFz 16*			571325	206,00	
RFz 18*			571327	206,00	
RFz 20*			571330	206,00	
RFz 25			571335	206,00	
RFz 32			571340	206,00	
TH 16*			570460	198,00	
TH 20*			570470	198,00	
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	
U 16*		570765	185,00		
U 18*		570770	185,00		
U 20*		570775	185,00		
U 25*		570780	185,00		
U 32		570785	217,00		
U 40		570790	265,00		
U 50		570795	317,00		
U 63 (PR-3B)	Z4	572837 R	780,00		
U 63 (PZ-S)		572365	690,00		
BEGETUBE/IVAR	B 14*		570845	216,00	
	B 16*		570850	216,00	
	B 18*		570855	216,00	
	B 20*		570860	216,00	
	B 26		570870	238,00	
	B 32		570880	238,00	
	Fz 40		570742	218,00	
	Fz 50		570747	331,00	
	F 63 (PZ-S)		572385	690,00	
	Fz 75 (PR-3B)	Z4	572830 R	650,00	
	Béné inox Série 41	M 15		570110	164,00
		M 18		570120	164,00
M 22			570130	164,00	
M 28			570140	164,00	
M 35			570150	164,00	
M 42 (PR-3S)		Z2	572706 R	720,00	
M 54 (PR-3S)		Z2	572708 R	720,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.240,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.440,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.440,00	
M 15 S (PR-2B)		Z8	574738 R	132,00	
M 18 S (PR-2B)		Z8	574740 R	132,00	
M 22 S (PR-2B)		Z8	574742 R	132,00	
M 28 S (PR-2B)		Z8	574744 R	132,00	
M 35 S (PR-2B)		Z8	574746 R	146,00	
Brass Form Master-Al-Pex	H 16*		570320	179,00	
	H 18*		570340	179,00	
	H 20*		570350	179,00	
	TH 16*		570460	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 18 S (PR-2B)**	Z8	574786 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	
	U 16*		570765	185,00	
	U 18*		570770	185,00	
U 20*		570775	185,00		
Brass & Fittings PRESSMAN MultiPress	RFz 16*		571325	206,00	
	RFz 18*		571327	206,00	
	AcZ 20*		572646	206,00	
	RFz 25		571335	206,00	
	RFz 32		571340	206,00	
	Brass & Fittings PRESSMAN RetiPress	RFz 16*		571325	206,00
RFz 18*			571327	206,00	
AcZ 20*			572646	206,00	
RFz 25			571335	206,00	
RFz 32			571340	206,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
BRASSTECH	B 16*		570850	216,00
MULTIthermoSAN	B 20*		570860	216,00
Brasspress	B 26		570870	238,00
	B 32		570880	238,00
	F 16*		570717	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00

C

Cello Products	VUS ½" (OD 15,9 mm)		571770	198,00
>B< Press	VUS ¾" (OD 22,2 mm)		571775	198,00
	VUS 1" (OD 28,6 mm)		571780	198,00
	VUS 1¼" (OD 34,9 mm)		571785	198,00
	VUS 1½" (OD 41,3 mm)		571790	382,00
	VUS 2" (OD 54,0 mm)		571795	393,00
CGR	H 16*		570320	179,00
DYNAFLU	H 20*		570350	179,00
multicouche	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
CGR	H 12*		570300	179,00
DYNAFLU	H 16*		570320	179,00
PER	H 20*		570350	179,00
	H 25*		570360	179,00
	RFz 12*		571320	206,00
	RFz 16*		571325	206,00
	RFz 20*		571330	206,00
	RFz 25		571335	206,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
CHIALI	TH 16*		570460	198,00
CHIALIPEX	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
Climatrix	H 16*		570320	179,00
Climatrix Rhinopex	H 20*		570350	179,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
Climatrix	TH 11,6*		570482	198,00
Variotherm	TH 16*		570460	198,00
System TH	TH 16 S (PR-2B)**	Z8	574782 R	132,00
ClouSet	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
Comap	RFz 12*		571320	206,00
PEX Press	RFz 16*		571325	206,00
	RFz 20*		571330	206,00
	RFz 25		571335	206,00
Comap	TH 14*		570455	198,00
Multiskin	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	THL 32		570487	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	THz 75 (PR-3B)	Z4	572829 R	650,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 14*		570760	185,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
	U 75 (PR-3B)	Z4	572828 R	690,00
	H 14*		570310	179,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Comap Multiskin Gas	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	THL 32		570487	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 32		570785	217,00	
	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	COMISA Press System	TH 14*		570455	198,00
		TH 16*		570460	198,00
		TH 18*		570465	198,00
		TH 20*		570470	198,00
TH 25*			570495	198,00	
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 40			570485	262,00	
TH 50 (PZ-S)			572400	690,00	
TH 63 (PZ-S)			572405	690,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 18 S (PR-2B)**		Z8	574786 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 25 S (PR-2B)**		Z8	574792 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	
H 14*			570310	179,00	
H 16*			570320	179,00	
H 18*			570340	179,00	
H 20*			570350	179,00	
H 26*			570370	179,00	
H 32			570380	179,00	
B 14*			570845	216,00	
B 16*			570850	216,00	
B 18*			570855	216,00	
B 20*		570860	216,00		
B 26		570870	238,00		
B 32		570880	238,00		
COMISA Press System Gas	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	
CONEL CONNECT INOX	M 15		570110	164,00	
	M 18		570120	164,00	
	M 22		570130	164,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	V 15		570115	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
	V 54 (PR-2B)	Z2	572851 R	370,00	
CONEL CONNECT MULTI	F 16*		570717	189,00	
	F 20*		570727	189,00	
	F 26*		570730	204,00	
	F 32		570735	204,00	
	F 16 S (PR-2B)**	Z8	574728 R	132,00	
	F 20 S (PR-2B)**	Z8	574730 R	132,00	
	F 26 S (PR-2B)**	Z8	574732 R	132,00	
	F 32 S (PR-2B)**	Z8	574734 R	146,00	
	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)**	Z8	574798 R	146,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
	VP 16*		570910	197,00	
VP 20*		570915	197,00		
VP 32		570925	218,00		
CONEL CONNECT MV2	F 16*		570717	189,00	
	F 20*		570727	189,00	
	F 26*		570730	204,00	
	F 32		570735	204,00	
	F 16 S (PR-2B)**	Z8	574728 R	132,00	
	F 20 S (PR-2B)**	Z8	574730 R	132,00	
	F 26 S (PR-2B)**	Z8	574732 R	132,00	
	F 32 S (PR-2B)**	Z8	574734 R	146,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
TH 32 S (PR-2B)**	Z8	574798 R	146,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger <A> Press Inox (304)	M 15		570110	164,00	
	M 18		570120	164,00	
	M 22		570130	164,00	
	M 28		570140	164,00	
	M 35		570150	164,00	
	M 35 (PR-3S)	Z2	572727 R	720,00	
	M 42 (PZ-4G)		570160	530,00	
	M 54 (PZ-4G)		570170	530,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 28 S (PR-2B)	Z8	574744 R	132,00	
	M 35 S (PR-2B)	Z8	574746 R	146,00	
	Conex Bänninger <A> Press Inox (316L)	M 15		570110	164,00
		M 18		570120	164,00
		M 22		570130	164,00
		M 28		570140	164,00
		M 35		570150	164,00
M 35 (PR-3S)		Z2	572727 R	720,00	
M 42 (PZ-4G)			570160	530,00	
M 54 (PZ-4G)			570170	530,00	
M 42 (PR-3S)		Z2	572706 R	720,00	
M 54 (PR-3S)		Z2	572708 R	720,00	
M 15 S (PR-2B)		Z8	574738 R	132,00	
M 18 S (PR-2B)		Z8	574740 R	132,00	
M 22 S (PR-2B)		Z8	574742 R	132,00	
M 28 S (PR-2B)		Z8	574744 R	132,00	
M 35 S (PR-2B)		Z8	574746 R	146,00	
Conex Bänninger >B< Flex		F 16*		570717	189,00
		F 18*		570720	189,00
		F 20*		570727	189,00
		F 32		570735	204,00
		F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00	
	F 32 S (PR-2B)	Z8	574734 R	146,00	
	H 16*		570320	179,00	
	H 18*		570340	179,00	
	H 20*		570350	179,00	
	H 25*		570360	179,00	
	H 32		570380	179,00	
	RFz 16*		571325	206,00	
	RFz 18*		571327	206,00	
	RFz 20*		571330	206,00	
	RFz 25		571335	206,00	
	RFz 32		571340	206,00	
	TH 16*		570460	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
TH 25*		570495	198,00		
TH 32		570480	198,00		
TH 16 S (PR-2B)**	Z8	574782 R	132,00		
TH 18 S (PR-2B)**	Z8	574786 R	132,00		
TH 20 S (PR-2B)**	Z8	574788 R	132,00		
TH 25 S (PR-2B)**	Z8	574792 R	132,00		
TH 32 S (PR-2B)	Z8	574798 R	146,00		
U 16*		570765	185,00		
U 18*		570770	185,00		
U 20*		570775	185,00		
U 25*		570780	185,00		
U 32		570785	217,00		
Conex Bänninger >B< Flex Gas	F 16*		570717	189,00	
	F 18*		570720	189,00	
	F 20*		570727	189,00	
	F 32		570735	204,00	
	F 16 S (PR-2B)**	Z8	574728 R	132,00	
	F 20 S (PR-2B)**	Z8	574730 R	132,00	
	F 32 S (PR-2B)	Z8	574734 R	146,00	
	H 16*		570320	179,00	
	H 18*		570340	179,00	
	H 20*		570350	179,00	
	H 25*		570360	179,00	
	H 32		570380	179,00	
	RFz 16*		571325	206,00	
	RFz 18*		571327	206,00	
	RFz 20*		571330	206,00	
	RFz 25		571335	206,00	
	RFz 32		571340	206,00	
	TH 16*		570460	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
TH 25*		570495	198,00		
TH 32		570480	198,00		
TH 16 S (PR-2B)**	Z8	574782 R	132,00		
TH 18 S (PR-2B)**	Z8	574786 R	132,00		
TH 20 S (PR-2B)**	Z8	574788 R	132,00		
TH 25 S (PR-2B)**	Z8	574792 R	132,00		
TH 32 S (PR-2B)	Z8	574798 R	146,00		
U 16*		570765	185,00		
U 18*		570770	185,00		
U 20*		570775	185,00		
U 25*		570780	185,00		
U 32		570785	217,00		
Conex Bänninger >B< MaxiPro	BMP ¼"		571700 R	196,00	
	BMP ⅜"		571702 R	196,00	
	BMP ½"		571704 R	196,00	
	BMP ¾"		571706 R	196,00	
	BMP 1"		571708 R	196,00	
	BMP 1 ¼"		571710 R	196,00	
	BMP 1 ½"		571712 R	196,00	
	BMP 1 ¾"		571714 R	196,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger >B< Press	V 12		570107	164,00	
	V 14		570112	164,00	
	V 15		570115	164,00	
	V 16		570117	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 54		570175	393,00	
	V 12 S (PR-2B)	Z8	574748 R	132,00	
	V 14 S (PR-2B)	Z8	574800 R	132,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 16 S (PR-2B)	Z8	574802 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
	V 28 S (PR-2B)	Z8	574760 R	132,00	
	V 35 S (PR-2B)	Z8	574762 R	146,00	
	M 15		570110	164,00	
	M 22		570130	164,00	
	M 28		570140	164,00	
Conex Bänninger >B< Press XL copper	VFz 64,0 (PR-3B)	Z5	572815 R	650,00	
	CBVFz 66,7 (PR-3B)	Z5	572847 R	650,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	650,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	690,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	690,00	
Conex Bänninger >B< Press carbon	V 15		570115	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
	V 54		570175	393,00	
	V 54 (PR-2B)	Z2	572851 R	370,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
	V 28 S (PR-2B)	Z8	574760 R	132,00	
	V 35 S (PR-2B)	Z8	574762 R	146,00	
	Conex Bänninger >B< Press XL carbon	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1 130,00
		XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1 240,00
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
		CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	1 440,00
		CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	1 440,00
	Conex Bänninger >B< Press Gas	V 12		570107	164,00
		V 14		570112	164,00
V 15			570115	164,00	
V 16			570117	164,00	
V 18			570125	164,00	
V 22			570135	164,00	
V 28			570145	164,00	
V 35			570155	164,00	
V 42			570165	382,00	
V 54			570175	393,00	
V 12 S (PR-2B)		Z8	574748 R	132,00	
V 14 S (PR-2B)		Z8	574800 R	132,00	
V 15 S (PR-2B)		Z8	574752 R	132,00	
V 16 S (PR-2B)		Z8	574802 R	132,00	
V 18 S (PR-2B)		Z8	574756 R	132,00	
V 22 S (PR-2B)		Z8	574758 R	132,00	
V 28 S (PR-2B)		Z8	574760 R	132,00	
V 35 S (PR-2B)		Z8	574762 R	146,00	
Conex Bänninger >B< Press Inox		V 15		570115	164,00
		V 18		570125	164,00
		V 22		570135	164,00
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
	V 54		570175	393,00	
	V 54 (PR-2B)	Z2	572851 R	370,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
	V 28 S (PR-2B)	Z8	574760 R	132,00	
	V 35 S (PR-2B)	Z8	574762 R	146,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger >B< Press XL stainless	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1 130,00	
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1 240,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
	CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	1 440,00	
	CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	1 440,00	
	Conex Bänninger >B< Press Solar	V 12		570107	164,00
		V 14		570112	164,00
		V 15		570115	164,00
		V 16		570117	164,00
		V 18		570125	164,00
V 22			570135	164,00	
V 28			570145	164,00	
V 35			570155	164,00	
V 42			570165	382,00	
V 54			570175	393,00	
V 12 S (PR-2B)		Z8	574748 R	132,00	
V 14 S (PR-2B)		Z8	574800 R	132,00	
V 15 S (PR-2B)		Z8	574752 R	132,00	
V 16 S (PR-2B)		Z8	574802 R	132,00	
V 18 S (PR-2B)		Z8	574756 R	132,00	
V 22 S (PR-2B)	Z8	574758 R	132,00		
V 28 S (PR-2B)	Z8	574760 R	132,00		
V 35 S (PR-2B)	Z8	574762 R	146,00		
D					
Debrunner Acifer d-a Presssystem C-Stahl	M 12		570100	164,00	
	M 15		570110	164,00	
	M 18		570120	164,00	
	M 22		570130	164,00	
	M 28		570140	164,00	
	M 35		570150	164,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	
	M 12 S (PR-2B)	Z8	574736 R	132,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00	
M 28 S (PR-2B)	Z8	574744 R	132,00		
M 35 S (PR-2B)	Z8	574746 R	146,00		
DUOPIPE SYSTEMS	U 16*		570765	185,00	
DUOFIL MKSYSTEM	U 18*		570770	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
DW Verbundrohr multitubo systems	U 16*		570765	185,00	
	U 18*		570770	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
	U 40		570790	265,00	
	U 50		570795	317,00	
	U 63 (PR-3B)	Z4	572837 R	780,00	
	U 63 (PZ-S)		572365	690,00	
	U 75 (PR-3B)	Z4	572828 R	690,00	
E					
EBRILLE Isomoniflex	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	H 26*		570370	179,00	
	TH 26*		570475	198,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	U 32		570785	217,00	
	EBRILLE Moniflex	U 16*		570765	185,00
		U 20*		570775	185,00
		U 25*		570780	185,00
H 26*			570370	179,00	
TH 26*			570475	198,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
U 32			570785	217,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	M 15		570110	164,00
EFFEBI-PRESS	M 18		570120	164,00
Aisi316	M 22		570130	164,00
System M Profile ¹⁾	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S) ⁸⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
EFFEBI	V 12		570107	164,00
EFFEBI-PRESS	V 15		570115	164,00
Aisi316	V 18		570125	164,00
System V Profile	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
EFFEBI	M 12		570100	164,00
EFFEBI-PRESS	M 15		570110	164,00
Carbon-S	M 18		570120	164,00
System M Profile ¹⁾	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
EFFEBI	V 12		570107	164,00
EFFEBI-PRESS	V 15		570115	164,00
Carbon-S	V 18		570125	164,00
System V Profile	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
EFFEBI	V 12		570107	164,00
EFFEBI-PRESS	V 14		570112	164,00
COPPER	V 15		570115	164,00
	V 16		570117	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 14 S (PR-2B)	Z8	574800 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 16 S (PR-2B)	Z8	574802 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
EFFEBI	V 12		570107	164,00
EFFEBI-PRESS	V 15		570115	164,00
UNICO	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	V 12		570107	164,00
EFFEBI-PRESS	V 15		570115	164,00
UNICO	V 18		570125	164,00
(GAS)	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
EFFEBI	M 15		570110	164,00
PRESSTIGE	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
	V 15		570115	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
EFFEBI	M 15		570110	164,00
PRESSTIGE 4E05	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
EFFEBI	M 15		570110	164,00
PRESSTIGE-GAS	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
	V 15		570115	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
EFFEBI	TH 16*		570460	198,00
TOF-GAS	TH 20*		570470	198,00
MULTIPINZA	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 32		570785	217,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	TH 16*		570460	198,00
TOF	TH 18*		570465	198,00
MULTIPINZA	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	F 16*		570717	189,00
	F 18*		570720	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	Fz 40		570742	218,00
	Fz 50		570747	331,00
	F 63 (PZ-S)		572385	690,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	F 32 S (PR-2B)	Z8	574734 R	146,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 25*		570360	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 26** ¹²⁾		570750	217,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
	B 16*		570850	216,00
	B 18*		570855	216,00
	B 20*		570860	216,00
	B 26		570870	238,00
	B 32		570880	238,00
EFIELD	U 16*		570765	185,00
MULTILAYER PRESS	U 18*		570770	185,00
DINGAS	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
EFIELD	U 16*		570765	185,00
MULTILAYER PRESS	U 18*		570770	185,00
WATER	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
Elkhart	VUS ½" (OD 15,9 mm)		571770	198,00
APOLLOXPRESS	VUS ¾" (OD 22,2 mm)		571775	198,00
Fittings Copper	VUS 1" (OD 28,6 mm)		571780	198,00
and Low-Lead	VUS 1¼" (OD 34,9 mm)		571785	198,00
Brass	VUS 1½" (OD 41,3 mm)		571790	382,00
	VUS 2" (OD 54,0 mm)		571795	393,00
Elkhart	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	650,00
APOLLOXPRESS	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	650,00
LD-C Fittings	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	690,00
Copper				

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EMMETI	B 16*		570850	216,00
GERPEX-	B 20*		570860	216,00
FIVPRESS	B 26		570870	238,00
	B 32		570880	238,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	U 16*		570765	185,00
	U 20*		570775	185,00
EMPUR	TH 14*		570455	198,00
	TH 15*		570457	198,00
	TH 16*		570460	198,00
	TH 17*		570462	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 15 S (PR-2B)**	Z8	574780 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 17 S (PR-2B)**	Z8	574784 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
Esta Rohr	M 15		570110	164,00
simplesta SH M	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Esta Rohr	M 15		570110	164,00
simplesta ST M	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
EUROTUBI	M 12		570100	164,00
EUROPA	M 15		570110	164,00
C-Steel Pressfitting	M 18		570120	164,00
System M-Profile ¹⁾	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EUROTUBI	M 15		570110	164,00
EUROPA	M 18		570120	164,00
Inox Pressfitting	M 22		570130	164,00
System M-Profile ¹⁾	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Evans	VAU 15 (½") (OD 12,7 mm)		572687	170,00
Components	VAU 20 (¾") (OD 19,1 mm)		572689	170,00
Presslok	VAU 25 (1") (OD 25,4 mm)		572691	170,00
	ECl 1½"		571932	213,00
	ECl 2" (PZ-4G)		571934	530,00
	ECl 2½" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579104 R	1 130,00
	ECl 3" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579105 R	1 240,00
	ECl 4" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579106 R	1 440,00

F

FAR Rubinetterie	TH 14*		570455	198,00
PRESSFAR	TH 16*		570460	198,00
	TH 17*		570462	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 17 S (PR-2B)**	Z8	574784 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	H 14*		570310	179,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	U 14*		570760	185,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
F.B.Q. BARONIO	V 12		570107	164,00
BQ PRESS SOLAR	V 14		570112	164,00
	V 15		570115	164,00
	V 16		570117	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 14 S (PR-2B)	Z8	574800 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	VG 16 S (PR-2B)	Z8	574754 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
F.B.Q. BARONIO	V 12		570107	164,00
BQ PRESS WATER	V 14		570112	164,00
	V 15		570115	164,00
	V 16		570117	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 14 S (PR-2B)	Z8	574800 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	VG 16 S (PR-2B)	Z8	574754 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
F.B.Q. BARONIO	V 12		570107	164,00
BQ PRESS GAS	V 14		570112	164,00
	V 15		570115	164,00
	V 16		570117	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 14 S (PR-2B)	Z8	574800 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	VG 16 S (PR-2B)	Z8	574754 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
FERCOFLOOR	RFz 16*		571325	206,00
DUO Press	RFz 20*		571330	206,00
FERCO PEX	RFz 25		571335	206,00
	RFz 32		571340	206,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
FERCOFLOOR	RFz 16*		571325	206,00
DUO Press	RFz 20*		571330	206,00
MULTIFER	RFz 25		571335	206,00
	RFz 32		571340	206,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
FERRO systems	TH 16*		570460	198,00
BRASELI	TH 20*		570470	198,00
GPF GAS	TH 25*		570495	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
FERRO systems	U 16*		570765	185,00
BRASELI	U 18*		570770	185,00
GPF MULT	U 20*		570775	185,00
Pressfitting	U 25*		570780	185,00
MULTICAPA	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
FERRO systems	U 16*		570765	185,00
BRASELI	U 18*		570770	185,00
GPF PPSU	U 20*		570775	185,00
Pressfitting	U 25*		570780	185,00
PEX y MULTICAPA	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
FERRO systems	RFz 16*		571325	206,00
BRASELI	RFz 20*		571330	206,00
GPF PRESS	RFz 25		571335	206,00
Pressfitting PEX	RFz 32		571340	206,00
FILINOX	FTB 15		571432	238,00
Filpress	FTB 18		571434	238,00
	FTB 22		571436	238,00
	FTB 28		571438	238,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579111 R	1 440,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
FILINOX Instalpress Steel	M 15		570110	164,00	FORZA WATER CRIMP (AUS)	K16/P18*		572600	206,00	
	M 18		570120	164,00		K20*		572605	206,00	
	M 22		570130	164,00		K25*		572610	206,00	
	M 28		570140	164,00		K32		572615	206,00	
	M 35		570150	164,00		K1/40		572620	206,00	
	M 42 (PR-3S)	Z2	572706 R	720,00		K1/50		572625	338,00	
	M 54 (PR-3S)	Z2	572708 R	720,00		FORZA STAINLESS WATER CRIMP (AUS)	K16/P18*		572600	206,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁹⁾	579101 R	1 240,00			K20*		572605	206,00
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁹⁾	579110 R	1 440,00			U 16*		570765	185,00
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁹⁾	579111 R	1 440,00			U 20*		570775	185,00
	M 15 S (PR-2B)	Z8	574738 R	132,00			U 25*		570780	185,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		WATER AND GAS CRIMP (AUS)	U 32		570785	217,00
	M 22 S (PR-2B)	Z8	574742 R	132,00			U 40		570790	265,00
	M 28 S (PR-2B)	Z8	574744 R	132,00			U 50		570795	317,00
	M 35 S (PR-2B)	Z8	574746 R	146,00			U 63 (PZ-S)		572365	690,00
				K16/P18*			572600	206,00		
FILINOX Instalpress Inox	M 15		570110	164,00	FORZA GAS CRIMP (AUS)	K20*		572605	206,00	
	M 18		570120	164,00		K25*		572610	206,00	
	M 22		570130	164,00		K32		572615	206,00	
	M 28		570140	164,00		K1/40		572620	206,00	
	M 35		570150	164,00		K1/50		572625	338,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	FORZA COPPER V PRESS (AUS)	VAU 15 (OD 12,7 mm)		572687	170,00	
	M 54 (PR-3S)	Z2	572708 R	720,00		VAU 20 (OD 19,1 mm)		572689	170,00	
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁹⁾	579101 R	1 240,00		VAU 25 (OD 25,4 mm)		572691	170,00	
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁹⁾	579110 R	1 440,00		VAU 32 (OD 31,8 mm)		572693	179,00	
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁹⁾	579111 R	1 440,00		VAU 40 (OD 38,1 mm)		572695	265,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00		VAU 50 (OD 50,8 mm)		572697	468,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00		VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	650,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00		VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	650,00	
	M 28 S (PR-2B)	Z8	574744 R	132,00		VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	690,00	
	M 35 S (PR-2B)	Z8	574746 R	146,00		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	132,00	
FITTINGS ESTÁNDAR ECO-PRESS	RFz 16*		571325	206,00	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	132,00		
	RFz 20*		571330	206,00	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	146,00		
	RFz 25		571335	206,00	FORZA STAINLESS V PRESS (AUS)	V 15		570115	164,00	
	RFz 32		571340	206,00		V 22		570135	164,00	
	RFz 16*		571325	206,00		V 28		570145	164,00	
RFz 18*		571327	206,00	V 35			570155	164,00		
RFz 20*		571330	206,00	V 42			570165	382,00		
FITTINGS ESTÁNDAR MULTICAPA	RFz 25		571335	206,00	V 54		570175	393,00		
	RFz 32		571340	206,00	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁹⁾	579101 R	1 240,00		
	RFz 16*		571325	206,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁹⁾	579110 R	1 440,00		
	RFz 18*		571327	206,00	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁹⁾	579111 R	1 440,00		
	RFz 20*		571330	206,00	V 15 S (PR-2B)	Z8	574752 R	132,00		
FITTINGS ESTÁNDAR PE-X	RFz 25		571335	206,00	V 22 S (PR-2B)	Z8	574758 R	132,00		
	RFz 32		571340	206,00	V 28 S (PR-2B)	Z8	574760 R	132,00		
	B 16*		570850	216,00	V 35 S (PR-2B)	Z8	574762 R	146,00		
	B 20*		570860	216,00	FRABO FRABOPRESS 316 GAS M	M 15		570110	164,00	
	B 26		570870	238,00		M 18		570120	164,00	
B 32		570880	238,00	M 22			570130	164,00		
F 16*		570717	189,00	M 28			570140	164,00		
F 20*		570727	189,00	M 35			570150	164,00		
F 26*		570730	204,00	M 42 (PR-3S)		Z2	572706 R	720,00		
F 32		570735	204,00	M 54 (PR-3S)		Z2	572708 R	720,00		
F 16 S (PR-2B)**	Z8	574728 R	132,00	M 15 S (PR-2B)		Z8	574738 R	132,00		
F 20 S (PR-2B)**	Z8	574730 R	132,00	M 18 S (PR-2B)		Z1	574740 R	132,00		
F 26 S (PR-2B)**	Z8	574732 R	132,00	M 22 S (PR-2B)		Z8	574742 R	132,00		
F 32 S (PR-2B)	Z8	574734 R	146,00	M 28 S (PR-2B)		Z8	574744 R	132,00		
H 16*		570320	179,00	M 35 S (PR-2B)		Z8	574746 R	146,00		
H 20*		570350	179,00	FRABO FRABOPRESS 316 GAS V		V 15		570115	164,00	
H 26*		570370	179,00			V 18		570125	164,00	
H 32		570380	179,00			V 22		570135	164,00	
TH 16*		570460	198,00		V 28		570145	164,00		
TH 20*		570470	198,00		V 35		570155	164,00		
TH 26*		570475	198,00		V 42		570165	382,00		
TH 32		570480	198,00		V 42 (PR-2B)	Z2	572850 R	343,00		
TH 16 S (PR-2B)**	Z8	574782 R	132,00		V 54		570175	393,00		
TH 20 S (PR-2B)**	Z8	574788 R	132,00		V 54 (PR-2B)	Z2	572851 R	370,00		
TH 26 S (PR-2B)**	Z8	574794 R	132,00		V 15 S (PR-2B)	Z8	574752 R	132,00		
TH 32 S (PR-2B)	Z8	574798 R	146,00	V 18 S (PR-2B)	Z8	574756 R	132,00			
U 16*		570765	185,00	V 22 S (PR-2B)	Z8	574758 R	132,00			
U 20*		570775	185,00	V 28 S (PR-2B)	Z8	574760 R	132,00			
U 26* ¹²⁾		570750	217,00	V 35 S (PR-2B)	Z8	574762 R	146,00			
U 32		570785	217,00							

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	M 15		570110	164,00
FRABOPRESS 316 M	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 240,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
FRABO	V 15		570115	164,00
FRABOPRESS 316 V	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
FRABO	V 12		570107	164,00
FRABOPRESS	V 15		570115	164,00
CHROME	V 18		570125	164,00
	V 22		570135	164,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
FRABO	M 15		570110	164,00
FRABOPRESS	M 18		570120	164,00
C-STEEL M	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 240,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
FRABO	V 12		570107	164,00
FRABOPRESS	V 15		570115	164,00
C-STEEL V	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
FRABO	M 12		570100	164,00
FRABOPRESS	M 15		570110	164,00
GAS M	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
FRABO	V 12		570107	164,00
FRABOPRESS	V 15		570115	164,00
GAS V	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	V 12		570107	164,00
FRABOPRESS	V 15		570115	164,00
KOMBI	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 240,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
FRABO	M 12		570100	164,00
FRABOPRESS M	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 240,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
FRABO	V 15		570115	164,00
FRABOPRESS	V 18		570125	164,00
SOLAR	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
FRABO	V 12		570107	164,00
FRABOPRESS V	V 15		570115	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
Fränkische alpex-duo XS	F 16*		570717	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	F 32 S (PR-2B)**	Z8	574734 R	146,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)**	Z8	574798 R	146,00
Fränkische alpex F50 PROFi	F 16*		570717	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	F 32 S (PR-2B)**	Z8	574734 R	146,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)**	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
(DN 26)	U 25*		570780	185,00
	U 32		570785	217,00
	VP 16*		570910	197,00
	VP 20*		570915	197,00
	VP 32*		570925	218,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Fränkische alpeX L	Fz 40		570742	218,00	
	Fz 50		570747	331,00	
	F 63 (PZ-S)		572385	690,00	
	Fz 75 (PR-3B)	Z4	572830 R	650,00	
G					
gabotherm H+S	TH 10*		570467	198,00	
	TH 12*		570452	198,00	
	TH 14*		570455	198,00	
	TH 15*		570457	198,00	
	TH 16*		570460	198,00	
	TH 17*		570462	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
	TH 25*		570495	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
	TH 63 (PZ-S)		572405	690,00	
	TH 10 S (PR-2B)**	Z8	574772 R	132,00	
	TH 12 S (PR-2B)**	Z8	574776 R	132,00	
	TH 14 S (PR-2B)**	Z8	574778 R	132,00	
	TH 15 S (PR-2B)**	Z8	574780 R	132,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 17 S (PR-2B)**	Z8	574784 R	132,00	
	TH 18 S (PR-2B)**	Z8	574786 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 25 S (PR-2B)**	Z8	574792 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	
	Gallagher USA	H 12* (1/4")		570300	179,00
	YogaPipe ACR	U 14* (3/4")		570760	185,00
		U 16* (1/2")		570765	185,00
		U 18* (3/4")		570770	185,00
		U 20* (1/2")		570775	185,00
		U 25* (3/4")		570780	185,00
		U 32 (1 1/2")		570785	217,00
Geberit Mapress C-STÄHL	M 12		570100	164,00	
	M 15		570110	164,00	
	M 18		570120	164,00	
	M 22		570130	164,00	
	M 28		570140	164,00	
	M 35		570150	164,00	
	M 35 (PR-3S)	Z2	572727 R	720,00	
	M 42 (PZ-4G)		570160	530,00	
	M 54 (PZ-4G)		570170	530,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 240,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	
	M 12 S (PR-2B)	Z8	574736 R	132,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 28 S (PR-2B)	Z8	574744 R	132,00	
M 35 S (PR-2B)	Z8	574746 R	146,00		
Geberit Mapress C-STÄHL	M 22		570130	164,00	
M 28		570140	164,00		
Sprinkler nass	M 35 (PR-3S)	Z2	572727 R	720,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 240,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mapress Edelstahl	M 12		570100	164,00
	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 35 (PR-3S)	Z2	572727 R	720,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
M 15 S (PR-2B)	Z8	574738 R	132,00	
M 18 S (PR-2B)	Z8	574740 R	132,00	
M 22 S (PR-2B)	Z8	574742 R	132,00	
M 28 S (PR-2B)	Z8	574744 R	132,00	
M 35 S (PR-2B)	Z8	574746 R	146,00	
Geberit Mapress Edelstahl Gas	M 15		570110	164,00
M 18		570120	164,00	
M 22		570130	164,00	
M 28		570140	164,00	
M 35		570150	164,00	
M 35 (PR-3S)	Z2	572727 R	720,00	
M 42 (PR-3S)	Z2	572706 R	720,00	
M 54 (PR-3S)	Z2	572708 R	720,00	
M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	
M 15 S (PR-2B)	Z8	574738 R	132,00	
M 18 S (PR-2B)	Z8	574740 R	132,00	
M 22 S (PR-2B)	Z8	574742 R	132,00	
M 28 S (PR-2B)	Z8	574744 R	132,00	
M 35 S (PR-2B)	Z8	574746 R	146,00	
Geberit Mapress Edelstahl Sprinkler	M 22		570130	164,00
M 28		570140	164,00	
M 35 (PR-3S)	Z2	572727 R	720,00	
M 42 (PR-3S)	Z2	572706 R	720,00	
M 54 (PR-3S)	Z2	572708 R	720,00	
M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 240,00	
M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	
Geberit Mapress Kupfer	M 12		570100	164,00
M 15		570110	164,00	
M 18		570120	164,00	
M 22		570130	164,00	
M 28		570140	164,00	
M 35		570150	164,00	
M 35 (PR-3S)	Z2	572727 R	720,00	
M 42 (PZ-4G)		570160	530,00	
M 54 (PZ-4G)		570170	530,00	
M 42 (PR-3S)	Z2	572706 R	720,00	
M 54 (PR-3S)	Z2	572708 R	720,00	
M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 240,00	
M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	
M 12 S (PR-2B)	Z8	574736 R	132,00	
M 15 S (PR-2B)	Z8	574738 R	132,00	
M 18 S (PR-2B)	Z8	574740 R	132,00	
M 22 S (PR-2B)	Z8	574742 R	132,00	
M 28 S (PR-2B)	Z8	574744 R	132,00	
M 35 S (PR-2B)	Z8	574746 R	146,00	
Geberit Mapress Kupfer Gas	M 15		570110	164,00
M 18		570120	164,00	
M 22		570130	164,00	
M 28		570140	164,00	
M 35		570150	164,00	
M 35 (PR-3S)	Z2	572727 R	720,00	
M 42 (PR-3S)	Z2	572706 R	720,00	
M 54 (PR-3S)	Z2	572708 R	720,00	
M 15 S (PR-2B)	Z8	574738 R	132,00	
M 18 S (PR-2B)	Z8	574740 R	132,00	
M 22 S (PR-2B)	Z8	574742 R	132,00	
M 28 S (PR-2B)	Z8	574744 R	132,00	
M 35 S (PR-2B)	Z8	574746 R	146,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mepla	G 16*		570400	198,00
	G 20*		570410	198,00
	G 26*		570420	211,00
	G 32		570430	225,00
	G 40		570440	291,00
	G 50		570450	304,00
	G 63 (PZ-S)		572470	860,00
Geberit Mepla Therm	G 16*		570400	198,00
	G 20*		570410	198,00
	G 26*		570420	211,00
Geberit Volex	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
General Fittings 5T00	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)**	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 63 (PZ-S)		572365	690,00
U 63 (PR-3B)	Z4	572837 R	780,00	
General Fittings Ewoprex	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)**	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 63 (PZ-S)		572365	690,00
U 63 (PR-3B)	Z4	572837 R	780,00	
General Fittings Serie 5S00	B 16*		570850	216,00
	B 18*		570855	216,00
	B 20*		570860	216,00
	B 26		570870	238,00
	B 32		570880	238,00
	F 16*		570717	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	F 32 S (PR-2B)**	Z8	574734 R	146,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 25*		570360	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
TH 18 S (PR-2B)**	Z8	574786 R	132,00	
TH 20 S (PR-2B)**	Z8	574788 R	132,00	
TH 25 S (PR-2B)**	Z8	574792 R	132,00	
TH 26 S (PR-2B)**	Z8	574794 R	132,00	
TH 32 S (PR-2B)**	Z8	574798 R	146,00	
U 16*		570765	185,00	
U 18*		570770	185,00	
U 20*		570775	185,00	
U 25*		570780	185,00	
U 32		570785	217,00	
U 40		570790	265,00	
U 63 (PZ-S)		572365	690,00	
U 63 (PR-3B)	Z4	572837 R	780,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
General Fittings Trident	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)**	Z8	574798 R	146,00	
	U 16*		570765	185,00	
U 20*		570775	185,00		
U 32		570785	217,00		
General Fittings Trident Gas	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)**	Z8	574798 R	146,00	
	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
U 32		570785	217,00		
Giacomini Raccordi RM	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
	TH 63 (PZ-S)		572405	690,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
U 32		570785	217,00		
U 40		570790	265,00		
U 50		570795	317,00		
Giacomini RM MULTIGAS	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 32		570785	217,00	
	U 50		570795	317,00	
Giacomini Valvole Giacomini serie R850V	V 15		570115	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 54		570175	393,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
	V 28 S (PR-2B)	Z8	574760 R	132,00	
	V 35 S (PR-2B)	Z8	574762 R	146,00	
	SA 15		570935	197,00	
SA 18		570940	197,00		
SA 22		570945	197,00		
SA 28		570950	197,00		
SA 35		570955	197,00		
M 15		570110	164,00		
M 18		570120	164,00		
M 22		570130	164,00		
M 28		570140	164,00		
M 35		570150	164,00		
M 15 S (PR-2B)	Z8	574738 R	132,00		
M 18 S (PR-2B)	Z8	574740 R	132,00		
M 22 S (PR-2B)	Z8	574742 R	132,00		
M 28 S (PR-2B)	Z8	574744 R	132,00		
M 35 S (PR-2B)	Z8	574746 R	146,00		
Golan Pipe Systems (Scandinavia) Alu-Pres	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
	U 40		570790	265,00	
	U 50		570795	317,00	
	U 63 (PZ-S)		572365	690,00	
	U 63 (PR-3B)	Z4	572837 R	780,00	
	U 75 (PR-3B)	Z4	572828 R	690,00	
	Grinnell G-PRESS Copper Fittings	VUS ½" (OD 15,9 mm)		571770	198,00
		VUS ¾" (OD 22,2 mm)		571775	198,00
		VUS 1" (OD 28,6 mm)		571780	198,00
		VUS 1¼" (OD 34,9 mm)		571785	198,00
VUS 1½" (OD 41,3 mm)			571790	382,00	
VUS 2" (OD 54,0 mm)			571795	393,00	
VUSFz 2½" (PR-3B) (OD 66,7 mm)		Z5	572819 R	650,00	
VUSFz 3" (PR-3B) (OD 79,4 mm)		Z5	572820 R	650,00	
VUSFz 4" (PR-3B) (OD 104,8 mm)		Z5	572821 R	690,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
GS	TH 14*		570455	198,00	Herotec	H 16*		570320	179,00
Wärmesysteme	TH 16*		570460	198,00	tempusPRESS	H 20*		570350	179,00
System TH	TH 20*		570470	198,00	PLUS	H 25*		570360	179,00
	TH 26*		570475	198,00		H 32		570380	179,00
	TH 32		570480	198,00		H 40 (PZ-4G)		570390	600,00
	TH 40		570485	262,00		RFz 16*		571325	206,00
	TH 50 (PZ-S)		572400	690,00		RFz 20*		571330	206,00
	TH 63 (PZ-S)		572405	690,00		RFz 25		571335	206,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00		RFz 32		571340	206,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		TH 16*		570460	198,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		TH 20*		570470	198,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00		TH 25*		570495	198,00
	TH 32 S (PR-2B)**	Z8	574798 R	146,00		TH 32		570480	198,00
GS	V 15		570115	164,00		TH 40		570485	262,00
Wärmesysteme	V 18		570125	164,00		TH 50 (PZ-S)		572400	690,00
System V	V 22		570135	164,00		TH 63 (PZ-S)		572405	690,00
	V 28		570145	164,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
	V 35		570155	164,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00		TH 25 S (PR-2B)**	Z8	574792 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
	V 22 S (PR-2B)	Z8	574758 R	132,00		U 16*		570765	185,00
	V 28 S (PR-2B)	Z8	574760 R	132,00		U 20*		570775	185,00
	V 35 S (PR-2B)	Z8	574762 R	146,00		U 25*		570780	185,00
H						U 32		570785	217,00
HASTINIK	M 15		570110	164,00		U 40		570790	265,00
Hastinik/Hitpress	M 18		570120	164,00		U 50		570795	317,00
	M 22		570130	164,00		U 63 (PZ-S)		572365	690,00
	M 28		570140	164,00		U 63 (PR-3B)	Z4	572837 R	780,00
	M 35		570150	164,00		U 75 (PR-3B)	Z4	572828 R	690,00
	M 42 (PZ-4G)		570160	530,00	Herotec	H 16*		570320	179,00
	M 54 (PZ-4G)		570170	530,00	tempusPRESS	H 20*		570350	179,00
	M 42 (PR-3S)	Z2	572706 R	720,00	PLUS PPSU	H 25*		570360	179,00
	M 54 (PR-3S)	Z2	572708 R	720,00		H 32		570380	179,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00		TH 16*		570460	198,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00		TH 20*		570470	198,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00		TH 25*		570495	198,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		TH 32		570480	198,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		TH 40		570485	262,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		TH 50 (PZ-S)		572400	690,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		TH 63 (PZ-S)		572405	690,00
	M 35 S (PR-2B)	Z8	574746 R	146,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
heima24	TH 16*		570460	198,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 20*		570470	198,00		TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26*		570475	198,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
	TH 32		570480	198,00		U 16*		570765	185,00
	TH 40		570485	262,00		U 20*		570775	185,00
	TH 50 (PZ-S)		572400	690,00		U 25*		570780	185,00
	TH 63 (PZ-S)		572405	690,00		U 32		570785	217,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		U 40		570790	265,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		U 50		570795	317,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00		U 63 (PZ-S)		572365	690,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00		U 63 (PR-3B)	Z4	572837 R	780,00
	U 16*		570765	185,00		U 75 (PR-3B)	Z4	572828 R	690,00
	U 20*		570775	185,00	HERZ PIPEFIX	TH 10*		570467	198,00
	U 32		570785	217,00		TH 16*		570460	198,00
HELIROMA	U 16*		570765	185,00		TH 20*		570470	198,00
Klimapress	U 20*		570775	185,00		TH 26*		570475	198,00
	U 25*		570780	185,00		TH 32		570480	198,00
	U 32		570785	217,00		TH 40		570485	262,00
	U 40		570790	265,00		TH 50 (PZ-S)		572400	690,00
	U 50		570795	317,00		TH 63 (PZ-S)		572405	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00		THz 75 (PR-3B)		572829 R	650,00
	U 63 (PZ-S)		572365	690,00		TH 10 S (PR-2B)**	Z8	574772 R	132,00
	U 75 (PR-3B)	Z4	572828 R	690,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
HELIROMA	U 16*		570765	185,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
Klimapress PPSU	U 20*		570775	185,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00
	U 25*		570780	185,00		TH 32 S (PR-2B)**	Z8	574798 R	146,00
	U 32		570785	217,00	HIDRONIX	TH 16*		570460	198,00
Henco	TH 14*		570455	198,00	MULTIGAS	TH 20*		570470	198,00
	TH 16*		570460	198,00		TH 26*		570475	198,00
	TH 18*		570465	198,00					
	TH 20*		570470	198,00					
	TH 26*		570475	198,00					
	HE 32		571900	237,00					
	HEz 40		571904	344,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
HIDRONIX	TH 14*		570455	198,00	HITHERM	M 15		570110	164,00
MULTIPIPE	TH 16*		570460	198,00	HTair	M 18		570120	164,00
	TH 20*		570470	198,00		M 22		570130	164,00
	TH 26*		570475	198,00		M 28		570140	164,00
	TH 32		570480	198,00		M 35		570150	164,00
	H 14*		570310	179,00		M 42 (PR-3S)	Z2	572706 R	720,00
	H 16*		570320	179,00		M 54 (PR-3S)	Z2	572708 R	720,00
	H 18*		570340	179,00		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00
	H 20*		570350	179,00		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00
	H 26*		570370	179,00		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00
	H 32		570380	179,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	U 14*		570760	185,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	U 16*		570765	185,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	U 18*		570770	185,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	U 20*		570775	185,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	U 26* ¹²⁾		570750	217,00	Hopewell	M 15		570110	164,00
	U 32		570785	217,00	press fit system	M 18		570120	164,00
HIDRONIX	TH 14*		570455	198,00		M 22		570130	164,00
UNICO	TH 16*		570460	198,00		M 28		570140	164,00
	TH 20*		570470	198,00		M 35		570150	164,00
	TH 26*		570475	198,00		M 42 (PZ-4G)		570160	530,00
	TH 32		570480	198,00		M 54 (PZ-4G)		570170	530,00
	H 14*		570310	179,00		M 42 (PR-3S)	Z2	572706 R	720,00
	H 16*		570320	179,00		M 54 (PR-3S)	Z2	572708 R	720,00
	H 18*		570340	179,00	hp praski	TH 10*		570467	198,00
	H 20*		570350	179,00	BAVARIA-press	TH 12*		570452	198,00
	H 26*		570370	179,00		TH 14*		570455	198,00
	H 32		570380	179,00		TH 16*		570460	198,00
	U 14*		570760	185,00		TH 17*		570462	198,00
	U 16*		570765	185,00		TH 20*		570470	198,00
	U 18*		570770	185,00		TH 25*		570495	198,00
	U 20*		570775	185,00		TH 26*		570475	198,00
	U 26* ¹²⁾		570750	217,00		TH 32		570480	198,00
	U 32		570785	217,00		TH 40		570485	262,00
HITEC	TH 14*		570455	198,00		TH 10 S (PR-2B)**	Z8	574772 R	132,00
Sistema Multistrato	TH 16*		570460	198,00		TH 12 S (PR-2B)**	Z8	574776 R	132,00
	TH 18*		570465	198,00		TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 20*		570470	198,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 26*		570475	198,00		TH 17 S (PR-2B)**	Z8	574784 R	132,00
	TH 32		570480	198,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 40		570485	262,00		TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 50 (PZ-S)		572400	690,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00					
	TH 18 S (PR-2B)**	Z8	574786 R	132,00					
	TH 20 S (PR-2B)**	Z8	574788 R	132,00					
	TH 26 S (PR-2B)**	Z8	574794 R	132,00					
	TH 32 S (PR-2B)	Z8	574798 R	146,00					
HITHERM-ISOTUBI	M 15		570110	164,00					
NUMEPRESS	M 18		570120	164,00	ICMA	H 16*		570320	179,00
	M 22		570130	164,00	Sempiter	H 20*		570350	179,00
	M 28		570140	164,00		H 25*		570360	179,00
	M 35		570150	164,00		H 26*		570370	179,00
	M 42 (PR-3S)	Z2	572706 R	720,00		H 32		570380	179,00
	M 54 (PR-3S)	Z2	572708 R	720,00		H 40 (PZ-4G)		570390	600,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00		TH 16*		570460	198,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00		TH 20*		570470	198,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00		TH 25*		570495	198,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		TH 26*		570475	198,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		TH 32		570480	198,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		TH 40		570485	262,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		TH 50 (PZ-S)		572400	690,00
	M 35 S (PR-2B)	Z8	574746 R	146,00		TH 63 (PZ-S)		572405	690,00
HITHERM	M 15		570110	164,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
HTpress	M 18		570120	164,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	M 22		570130	164,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00
	M 28		570140	164,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
	M 35		570150	164,00		U 16*		570765	185,00
	M 42 (PR-3S)	Z2	572706 R	720,00		U 20*		570775	185,00
	M 54 (PR-3S)	Z2	572708 R	720,00		U 25*		570780	185,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00		U 26* ¹²⁾		570750	217,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00		U 32		570785	217,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00		U 40		570790	265,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		U 50		570795	317,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		U 63 (PR-3B)	Z4	572837 R	780,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		U 63 (PZ-S)		572365	690,00
	M 28 S (PR-2B)	Z8	574744 R	132,00	ICMA	TH 16*		570460	198,00
	M 35 S (PR-2B)	Z8	574746 R	146,00	Sempigas	TH 20*		570470	198,00
HITHERM	M 15		570110	164,00		TH 25*		570495	198,00
HTfire	M 18		570120	164,00		TH 26*		570475	198,00
	M 22		570130	164,00		TH 32		570480	198,00
	M 28		570140	164,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
	M 35		570150	164,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	M 42 (PR-3S)	Z2	572706 R	720,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00
	M 54 (PR-3S)	Z2	572708 R	720,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00	Idrosanitaria	TH 16*		570460	198,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00	Bonomi	TH 20*		570470	198,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00	Homegas	TH 26*		570475	198,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
	M 35 S (PR-2B)	Z8	574746 R	146,00	Idrosanitaria	TH 16*		570460	198,00
					Bonomi	TH 18*		570465	198,00
					Idropress	TH 20*		570470	198,00
						TH 26*		570475	198,00
						TH 32		570480	198,00
						TH 40		570485	262,00
						TH 50 (PZ-S)		572400	690,00
						TH 63 (PZ-S)		572405	690,00
						TH 16 S (PR-2B)**	Z8	574782 R	132,00
						TH 20 S (PR-2B)**	Z8	574788 R	132,00
						TH 26 S (PR-2B)**	Z8	574794 R	132,00
						TH 32 S (PR-2B)	Z8	574798 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IDROSISTEMI Ta-Press	TH 16*		570460	198,00	IDROTRADE StormSTEEL ¹⁾	M 12		570100	164,00
	TH 20*		570470	198,00		M 15		570110	164,00
	TH 26*		570475	198,00		M 18		570120	164,00
	TH 32		570480	198,00		M 22		570130	164,00
	TH 40		570485	262,00		M 28		570140	164,00
	TH 50 (PZ-S)		572400	690,00		M 35		570150	164,00
	TH 63 (PZ-S)		572405	690,00		M 42 (PR-3S)	Z2	572706 R	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		M 54 (PR-3S)	Z2	572708 R	720,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		M 76,1 XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579101 R	1 240,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00		M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579110 R	1 440,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00		M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579111 R	1 440,00
	F 16*		570717	189,00		M 12 S (PR-2B)	Z8	574736 R	132,00
	F 20*		570727	189,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	F 26*		570730	204,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	F 32		570735	204,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00		ILTA	M 15	570110	164,00
	F 32 S (PR-2B)	Z8	574734 R	146,00		INOX/CHIBRO	M 18	570120	164,00
	Fz 40		570742	218,00		Pressfitting Cuni	M 22	570130	164,00
	Fz 50		570747	331,00		M 28		570140	164,00
	F 63 (PZ-S)		572385	690,00		M 35		570150	164,00
	H 16*		570320	179,00		M 42 (PR-3S)	Z2	572706 R	720,00
	H 20*		570350	179,00		M 54 (PR-3S)	Z2	572708 R	720,00
	H 26*		570370	179,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 240,00
	H 32		570380	179,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 440,00
	H 40 (PZ-4G)		570390	600,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 440,00
	U 16*		570765	185,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	U 20*		570775	185,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	U 26* ¹²⁾		570750	217,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	U 32		570785	217,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	U 40		570790	265,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	U 50		570795	317,00		ILTA	M 15	570110	164,00
	U 63 (PZ-S)		572365	690,00		INOX/CHIBRO	M 18	570120	164,00
	B 16*		570850	216,00		Pressfitting inox	M 22	570130	164,00
	B 20*		570860	216,00		M 28		570140	164,00
	B 26		570870	238,00		M 35		570150	164,00
	B 32		570880	238,00		M 42 (PR-3S)	Z2	572706 R	720,00
	IDROTRADE Storm Multipinza	H 16*		570320		179,00	M 54 (PR-3S)	Z2	572708 R
H 20*			570350	179,00	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 240,00	
H 26*			570370	179,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 440,00	
H 32			570380	179,00	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 440,00	
TH 16*			570460	198,00	M 15 S (PR-2B)	Z8	574738 R	132,00	
TH 20*			570470	198,00	M 18 S (PR-2B)	Z8	574740 R	132,00	
TH 26*			570475	198,00	M 22 S (PR-2B)	Z8	574742 R	132,00	
TH 32			570480	198,00	M 28 S (PR-2B)	Z8	574744 R	132,00	
THL 32			570487	198,00	M 35 S (PR-2B)	Z8	574746 R	146,00	
TH 40			570485	262,00	Instantor	TH 16*	570460	198,00	
TH 50 (PZ-S)			572400	690,00	Press System	TH 20*	570470	198,00	
TH 63 (PZ-S)			572405	690,00	TH 26*	570475	198,00		
TH 16 S (PR-2B)**		Z8	574782 R	132,00	TH 32	570480	198,00		
TH 20 S (PR-2B)**		Z8	574788 R	132,00	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
U 16*			570765	185,00	TH 32 S (PR-2B)	Z8	574798 R	146,00	
U 20*		570775	185,00	Instantor	VI 1/2" S (PR-2B)	574850 R	132,00		
IDROTRADE StormPRES ¹⁾	M 15		570110	164,00	Copper Press Imperial	VI 3/4" S (PR-2B)	574852 R	132,00	
	M 18		570120	164,00	VI 1" S (PR-2B)	Z8	574854 R	132,00	
	M 22		570130	164,00	Instantor	M 15	570110	164,00	
	M 28		570140	164,00	Copper Press Metric	M 22	570130	164,00	
	M 35		570150	164,00	M 28	570140	164,00		
	M 42 (PR-3S)	Z2	572706 R	720,00	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 76,1 XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579101 R	1 240,00	M 28 S (PR-2B)	Z8	574744 R	132,00	
	M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579110 R	1 440,00	M 35 S (PR-2B)	Z8	574746 R	146,00	
	M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579111 R	1 440,00	Instantor	M 15	570110	164,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00	Copper Press Metric	M 22	570130	164,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00	M 28	570140	164,00		
	M 22 S (PR-2B)	Z8	574742 R	132,00	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 28 S (PR-2B)	Z8	574744 R	132,00	M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 35 S (PR-2B)	Z8	574746 R	146,00	M 28 S (PR-2B)	Z8	574744 R	132,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
IPA IPANA Press	TH 10*		570467	198,00	
	TH 11,6*		570482	198,00	
	TH 12*		570452	198,00	
	TH 14*		570455	198,00	
	TH 15*		570457	198,00	
	TH 16*		570460	198,00	
	TH 17*		570462	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
	TH 22*		570472	198,00	
	TH 25*		570495	198,00	
	TH 26*		570475	198,00	
	TH 28		570477	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
	TH 63 (PZ-S)		572405	690,00	
	THz 75 (PR-3B)	Z4	572829 R	650,00	
	TH 10 S (PR-2B)**	Z8	574772 R	132,00	
	TH 11,6 S (PR-2B)**	Z8	574774 R	132,00	
	TH 12 S (PR-2B)**	Z8	574776 R	132,00	
	TH 14 S (PR-2B)**	Z8	574778 R	132,00	
	TH 15 S (PR-2B)**	Z8	574780 R	132,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 17 S (PR-2B)**	Z8	574784 R	132,00	
	TH 18 S (PR-2B)**	Z8	574786 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 22 S (PR-2B)**	Z8	574790 R	132,00	
	TH 25 S (PR-2B)**	Z8	574792 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 28 S (PR-2B)**	Z8	574796 R	146,00	
	TH 32 S (PR-2B)**	Z8	574798 R	146,00	
IPA THu IPANA Press	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
IPALPEX (Industrie du Plastique et Accessoires)	TH 14*		570455	198,00	
	TH 16*		570460	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	THL 32		570487	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
TH 63 (PZ-S)		572405	690,00		
IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18*		572600	206,00	
	PF 22*		571980	223,00	
IPLEX PIPELINES AUSTRALIA Iplex K1 (Gas)	K16/P18*		572600	206,00	
	K20*		572605	206,00	
	K25*		572610	206,00	
	K32		572615	206,00	
	K1/40		572620	206,00	
	K1/50		572625	338,00	
IPLEX PIPELINES AUSTRALIA Iplex K2	K16/P18*		572600	206,00	
	K20*		572605	206,00	
	K25*		572610	206,00	
ISOLTUBEX ISOLPEX IPERT	RFz 16*		571325	206,00	
	RFz 20*		571330	206,00	
	RFIz 25		571337	227,00	
	RFIz 32		571342	227,00	
ISOLTUBEX Multicapa	RFz 16*		571325	206,00	
	RFz 18*		571327	206,00	
	RFz 20*		571330	206,00	
	RFIz 25		571337	227,00	
	RFIz 32		571342	227,00	
	U 16*		570765	185,00	
	U 18*		570770	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
	U 40		570790	265,00	
	U 50		570795	317,00	
	U 63 (PR-3B)	Z4	572837 R	780,00	
	U 63 (PZ-S)		572365	690,00	
	ISOLTUBEX Multicapa GAS	RFz 16*		571325	206,00
		RFz 20*		571330	206,00
RFIz 25			571337	227,00	
RFIz 32			571342	227,00	
ISOLTUBEX Multicapa-PPSU	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
ISOTUBI NUMEPRESS	M 15		570110	164,00	
	M 18 ¹⁾		570120	164,00	
	M 22		570130	164,00	
	M 28 ¹⁾		570140	164,00	
	M 35		570150	164,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 28 S (PR-2B)	Z8	574744 R	132,00	
	M 35 S (PR-2B)	Z8	574746 R	146,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IVAR ALPEX-GAS	B 20		570860	216,00
	B 26		570870	238,00
	B 32		570880	238,00
IVAR Ivar-Press	B 14*		570845	216,00
	B 16*		570850	216,00
	B 18*		570855	216,00
	B 20*		570860	216,00
	B 26		570870	238,00
	B 32		570880	238,00
	Fz 40		570742	218,00
	Fz 50		570747	331,00
	F 63 (PZ-S)		572385	690,00
	IVAR MULTI PRESS GAS ITALIA	TH 16*		570460
TH 20*			570470	198,00
TH 26*			570475	198,00
H 16*			570320	179,00
H 20*			570350	179,00
H 26*			570370	179,00
U 16*			570765	185,00
IVAR Multi Press MP	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574788 R	132,00
	TH 20 S (PR-2B)**	Z8	574790 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
IVAR Multi Press Leak (MPL)	F 16*		570717	189,00
	F 18*		570720	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	Fz 40		570742	218,00
	Fz 50		570747	331,00
	F 63 (PZ-S)		572385	690,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	F 32 S (PR-2B)	Z8	574734 R	146,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 25*		570360	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	U 16*		570765	185,00
U 18*		570770	185,00	
U 20*		570775	185,00	
U 25*		570780	185,00	
U 26* ¹²⁾		570750	217,00	
U 32		570785	217,00	
U 40		570790	265,00	
U 50		570795	317,00	
U 63 (PZ-S)		572365	690,00	
B 16*		570850	216,00	
B 18*		570855	216,00	
B 20*		570860	216,00	
B 26		570870	238,00	
B 32		570880	238,00	
IVAR Multi Press Leak (MPL)	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	F 16*		570717	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
F 32 S (PR-2B)	Z8	574734 R	146,00	
H 16*		570320	179,00	
H 20*		570350	179,00	
H 26*		570370	179,00	
H 32		570380	179,00	
U 16*		570765	185,00	
U 20*		570775	185,00	
U 26* ¹²⁾		570750	217,00	
U 32		570785	217,00	
B 16*		570850	216,00	
B 20*		570860	216,00	
B 26		570870	238,00	
B 32		570880	238,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
IVAR	TH 16*		570460	198,00	IVT PRIPRESS	TH 16*		570460	198,00	
Plastic Multi Press Leak (PMPL)	TH 20*		570470	198,00		TH 20*		570470	198,00	
	TH 26*		570475	198,00		TH 26*		570475	198,00	
	TH 32		570480	198,00		TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		TH 40		570485	262,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	F 16*		570717	189,00		TH 32 S (PR-2B)	Z8	574798 R	146,00	
	F 20*		570727	189,00		J				
	F 26*		570730	204,00		Jäger - Aquatec	H 14*		570310	179,00
	F 32		570735	204,00		Aquapress H	H 16*		570320	179,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00			H 17*		570330	179,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00			H 18*		570340	179,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00			H 20*		570350	179,00
	F 32 S (PR-2B)	Z8	574734 R	146,00			H 26*		570370	179,00
	H 16*		570320	179,00			H 32		570380	179,00
	H 20*		570350	179,00			U 40		570790	265,00
	H 26*		570370	179,00			U 50		570795	317,00
	H 32		570380	179,00			U 63 (PZ-S)		572365	690,00
	U 16*		570765	185,00	Jäger - Aquatec	M 15		570110	164,00	
	U 20*		570775	185,00	C-Stahl -	M 18		570120	164,00	
	U 26** ¹²⁾		570750	217,00	Press Typ M	M 22		570130	164,00	
	U 32		570785	217,00		M 28		570140	164,00	
	B 16*		570850	216,00		M 35		570150	164,00	
	B 20*		570860	216,00		M 42 (PR-3S)	Z2	572706 R	720,00	
	B 26		570870	238,00		M 54 (PR-3S)	Z2	572708 R	720,00	
	B 32		570880	238,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00	
IVAR	TH 16*		570460	198,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00	
Plastic Multi Press	TH 20*		570470	198,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00	
	TH 25*		570495	198,00		M 15 S (PR-2B)	Z8	574738 R	132,00	
PMP	TH 26*		570475	198,00		M 18 S (PR-2B)	Z8	574740 R	132,00	
	TH 32		570480	198,00		M 22 S (PR-2B)	Z8	574742 R	132,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		M 28 S (PR-2B)	Z8	574744 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		M 35 S (PR-2B)	Z8	574746 R	146,00	
	TH 25 S (PR-2B)**	Z8	574792 R	132,00	Jäger - Aquatec	M 15		570110	164,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	Edelstahl -	M 18		570120	164,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	Press Typ M	M 22		570130	164,00	
	F 16*		570717	189,00		M 28		570140	164,00	
	F 20*		570727	189,00		M 35		570150	164,00	
	F 26*		570730	204,00		M 42 (PR-3S)	Z2	572706 R	720,00	
	F 32		570735	204,00		M 54 (PR-3S)	Z2	572708 R	720,00	
	F 16 S (PR-2B)**	Z8	574728 R	132,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00	
	F 20 S (PR-2B)**	Z8	574730 R	132,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00	
	F 26 S (PR-2B)**	Z8	574732 R	132,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00	
	F 32 S (PR-2B)	Z8	574734 R	146,00		M 15 S (PR-2B)	Z8	574738 R	132,00	
	H 16*		570320	179,00		M 18 S (PR-2B)	Z8	574740 R	132,00	
	H 20*		570350	179,00		M 22 S (PR-2B)	Z8	574742 R	132,00	
	H 25*		570360	179,00		M 28 S (PR-2B)	Z8	574744 R	132,00	
	H 26*		570370	179,00		M 35 S (PR-2B)	Z8	574746 R	146,00	
	H 32		570380	179,00	Jäger - Aquatec	V 15		570115	164,00	
	U 16*		570765	185,00	Kupfer -	V 18		570125	164,00	
	U 20*		570775	185,00	Press Typ V	V 22		570135	164,00	
	U 25*		570780	185,00		V 28		570145	164,00	
	U 26** ¹²⁾		570750	217,00		V 35		570155	164,00	
	U 32		570785	217,00		V 42		570165	382,00	
	B 16*		570850	216,00		V 42 (PR-2B)	Z2	572850 R	343,00	
	B 20*		570860	216,00		V 54		570175	393,00	
	B 26		570870	238,00		V 54 (PR-2B)	Z2	572851 R	370,00	
	B 32		570880	238,00		V 15 S (PR-2B)	Z8	574752 R	132,00	
IVT Edelstahl-Presssystem	M 15		570110	164,00		V 18 S (PR-2B)	Z8	574756 R	132,00	
	M 18 ¹⁾		570120	164,00		V 22 S (PR-2B)	Z8	574758 R	132,00	
	M 22		570130	164,00		V 28 S (PR-2B)	Z8	574760 R	132,00	
	M 28 ¹⁾		570140	164,00		V 35 S (PR-2B)	Z8	574762 R	146,00	
	M 35		570150	164,00						
	M 42 (PR-3S)	Z2	572706 R	720,00						
	M 54 (PR-3S)	Z2	572708 R	720,00						
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00						
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00						
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00						
	M 15 S (PR-2B)	Z8	574738 R	132,00						
	M 18 S (PR-2B)	Z8	574740 R	132,00						
	M 22 S (PR-2B)	Z8	574742 R	132,00						
	M 28 S (PR-2B)	Z8	574744 R	132,00						
	M 35 S (PR-2B)	Z8	574746 R	146,00						

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Jansen AG	TH 14*		570455	198,00
JANSEN COMISA	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
Jarafflex-Presssystem	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 17*		570462	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 17 S (PR-2B)**	Z8	574784 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
JUNGWOO	VUS ½" (OD 15,9 mm)		571770	198,00
JWPress	VUS ¾" (OD 22,2 mm)		571775	198,00
	VUS 1" (OD 28,6 mm)		571780	198,00
	VUS 1¼" (OD 34,9 mm)		571785	198,00
	VUS 1½" (OD 41,3 mm)		571790	382,00
	VUS 2" (OD 54,0 mm)		571795	393,00
	VUSFz 2¼" (PR-3B) (OD 66,7 mm)	Z5	572819 R	650,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	650,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	690,00

K

KAN	U 14*		570760	185,00
KAN-therm Press LBP	U 16*		570765	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
	U 40		570790	265,00
	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
KAN	M 15		570110	164,00
KAN-therm Inox	M 18 ¹⁾		570120	164,00
	M 22		570130	164,00
	M 28 ¹⁾		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
KAN	M 12		570100	164,00
KAN-therm Steel	M 15		570110	164,00
	M 18 ¹⁾		570120	164,00
	M 22		570130	164,00
	M 28 ¹⁾		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1 240,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1 440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KAN	U 14*		570760	185,00
KAN-therm	U 16*		570765	185,00
UltraPRESS	U 20*		570775	185,00
	U 25*		570780	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
	U 40		570790	265,00
	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
KE KELIT	M 15		570110	164,00
COPPERFIX	M 18		570120	164,00
Kupfer	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
KE KELIT	U 16*		570765	185,00
KELIT KELOX	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 75 (PR-3B)	Z4	572828 R	690,00
KE KELIT	U 16*		570765	185,00
KELOX-PPSU-W	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 75 (PR-3B)	Z4	572828 R	690,00
KE KELIT	U 16*		570765	185,00
KELOX-ULTRAX	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 75 (PR-3B)	Z4	572828 R	690,00
KE KELIT	U 16*		570765	185,00
KELOX-ULTRAX-W	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 75 (PR-3B)	Z4	572828 R	690,00
KE KELIT	U 16*		570765	185,00
KELOX-WINDOWX-U	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 75 (PR-3B)	Z4	572828 R	690,00
KE KELIT	M 15		570110	164,00
steelFIX	M 18		570120	164,00
C-Stahl	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KE KELIT	M 15		570110	164,00
steelFIX	M 18		570120	164,00
Edelstahl	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
KEMBLA	VAU 15 (OD 12,7 mm)		572687	170,00
KemPress	VAU 20 (OD 19,1 mm)		572689	170,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	170,00
	VAU 32 (OD 31,8 mm)		572693	179,00
	VAU 40 (OD 38,1 mm)		572695	265,00
	VAU 50 (OD 50,8 mm)		572697	468,00
KEMBLA	VAU 15 (OD 12,7 mm)		572687	170,00
KemPress Gas	VAU 20 (OD 19,1 mm)		572689	170,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	170,00
	VAU 32 (OD 31,8 mm)		572693	179,00
	VAU 40 (OD 38,1 mm)		572695	265,00
	VAU 50 (OD 50,8 mm)		572697	468,00
KISAN	KI 16*		571360	210,00
Kisan KD	KI 20*		571370	210,00
	KI 25*		571375	210,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
KISAN	KI 16*		571360	210,00
Kisan WL	KI 20*		571370	210,00
	KI 25*		571375	210,00
	KI 32		571380	282,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
KISAN	KI 16*		571360	210,00
Kisan WM	KI 20*		571370	210,00
	KI 25*		571375	210,00
	KI 32		571380	282,00
KISAN	U 20*		570775	185,00
Kisan WR	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 75 (PR-3B)		572828 R	690,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KISAN	M 15		570110	164,00
Kistal C	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
KISAN	M 15		570110	164,00
Kistal Inox	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00

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System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
LEGEND-PRESS	VUS ½" (OD 15,9 mm)		571770	198,00
press fitting	VUS ¾" (OD 22,2 mm)		571775	198,00
system	VUS 1" (OD 28,6 mm)		571780	198,00
	VUS 1¼" (OD 34,9 mm)		571785	198,00
	VUS 1½" (OD 41,3 mm)		571790	382,00
	VUS 2" (OD 54,0 mm)		571795	393,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	650,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	650,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	690,00
LK Systems	V 12		570107	164,00
LK >B<Press	V 15		570115	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 54		570175	393,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
LK Systems	V 12		570107	164,00
LK >B<Press	V 15		570115	164,00
Elförzinkat	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 54		570175	393,00
	V 12 S (PR-2B)	Z8	574748 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
LK Systems	V 15		570115	164,00
LK >B<Press	V 18		570125	164,00
Gas	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 54		570175	393,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
LK Systems	TH 16*		570460	198,00
LK Universal	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00

M

MAINCOR	U 16*		570765	185,00
MAINPRESS	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00
MAINCOR	U 16*		570765	185,00
MAINFLOR	U 20*		570775	185,00
Mair Heiztechnik	H 11,5*		570315	179,00
M-Press	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
Ma.s.ter System	TH 14*		570455	198,00
PRESSMASTER	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	H 14*		570310	179,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	U 14*		570760	185,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
Meier Tobler	H 16*		570320	179,00
Metalplast - Stramax	H 20*		570350	179,00
Serie MM	H 25*		570360	179,00
	H 32		570380	179,00
	RFz 16*		571325	206,00
	RFz 20*		571330	206,00
	RFz 25		571335	206,00
	RFz 32		571340	206,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
METALGRUP	U 16*		570765	185,00
Permatubo	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
METALGRUP	RFz 16*		571325	206,00
PexGrup	RFz 20*		571330	206,00
	RFz 25		571335	206,00
	RFz 32		571340	206,00
METALGRUP	U 16*		570765	185,00
MultiGrup	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
Mueller Streamline	VUS ½" (OD 15,9 mm)		571770	198,00
PRS Copper Press	VUS ¾" (OD 22,2 mm)		571775	198,00
	VUS 1" (OD 28,6 mm)		571780	198,00
	VUS 1¼" (OD 34,9 mm)		571785	198,00
	VUS 1½" (OD 41,3 mm)		571790	382,00
	VUS 2" (OD 54,0 mm)		571795	393,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	650,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	650,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	690,00
MULTITHERM	TH 16*		570460	198,00
PRESSSYSTEM	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	THz 75 (PR-3B)	Z4	572829 R	650,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
Multicapas Industrial	RFz 16*		571325	206,00
AIS PEX	RFz 20*		571330	206,00
	RFz 25		571335	206,00
	RFz 32		571340	206,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
Multicapas Industrial	H 16*		570320	179,00
AIS XPRT	H 20*		570350	179,00
	H 25*		570360	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	RFz 16*		571325	206,00
	RFz 20*		571330	206,00
	RFz 25		571335	206,00
	RFz 32		571340	206,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	THz 75 (PR-3B)	Z4	572829 R	650,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 75 (PR-3B)	Z4	572828 R	690,00
Multicapas Industrial	U 16*		570765	185,00
multitubo systems MC	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 75 (PR-3B)	Z4	572828 R	690,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Multicap Industrial multitubo systems MM	H 16*		570320	179,00	NUPI Industrie Italiane Multinupi	B 16*		570850	216,00
	H 20*		570350	179,00		B 18*		570855	216,00
	H 25*		570360	179,00		B 20*		570860	216,00
	H 26*		570370	179,00		B 26		570870	238,00
	H 32		570380	179,00		B 32		570880	238,00
	RFz 16*		571325	206,00		F 16*		570717	189,00
	RFz 20*		571330	206,00		F 18*		570720	189,00
	RFz 25		571335	206,00		F 20*		570727	189,00
	RFz 32		571340	206,00		F 26*		570730	204,00
	TH 16*		570460	198,00		F 32		570735	204,00
	TH 20*		570470	198,00		F 16 S (PR-2B)**	Z8	574728 R	132,00
	TH 25*		570495	198,00		F 20 S (PR-2B)**	Z8	574730 R	132,00
	TH 26*		570475	198,00		F 26 S (PR-2B)**	Z8	574732 R	132,00
	TH 32		570480	198,00		F 32 S (PR-2B)	Z8	574734 R	146,00
	TH 40		570485	262,00		H 16*		570320	179,00
	TH 50 (PZ-S)		572400	690,00		H 18*		570340	179,00
	TH 63 (PZ-S)		572405	690,00		H 20*		570350	179,00
	THz 75 (PR-3B)	Z4	572829 R	650,00		H 25*		570360	179,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		H 26*		570370	179,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		H 32		570380	179,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00		TH 16*		570460	198,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00		TH 18*		570465	198,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00		TH 20*		570470	198,00
	U 16*		570765	185,00		TH 25*		570495	198,00
	U 20*		570775	185,00		TH 26*		570475	198,00
	U 25*		570780	185,00		TH 32		570480	198,00
	U 32		570785	217,00		TH 40		570485	262,00
	U 40		570790	265,00		TH 50 (PZ-S)		572400	690,00
	U 50		570795	317,00		TH 63 (PZ-S)		572405	690,00
	U 63 (PZ-S)		572365	690,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
	U 63 (PR-3B)	Z4	572837 R	780,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	U 75 (PR-3B)	Z4	572828 R	690,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00
	U 75 (PR-3B)	Z4	572828 R	690,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
U 14*		570760	185,00	U 16*		570765	185,00		
U 16*		570765	185,00	U 18*		570770	185,00		
U 18*		570770	185,00	U 20*		570775	185,00		
U 20*		570775	185,00	U 25*		570780	185,00		
U 25*		570780	185,00	U 26 ¹⁾²⁾		570750	217,00		
U 32		570785	217,00	U 32		570785	217,00		
U 40		570790	265,00	U 40		570790	265,00		
U 50		570795	317,00	U 50		570795	317,00		
U 63 (PZ-S)		572365	690,00	U 63 (PR-3B)	Z4	572837 R	780,00		
U 63 (PR-3B)	Z4	572837 R	780,00	U 63 (PZ-S)		572365	690,00		
U 75 (PR-3B)	Z4	572828 R	690,00	U 63 (PZ-S)		572365	690,00		
U 75 (PR-3B)	Z4	572828 R	690,00	Nussbaum Optifitt-Press	VMP 3/8" (OD 17,2 mm)	571740	228,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VMP 1/2" G (OD 21,3 mm)	571766 R	228,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VMPz 3/4" (OD 26,9 mm)	571764	228,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VMPz 1" (OD 33,7 mm)	571767	228,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VMPz 1 1/4" (PZ-S) (OD 42,4 mm)	572413	750,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	572844 R	510,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VMPz 2" (PR-3B) (OD 60,3 mm)	572845 R	510,00		
U 75 (PR-3B)	Z4	572828 R	690,00						
U 75 (PR-3B)	Z4	572828 R	690,00	Nussbaum Optiflex-Flowpress	VRX 16	571750	208,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VRX 20	571752	208,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VRX 25	571754	228,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VRX 32	571756	228,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VRX 40	571758	317,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VRX 50	571760	370,00		
U 75 (PR-3B)	Z4	572828 R	690,00		VRX 63	571797	600,00		
U 75 (PR-3B)	Z4	572828 R	690,00	Nussbaum Optipress	V 15	570115	164,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 18	570125	164,00		
U 75 (PR-3B)	Z4	572828 R	690,00	Aquaplus	V 22	570135	164,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 28	570145	164,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 35	570155	164,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 42	570165	382,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 42 (PR-2B)	572850 R	343,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 54	570175	393,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 54 (PR-2B)	572851 R	370,00		
U 75 (PR-3B)	Z4	572828 R	690,00		Vfz 64,0 (PR-3B)	572815 R	650,00		
U 75 (PR-3B)	Z4	572828 R	690,00		Vfz 76,1 (PR-3B)	572816 R	650,00		
U 75 (PR-3B)	Z4	572828 R	690,00		Vfz 88,9 (PR-3B)	572817 R	690,00		
U 75 (PR-3B)	Z4	572828 R	690,00		Vfz 108,0 (PR-3B)	572818 R	690,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 15 S (PR-2B)	574752 R	132,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 18 S (PR-2B)	574756 R	132,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 22 S (PR-2B)	574758 R	132,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 28 S (PR-2B)	574760 R	132,00		
U 75 (PR-3B)	Z4	572828 R	690,00		V 35 S (PR-2B)	574762 R	146,00		

N

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Nussbaum Optipress-Gaz	V 15		570115	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
	V 54		570175	393,00	
	V 54 (PR-2B)	Z2	572851 R	370,00	
	VFz 64,0 (PR-3B)	Z5	572815 R	650,00	
	VFz 76,1 (PR-3B)	Z5	572816 R	650,00	
	VFz 88,9 (PR-3B)	Z5	572817 R	690,00	
	VFz 108,0 (PR-3B)	Z5	572818 R	690,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
	V 28 S (PR-2B)	Z8	574760 R	132,00	
	V 35 S (PR-2B)	Z8	574762 R	146,00	
	Nussbaum Optipress-Therm	V 15		570115	164,00
		V 18		570125	164,00
V 22			570135	164,00	
V 28			570145	164,00	
V 35			570155	164,00	
V 42			570165	382,00	
V 42 (PR-2B)		Z2	572850 R	343,00	
V 54			570175	393,00	
V 54 (PR-2B)		Z2	572851 R	370,00	
VFz 64,0 (PR-3B)		Z5	572815 R	650,00	
VFz 76,1 (PR-3B)		Z5	572816 R	650,00	
VFz 88,9 (PR-3B)		Z5	572817 R	690,00	
VFz 108,0 (PR-3B)		Z5	572818 R	690,00	
V 15 S (PR-2B)		Z8	574752 R	132,00	
V 18 S (PR-2B)		Z8	574756 R	132,00	
V 22 S (PR-2B)		Z8	574758 R	132,00	
V 28 S (PR-2B)		Z8	574760 R	132,00	
V 35 S (PR-2B)		Z8	574762 R	146,00	
O					
Oventrop Cofit P		H 16 A*		570620	228,00
	H 20 A*		570650	228,00	
	H 26 A*		570670	228,00	
	H 32 A		570680	228,00	
	H 40 A		570690	397,00	
	U 50		570795	317,00	
	U 63 (PR-3B)	Z4	572837 R	780,00	
	U 63 (PZ-S)		572365	690,00	
Oventrop Cofit PD	H 16 A*		570620	228,00	
	H 20 A*		570650	228,00	
	H 26 A*		570670	228,00	
Oventrop Cofit PDK	H 16 A*		570620	228,00	
	H 20 A*		570650	228,00	
	H 26 A*		570670	228,00	
Oventrop Cofit PD-HT	H 16 A*		570620	228,00	
	H 20 A*		570650	228,00	
	H 25 A*		570660	228,00	
Oventrop Cofit PDK-HT	H 16 A*		570620	228,00	
	H 20 A*		570650	228,00	
	H 32 A		570680	228,00	
P					
PBTub SERTIPRESS	RFz 12*		571320	206,00	
	RFz 16*		571325	206,00	
	RFz 20*		571330	206,00	
	RFz 25		571335	206,00	
	PBTub SERTI-STEEL	M 15		570110	164,00
M 18			570120	164,00	
M 22			570130	164,00	
M 28			570140	164,00	
M 35			570150	164,00	
M 42 (PR-3S)		Z2	572706 R	720,00	
M 54 (PR-3S)		Z2	572708 R	720,00	
M 15 S (PR-2B)		Z8	574738 R	132,00	
M 18 S (PR-2B)		Z8	574740 R	132,00	
M 22 S (PR-2B)		Z8	574742 R	132,00	
M 28 S (PR-2B)		Z8	574744 R	132,00	
M 35 S (PR-2B)		Z8	574746 R	146,00	
Pegler Yorkshire > Aalberts integrated piping systems					
PERFEXIM PERFEKT SYSTEM	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
	PERFEXIM PERFEKT SYSTEM PLUS	U 16*		570765	185,00
U 20*			570775	185,00	
U 25*			570780	185,00	
U 32			570785	217,00	
U 40			570790	265,00	
U 50			570795	317,00	
U 63 (PZ-S)			572365	690,00	
TH 16*			570460	198,00	
TH 20*			570470	198,00	
TH 25*			570495	198,00	
TH 32			570480	198,00	
TH 40			570485	262,00	
TH 50 (PZ-S)			572400	690,00	
TH 63 (PZ-S)			572405	690,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 25 S (PR-2B)**		Z8	574794 R	132,00	
TH 32 S (PR-2B)**		Z8	574798 R	146,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
PERFILTUBO PERFILALUPEX	U 16*		570765	185,00	
	U 18*		570770	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
	U 40		570790	265,00	
	U 50		570795	317,00	
	U 63 (PR-3B)	Z4	572837 R	780,00	
	U 63 (PZ-S)		572365	690,00	
	U 75 (PR-3B)	Z4	572828 R	690,00	
	PERFILTUBO PERFILPRESS	M 15		570110	164,00
		M 18		570120	164,00
		M 22		570130	164,00
		M 28		570140	164,00
		M 35		570150	164,00
M 42 (PR-3S)		Z2	572706 R	720,00	
M 54 (PR-3S)		Z2	572708 R	720,00	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1240,00	
M 15 S (PR-2B)		Z8	574738 R	132,00	
M 18 S (PR-2B)		Z8	574740 R	132,00	
M 22 S (PR-2B)		Z8	574742 R	132,00	
M 28 S (PR-2B)		Z8	574744 R	132,00	
M 35 S (PR-2B)		Z8	574746 R	146,00	
PEXTUBE PexTube		RFz 16*		571325	206,00
		RFz 20*		571330	206,00
	RFz 25		571337	227,00	
	RFz 32		571342	227,00	
	Pipelife C-PRESS	M 15		570110	164,00
M 18			570120	164,00	
M 22			570130	164,00	
M 28			570140	164,00	
M 35			570150	164,00	
M 42 (PR-3S)		Z2	572706 R	720,00	
M 54 (PR-3S)		Z2	572708 R	720,00	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1240,00	
M 88,9 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1440,00	
M 108,0 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1440,00	
M 15 S (PR-2B)		Z8	574738 R	132,00	
M 18 S (PR-2B)		Z8	574740 R	132,00	
M 22 S (PR-2B)		Z8	574742 R	132,00	
M 28 S (PR-2B)		Z8	574744 R	132,00	
M 35 S (PR-2B)		Z8	574746 R	146,00	
Pipelife RADOPRESS	TH 16*		570460	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
	TH 63 (PZ-S)		572405	690,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 18 S (PR-2B)**	Z8	574786 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)**	Z8	574798 R	146,00	
	Pipetec Connect	TH 16*		570460	198,00
		TH 20*		570470	198,00
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 40			570485	262,00	
TH 50 (PZ-S)			572400	690,00	
TH 63 (PZ-S)			572405	690,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
TH 32 S (PR-2B)**		Z8	574798 R	146,00	
U 16*			570765	185,00	
U 20*			570775	185,00	
U 32			570785	217,00	
PLASTICA ALFA Multypex		TH 16*		570460	198,00
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)**	Z8	574798 R	146,00	
	PLASTICA ALFA Multypex Air	TH 16*		570460	198,00
		TH 20*		570470	198,00
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
PLASTICA ALFA Multypex Alfa Gas	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)**	Z8	574798 R	146,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
PLASTICA ALFA Multypex Alfa Gas protek	TH 26*		570475	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)**	Z8	574798 R	146,00	
PLASTICA ALFA Multypex Plus	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
TH 20 S (PR-2B)**	Z8	574788 R	132,00		
TH 26 S (PR-2B)**	Z8	574794 R	132,00		
TH 32 S (PR-2B)**	Z8	574798 R	146,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
PLASTICAALFA Multypex Thermo	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
PLASTICAALFA Multypex Thermo Plus	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
PLÁSTICOS FERRO FERROPLAST GPF MULT Pressfitting MULTICAPA	U 16*		570765	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
PLÁSTICOS FERRO FERROPLAST GPF PPSU Pressfitting PEX y MULTICAPA	RFz 16*		571325	206,00
	RFz 20*		571330	206,00
	RFz 25		571335	206,00
	RFz 32		571340	206,00
	K16/P18*		572600	206,00
	K/20*		572605	206,00
	K/25*		572610	206,00
	K/32		572615	206,00
PLUMBING PLUS EZIPEX Crimp (AUS)	K1/40		572620	206,00
	K1/50		572625	338,00
	K16/P18*		572600	206,00
	K/20*		572605	206,00
	K/25*		572610	206,00
	K/32		572615	206,00
	K1/40		572620	206,00
	K1/50		572625	338,00
PLUMBING PLUS EZIPEX Gas (AUS)	VAU 15 (OD 12,7 mm)		572687	170,00
	VAU 20 (OD 19,1 mm)		572689	170,00
	VAU 25 (OD 25,4 mm)		572691	170,00
	VAU 32 (OD 31,8 mm)		572693	179,00
	VAU 40 (OD 38,1 mm)		572695	265,00
	VAU 50 (OD 50,8 mm)		572697	468,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	650,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	650,00
PLUMBING PLUS EZIPEX Solar (AUS)	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	690,00
	VAU 15 (OD 12,7 mm)		572687	170,00
	VAU 20 (OD 19,1 mm)		572689	170,00
	VAU 25 (OD 25,4 mm)		572691	170,00
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	132,00
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	132,00
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	146,00
	VAU 15 (OD 12,7 mm)		572687	170,00
PLUMBING PLUS EZIPEX Water (AUS)	VAU 20 (OD 19,1 mm)		572689	170,00
	VAU 25 (OD 25,4 mm)		572691	170,00
	VAU 32 (OD 31,8 mm)		572693	179,00
	VAU 40 (OD 38,1 mm)		572695	265,00
	VAU 50 (OD 50,8 mm)		572697	468,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	650,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	650,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	690,00
POLYPIPE POLYSURE	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	132,00
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	132,00
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	146,00
	TH 10*		570467	198,00
	TH 15*		570457	198,00
	TH 22*		570472	198,00
	TH 28		570477	198,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
M 18			570120	164,00
M 22			570130	164,00
M 28			570140	164,00
M 35			570150	164,00
M 42 (PR-3S)		Z2	572706 R	720,00
M 54 (PR-3S)		Z2	572708 R	720,00
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
M 15 S (PR-2B)		Z8	574738 R	132,00
M 18 S (PR-2B)		Z8	574740 R	132,00
M 22 S (PR-2B)		Z8	574742 R	132,00
M 28 S (PR-2B)		Z8	574744 R	132,00
M 35 S (PR-2B)		Z8	574746 R	146,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)		M 15		570110
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
M 18			570120	164,00
M 22			570130	164,00
M 28			570140	164,00
M 35			570150	164,00
M 42 (PR-3S)		Z2	572706 R	720,00
M 54 (PR-3S)		Z2	572708 R	720,00
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
M 15 S (PR-2B)		Z8	574738 R	132,00
M 18 S (PR-2B)		Z8	574740 R	132,00
M 22 S (PR-2B)		Z8	574742 R	132,00
M 28 S (PR-2B)		Z8	574744 R	132,00
M 35 S (PR-2B)		Z8	574746 R	146,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)		M 15		570110
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	TH 14*		570455
TH 16*			570460	198,00
TH 17*			570462	198,00
TH 18*			570465	198,00
TH 20*			570470	198,00
TH 26*			570475	198,00
TH 32			570480	198,00
TH 40			570485	262,00
TH 50 (PZ-S)			572400	690,00
TH 63 (PZ-S)			572405	690,00
Thz 75 (PR-3B)			572829 R	650,00
TH 14 S (PR-2B)**		Z8	574778 R	132,00
TH 16 S (PR-2B)**		Z8	574782 R	132,00
TH 17 S (PR-2B)**		Z8	574784 R	132,00
TH 18 S (PR-2B)**		Z8	574786 R	132,00
TH 20 S (PR-2B)**		Z8	574788 R	132,00
TH 26 S (PR-2B)**	Z8	574794 R	132,00	
TH 32 S (PR-2B)	Z8	574798 R	146,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN	TH 14*		570455	198,00
Handelsges.	TH 16*		570460	198,00
m.b.H. & Co KG	TH 17*		570462	198,00
(Krems/Österreich)	TH 18*		570465	198,00
	TH 20*		570470	198,00
POLYSAN-Henco-Press-System	TH 26*		570475	198,00
	HE 32		571900	237,00
	HEz 40		571904	344,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 17 S (PR-2B)**	Z8	574784 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
POLYSAN (España)	U 16*		570765	185,00
„Rainbow“	U 18*		570770	185,00
	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
Prandelli	H 14*		570310	179,00
Multyrama Pf	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
Prandelli	H 16*		570320	179,00
Multyrama Pfm	H 18*		570340	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
PURMO	F 16*		570717	189,00
Cleverfit Radial	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	F 32 S (PR-2B)	Z8	574734 R	146,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 17*		570462	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 14 S (PR-2B)**	Z8	574782 R	132,00
	TH 16 S (PR-2B)**	Z8	574786 R	132,00
	TH 17 S (PR-2B)**	Z8	574784 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 32		570785	217,00
	VP 16*		570910	197,00
	VP 20*		570915	197,00
	VP 25		570920	197,00

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Raccorderie	M 15		570110	164,00
Metallische	M 18		570120	164,00
aesPRES ¹⁾	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Raccorderie	M 15		570110	164,00
Metallische	M 18		570120	164,00
inoxPRES ¹⁾	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579101 R	1240,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579110 R	1440,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579111 R	1440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Raccorderie	M 15		570110	164,00
Metallische	M 18		570120	164,00
MARINEPRES ¹⁾	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579101 R	1240,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579110 R	1440,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579111 R	1440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Raccorderie	M 15		570110	164,00
Metallische	M 18		570120	164,00
steelPRES ¹⁾	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579101 R	1240,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579110 R	1440,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾	579111 R	1440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
RBM Tita-fix	B 14*		570845	216,00
	B 16*		570850	216,00
	B 18*		570855	216,00
	B 20*		570860	216,00
	B 26		570870	238,00
	F 16*		570717	189,00
	F 18*		570720	189,00
	F 20*		570727	189,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	H 14*		570310	179,00
	H 16*		570320	179,00
	H 18*		570340	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 14*		570760	185,00
	U 16*		570765	185,00
	U 18*		570770	185,00
	U 20*		570775	185,00
RBM Tita-gas	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
Redi Nicoll Fluxo	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	THz 75 (PR-3B)	Z4	572829 R	650,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
Redi Nicoll Fluxo Gas	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
RIFENG U PRESS FITTING (F5)	U 14*		570760	185,00	
	U 16*		570765	185,00	
	U 18*		570770	185,00	
	U 20*		570775	185,00	
	U 25*		570780	185,00	
	U 32		570785	217,00	
	U 40		570790	265,00	
	U 50		570795	317,00	
	U 63 (PZ-S)		572365	690,00	
	U 63 (PR-3B)	Z4	572837 R	780,00	
	U 75 (PR-3B)	Z4	572828 R	690,00	
	RIFENG TH PRESS FITTING (F9)	TH 16*		570460	198,00
		TH 20*		570470	198,00
		TH 25*		570495	198,00
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 40			570485	262,00	
TH 50 (PZ-S)			572400	690,00	
TH 63 (PZ-S)			572405	690,00	
RIQUIER A SERTIR		RFz 12*		571320	206,00
	RFz 16*		571325	206,00	
	RFz 20*		571330	206,00	
	RFz 25		571335	206,00	
	RIQUIER Système multicouche	TH 16*		570460	198,00
TH 20*			570470	198,00	
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 40			570485	262,00	
TH 50 (PZ-S)			572400	690,00	
TH 63 (PZ-S)			572405	690,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	
U 16*			570765	185,00	
U 20*			570775	185,00	
U 32			570785	217,00	
U 40			570790	265,00	
U 50			570795	317,00	
Roth PressCheck		RN 14*		572672	185,00
	RN 16		572670	185,00	
	RN 17*		572674	185,00	
	RN 20*		572676	185,00	
	RN 25/26		572678	185,00	
	RN 32		572680	217,00	
	RN 40 (PR-3S)	Z2	572714 R	720,00	
	RN 50 (PR-3S)	Z2	572716 R	720,00	
	RNz 63 (PR-3B)	Z4	572836 R	780,00	
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		570110	164,00	
	M 18		570120	164,00	
	M 22		570130	164,00	
	M 28		570140	164,00	
	M 35		570150	164,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 28 S (PR-2B)	Z8	574744 R	132,00	
	M 35 S (PR-2B)	Z8	574746 R	146,00	
	Rubinetterie Bresciane Bonomi TURBO INOX	M 15		570110	164,00
		M 18		570120	164,00
M 22			570130	164,00	
M 28			570140	164,00	
M 35			570150	164,00	
M 42 (PR-3S)		Z2	572706 R	720,00	
M 54 (PR-3S)		Z2	572708 R	720,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00	
M 15 S (PR-2B)		Z8	574738 R	132,00	
M 18 S (PR-2B)		Z8	574740 R	132,00	
M 22 S (PR-2B)		Z8	574742 R	132,00	
M 28 S (PR-2B)		Z8	574744 R	132,00	
M 35 S (PR-2B)		Z8	574746 R	146,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Rubinetterie Bresciane Bonomi TURBO INOX GAS	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
Rubinetterie Bresciane Bonomi TURBO STEEL	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 440,00
	Rubinetterie Bresciane Bonomi TURBO PRESS	B 14*		570845
B 16*			570850	216,00
B 18*			570855	216,00
B 20*			570860	216,00
B 26			570870	238,00
B 32			570880	238,00
H 14*			570310	179,00
H 16*			570320	179,00
H 18*			570340	179,00
H 20*			570350	179,00
H 26*			570370	179,00
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	H 32		570380	179,00
	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 14*		570760	185,00
	U 16*		570765	185,00
	U 18*		570770	185,00
U 20*		570775	185,00	
U 26** ¹²⁾		570750	217,00	
U 32		570785	217,00	
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
TH 20 S (PR-2B)**	Z8	574788 R	132,00	
TH 26 S (PR-2B)**	Z8	574794 R	132,00	
TH 32 S (PR-2B)	Z8	574798 R	146,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
S					
SAMI PLASTIC	TH 14*		570455	198,00	
	TH 16*		570460	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
	TH 63 (PZ-S)		572405	690,00	
	TH 14 S (PR-2B)**	Z8	574778 R	132,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 18 S (PR-2B)**	Z8	574786 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	
	SAMI PLASTIC Multistrato Gas	TH 16*		570460	198,00
		TH 20*		570470	198,00
		TH 26*		570475	198,00
		TH 32		570480	198,00
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	
SANHA 3fit-Press Pb-free Serie 25000		B 16*		570850	216,00
		B 20*		570860	216,00
		B 26		570870	238,00
		B 32		570880	238,00
		F 16*		570717	189,00
	F 20*		570727	189,00	
	F 26*		570730	204,00	
	F 32		570735	204,00	
	Fz 40		570742	218,00	
	Fz 50		570747	331,00	
	F 63 (PZ-S)		572385	690,00	
	F 16 S (PR-2B)**	Z8	574728 R	132,00	
	F 20 S (PR-2B)**	Z8	574730 R	132,00	
	F 26 S (PR-2B)**	Z8	574732 R	132,00	
	F 32 S (PR-2B)	Z8	574734 R	146,00	
	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	H 40 (PZ-4G)		570390	600,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
	TH 63 (PZ-S)		572405	690,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
U 26* ¹²⁾		570750	217,00		
U 32		570785	217,00		
U 40		570790	265,00		
U 50		570795	317,00		
U 63 (PR-3B)	Z4	572837 R	780,00		
U 63 (PZ-S)		572365	690,00		
SANHA 3fit-Press PPSU Serie 35000	B 16*		570850	216,00	
	B 20*		570860	216,00	
	B 26		570870	238,00	
	B 32		570880	238,00	
	F 16*		570717	189,00	
	F 20*		570727	189,00	
	F 26*		570730	204,00	
	F 32		570735	204,00	
	F 16 S (PR-2B)**	Z8	574728 R	132,00	
	F 20 S (PR-2B)**	Z8	574730 R	132,00	
	F 26 S (PR-2B)**	Z8	574732 R	132,00	
	F 32 S (PR-2B)	Z8	574734 R	146,00	
	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
	TH 63 (PZ-S)		572405	690,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	
	TH 32 S (PR-2B)	Z8	574798 R	146,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	U 26* ¹²⁾		570750	217,00	
	U 32		570785	217,00	
	SANHA Heavy Steel Press	VMP ½" G (OD 21,3 mm)		571766 R	228,00
		VMPz ¾" (OD 26,9 mm)		571764	228,00
VMPz 1" (OD 33,7 mm)			571767	228,00	
VMPz 1¼" (PZ-S) (OD 42,4 mm)			572413	750,00	
VMPz 1½" (PR-3B) (OD 48,3 mm)		Z5	572844 R	510,00	
VMPz 2" (PR-3B) (OD 60,3 mm)		Z5	572845 R	510,00	
SANHA Heavy Steel Press Gas ⁹⁾		VMP ½" G (OD 21,3 mm) ¹¹⁾		571766 R	228,00
	VMPz ¾" (OD 26,9 mm)		571764	228,00	
	VMPz 1" (OD 33,7 mm)		571767	228,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	750,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	510,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan Gas Presssystem Serie 17000	SA 15		570935	197,00
	SA 18		570940	197,00
	SA 22		570945	197,00
	SA 28		570950	197,00
	SA 35		570955	197,00
	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁶⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
	V 15		570115	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
V 35 S (PR-2B)	Z8	574762 R	146,00	
SANHA-NiroSan- Presssystem Serie 9000	SA 15		570935	197,00
	SA 18		570940	197,00
	SA 22		570945	197,00
	SA 28		570950	197,00
	SA 35		570955	197,00
	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579100 R	1 130,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
	V 15		570115	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
V 28 S (PR-2B)	Z8	574760 R	132,00	
V 35 S (PR-2B)	Z8	574762 R	146,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan SF Presssystem Serie 19000 (silicone free)	SA 15		570935	197,00	SANHA NiroTherm Industry Serie 98000	SA 15		570935	197,00
	SA 18		570940	197,00		SA 18		570940	197,00
	SA 22		570945	197,00		SA 22		570945	197,00
	SA 28		570950	197,00		SA 28		570950	197,00
	SA 35		570955	197,00		SA 35		570955	197,00
	M 15		570110	164,00		M 15		570110	164,00
	M 18		570120	164,00		M 18		570120	164,00
	M 22		570130	164,00		M 22		570130	164,00
	M 28		570140	164,00		M 28		570140	164,00
	M 35		570150	164,00		M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00		M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00		M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	V 15		570115	164,00		V 15		570115	164,00
	V 18		570125	164,00		V 18		570125	164,00
	V 22		570135	164,00		V 22		570135	164,00
	V 28		570145	164,00		V 28		570145	164,00
	V 35		570155	164,00		V 35		570155	164,00
	V 42		570165	382,00		V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00		V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00		V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00		V 54 (PR-2B)	Z2	572851 R	370,00
	V 15 S (PR-2B)	Z8	574752 R	132,00		V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00		V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00		V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00		V 28 S (PR-2B)	Z8	574760 R	132,00
V 35 S (PR-2B)	Z8	574762 R	146,00	V 35 S (PR-2B)	Z8	574762 R	146,00		
SANHA	SA 15		570935	197,00	SANHA-Press	SA 12		570930	287,00
NiroTherm	SA 18		570940	197,00	Chrom	SA 15		570935	197,00
Serie 91000	SA 22		570945	197,00	Serie 16000	SA 18		570940	197,00
	SA 28		570950	197,00		SA 22		570945	197,00
	SA 35		570955	197,00		SA 28		570950	197,00
	M 15		570110	164,00		M 12		570100	164,00
	M 18		570120	164,00		M 15		570110	164,00
	M 22		570130	164,00		M 18		570120	164,00
	M 28		570140	164,00		M 22		570130	164,00
	M 35		570150	164,00		M 28		570140	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00		M 12 S (PR-2B)	Z8	574736 R	132,00
	M 54 (PR-3S)	Z2	572708 R	720,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		V 12		570107	164,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		V 15		570115	164,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		V 18		570125	164,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		V 22		570135	164,00
	M 35 S (PR-2B)	Z8	574746 R	146,00		V 28		570145	164,00
	V 15		570115	164,00		V 12 S (PR-2B)	Z8	574748 R	132,00
	V 18		570125	164,00		V 15 S (PR-2B)	Z8	574752 R	132,00
	V 22		570135	164,00		V 18 S (PR-2B)	Z8	574756 R	132,00
	V 28		570145	164,00		V 22 S (PR-2B)	Z8	574758 R	132,00
	V 35		570155	164,00		V 28 S (PR-2B)	Z8	574760 R	132,00
	V 42		570165	382,00		V 35 S (PR-2B)	Z8	574762 R	146,00
	V 42 (PR-2B)	Z2	572850 R	343,00					
	V 54		570175	393,00					
	V 54 (PR-2B)	Z2	572851 R	370,00					
	V 15 S (PR-2B)	Z8	574752 R	132,00					
	V 18 S (PR-2B)	Z8	574756 R	132,00					
	V 22 S (PR-2B)	Z8	574758 R	132,00					
	V 28 S (PR-2B)	Z8	574760 R	132,00					
	V 35 S (PR-2B)	Z8	574762 R	146,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		570930	287,00	SANHA-Press	SA 12		570930	287,00
GAS Pressfittings	SA 14		570932	287,00	SOLAR	SA 15		570935	197,00
Serie 10000/ Serie 11000	SA 15		570935	197,00	Pressfittings	SA 18		570940	197,00
	SA 16		570937	197,00	Serie 12000/ Serie 13000	SA 22		570945	197,00
	SA 18		570940	197,00		SA 28		570950	197,00
	SA 22		570945	197,00		SA 35		570955	197,00
	SA 28		570950	197,00		M 12		570100	164,00
	SA 35		570955	197,00		M 15		570110	164,00
	M 12		570100	164,00		M 18		570120	164,00
	M 15		570110	164,00		M 22		570130	164,00
	M 18		570120	164,00		M 28		570140	164,00
	M 22		570130	164,00		M 35		570150	164,00
	M 28		570140	164,00		M 42 (PR-3S)	Z2	572706 R	720,00
	M 35		570150	164,00		M 54 (PR-3S)	Z2	572708 R	720,00
	M 42 (PR-3S)	Z2	572706 R	720,00		XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1 130,00
	M 54 (PR-3S)	Z2	572708 R	720,00		XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1 240,00
	M 12 S (PR-2B)	Z8	574736 R	132,00		M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 240,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		M 12 S (PR-2B)	Z8	574736 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	V 12		570107	164,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	V 14		570112	164,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	VG 14		570132	164,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	V 15		570115	164,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	V 16		570117	164,00		V 12		570107	164,00
	VG 16		570137	164,00		V 15		570115	164,00
	V 18		570125	164,00		V 18		570125	164,00
	V 22		570135	164,00		V 22		570135	164,00
	V 28		570145	164,00		V 28		570145	164,00
	V 35		570155	164,00		V 35		570155	164,00
	V 42		570165	382,00		V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00		V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00		V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00		V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00		V 12 S (PR-2B)	Z8	574748 R	132,00
	VG 14 S (PR-2B)	Z8	574750 R	132,00		V 15 S (PR-2B)	Z8	574752 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00		V 18 S (PR-2B)	Z8	574756 R	132,00
	VG 16 S (PR-2B)	Z8	574754 R	132,00		V 22 S (PR-2B)	Z8	574758 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00		V 28 S (PR-2B)	Z8	574760 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00		V 35 S (PR-2B)	Z8	574762 R	146,00
	V 28 S (PR-2B)	Z8	574760 R	132,00					
	V 35 S (PR-2B)	Z8	574762 R	146,00					
SANHA-Press	SA 12		570930	287,00	SANHA	SA 12		570930	287,00
Pressfittings	SA 14		570932	287,00	PURAPRESS	SA 14		570932	287,00
Serie 6000	SA 15		570935	197,00	Serie 8000	SA 15		570935	197,00
	SA 16		570937	197,00		SA 16		570937	197,00
	SA 18		570940	197,00		SA 18		570940	197,00
	SA 22		570945	197,00		SA 22		570945	197,00
	SA 28		570950	197,00		SA 28		570950	197,00
	SA 35		570955	197,00		SA 35		570955	197,00
	M 12		570100	164,00		M 12		570100	164,00
	M 15		570110	164,00		M 15 ⁹		570110	164,00
	M 18		570120	164,00		M 18 ⁹		570120	164,00
	M 22		570130	164,00		M 22 ⁹		570130	164,00
	M 28		570140	164,00		M 28 ⁹		570140	164,00
	M 35		570150	164,00		M 35 ⁹		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00		M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00		M 54 (PR-3S)	Z2	572708 R	720,00
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1 130,00		XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1 130,00
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1 240,00		XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1 240,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 240,00		M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 240,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00		M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00		M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00		M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00		M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00		M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00		M 35 S (PR-2B)	Z8	574746 R	146,00
	V 12		570107	164,00		V 12		570107	164,00
	V 14		570112	164,00		V 14		570112	164,00
	VG 14		570132	164,00		VG 14		570132	164,00
	V 15		570115	164,00		V 15		570115	164,00
	V 16		570117	164,00		V 16		570117	164,00
	VG 16		570137	164,00		VG 16		570137	164,00
	V 18		570125	164,00		V 18		570125	164,00
	V 22		570135	164,00		V 22		570135	164,00
	V 28		570145	164,00		V 28		570145	164,00
	V 35		570155	164,00		V 35		570155	164,00
	V 42		570165	382,00		V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00		V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00		V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00		V 54 (PR-2B)	Z2	572851 R	370,00
	V 12 S (PR-2B)	Z8	574748 R	132,00		V 12 S (PR-2B)	Z8	574748 R	132,00
	VG 14 S (PR-2B)	Z8	574750 R	132,00		VG 14 S (PR-2B)	Z8	574750 R	132,00
	V 15 S (PR-2B)	Z8	574752 R	132,00		V 15 S (PR-2B)	Z8	574752 R	132,00
	VG 16 S (PR-2B)	Z8	574754 R	132,00		VG 16 S (PR-2B)	Z8	574754 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00		V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00		V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00		V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00		V 35 S (PR-2B)	Z8	574762 R	146,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€		
SANHA-Therm Serie 24000	SA 12		570930	287,00	SANITOP	M 15		570110	164,00		
	SA 15		570935	197,00		PERMATUBO INOX	M 18 ¹⁾		570120	164,00	
	SA 18		570940	197,00			M 22		570130	164,00	
	SA 22		570945	197,00			M 28 ¹⁾		570140	164,00	
	SA 28		570950	197,00			M 35		570150	164,00	
	SA 35		570955	197,00			M 35 (PR-3S)	Z2	572727 R	720,00	
	M 12		570100	164,00			M 42 (PZ-4G)		570160	530,00	
	M 15		570110	164,00			M 54 (PZ-4G)		570170	530,00	
	M 18		570120	164,00			M 42 (PR-3S)	Z2	572706 R	720,00	
	M 22		570130	164,00			M 54 (PR-3S)	Z2	572708 R	720,00	
	M 28		570140	164,00			M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
	M 35		570150	164,00			M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
	M 42 (PR-3S)	Z2	572706 R	720,00			M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	
	M 54 (PR-3S)	Z2	572708 R	720,00			M 15 S (PR-2B)	Z8	574738 R	132,00	
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1 240,00			M 18 S (PR-2B)	Z8	574740 R	132,00	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 240,00			M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00			M 28 S (PR-2B)	Z8	574744 R	132,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00			M 35 S (PR-2B)	Z8	574746 R	146,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00			SANPRO	TH 16*	570460	198,00	
	M 12 S (PR-2B)	Z8	574736 R	132,00			THPRESS	TH 20*	570470	198,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00				TH 26*	570475	198,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00				TH 32	570480	198,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00				TH 16 S (PR-2B)**	Z8	574782 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00				TH 20 S (PR-2B)**	Z8	574788 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00				TH 26 S (PR-2B)**	Z8	574794 R	132,00
	V 12		570107	164,00				TH 32 S (PR-2B)	Z8	574798 R	146,00
	V 15		570115	164,00			SATEC SK VITerm	TH 16*	570460	198,00	
	V 18		570125	164,00			TH 18*	570465	198,00		
	V 22		570135	164,00			TH 20*	570470	198,00		
	V 28		570145	164,00			TH 26*	570475	198,00		
	V 35		570155	164,00			TH 32	570480	198,00		
	V 42		570165	382,00			U 40	570790	265,00		
	V 42 (PR-2B)	Z2	572850 R	343,00			U 50	570795	317,00		
	V 54		570175	393,00			U 63 (PZ-S)	572365	690,00		
	V 54 (PR-2B)	Z2	572851 R	370,00			SAVEUR REFLEX	TH 16*	570460	198,00	
V 12 S (PR-2B)	Z8	574748 R	132,00	PEX Water	TH 20*		570470	198,00			
V 15 S (PR-2B)	Z8	574752 R	132,00		TH 25*	570495	198,00				
V 18 S (PR-2B)	Z8	574756 R	132,00		TH 32	570480	198,00				
V 22 S (PR-2B)	Z8	574758 R	132,00	SAVEUR REFLEX	TH 16*	570460	198,00				
V 28 S (PR-2B)	Z8	574760 R	132,00	PEX-AL-PEX	TH 20*	570470	198,00				
V 35 S (PR-2B)	Z8	574762 R	146,00	Gas	TH 25*	570495	198,00				
SANHA-Therm Industry Serie 28000	SA 12		570930	287,00	TH 32	570480	198,00				
SA 15		570935	197,00	SAVEUR REFLEX	TH 16*	570460	198,00				
SA 18		570940	197,00	PEX-AL-PEX	TH 20*	570470	198,00				
SA 22		570945	197,00	Gas	TH 25*	570495	198,00				
SA 28		570950	197,00	TH 32	570480	198,00					
SA 35		570955	197,00	Schütz	TH 14*	570455	198,00				
M 12		570100	164,00	duo-flex	TH 16*	570460	198,00				
M 15		570110	164,00	tri-o-flex	TH 17*	570462	198,00				
M 18		570120	164,00	TH 20*	570470	198,00					
M 22		570130	164,00	TH 25*	570495	198,00					
M 28		570140	164,00	TH 16 S (PR-2B)**	Z8	574782 R	132,00				
M 35		570150	164,00	TH 20 S (PR-2B)**	Z8	574788 R	132,00				
M 42 (PR-3S)	Z2	572706 R	720,00	Schwer Fittings	M 12	570100	164,00				
M 54 (PR-3S)	Z2	572708 R	720,00	AQUApress	M 15	570110	164,00				
XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1 240,00	M 18	570120	164,00					
M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 240,00	M 22	570130	164,00					
M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	M 35	570140	164,00					
M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	M 35 (PR-3S)	570150	164,00					
M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	M 42 (PZ-4G)	570160	530,00					
M 12 S (PR-2B)	Z8	574736 R	132,00	M 54 (PZ-4G)	570170	530,00					
M 15 S (PR-2B)	Z8	574738 R	132,00	M 42 (PR-3S)	Z2	572706 R	720,00				
M 18 S (PR-2B)	Z8	574740 R	132,00	M 54 (PR-3S)	Z2	572708 R	720,00				
M 22 S (PR-2B)	Z8	574742 R	132,00	M 12 S (PR-2B)	Z8	574736 R	132,00				
M 28 S (PR-2B)	Z8	574744 R	132,00	M 15 S (PR-2B)	Z8	574738 R	132,00				
M 35 S (PR-2B)	Z8	574746 R	146,00	M 18 S (PR-2B)	Z8	574740 R	132,00				
V 12		570107	164,00	M 22 S (PR-2B)	Z8	574742 R	132,00				
V 15		570115	164,00	M 28 S (PR-2B)	Z8	574744 R	132,00				
V 18		570125	164,00	M 35 S (PR-2B)	Z8	574746 R	146,00				
V 22		570135	164,00	Seppelfricke	> Aalberts integrated piping systems						
V 28		570145	164,00	SESTA	TH 14*	570455	198,00				
V 35		570155	164,00	SESTA GAS	TH 16*	570460	198,00				
V 42		570165	382,00	TH 20*	570470	198,00					
V 42 (PR-2B)	Z2	572850 R	343,00	TH 26*	570475	198,00					
V 54		570175	393,00	TH 32	570480	198,00					
V 54 (PR-2B)	Z2	572851 R	370,00								
V 12 S (PR-2B)	Z8	574748 R	132,00								
V 15 S (PR-2B)	Z8	574752 R	132,00								
V 18 S (PR-2B)	Z8	574756 R	132,00								
V 22 S (PR-2B)	Z8	574758 R	132,00								
V 28 S (PR-2B)	Z8	574760 R	132,00								
V 35 S (PR-2B)	Z8	574762 R	146,00								

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
SESTA Sistema multistrato	H 16*		570320	179,00	
	H 20*		570350	179,00	
	TH 14*		570455	198,00	
	TH 16*		570460	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	TH 40		570485	262,00	
	TH 50 (PZ-S)		572400	690,00	
	TH 63 (PZ-S)		572405	690,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
	SIGMA LI Premium	TH 16*		570460	198,00
		TH 20*		570470	198,00
		TH 25*		570495	198,00
		TH 32		570480	198,00
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 25 S (PR-2B)**		Z8	574792 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	
U 16*			570765	185,00	
U 20*			570775	185,00	
U 25*			570780	185,00	
U 32		570785	217,00		
SLOVARM PEX-THERM	U 16*		570765	185,00	
	U 20*		570775	185,00	
	H 26*		570370	179,00	
	U 32		570785	217,00	
	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	STANDARD HIDRAULICA MultiStandard	H 16*		570320	179,00
		H 20*		570350	179,00
H 25*			570360	179,00	
H 32			570380	179,00	
RFz 16*			571325	206,00	
RFz 20*			571330	206,00	
RFz 25			571335	206,00	
RFz 32			571340	206,00	
TH 16*			570460	198,00	
TH 20*			570470	198,00	
TH 25*			570495	198,00	
TH 32			570480	198,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 25 S (PR-2B)**		Z8	574792 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	
U 16*			570765	185,00	
U 18*			570770	185,00	
U 20*			570775	185,00	
U 25*			570780	185,00	
U 32			570785	217,00	
U 40			570790	265,00	
U 50			570795	317,00	
U 63 (PR-3B)		Z4	572837 R	780,00	
U 63 (PZ-S)			572365	690,00	
steeletrade Presssystem Edelstahl Kontur M		M 15		570110	164,00
		M 18 ¹⁾		570120	164,00
	M 22		570130	164,00	
	M 28 ¹⁾		570140	164,00	
	M 35		570150	164,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 18 S (PR-2B)	Z8	574740 R	132,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 28 S (PR-2B)	Z8	574744 R	132,00	
	M 35 S (PR-2B)	Z8	574746 R	146,00	
	STELBI Polikraft	H 16*		570320	179,00
		H 20*		570350	179,00
		H 26*		570370	179,00
		TH 16*		570460	198,00
		TH 20*		570470	198,00
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 40			570485	262,00	
TH 50 (PZ-S)			572400	690,00	
TH 63 (PZ-S)			572405	690,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
TH 32 S (PR-2B)		Z8	574798 R	146,00	
U 16*			570765	185,00	
U 20*			570775	185,00	
U 26* ¹²⁾			570750	217,00	
STELBI Stelgas	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
STH Westco COPPER PRESS	M 15		570110	164,00	
	M 22		570130	164,00	
	M 28 ¹⁾		570140	164,00	
	M 35		570150	164,00	
	M 42 (PR-3S)	Z2	572706 R	720,00	
	M 54 (PR-3S)	Z2	572708 R	720,00	
	M 15 S (PR-2B)	Z8	574738 R	132,00	
	M 22 S (PR-2B)	Z8	574742 R	132,00	
	M 28 S (PR-2B)	Z8	574744 R	132,00	
	M 35 S (PR-2B)	Z8	574746 R	146,00	
	T				
	TDM BRASS Serie 1600	H 16*		570320	179,00
		H 18*		570340	179,00
		H 20*		570350	179,00
		H 25*		570360	179,00
		H 26*		570370	179,00
H 32			570380	179,00	
TH 16*			570460	198,00	
TH 18*			570465	198,00	
TH 20*			570470	198,00	
TH 25*			570495	198,00	
TH 26*			570475	198,00	
THL 32			570487	198,00	
TH 40			570485	262,00	
TH 50 (PZ-S)			572400	690,00	
TH 63 (PZ-S)			572405	690,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 18 S (PR-2B)**		Z8	574786 R	132,00	
TH 20 S (PR-2B)**		Z8	574788 R	132,00	
TH 25 S (PR-2B)**		Z8	574792 R	132,00	
TH 26 S (PR-2B)**		Z8	574794 R	132,00	
U 16*		570765	185,00		
U 18*		570770	185,00		
U 20*		570775	185,00		
U 25*		570780	185,00		
U 26* ¹²⁾		570750	217,00		
U 32		570785	217,00		
TDM BRASS Serie 2600	H 16*		570320	179,00	
	H 18*		570340	179,00	
	H 20*		570350	179,00	
	H 25*		570360	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	TH 16*		570460	198,00	
	TH 18*		570465	198,00	
	TH 20*		570470	198,00	
	TH 25*		570495	198,00	
	TH 26*		570475	198,00	
	THL 32		570487	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 18 S (PR-2B)**	Z8	574786 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TH 25 S (PR-2B)**	Z8	574792 R	132,00	
TH 26 S (PR-2B)**	Z8	574794 R	132,00		
U 16*		570765	185,00		
U 18*		570770	185,00		
U 20*		570775	185,00		
U 25*		570780	185,00		
U 26* ¹²⁾		570750	217,00		
U 32		570785	217,00		
TDM BRASS Serie 1700 gas	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	THL 32		570487	198,00	
	TH 16 S (PR-2B)**	Z8	574782 R	132,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
TH 26 S (PR-2B)**	Z8	574794 R	132,00		
TermoConcept TC-PRESS	Basic E01 ⁵⁾		571855	324,00	
THERMOLUTZ	H 14*		570310	179,00	
	H 16*		570320	179,00	
	TH 20*		570470	198,00	
	TH 20 S (PR-2B)**	Z8	574788 R	132,00	
	TE-SA TE-SA press serie 800	TH 14*		570455	198,00
TH 16*			570460	198,00	
TH 18*			570465	198,00	
TH 20*			570470	198,00	
TH 26*			570475	198,00	
TH 32			570480	198,00	
TH 40			570485	262,00	
TH 50 (PZ-S)			572400	690,00	
TH 63 (PZ-S)			572405	690,00	
TH 14 S (PR-2B)**		Z8	574778 R	132,00	
TH 16 S (PR-2B)**		Z8	574782 R	132,00	
TH 18 S (PR-2B)**	Z8	574786 R	132,00		
TH 20 S (PR-2B)**	Z8	574788 R	132,00		
TH 26 S (PR-2B)**	Z8	574794 R	132,00		
TH 32 S (PR-2B)	Z8	574798 R	146,00		
THERMACOME ACOPEX ALU	H 16*		570320	179,00	
	H 20*		570350	179,00	
	H 26*		570370	179,00	
	H 32		570380	179,00	
	TH 16*		570460	198,00	
	TH 20*		570470	198,00	
	TH 26*		570475	198,00	
	TH 32		570480	198,00	
	U 16*		570765	185,00	
	U 20*		570775	185,00	
U 32		570785	217,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
TIEMME	TH 14*		570455	198,00	TRA MULTITRAPRESS	U 16*		570765	185,00
1650 AL-COBRAPEX	TH 16*		570460	198,00		U 18*		570770	185,00
	TH 18*		570465	198,00		U 20*		570775	185,00
	TH 20*		570470	198,00		U 25*		570780	185,00
	TH 25*		570495	198,00		U 32		570785	217,00
	TH 26*		570475	198,00		U 40		570790	265,00
	THL 32		570487	198,00		U 50		570795	317,00
	TH 40		570485	262,00		U 63 (PR-3B)	Z4	572837 R	780,00
	TH 50 (PZ-S)		572400	690,00		U 63 (PZ-S)		572365	690,00
	TH 63 (PZ-S)		572405	690,00	TRA TRAPRESS	H 12*		570300	179,00
	THz 75 (PR-3B)	Z4	572829 R	650,00		H 16*		570320	179,00
	TH 14 S (PR-2B)**	Z8	574778 R	132,00		H 20*		570350	179,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		H 25*		570360	179,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00		H 32		570380	179,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		RFz 12*		571320	206,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00		RFz 16*		571325	206,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00		RFz 20*		571330	206,00
TIEMME	RFz 12*		571320	206,00		RFz 25		571335	206,00
1700 COBRAPEX	RFz 16*		571325	206,00		RFz 32		571340	206,00
	RFz 20*		571330	206,00	Tradelink	K16/P18*		572600	206,00
	RFz 25		571335	206,00	TradePex Crimp	K/20*		572605	206,00
	RFz 32		571340	206,00	Water	K/25*		572610	206,00
	TH 40		570485	262,00		K32		572615	206,00
	TH 50 (PZ-S)		572400	690,00		K1/40		572620	206,00
	TH 63 (PZ-S)		572405	690,00		K1/50		572625	338,00
TIEMME	TH 16*		570460	198,00	Tradelink	K16/P18*		572600	206,00
1650 AL-COBRAPEX	TH 20*		570470	198,00	TradePex Crimp	K/20*		572605	206,00
GAS	TH 26*		570475	198,00	Gas	K/25*		572610	206,00
	THL 32		570487	198,00		K32		572615	206,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		K1/40		572620	206,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		K1/50		572625	338,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00	TUBIPLAST ITALY	TH 16*		570460	198,00
TIGRE	TH 16*		570460	198,00	MULTILAYER PIPE	TH 18*		570465	198,00
ALPEX GAS	TH 20*		570470	198,00		TH 20*		570470	198,00
	TH 26*		570475	198,00		TH 26*		570475	198,00
	TH 32		570480	198,00		TH 32		570480	198,00
TKM	TH 14*		570455	198,00		TH 40		570485	262,00
Systemtechnik	TH 16*		570460	198,00		TH 50 (PZ-S)		572400	690,00
	TH 20*		570470	198,00		TH 63 (PZ-S)		572405	690,00
	TH 26*		570475	198,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 32		570480	198,00		TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 40		570485	262,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 50 (PZ-S)		572400	690,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 63 (PZ-S)		572405	690,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
TRA Multi TRA+	H 16*		570320	179,00		H 16*		570320	179,00
	H 20*		570350	179,00		H 18*		570340	179,00
	H 25*		570360	179,00		H 20*		570350	179,00
	H 26*		570370	179,00		H 26*		570370	179,00
	H 32		570380	179,00		H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00		U 16*		570765	185,00
	TH 16*		570460	198,00		U 18*		570770	185,00
	TH 20*		570470	198,00		U 20*		570775	185,00
	TH 25*		570495	198,00		U 26* ¹²⁾		570750	217,00
	TH 26*		570475	198,00		U 32		570785	217,00
	TH 32		570480	198,00	TUBIPLAST ITALY	TH 16*		570460	198,00
	TH 40		570485	262,00	MULTILAYER PIPE	TH 18*		570465	198,00
	TH 50 (PZ-S)		572400	690,00	GAS SYSTEM	TH 20*		570470	198,00
	TH 63 (PZ-S)		572405	690,00		TH 26*		570475	198,00
	THz 75 (PR-3B)	Z4	572829 R	650,00		TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00		TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00		TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 25 S (PR-2B)**	Z8	574792 R	132,00		TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00		TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00		TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00	TWEETOP	U 16*		570765	185,00
	U 20*		570775	185,00		U 20*		570775	185,00
	U 25*		570780	185,00		U 25*		570780	185,00
	U 26* ¹²⁾		570750	217,00		U 32		570785	217,00
	U 32		570785	217,00		U 40		570790	265,00
	U 40		570790	265,00		U 50		570795	317,00
	U 50		570795	317,00		U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PR-3B)	Z4	572837 R	780,00		U 63 (PZ-S)		572365	690,00
	U 63 (PZ-S)		572365	690,00		U 75 (PR-3B)	Z4	572828 R	690,00
	U 75 (PR-3B)	Z4	572828 R	690,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
U				
UNICAL AG	U 16*		570765	185,00
MAX-MULTIPEX	U 20*		570775	185,00
	H 26*		570370	179,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
UNIDELTA	TH 16*		570460	198,00
DELTAPRESS	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
UNIDELTA	TH 16*		570460	198,00
DELTAPRESS GAS	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 32		570785	217,00
Uponor	UP 14*		572630	185,00
	UP 16*		572632	185,00
	UP 20*		572636	185,00
	UP 25		572638	185,00
	UP 32		572640	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
	U 75 (PR-3B)	Z4	572828 R	690,00
V				
Valsir Bravopress	B 16*		570850	216,00
	B 20*		570860	216,00
	B 26		570870	238,00
	B 32		570880	238,00
	F 16*		570717	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 32 V		570685	228,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
Valsir PEXAL	H 14*		570310	179,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	H 32 V		570685	228,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
	U 63 (PR-3B)	Z4	572837 R	780,00
	U 63 (PZ-S)		572365	690,00
	U 75 (PR-3B)	Z4	572828 R	690,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Van Marcke NV	TH 16*		570460	198,00
SYSTEMPEX	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	THz 75 (PR-3B)	Z4	572829 R	650,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
Van Marcke NV	M 12		570100	164,00
Tubipress	M 15		570110	164,00
	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 440,00
	M 12 S (PR-2B)	Z8	574736 R	132,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
Variotherm	TH 11,6*		570482	198,00
System TH	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 11,6 S (PR-2B)**	Z8	574774 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
VESBO	M 15		570110	164,00
CARBON	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
VESBO	M 15		570110	164,00
INOX	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
VESBO	TH 16*		570460	198,00
MULTIPRESS TH-U	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
	U 26* ¹²⁾		570750	217,00
	U 32		570785	217,00
VESBO	U 16*		570765	185,00
VPREMIUM	U 20*		570775	185,00
	U 25*		570780	185,00
	U 32		570785	217,00
	U 40		570790	265,00
	U 50		570795	317,00
	U 63 (PZ-S)		572365	690,00
Viega Fonterra	VX 12*		571630	228,00
	VP 14/15*		570905	197,00
	VP 16/17*		570910	197,00
	VP 20*		570915	197,00
	VP 25 ²⁾		570920	197,00
Viega MegaPress	VMP 3/4" (OD 17,2 mm)		571740	228,00
(ASTM) ¹⁰⁾	VMP 1/2" G (OD 21,3 mm)		571766 R	228,00
	VMPz 3/4" (OD 26,9 mm)		571764	228,00
	VMPz 1" (OD 33,7 mm)		571767	228,00
	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413	750,00
	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	510,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega MegaPress 304 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	228,00	
	VMPz ¾" (OD 26,9 mm)		571764	228,00	
	VMPz 1" (OD 33,7 mm)		571767	228,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	750,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	510,00	
Viega MegaPress 316 (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	228,00	
	VMPz ¾" (OD 26,9 mm)		571764	228,00	
	VMPz 1" (OD 33,7 mm)		571767	228,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	750,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	510,00	
Viega MegaPress 316 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	228,00	
	VMPz ¾" (OD 26,9 mm)		571764	228,00	
	VMPz 1" (OD 33,7 mm)		571767	228,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	750,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	510,00	
Viega MegaPress CuNi (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	228,00	
	VMPz ¾" (OD 26,9 mm)		571764	228,00	
	VMPz 1" (OD 33,7 mm)		571767	228,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	750,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	510,00	
Viega MegaPress FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	228,00	
	VMPz ¾" (OD 26,9 mm)		571764	228,00	
	VMPz 1" (OD 33,7 mm)		571767	228,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	750,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	510,00	
Viega Megapress (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	228,00	
	VMP ½" G (OD 21,3 mm)		571766 R	228,00	
	VMPz ¾" (OD 26,9 mm)		571764	228,00	
	VMPz 1" (OD 33,7 mm)		571767	228,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	750,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00	
Viega Megapress S (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	228,00	
	VMP ½" G (OD 21,3 mm)		571766 R	228,00	
	VMPz ¾" (OD 26,9 mm)		571764	228,00	
	VMPz 1" (OD 33,7 mm)		571767	228,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	750,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	510,00	
Viega Megapress S XL (EN) ⁹⁾	VMPz 2½" XL (PR-3B) EN (OD 76,1 mm)		Z7 XL 45kN ⁶⁾	579112 R	650,00
	VMPz 3" XL (PR-3B) (OD 88,9 mm)		Z7 XL 45kN ⁶⁾	579113 R	650,00
	VMPz 4" XL (PR-3B) (OD 114,3 mm)		Z7 XL 45kN ⁶⁾	579114 R	690,00
	VX 16*		571635	228,00	
	VX 20*		571640	228,00	
	VX 25*		571645	228,00	
Viega Pexfit G	VX 16*		571635	228,00	
	VX 20*		571640	228,00	
	VX 25*		571645	228,00	
Viega Prestabo	V 12		570107	164,00	
	V 15		570115	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
	V 54		570175	393,00	
	V 54 (PR-2B)	Z2	572851 R	370,00	
	VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	650,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	650,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	690,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	690,00	
	V 12 S (PR-2B)	Z8	574748 R	132,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
	V 28 S (PR-2B)	Z8	574760 R	132,00	
	V 35 S (PR-2B)	Z8	574762 R	146,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega Profipress	V 12		570107	164,00	
	VG 14		570132	164,00	
	V 15		570115	164,00	
	VG 16		570137	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
	V 54		570175	393,00	
	V 54 (PR-2B)	Z2	572851 R	370,00	
	VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	650,00	
	VFz 66,7 (PR-3B)	Z5	572846 R	650,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	650,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	690,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	690,00	
	V 12 S (PR-2B)	Z8	574748 R	132,00	
	VG 14 S (PR-2B)	Z8	574750 R	132,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	VG 16 S (PR-2B)	Z8	574754 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
	V 28 S (PR-2B)	Z8	574760 R	132,00	
	V 35 S (PR-2B)	Z8	574762 R	146,00	
Viega Profipress G	V 12		570107	164,00	
	VG 14		570132	164,00	
	V 15		570115	164,00	
	VG 16		570137	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
Viega Profipress S	V 12		570107	164,00	
	V 15		570115	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 12 S (PR-2B)	Z8	574748 R	132,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
Viega ProPress (ASTM) ¹⁰⁾	VUS ½" (OD 15,9 mm)		571770	198,00	
	VUS ¾" (OD 22,2 mm)		571775	198,00	
	VUS 1" (OD 28,6 mm)		571780	198,00	
	VUS 1¼" (OD 34,9 mm)		571785	198,00	
	VUS 1½" (OD 41,3 mm)		571790	382,00	
	VUS 2" (OD 54,0 mm)		571795	393,00	
	XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	650,00
	XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	650,00
	XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	690,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega ProPress 304 FKM (ASTM) ¹⁹⁾	VUS ½" (OD 15,9 mm)		571770	198,00	
	VUS ¾" (OD 22,2 mm)		571775	198,00	
	VUS 1" (OD 28,6 mm)		571780	198,00	
	VUS 1¼" (OD 34,9 mm)		571785	198,00	
	VUS 1½" (OD 41,3 mm)		571790	382,00	
	VUS 2" (OD 54,0 mm)		571795	393,00	
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	650,00	
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	650,00	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	690,00	
Viega ProPress 316 (ASTM) ¹⁹⁾	VUS ½" (OD 15,9 mm)		571770	198,00	
	VUS ¾" (OD 22,2 mm)		571775	198,00	
	VUS 1" (OD 28,6 mm)		571780	198,00	
	VUS 1¼" (OD 34,9 mm)		571785	198,00	
	VUS 1½" (OD 41,3 mm)		571790	382,00	
	VUS 2" (OD 54,0 mm)		571795	393,00	
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	650,00	
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	650,00	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	690,00	
Viega ProPress WATER System AUS	VAU 15 (OD 12,7 mm)		572687	170,00	
	VAU 20 (OD 19,1 mm)		572689	170,00	
	VAU 25 (OD 25,4 mm)		572691	170,00	
	VAU 32 (OD 31,8 mm)		572693	179,00	
	VAU 40 (OD 38,1 mm)		572695	265,00	
	VAU 50 (OD 50,8 mm)		572697	468,00	
Viega ProPress GAS System AUS	VAU 15 (OD 12,7 mm)		572687	170,00	
	VAU 20 (OD 19,1 mm)		572689	170,00	
	VAU 25 (OD 25,4 mm)		572691	170,00	
	VAU 32 (OD 31,8 mm)		572693	179,00	
	VAU 40 (OD 38,1 mm)		572695	265,00	
	VAU 50 (OD 50,8 mm)		572697	468,00	
Viega Raxinox	VRX 16		571750	208,00	
	VRX 20		571752	208,00	
Viega Raxofix	VRX 16		571750	208,00	
	VRX 20		571752	208,00	
	VRX 25		571754	228,00	
	VRX 32		571756	228,00	
	VRX 40		571758	317,00	
	VRX 50		571760	370,00	
Viega Sanfix ²⁾	VP 16/17 ²⁾		570910	197,00	
	VP 20 ²⁾		570915	197,00	
	VP 25 ²⁾		570920	197,00	
	VP 32		570925	218,00	
	VP 40 (PZ-4G)		570970	530,00	
	VPz 50 (PZ-S)		572350	690,00	
	VPz 63 (PZ-S)		572355	690,00	
	VPz 76,1 (PR-3B) ⁹⁾		572819 R	650,00	
Viega Sanpress	V 12		570107	164,00	
	V 15		570115	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
	V 54		570175	393,00	
	V 54 (PR-2B)	Z2	572851 R	370,00	
	VR 76,1 (PR-3B) ⁹⁾	Z5	572822 R	650,00	
	VR 88,9 (PR-3B) ⁹⁾	Z5	572823 R	690,00	
	VR 108,0 (PR-3B) ⁹⁾	Z5	572824 R	690,00	
	V 12 S (PR-2B)	Z8	574748 R	132,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
V 22 S (PR-2B)	Z8	574758 R	132,00		
V 28 S (PR-2B)	Z8	574760 R	132,00		
V 35 S (PR-2B)	Z8	574762 R	146,00		
Viega Sanpress Inox	V 15		570115	164,00	
	V 18		570125	164,00	
	V 22		570135	164,00	
	V 28		570145	164,00	
	V 35		570155	164,00	
	V 42		570165	382,00	
	V 42 (PR-2B)	Z2	572850 R	343,00	
	V 54		570175	393,00	
	V 54 (PR-2B)	Z2	572851 R	370,00	
	Vfz 64,0 (PR-3B) ⁹⁾	Z5	572815 R	650,00	
	Vfz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	650,00	
	Vfz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	690,00	
	Vfz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	690,00	
	V 15 S (PR-2B)	Z8	574752 R	132,00	
	V 18 S (PR-2B)	Z8	574756 R	132,00	
	V 22 S (PR-2B)	Z8	574758 R	132,00	
	V 28 S (PR-2B)	Z8	574760 R	132,00	
	V 35 S (PR-2B)	Z8	574762 R	146,00	
	Viega Sanpress Inox G	V 15		570115	164,00
		V 18		570125	164,00
V 22			570135	164,00	
V 28			570145	164,00	
V 35			570155	164,00	
V 42			570165	382,00	
V 42 (PR-2B)		Z2	572850 R	343,00	
V 54			570175	393,00	
V 54 (PR-2B)		Z2	572851 R	370,00	
Vfz 64,0 (PR-3B) ⁹⁾		Z5	572815 R	650,00	
Vfz 76,1 (PR-3B) ⁹⁾		Z5	572816 R	650,00	
Vfz 88,9 (PR-3B) ⁹⁾		Z5	572817 R	690,00	
Vfz 108,0 (PR-3B) ⁹⁾		Z5	572818 R	690,00	
V 15 S (PR-2B)		Z8	574752 R	132,00	
V 18 S (PR-2B)		Z8	574756 R	132,00	
V 22 S (PR-2B)		Z8	574758 R	132,00	
V 28 S (PR-2B)		Z8	574760 R	132,00	
V 35 S (PR-2B)		Z8	574762 R	146,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega Smartpress	VX 16*		571635	228,00
	VX 20*		571640	228,00
	VX 25*		571645	228,00
	VX 32*		571650	228,00
Viega Temponox	V 15		570115	164,00
	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	Vfz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	650,00
	Vfz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	690,00
	Vfz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	690,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
V 22 S (PR-2B)	Z8	574758 R	132,00	
V 28 S (PR-2B)	Z8	574760 R	132,00	
V 35 S (PR-2B)	Z8	574762 R	146,00	
Viessmann	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
Vogel & Noot EASYTEC	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
TH 20 S (PR-2B)**	Z8	574788 R	132,00	
TH 26 S (PR-2B)**	Z8	574794 R	132,00	
TH 32 S (PR-2B)	Z8	574798 R	146,00	
VSH	> Alberts integrated piping systems			

W

Watts MTR Art press	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
WATTS	US ¾"		571450	225,00
	US 1"		571455	225,00
RADIANT	US ¾"		571455	225,00
	US 1"		571460	225,00
Watts WaterPEX	US ¾"		571465	225,00
	US 1"		571470	225,00
	US 1 ¼"		571475	225,00
	US 1 ½"		571480	225,00
Watts RadiantPEX	US ¾"		571450	225,00
	US 1"		571455	225,00
	US 1 ¼"		571470	225,00
	US 1 ½"		571475	225,00
Watts RadiantPEX-AL	U 16 (½")		570765	185,00
	U 20 (¾")		570775	185,00
	U 25 (1")		570780	185,00
	U 32 (1 ¼")		570785	217,00
Wavin	U 50		570795	317,00
	U 63 (PR-3B)	Z4	572837 R	780,00
Tigris K1/M1	U 63 (PZ-S)		572365	690,00
	U 75 (PR-3B)	Z4	572828 R	690,00
Wavin Tigris K5/M5	B 16*		570850	216,00
	B 20*		570860	216,00
	B 32		570880	238,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 25*		570360	179,00
	H 32		570380	179,00
	H 40 (PZ-4G)		570390	600,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 25*		570495	198,00
	TH 32		570480	198,00
TH 40		570485	262,00	
TH 16 S (PR-2B)**	Z8	574782 R	132,00	
TH 20 S (PR-2B)**	Z8	574788 R	132,00	
TH 25 S (PR-2B)**	Z8	574792 R	132,00	
TH 32 S (PR-2B)	Z8	574798 R	146,00	
U 16*		570765	185,00	
U 20*		570775	185,00	
U 25*		570780	185,00	
U 32		570785	217,00	
U 40		570790	265,00	
UP 16*		572632	185,00	
UP 20*		572636	185,00	
UP 25		572638	185,00	
UP 32		572640	217,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
WEECON	M 15		570110	164,00
PRESS-C-Stahl	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
WEECON	M 15		570110	164,00
PRESS-Edelstahl	M 18		570120	164,00
	M 22		570130	164,00
	M 28		570140	164,00
	M 35		570150	164,00
	M 42 (PZ-4G)		570160	530,00
	M 54 (PZ-4G)		570170	530,00
	M 42 (PR-3S)	Z2	572706 R	720,00
	M 54 (PR-3S)	Z2	572708 R	720,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 240,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 440,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 440,00
	M 15 S (PR-2B)	Z8	574738 R	132,00
	M 18 S (PR-2B)	Z8	574740 R	132,00
	M 22 S (PR-2B)	Z8	574742 R	132,00
	M 28 S (PR-2B)	Z8	574744 R	132,00
	M 35 S (PR-2B)	Z8	574746 R	146,00
WEECON	V 15		570115	164,00
PRESS-S-Kupfer	V 18		570125	164,00
	V 22		570135	164,00
	V 28		570145	164,00
	V 35		570155	164,00
	V 42		570165	382,00
	V 42 (PR-2B)	Z2	572850 R	343,00
	V 54		570175	393,00
	V 54 (PR-2B)	Z2	572851 R	370,00
	V 15 S (PR-2B)	Z8	574752 R	132,00
	V 18 S (PR-2B)	Z8	574756 R	132,00
	V 22 S (PR-2B)	Z8	574758 R	132,00
	V 28 S (PR-2B)	Z8	574760 R	132,00
	V 35 S (PR-2B)	Z8	574762 R	146,00
WEM	U 16*		570765	185,00
WIELAND-WERKE	TH 14 ²⁾		570455	198,00
cuprotherm CTX ²⁾	TH 16 ²⁾		570460	198,00
WKS-Press	TH 14*		570455	198,00
	TH 16*		570460	198,00
	TH 17*		570462	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
WÜRTH	TH 16*		570460	198,00
Würth	TH 20*		570470	198,00
	TH 26*		570475	198,00
	HE 32		571900	237,00
	HEz 40		571904	344,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
X				
XtraConnect	F 16*		570717	189,00
	F 20*		570727	189,00
	F 26*		570730	204,00
	F 32		570735	204,00
	F 16 S (PR-2B)**	Z8	574728 R	132,00
	F 20 S (PR-2B)**	Z8	574730 R	132,00
	F 26 S (PR-2B)**	Z8	574732 R	132,00
	F 32 S (PR-2B)	Z8	574734 R	146,00
	H 16*		570320	179,00
	H 20*		570350	179,00
	H 26*		570370	179,00
	H 32		570380	179,00
	TH 16*		570460	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
	U 16*		570765	185,00
	U 20*		570775	185,00
(DN 26)	U 25*		570780	185,00
	U 32		570785	217,00
	VP 16*		570910	197,00
	VP 20*		570915	197,00
	VP 32		570925	218,00
Z				
ZEWO THERM	TH 12*		570452	198,00
Zewo Press Premium	TH 16*		570460	198,00
	TH 17*		570462	198,00
	TH 18*		570465	198,00
	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 40		570485	262,00
	TH 50 (PZ-S)		572400	690,00
	TH 63 (PZ-S)		572405	690,00
	TH 12 S (PR-2B)**	Z8	574776 R	132,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 17 S (PR-2B)**	Z8	574784 R	132,00
	TH 18 S (PR-2B)**	Z8	574786 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
ZEWO THERM	TH 16*		570460	198,00
Zewo Press PPSU	TH 20*		570470	198,00
	TH 26*		570475	198,00
	TH 32		570480	198,00
	TH 16 S (PR-2B)**	Z8	574782 R	132,00
	TH 20 S (PR-2B)**	Z8	574788 R	132,00
	TH 26 S (PR-2B)**	Z8	574794 R	132,00
	TH 32 S (PR-2B)	Z8	574798 R	146,00
ZURN	US ¾**		571450	225,00
INDUSTRIES	US ½**		571455	225,00
ZURN PEX	US ¾**		571460	225,00
	US 1**		571465	225,00
	US 1¼*		571470	225,00
	US 1½*		571475	225,00
	US 2"		571477	303,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.



Accessories	Art.-No.	€
Adaptor tongs Z8 for driving ROLLER'S pressing rings S (PR-2B)	574702 R	153,00
Adaptor tongs Z2 for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B)	572795 R	153,00
Adaptor tongs Z4 for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B)	572801 RX	329,00
Adaptor tongs Z5 for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B)	572802 RX	329,00
Adaptor tongs Z6 XL for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC	579120 R	397,00
Adaptor tongs Z7 XL 45 kN for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC	579123 R	419,00
Steel case with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm	570295 A	103,00
Steel case with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2"	570290 A	103,00
Steel case Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S)	572810 A	103,00
Steel case with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½ – 2" (PR-3B)	572809 A	117,00
Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)	574516 A	103,00
L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)	574704 A	156,00
L-Boxx system case with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B)	571136 A	156,00
L-Boxx system box with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B)	571137 A	156,00
XL-Boxx system case with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S)	579603 A	263,00
Steel case with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B)	572813 A	58,40