

Designation Art.-No. €

Dies, set

For universal automatic die head 1/16–2"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 1/16–3/8" HSS* ¹⁾	341401 RHSS	530,00
R 1/4–3/8"	341402 RWS	348,00
R 1/2–3/4"	341403 AWS	348,00
R 1–2"	341404 AWS	348,00

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 1/16–1/8" HSS* ¹⁾	341411 RHSS	530,00
NPT 1/4–3/8"	341412 RWS	348,00
NPT 1/2–3/4"	341413 RWS	348,00
NPT 1–2"	341414 RWS	348,00

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 1/16–1/8"	341406 RWS	397,00
G 1/4–3/8"	341407 RWS	397,00
G 1/2–3/4"	341408 RWS	397,00
G 1–2"	341409 RWS	397,00

for right-handed bolt threads ISO 261 (DIN 13)

M 6	341426 RWS	397,00
M 8	341427 RWS	397,00
M 10	341428 RWS	397,00
M 12	341429 RWS	397,00
M 14	341430 RWS	397,00
M 16	341431 RWS	397,00
M 18	341432 RWS	397,00
M 20	341433 RWS	397,00
M 22	341434 RWS	397,00
M 24	341435 RWS	397,00
M 27	341436 RWS	397,00
M 30	341437 RWS	397,00
M 33	341438 RWS	430,00
M 36	341439 RWS	430,00
M 39	341440 RWS	430,00
M 42	341441 RWS	430,00
M 45	341442 RWS	430,00
M 48	341443 RWS	430,00
M 52	341444 RWS	430,00
M 56 HSS* ¹⁾	341445 RHSS	650,00
M 60 HSS* ¹⁾	341446 RHSS	650,00

for threads M according to EN 60423 on electrical installation tubes

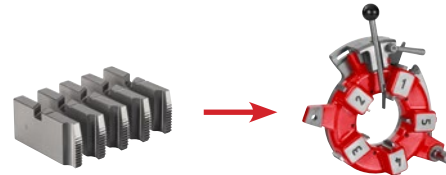
M 16 x 1.5	341493 RWS	397,00
M 20 x 1.5	341494 RWS	397,00
M 25 x 1.5	341495 RWS	397,00
M 32 x 1.5	341496 RWS	397,00
M 40 x 1.5	341497 RWS	397,00
M 50 x 1.5	341498 RWS	397,00
M 63 x 1.5	341499 RWS	397,00

for armoured steel right-handed pipe threads DIN 40430

Pg 7	341466 RWS	397,00
Pg 9	341467 RWS	397,00
Pg 11	341468 RWS	397,00
Pg 13.5	341469 RWS	397,00
Pg 16	341470 RWS	397,00
Pg 21	341471 RWS	397,00
Pg 29	341472 RWS	397,00
Pg 36	341473 RWS	397,00
Pg 42	341474 RWS	397,00
Pg 48	341475 RWS	397,00

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. ¹⁾Price including 50 % surcharge. Dies for other types of thread on request.



Designation Art.-No. €

Dies, set

For universal automatic die head 2 1/2–3"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

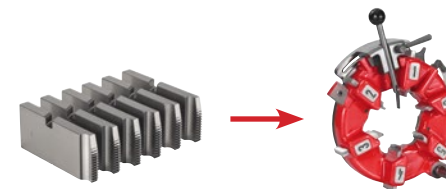
R 2 1/2–3"	381430 AWS	485,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2–3" HSS* ¹⁾	381432 RHSS	730,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2–3" HSS* ¹⁾	381431 RHSS	790,00
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Designation Art.-No. €

Dies, set

For universal automatic die head 2 1/2–4"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 2 1/2–4"	381401 AWS	740,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2–4" HSS* ¹⁾	381410 RHSS	1 100,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2–4" HSS* ¹⁾	381405 RHSS	1 170,00
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