

## ROLLER'S quick-change die heads



German  
Top Quality

### Quick-change die heads ROLLER'S Central

#### Proven, precision quick-change die head for pipe threads ⅛–2", 16–50 mm.

- For manual thread cutting stock ROLLER'S Central, electric thread cutting stocks ROLLER'S King 1¼ and ROLLER'S King 2.
- With exactly fitting quality dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads.
- Long, precision pipe guide for perfect centring of the pipe.
- Large chip window for perfect chip flow.

Designation	Die head holder	Art.-No.	€
for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)			
R ⅛"	Ø 63 mm	479200	248,00
R ¼"	Ø 63 mm	479201	216,00
R ⅜"	Ø 63 mm	479202 A	147,00
R ½"	Ø 63 mm	479203 A	152,00
R ¾"	Ø 63 mm	479204 A	159,00
R 1"	Ø 63 mm	479205 A	166,00
R 1¼"	Ø 63 mm	479206 A	172,00
R 1½"	Ø 90 mm	479307 A	194,00
R 2"	Ø 90 mm	479308 A	206,00

for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)			
R ⅛"	Ø 63 mm	479210	298,00
R ¼"	Ø 63 mm	479211	259,00
R ⅜"	Ø 63 mm	479212	183,00
R ½"	Ø 63 mm	479213	175,00
R ¾"	Ø 63 mm	479214	191,00
R 1"	Ø 63 mm	479215	199,00
R 1¼"	Ø 63 mm	479216	206,00
R 1½"	Ø 90 mm	479317	233,00
R 2"	Ø 90 mm	479318	247,00

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1			
NPT ⅜"	Ø 63 mm	479222	147,00
NPT ½"	Ø 63 mm	479223	152,00
NPT ¾"	Ø 63 mm	479224	159,00
NPT 1"	Ø 63 mm	479225	166,00
NPT 1¼"	Ø 63 mm	479226	172,00
NPT 1½"	Ø 90 mm	479327	194,00
NPT 2"	Ø 90 mm	479328	206,00

for threads according to EN 60423 on electrical installation tubes			
M 16 × 1.5	Ø 63 mm	479240 A	191,00
M 20 × 1.5	Ø 63 mm	479241 A	191,00
M 25 × 1.5	Ø 63 mm	479242 A	199,00
M 32 × 1.5	Ø 63 mm	479243 A	206,00
M 40 × 1.5	Ø 63 mm	479244 A	244,00
M 50 × 1.5	Ø 90 mm	479245 A	259,00

## ROLLER'S dies



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### High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of special tenacious steel for extremely long life.

Designation	Art.-No.	€
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#### Dies ROLLER'S Central, set

for pipe threads R tapered right ISO 7-1, EN 10226  
(DIN 2999, BSPT)

R ⅛"	479400 A	108,00
R ¼"	479401 A	103,00
R ⅜"	479402 A	103,00
R ½"	479403 A	103,00
R ¾"	479404 A	113,00
R 1"	479405 A	113,00
R 1¼"	479406 A	113,00
R 1½"	479407 A	113,00
R 2"	479408 A	113,00

for pipe threads R tapered left ISO 7-1, EN 10226  
(DIN 2999, BSPT)

R ⅛"	479410 A	130,00
R ¼"	479411 A	123,00
R ⅜"	479412 A	123,00
R ½"	479413 A	123,00
R ¾"	479414 A	135,00
R 1"	479415 A	135,00
R 1¼"	479416 A	135,00
R 1½"	479417 A	135,00
R 2"	479418 A	135,00

for pipe threads NPT tapered right Taper Pipe Thread  
ASME B 1.20.1

NPT ⅜"	479422 A	103,00
NPT ½"	479423 A	103,00
NPT ¾"	479424 A	113,00
NPT 1"	479425 A	113,00
NPT 1¼"	479426 A	113,00
NPT 1½"	479427 A	113,00
NPT 2"	479428 A	113,00

for threads according to EN 60423  
on electrical installation tubes

M 16 × 1.5	521302 AWS	123,00
M 20 × 1.5	521312 AWS	123,00
M 25 × 1.5	521322 AWS	123,00
M 32 × 1.5	521332 AWS	123,00
M 40 × 1.5	521342 AWS	123,00
M 50 × 1.5	521352 AWS	122,00



#### Accessories

<b>Adapter</b> for ROLLER'S die heads up to 1¼" / 40 mm for ROLLER'S King 2	479821 A	155,00
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