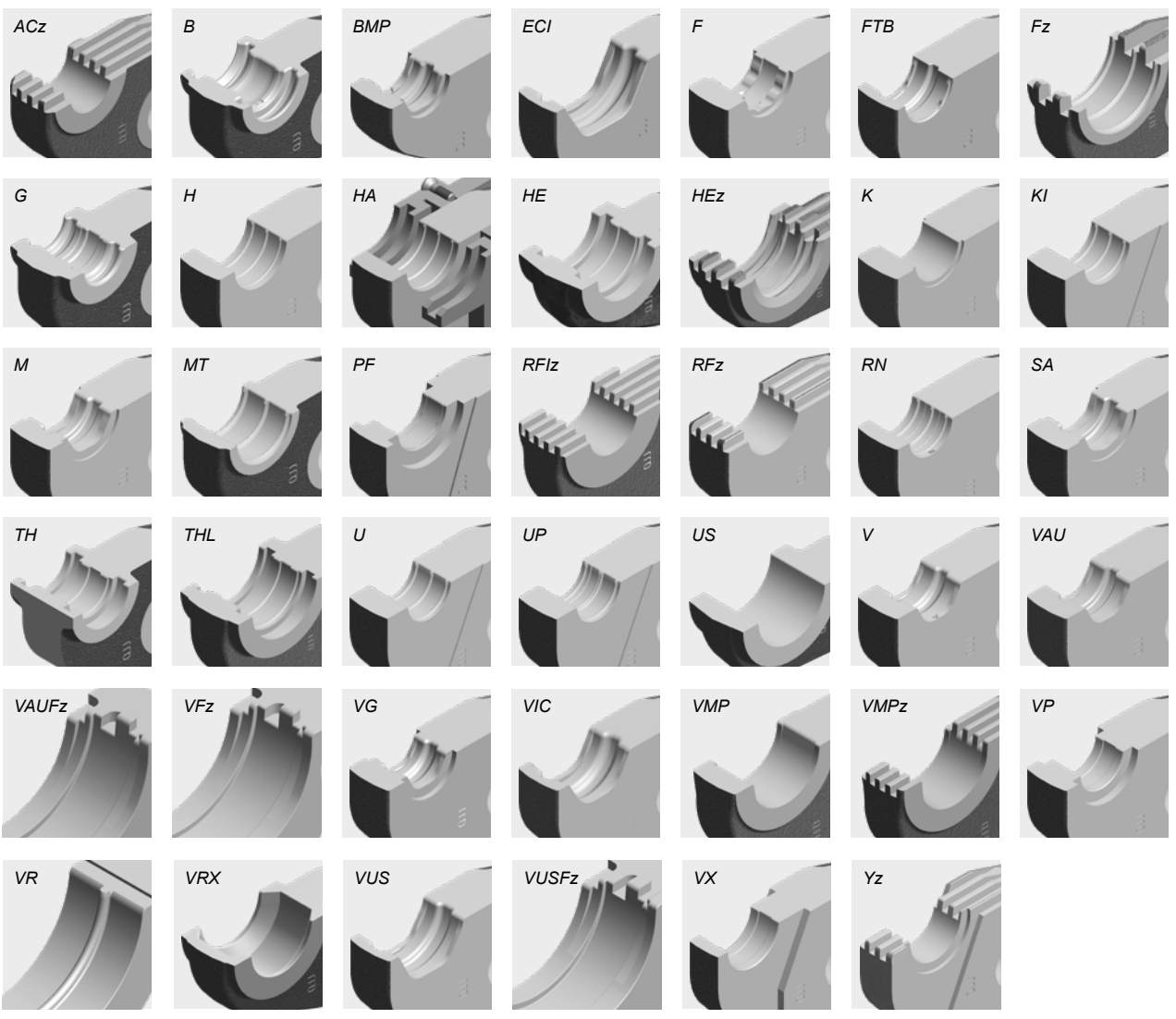


ROLLER'S *pressing tongs*

ROLLER'S *pressing rings*



German Top Quality



ROLLER'S pressing tongs (PZ-2B)

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses



ROLLER'S pressing tongs (PZ-4G)



ROLLER'S pressing tongs (PZ-S)



**ROLLER'S pressing ring (PR-3S)
ROLLER'S pressing ring XL (PR-3S)**



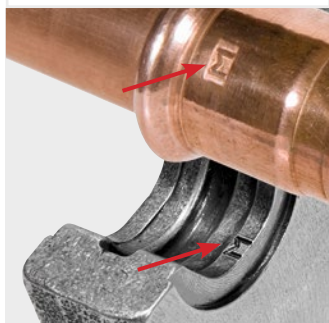
ROLLER'S pressing ring (PR-3B)



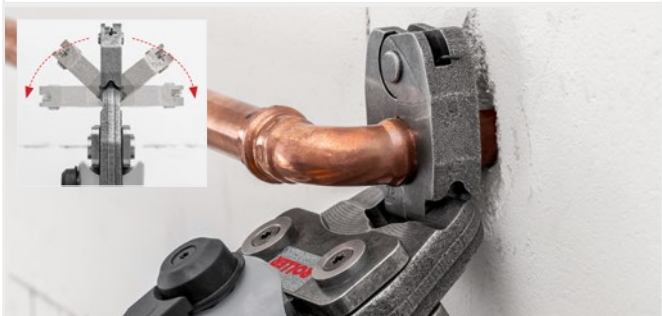
ROLLER'S pressing ring (PR-2B)



Impression on pressed fitting for traceability according to EN 1775:2007.



ROLLER'S Pressing S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.



Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22V ACC / Mini S 22V ACC and other makes)

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22V ACC with 45 kN thrust, see the table below.
- **Choose your own pressing tongs / pressing rings / pressing rings XL!**
Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 102–140.
Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 140.
- **ROLLER'S pressing tongs (PZ-2B)**
Standard version with 2 tilttable monoblock pressing jaws
All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.
ROLLER'S ACz, Fz, RFz, RFlz, VMPz pressing tongs with teeth prevent burr formation on the pressfitting (**Patent EP 2 027 971**)
- **ROLLER'S pressing tongs (PZ-4G)**
with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions
- **ROLLER'S pressing tongs (PZ-S)**
with one fixed and two jointed, tilttable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)**
with 3 pressing segments, 2 of which are tilttable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 140.
- **ROLLER'S pressing ring (PR-3B)**
with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 140.
VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-2B)**
with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 140.
- **ROLLER'S pressing ring S (PR-2B)**
Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 140. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
A				
Aalberts integrated piping systems	U 14*		570760	202,00
VSH MultiPress	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
Aalberts integrated piping systems	U 16 ²⁾		570765	202,00
VSH MultiPress Gas ²⁾	U 20 ²⁾		570775	202,00
	U 25 ²⁾		570780	202,00
	TH 16 ²⁾		570460	216,00
	TH 20 ²⁾		570470	216,00
	TH 16 S (PR-2B) ²⁾	Z8	574782 R	144,00
	TH 20 S (PR-2B) ²⁾	Z8	574788 R	144,00
Aalberts integrated piping systems	V 12		570107	179,00
VSH SudoPress Carbon	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
Aalberts integrated piping systems	V 12		570107	179,00
VSH SudoPress Copper	V 14		570112	179,00
	V 15		570115	179,00
	V 16		570117	179,00
	VG 16		570137	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 14 S (PR-2B)	Z8	574800 R	144,00
	VG 14 S (PR-2B)	Z8	574750 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	VG 16 S (PR-2B)	Z8	574754 R	144,00
	V 16 S (PR-2B)	Z8	574802 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
Aalberts integrated piping systems	V 12		570107	179,00
VSH SudoPress Copper Gas	V 14		570112	179,00
	V 15		570115	179,00
	V 16		570117	179,00
	VG 16		570137	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 14 S (PR-2B)	Z8	574800 R	144,00
	VG 14 S (PR-2B)	Z8	574750 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	VG 16 S (PR-2B)	Z8	574754 R	144,00
	V 16 S (PR-2B)	Z8	574802 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Aalberts integrated piping systems	V 15		570115	179,00
VSH SuoPress	V 18		570125	179,00
Stainless	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
Aalberts integrated piping systems	M 12		570100	179,00
VSH XPress Carbon	M 15		570110	179,00
	M 18 ¹⁾		570120	179,00
	M 22		570130	179,00
	M 28 ¹⁾		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Aalberts integrated piping systems	M 12		570100	179,00
VSH XPress Copper	M 15		570110	179,00
	M 18 ¹⁾		570120	179,00
	M 22		570130	179,00
	M 28 ¹⁾		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579100 R	1.230,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	XP 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579109 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Aalberts integrated piping systems	M 15		570110	179,00
VSH XPress Copper Gas	M 18 ¹⁾		570120	179,00
	M 22		570130	179,00
	M 28 ¹⁾		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Aalberts integrated piping systems	M 15		570110	179,00
VSH XPress Stainless	M 18 ¹⁾		570120	179,00
	M 22		570130	179,00
	M 28 ¹⁾		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Aalberts integrated piping systems	M 15		570110	179,00
VSH XPress Stainless Gas	M 18 ¹⁾		570120	179,00
	M 22		570130	179,00
	M 28 ¹⁾		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AC-FIX PRESS (Global Piping Systems)	H 12*		570300	195,00	AHLSSELL	V 12		570107	179,00
	H 16*		570320	195,00	A-press	V 15		570115	179,00
	H 20*		570350	195,00	elförzinkad V	V 18		570125	179,00
	H 25*		570360	195,00		V 22		570135	179,00
	H 32		570380	195,00		V 28		570145	179,00
	RFz 12*		571320	225,00		V 35		570155	179,00
	RFz 16*		571325	225,00		V 42		570165	416,00
	RFz 20*		571330	225,00		V 54		570175	428,00
	RFz 25		571335	225,00		V 12 S (PR-2B)	Z8	574748 R	144,00
	RFz 32		571340	225,00		V 15 S (PR-2B)	Z8	574752 R	144,00
	U 16*		570765	202,00		V 18 S (PR-2B)	Z8	574756 R	144,00
	U 20*		570775	202,00		V 22 S (PR-2B)	Z8	574758 R	144,00
	U 25*		570780	202,00		V 28 S (PR-2B)	Z8	574760 R	144,00
	U 32		570785	237,00		V 35 S (PR-2B)	Z8	574762 R	159,00
	VX 16*		571635	249,00	AHLSSELL	M 12		570100	179,00
	VX 20*		571640	249,00	A-press koppar M	M 15		570110	179,00
						M 18		570120	179,00
						M 22		570130	179,00
						M 28		570140	179,00
					M 35		570150	179,00	
					M 42 (PR-3S)	Z2	572706 R	780,00	
					M 54 (PR-3S)	Z2	572708 R	780,00	
					M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00	
					M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00	
					M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.570,00	
					M 15 S (PR-2B)	Z8	574738 R	144,00	
					M 18 S (PR-2B)	Z8	574740 R	144,00	
					M 22 S (PR-2B)	Z8	574742 R	144,00	
					M 28 S (PR-2B)	Z8	574744 R	144,00	
					M 35 S (PR-2B)	Z8	574746 R	159,00	
				AHLSSELL	V 12		570107	179,00	
				A-press koppar V	V 15		570115	179,00	
					V 18		570125	179,00	
					V 22		570135	179,00	
					V 28		570145	179,00	
					V 35		570155	179,00	
					V 42		570165	416,00	
					V 54		570175	428,00	
					V 12 S (PR-2B)	Z8	574748 R	144,00	
					V 15 S (PR-2B)	Z8	574752 R	144,00	
					V 18 S (PR-2B)	Z8	574756 R	144,00	
					V 22 S (PR-2B)	Z8	574758 R	144,00	
					V 28 S (PR-2B)	Z8	574760 R	144,00	
					V 35 S (PR-2B)	Z8	574762 R	159,00	
				AHLSSELL	M 15		570110	179,00	
				A-press rostfritt	M 18		570120	179,00	
					M 22		570130	179,00	
					M 28		570140	179,00	
					M 35		570150	179,00	
					M 42 (PR-3S)	Z2	572706 R	780,00	
					M 54 (PR-3S)	Z2	572708 R	780,00	
					M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00	
					M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00	
					M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.570,00	
					M 15 S (PR-2B)	Z8	574738 R	144,00	
					M 18 S (PR-2B)	Z8	574740 R	144,00	
					M 22 S (PR-2B)	Z8	574742 R	144,00	
					M 28 S (PR-2B)	Z8	574744 R	144,00	
					M 35 S (PR-2B)	Z8	574746 R	159,00	
				AIRBEL	M 15		570110	179,00	
				PRESSCLIM	M 18		570120	179,00	
					M 22		570130	179,00	
					M 28		570140	179,00	
					M 35		570150	179,00	
					M 42 (PR-3S)	Z2	572706 R	780,00	
					M 54 (PR-3S)	Z2	572708 R	780,00	
					M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00	
					M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00	
					M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.570,00	
					M 15 S (PR-2B)	Z8	574738 R	144,00	
					M 18 S (PR-2B)	Z8	574740 R	144,00	
					M 22 S (PR-2B)	Z8	574742 R	144,00	
					M 28 S (PR-2B)	Z8	574744 R	144,00	
					M 35 S (PR-2B)	Z8	574746 R	159,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AIRBEL	M 15		570110	179,00	APE Serie APL	H 16*		570320	195,00
SERTINOX	M 18		570120	179,00		H 18*		570340	195,00
	M 22		570130	179,00		H 20*		570350	195,00
	M 28		570140	179,00		H 25*		570360	195,00
	M 35		570150	179,00		H 26*		570370	195,00
	M 42 (PR-3S)	Z2	572706 R	780,00		H 32		570380	195,00
	M 54 (PR-3S)	Z2	572708 R	780,00		TH 16*		570460	216,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	1.350,00		TH 18*		570465	216,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	1.570,00		TH 20*		570470	216,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	1.570,00		TH 25*		570495	216,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		TH 26*		570475	216,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		TH 32		570480	216,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00		TH 18 S (PR-2B)**	Z8	574786 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
						TH 25 S (PR-2B)**	Z8	574792 R	144,00
						TH 26 S (PR-2B)**	Z8	574794 R	144,00
						TH 32 S (PR-2B)	Z8	574798 R	159,00
ALB	TH 16*		570460	216,00		U 16*		570765	202,00
Sistema Multicapa para calefacción y sanitario	TH 18*		570465	216,00		U 18*		570770	202,00
	TH 20*		570470	216,00		U 20*		570775	202,00
	TH 26*		570475	216,00					
	TH 32		570480	216,00	AQUATECHNIK	H 16*		570320	195,00
	TH 40		570485	286,00	Press-fitting metal	H 20*		570350	195,00
	TH 50 (PZ-S)		572400	750,00		H 26*		570370	195,00
	TH 63 (PZ-S)		572405	750,00		H 32		570380	195,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		TH 16*		570460	216,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00		TH 20*		570470	216,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		TH 26*		570475	216,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		TH 32		570480	216,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		TH 40		570485	286,00
	H 16*		570320	195,00		TH 50 (PZ-S)		572400	750,00
	H 18*		570340	195,00		TH 63 (PZ-S)		572405	750,00
	H 20*		570350	195,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	H 26*		570370	195,00		TH 20 S (PR-2B)**	Z8	574786 R	144,00
	H 32		570380	195,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	H 40 (PZ-4G)		570390	660,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00		U 16*		570765	202,00
	U 18*		570770	202,00		U 20*		570775	202,00
	U 20*		570775	202,00		U 26* ¹²⁾		570750	237,00
	U 26* ¹²⁾		570750	237,00		U 32		570785	237,00
	U 32		570785	237,00		U 40		570790	288,00
	U 40		570790	288,00					
ALB	TH 16*		570460	216,00	AQUATECHNIK	B 16*		570850	235,00
Sistema Multicapa para Gas	TH 20*		570470	216,00	Universal	B 20*		570860	235,00
	TH 26*		570475	216,00		B 26		570870	259,00
	TH 32		570480	216,00		B 32		570880	259,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		F 16*		570717	205,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		F 20*		570727	205,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		F 26*		570730	222,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		F 32		570735	222,00
	H 16*		570320	195,00		F 16 S (PR-2B)**	Z8	574728 R	144,00
	H 20*		570350	195,00		F 20 S (PR-2B)**	Z8	574730 R	144,00
	H 26*		570370	195,00		F 26 S (PR-2B)**	Z8	574732 R	144,00
	H 32		570380	195,00		F 32 S (PR-2B)	Z8	574734 R	159,00
	U 16*		570765	202,00		H 16*		570320	195,00
	U 20*		570775	202,00		H 20*		570350	195,00
	U 26* ¹²⁾		570750	237,00		H 26*		570370	195,00
	U 32		570785	237,00		H 32		570380	195,00
						TH 16*		570460	216,00
ALTECH Altech	RFz 12*		571320	225,00		TH 20*		570470	216,00
	RFz 16*		571325	225,00		TH 26*		570475	216,00
	RFz 20*		571330	225,00		TH 32		570480	216,00
	RFz 25		571335	225,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
						TH 20 S (PR-2B)**	Z8	574788 R	144,00
APE MULTYGAS	TH 16*		570460	216,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
Serie AP Gas	TH 20*		570470	216,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	TH 26*		570475	216,00		H 16*		570320	195,00
	TH 32		570480	216,00		H 20*		570350	195,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		H 26*		570370	195,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		H 32		570380	195,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		TH 16*		570460	216,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		TH 20*		570470	216,00
APE Serie AP	B 16*		570850	235,00		TH 26*		570475	216,00
	B 20*		570860	235,00		TH 32		570480	216,00
	B 26		570870	259,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	B 32		570880	259,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
	H 16*		570320	195,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	H 20*		570350	195,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	H 26*		570370	195,00		U 16*		570765	202,00
	H 32		570380	195,00		U 20*		570775	202,00
	TH 16*		570460	216,00					
	TH 18*		570465	216,00	Aschl NIR	M 15		570110	179,00
	TH 20*		570470	216,00		M 18		570120	179,00
	TH 26*		570475	216,00		M 22		570130	179,00
	TH 32		570480	216,00		M 28		570140	179,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		M 35		570150	179,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00		M 42 (PR-3S)	Z2	572706 R	780,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		M 54 (PR-3S)	Z2	572708 R	780,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	1.350,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	1.570,00
	U 16*		570765	202,00		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	1.570,00
	U 20*		570775	202,00		M 15 S (PR-2B)	Z8	574738 R	144,00
						M 18 S (PR-2B)	Z8	574740 R	144,00
						M 22 S (PR-2B)	Z8	574742 R	144,00
						M 28 S (PR-2B)	Z8	574744 R	144,00
						M 35 S (PR-2B)	Z8	574746 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
ASSOTHERM	M 15		570110	179,00	ASSOTHERM	M 15		570110	179,00
IPC-RAC	M 18		570120	179,00	IPR-RRA	M 18		570120	179,00
Carbon Steel	M 22		570130	179,00	Copper	M 22		570130	179,00
	M 28		570140	179,00		M 28		570140	179,00
	M 35		570150	179,00		M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00		M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00		M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00		M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00		M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00		M 35 S (PR-2B)	Z8	574746 R	159,00
ASSOTHERM	M 15		570110	179,00	ASSOTHERM	M 15		570110	179,00
IPI-RAX	M 18		570120	179,00	IPR-RRA	M 18		570120	179,00
Inox	M 22		570130	179,00	Copper Gas	M 22		570130	179,00
	M 28		570140	179,00		M 28		570140	179,00
	M 35		570150	179,00		M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	M 54 (PZ-4G)		570170	580,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	M 42 (PR-3S)	Z2	572706 R	780,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	M 54 (PR-3S)	Z2	572708 R	780,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00	ASTM F 1807	US 3/8"		571450	245,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00	(Fittings with	US 1/2"		571455	245,00
	M 15 S (PR-2B)	Z8	574738 R	144,00	Copper Crimp	US 3/4"		571460	245,00
	M 18 S (PR-2B)	Z8	574740 R	144,00	Ring for PEX	US 1"		571465	245,00
	M 22 S (PR-2B)	Z8	574742 R	144,00	tubing)	US 1 1/4"		571470	245,00
	M 28 S (PR-2B)	Z8	574744 R	144,00		US 1 1/2"		571475	245,00
	M 35 S (PR-2B)	Z8	574746 R	159,00		US 2"		571477	330,00
ASSOTHERM	M 15		570110	179,00	ATUSA ITALIA	M 15		570110	179,00
IPI-RAX	M 18		570120	179,00	INSTALPRESS	M 18		570120	179,00
Inox Gas	M 22		570130	179,00	CARBON STEEL	M 22		570130	179,00
	M 28		570140	179,00	PRESS FITTINGS	M 28		570140	179,00
	M 35		570150	179,00		M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00		M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PZ-4G)		570170	580,00		M 54 (PR-3S)	Z2	572708 R	780,00
	M 42 (PR-3S)	Z2	572706 R	780,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 54 (PR-3S)	Z2	572708 R	780,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1.350,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	1.570,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	1.570,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	M 28 S (PR-2B)	Z8	574744 R	144,00	ATUSA ITALIA	M 15		570110	179,00
	M 35 S (PR-2B)	Z8	574746 R	159,00	INSTALPRESS	M 18		570120	179,00
ASSOTHERM	H 16*		570320	195,00	STAINLESS STEEL	M 22		570130	179,00
IPM-Multistrato	H 20*		570350	195,00	PRESS FITTINGS	M 28		570140	179,00
	H 26*		570370	195,00		M 35		570150	179,00
	H 32		570380	195,00		M 42 (PR-3S)	Z2	572706 R	780,00
	TH 16*		570460	216,00		M 54 (PR-3S)	Z2	572708 R	780,00
	TH 20*		570470	216,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	TH 26*		570475	216,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	TH 32		570480	216,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	THL 32		570487	216,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	TH 40		570485	286,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	TH 50 (PZ-S)		572400	750,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	TH 63 (PZ-S)		572405	750,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	AUSTEC	TH 16*		570460	216,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	PEX-B, PEX-AL-PEX	TH 20*		570470	216,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00	(AUS)	TH 25*		570495	216,00
	U 16*		570765	202,00		TH 32		570480	216,00
	U 20*		570775	202,00		U 16*		570765	202,00
	U 26* ¹²⁾		570750	237,00		U 20*		570775	202,00
	U 32		570785	237,00		U 25*		570780	202,00
						U 32		570785	237,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AUSTEC	TH 16*		570460	216,00
PEX-AL-PEX GAS (AUS)	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
AYOR FIXOCONNECT Press	H 12*		570300	195,00
	H 16*		570320	195,00
	H 20*		570350	195,00
	H 25*		570360	195,00
	RFz 12*		571320	225,00
	RFz 16*		571325	225,00
	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	AYOR FIXOMULTIX	H 16*		570320
H 20*			570350	195,00
H 26*			570370	195,00
H 32			570380	195,00
TH 16*			570460	216,00
TH 20*			570470	216,00
TH 26*			570475	216,00
TH 32			570480	216,00
TH 16 S (PR-2B)**		Z8	574782 R	144,00
TH 20 S (PR-2B)**		Z8	574788 R	144,00
TH 26 S (PR-2B)**		Z8	574794 R	144,00
TH 32 S (PR-2B)		Z8	574798 R	159,00
U 16*			570765	202,00
U 20*			570775	202,00
U 32			570785	237,00
U 40		570790	288,00	
U 50		570795	346,00	
U 63 (PR-3B)	Z4	572837 R	850,00	
U 63 (PZ-S)		572365	750,00	
U 75 (PR-3B)	Z4	572828 R	750,00	
AYOR SOMATHERM FOR YOU -1	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	AYOR SOMATHERM FOR YOU -2	H 12*		570300
H 16*			570320	195,00
H 20*			570350	195,00
H 25*			570360	195,00
RFz 12*			571320	225,00
RFz 16*			571325	225,00
RFz 20*			571330	225,00
RFz 25			571335	225,00
U 16*			570765	202,00
U 20*			570775	202,00
U 25*			570780	202,00

B

Bampi BALPEX serie LP	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 18*		570770	202,00
	U 20*		570775	202,00
	U 26* ¹²⁾		570750	237,00
	U 32		570785	237,00
	U 40		570790	288,00
U 50		570795	346,00	
U 63 (PR-3B)	Z4	572837 R	850,00	
U 63 (PZ-S)		572365	750,00	
Bampi BALPEX serie MP	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Bampi BALPEX Gas	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
BARBI EASYPRESS (Industrial Blansol)	H 12*		570300	195,00	
	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 25*		570360	195,00	
	H 32		570380	195,00	
	RFz 12*		571320	225,00	
	RFz 16*		571325	225,00	
	RFz 20*		571330	225,00	
	RFz 25		571335	225,00	
	RFz 32		571340	225,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	U 32		570785	237,00	
	BARBI MULTIPLEX (Industrial Blansol)	H 14*		570310	195,00
H 16*			570320	195,00	
H 18*			570340	195,00	
H 20*			570350	195,00	
H 25*			570360	195,00	
H 26*			570370	195,00	
H 32			570380	195,00	
RFz 16*			571325	225,00	
RFz 18*			571327	225,00	
RFz 20*			571330	225,00	
RFz 25			571335	225,00	
RFz 32			571340	225,00	
TH 16*			570460	216,00	
TH 20*			570470	216,00	
TH 26*			570475	216,00	
TH 32			570480	216,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	
TH 26 S (PR-2B)**		Z8	574794 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	
U 16*			570765	202,00	
U 18*		570770	202,00		
U 20*		570775	202,00		
U 25*		570780	202,00		
U 32		570785	237,00		
U 40		570790	288,00		
U 50		570795	346,00		
U 63 (PR-3B)	Z4	572837 R	850,00		
U 63 (PZ-S)		572365	750,00		
BEGETUBE/ IVAR	B 14*		570845	235,00	
	B 16*		570850	235,00	
	B 18*		570855	235,00	
	B 20*		570860	235,00	
	B 26		570870	259,00	
	B 32		570880	259,00	
	Fz 40		570742	238,00	
	Fz 50		570747	360,00	
	F 63 (PZ-S)		572385	750,00	
	Fz 75 (PR-3B)	Z4	572830 R	710,00	
	Béné inox Série 41	M 15		570110	179,00
		M 18		570120	179,00
		M 22		570130	179,00
		M 28		570140	179,00
		M 35		570150	179,00
M 42 (PR-3S)		Z2	572706 R	780,00	
M 54 (PR-3S)		Z2	572708 R	780,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.350,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.570,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.570,00	
M 15 S (PR-2B)		Z8	574738 R	144,00	
M 18 S (PR-2B)		Z8	574740 R	144,00	
M 22 S (PR-2B)		Z8	574742 R	144,00	
M 28 S (PR-2B)		Z8	574744 R	144,00	
M 35 S (PR-2B)		Z8	574746 R	159,00	
Brass Form Master-Al-Pex	H 16*		570320	195,00	
	H 18*		570340	195,00	
	H 20*		570350	195,00	
	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 18 S (PR-2B)**	Z8	574786 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	U 16*		570765	202,00	
	U 18*		570770	202,00	
U 20*		570775	202,00		
Brass & Fittings PRESSMAN MultiPress	RFz 16*		571325	225,00	
	RFz 18*		571327	225,00	
	AcZ 20*		572646	225,00	
	RFz 25		571335	225,00	
	RFz 32		571340	225,00	
	Brass & Fittings PRESSMAN RetiPress	RFz 16*		571325	225,00
RFz 18*			571327	225,00	
AcZ 20*			572646	225,00	
RFz 25			571335	225,00	
RFz 32			571340	225,00	
RFz 25			571340	225,00	

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Comap Multiskin Gas	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	THL 32		570487	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 32		570785	237,00	
	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	COMISA Press System	TH 14*		570455	216,00
		TH 16*		570460	216,00
		TH 18*		570465	216,00
		TH 20*		570470	216,00
TH 25*			570495	216,00	
TH 26*			570475	216,00	
TH 32			570480	216,00	
TH 40			570485	286,00	
TH 50 (PZ-S)			572400	750,00	
TH 63 (PZ-S)			572405	750,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 18 S (PR-2B)**		Z8	574786 R	144,00	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	
TH 25 S (PR-2B)**		Z8	574792 R	144,00	
TH 26 S (PR-2B)**		Z8	574794 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	
H 14*			570310	195,00	
H 16*			570320	195,00	
H 18*			570340	195,00	
H 20*			570350	195,00	
H 26*			570370	195,00	
H 32			570380	195,00	
B 14*			570845	235,00	
B 16*			570850	235,00	
B 18*			570855	235,00	
B 20*		570860	235,00		
B 26		570870	259,00		
B 32		570880	259,00		
COMISA Press System Gas	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)	Z8	574798 R	159,00		
CONEL CONNECT INOX	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	V 15		570115	179,00	
	V 18		570125	179,00	
	V 22		570135	179,00	
	V 42 (PR-2B)	Z2	572850 R	373,00	
V 54 (PR-2B)	Z2	572851 R	403,00		
CONEL CONNECT MULTI	F 16*		570717	205,00	
	F 20*		570727	205,00	
	F 26*		570730	222,00	
	F 32		570735	222,00	
	F 16 S (PR-2B)**	Z8	574728 R	144,00	
	F 20 S (PR-2B)**	Z8	574730 R	144,00	
	F 26 S (PR-2B)**	Z8	574732 R	144,00	
	F 32 S (PR-2B)**	Z8	574734 R	159,00	
	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)**	Z8	574798 R	159,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	U 32		570785	237,00	
	VP 16*		570910	215,00	
	VP 20*		570915	215,00	
	VP 32		570925	238,00	
CONEL CONNECT MV2	F 16*		570717	205,00	
	F 20*		570727	205,00	
	F 26*		570730	222,00	
	F 32		570735	222,00	
	F 16 S (PR-2B)**	Z8	574728 R	144,00	
	F 20 S (PR-2B)**	Z8	574730 R	144,00	
	F 26 S (PR-2B)**	Z8	574732 R	144,00	
	F 32 S (PR-2B)**	Z8	574734 R	159,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)**	Z8	574798 R	159,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger <A> Press Inox (304)	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 35 (PR-3S)	Z2	572727 R	780,00	
	M 42 (PZ-4G)		570160	580,00	
	M 54 (PZ-4G)		570170	580,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 18 S (PR-2B)	Z8	574740 R	144,00	
	M 22 S (PR-2B)	Z8	574742 R	144,00	
	M 28 S (PR-2B)	Z8	574744 R	144,00	
	M 35 S (PR-2B)	Z8	574746 R	159,00	
	Conex Bänninger <A> Press Inox (316L)	M 15		570110	179,00
		M 18		570120	179,00
		M 22		570130	179,00
		M 28		570140	179,00
		M 35		570150	179,00
M 35 (PR-3S)		Z2	572727 R	780,00	
M 42 (PZ-4G)			570160	580,00	
M 54 (PZ-4G)			570170	580,00	
M 42 (PR-3S)		Z2	572706 R	780,00	
M 54 (PR-3S)		Z2	572708 R	780,00	
M 15 S (PR-2B)		Z8	574738 R	144,00	
M 18 S (PR-2B)		Z8	574740 R	144,00	
M 22 S (PR-2B)		Z8	574742 R	144,00	
M 28 S (PR-2B)		Z8	574744 R	144,00	
M 35 S (PR-2B)		Z8	574746 R	159,00	
Conex Bänninger >B< Flex		F 16*		570717	205,00
		F 18*		570720	205,00
		F 20*		570727	205,00
		F 32		570735	222,00
		F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00	
	F 32 S (PR-2B)	Z8	574734 R	159,00	
	H 16*		570320	195,00	
	H 18*		570340	195,00	
	H 20*		570350	195,00	
	H 25*		570360	195,00	
	H 32		570380	195,00	
	RFz 16*		571325	225,00	
	RFz 18*		571327	225,00	
	RFz 20*		571330	225,00	
	RFz 25		571335	225,00	
	RFz 32		571340	225,00	
	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
TH 25*		570495	216,00		
TH 32		570480	216,00		
TH 16 S (PR-2B)**	Z8	574782 R	144,00		
TH 18 S (PR-2B)**	Z8	574786 R	144,00		
TH 20 S (PR-2B)**	Z8	574788 R	144,00		
TH 25 S (PR-2B)**	Z8	574792 R	144,00		
TH 32 S (PR-2B)	Z8	574798 R	159,00		
U 16*		570765	202,00		
U 18*		570770	202,00		
U 20*		570775	202,00		
U 25*		570780	202,00		
U 32		570785	237,00		
Conex Bänninger >B< Flex Gas	F 16*		570717	205,00	
	F 18*		570720	205,00	
	F 20*		570727	205,00	
	F 32		570735	222,00	
	F 16 S (PR-2B)**	Z8	574728 R	144,00	
	F 20 S (PR-2B)**	Z8	574730 R	144,00	
	F 32 S (PR-2B)	Z8	574734 R	159,00	
	H 16*		570320	195,00	
	H 18*		570340	195,00	
	H 20*		570350	195,00	
	H 25*		570360	195,00	
	H 32		570380	195,00	
	RFz 16*		571325	225,00	
	RFz 18*		571327	225,00	
	RFz 20*		571330	225,00	
	RFz 25		571335	225,00	
	RFz 32		571340	225,00	
	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
TH 25*		570495	216,00		
TH 32		570480	216,00		
TH 16 S (PR-2B)**	Z8	574782 R	144,00		
TH 18 S (PR-2B)**	Z8	574786 R	144,00		
TH 20 S (PR-2B)**	Z8	574788 R	144,00		
TH 25 S (PR-2B)**	Z8	574792 R	144,00		
TH 32 S (PR-2B)	Z8	574798 R	159,00		
U 16*		570765	202,00		
U 18*		570770	202,00		
U 20*		570775	202,00		
U 25*		570780	202,00		
U 32		570785	237,00		
Conex Bänninger >B< MaxiPro	BMP ¼"		571700 R	214,00	
	BMP ⅜"		571702 R	214,00	
	BMP ½"		571704 R	214,00	
	BMP ¾"		571706 R	214,00	
	BMP 1"		571708 R	214,00	
	BMP 1 ¼"		571710 R	214,00	
	BMP 1 ½"		571712 R	214,00	
	BMP 1 ¾"		571714 R	214,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger >B< Press	V 12		570107	179,00	
	V 14		570112	179,00	
	V 15		570115	179,00	
	V 16		570117	179,00	
	V 18		570125	179,00	
	V 22		570135	179,00	
	V 28		570145	179,00	
	V 35		570155	179,00	
	V 42		570165	416,00	
	V 54		570175	428,00	
	V 12 S (PR-2B)	Z8	574748 R	144,00	
	V 14 S (PR-2B)	Z8	574800 R	144,00	
	V 15 S (PR-2B)	Z8	574752 R	144,00	
	V 16 S (PR-2B)	Z8	574802 R	144,00	
	V 18 S (PR-2B)	Z8	574756 R	144,00	
	V 22 S (PR-2B)	Z8	574758 R	144,00	
	V 28 S (PR-2B)	Z8	574760 R	144,00	
	V 35 S (PR-2B)	Z8	574762 R	159,00	
	M 15		570110	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
Conex Bänninger >B< Press XL copper	VFz 64,0 (PR-3B)	Z5	572815 R	710,00	
	CBVFz 66,7 (PR-3B)	Z5	572847 R	710,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	710,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	750,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	750,00	
Conex Bänninger >B< Press carbon	V 15		570115	179,00	
	V 18		570125	179,00	
	V 22		570135	179,00	
	V 28		570145	179,00	
	V 35		570155	179,00	
	V 42		570165	416,00	
	V 42 (PR-2B)	Z2	572850 R	373,00	
	V 54		570175	428,00	
	V 54 (PR-2B)	Z2	572851 R	403,00	
	V 15 S (PR-2B)	Z8	574752 R	144,00	
	V 18 S (PR-2B)	Z8	574756 R	144,00	
	V 22 S (PR-2B)	Z8	574758 R	144,00	
	V 28 S (PR-2B)	Z8	574760 R	144,00	
	V 35 S (PR-2B)	Z8	574762 R	159,00	
	Conex Bänninger >B< Press XL carbon	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1.230,00
		XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1.350,00
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
		CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	1.570,00
		CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	1.570,00
	Conex Bänninger >B< Press Gas	V 12		570107	179,00
		V 14		570112	179,00
V 15			570115	179,00	
V 16			570117	179,00	
V 18			570125	179,00	
V 22			570135	179,00	
V 28			570145	179,00	
V 35			570155	179,00	
V 42			570165	416,00	
V 54			570175	428,00	
V 12 S (PR-2B)		Z8	574748 R	144,00	
V 14 S (PR-2B)		Z8	574800 R	144,00	
V 15 S (PR-2B)		Z8	574752 R	144,00	
V 16 S (PR-2B)		Z8	574802 R	144,00	
V 18 S (PR-2B)		Z8	574756 R	144,00	
V 22 S (PR-2B)		Z8	574758 R	144,00	
V 28 S (PR-2B)		Z8	574760 R	144,00	
V 35 S (PR-2B)		Z8	574762 R	159,00	
Conex Bänninger >B< Press Inox		V 15		570115	179,00
		V 18		570125	179,00
		V 22		570135	179,00
	V 28		570145	179,00	
	V 35		570155	179,00	
	V 42		570165	416,00	
	V 42 (PR-2B)	Z2	572850 R	373,00	
	V 54		570175	428,00	
	V 54 (PR-2B)	Z2	572851 R	403,00	
	V 15 S (PR-2B)	Z8	574752 R	144,00	
	V 18 S (PR-2B)	Z8	574756 R	144,00	
	V 22 S (PR-2B)	Z8	574758 R	144,00	
	V 28 S (PR-2B)	Z8	574760 R	144,00	
	V 35 S (PR-2B)	Z8	574762 R	159,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger >B< Press XL stainless	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1.230,00	
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1.350,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00	
	CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	1.570,00	
	CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	1.570,00	
	Conex Bänninger >B< Press Solar	V 12		570107	179,00
		V 14		570112	179,00
		V 15		570115	179,00
		V 16		570117	179,00
		V 18		570125	179,00
V 22			570135	179,00	
V 28			570145	179,00	
V 35			570155	179,00	
V 42			570165	416,00	
V 54			570175	428,00	
V 12 S (PR-2B)		Z8	574748 R	144,00	
V 14 S (PR-2B)		Z8	574800 R	144,00	
V 15 S (PR-2B)		Z8	574752 R	144,00	
V 16 S (PR-2B)		Z8	574802 R	144,00	
V 18 S (PR-2B)	Z8	574756 R	144,00		
V 22 S (PR-2B)	Z8	574758 R	144,00		
V 28 S (PR-2B)	Z8	574760 R	144,00		
V 35 S (PR-2B)	Z8	574762 R	159,00		
D					
Debrunner Acifer d-a Presssystem C-Stahl	M 12		570100	179,00	
	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00	
	M 12 S (PR-2B)	Z8	574736 R	144,00	
M 15 S (PR-2B)	Z8	574738 R	144,00		
M 18 S (PR-2B)	Z8	574740 R	144,00		
M 22 S (PR-2B)	Z8	574742 R	144,00		
M 28 S (PR-2B)	Z8	574744 R	144,00		
M 35 S (PR-2B)	Z8	574746 R	159,00		
DUOPIPE SYSTEMS	U 16*		570765	202,00	
DUOFIL MKSYSTEM	U 18*		570770	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	U 32		570785	237,00	
DW Verbundrohr multitubo systems	U 16*		570765	202,00	
	U 18*		570770	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	U 32		570785	237,00	
	U 40		570790	288,00	
	U 50		570795	346,00	
	U 63 (PR-3B)	Z4	572837 R	850,00	
	U 63 (PZ-S)		572365	750,00	
	U 75 (PR-3B)	Z4	572828 R	750,00	
E					
EBRILLE Isomoniflex	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	H 26*		570370	195,00	
	TH 26*		570475	216,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	U 32		570785	237,00	
EBRILLE Moniflex	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	H 26*		570370	195,00	
	TH 26*		570475	216,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	U 32		570785	237,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	M 15		570110	179,00
EFFEBI-PRESS	M 18		570120	179,00
Aisi316	M 22		570130	179,00
System M Profile ¹⁾	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S) ⁶⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
EFFEBI	V 12		570107	179,00
EFFEBI-PRESS	V 15		570115	179,00
Aisi316	V 18		570125	179,00
System V Profile	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
EFFEBI	M 12		570100	179,00
EFFEBI-PRESS	M 15		570110	179,00
Carbon-S	M 18		570120	179,00
System M Profile ¹⁾	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
EFFEBI	V 12		570107	179,00
EFFEBI-PRESS	V 15		570115	179,00
Carbon-S	V 18		570125	179,00
System V Profile	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
EFFEBI	V 12		570107	179,00
EFFEBI-PRESS	V 14		570112	179,00
COPPER	V 15		570115	179,00
	V 16		570117	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 14 S (PR-2B)	Z8	574800 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 16 S (PR-2B)	Z8	574802 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
EFFEBI	V 12		570107	179,00
EFFEBI-PRESS	V 15		570115	179,00
UNICO	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	V 12		570107	179,00
EFFEBI-PRESS	V 15		570115	179,00
UNICO	V 18		570125	179,00
(GAS)	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
EFFEBI	M 15		570110	179,00
PRESSTIGE	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
EFFEBI	M 15		570110	179,00
PRESSTIGE 4E05	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
EFFEBI	M 15		570110	179,00
PRESSTIGE-GAS	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
EFFEBI	TH 16*		570460	216,00
TOF-GAS	TH 20*		570470	216,00
MULTIPINZA	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 32		570785	237,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	TH 16*		570460	216,00
TOF	TH 18*		570465	216,00
MULTIPINZA	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	F 16*		570717	205,00
	F 18*		570720	205,00
	F 20*		570727	205,00
	F 26*		570730	222,00
	F 32		570735	222,00
	Fz 40		570742	238,00
	Fz 50		570747	360,00
	F 63 (PZ-S)		572385	750,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00
	F 32 S (PR-2B)	Z8	574734 R	159,00
	H 16*		570320	195,00
	H 18*		570340	195,00
	H 20*		570350	195,00
	H 25*		570360	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00
	U 16*		570765	202,00
	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 26** ¹²⁾		570750	237,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 63 (PZ-S)		572365	750,00
	B 16*		570850	235,00
	B 18*		570855	235,00
	B 20*		570860	235,00
	B 26		570870	259,00
	B 32		570880	259,00
EFIELD	U 16*		570765	202,00
MULTILAYER PRESS	U 18*		570770	202,00
DINGAS	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
EFIELD	U 16*		570765	202,00
MULTILAYER PRESS	U 18*		570770	202,00
WATER	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
Elkhart	VUS ½" (OD 15,9 mm)		571770	216,00
APOLLOXPRESS	VUS ¾" (OD 22,2 mm)		571775	216,00
Fittings Copper	VUS 1" (OD 28,6 mm)		571780	216,00
and Low-Lead	VUS 1¼" (OD 34,9 mm)		571785	216,00
Brass	VUS 1½" (OD 41,3 mm)		571790	416,00
	VUS 2" (OD 54,0 mm)		571795	428,00
Elkhart	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
APOLLOXPRESS	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
LD-C Fittings	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00
Copper				

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EMMETI	B 16*		570850	235,00
GERPEX-	B 20*		570860	235,00
FIVPRESS	B 26		570870	259,00
	B 32		570880	259,00
	H 16*		570320	195,00
	H 20*		570350	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	U 16*		570765	202,00
	U 20*		570775	202,00
EMPUR	TH 14*		570455	216,00
	TH 15*		570457	216,00
	TH 16*		570460	216,00
	TH 17*		570462	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 15 S (PR-2B)**	Z8	574780 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 17 S (PR-2B)**	Z8	574784 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
Esta Rohr	M 15		570110	179,00
simplesta SH M	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Esta Rohr	M 15		570110	179,00
simplesta ST M	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
EUROTUBI	M 12		570100	179,00
EUROPA	M 15		570110	179,00
C-Steel Pressfitting	M 18		570120	179,00
System M-Profile ¹⁾	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EUROTUBI	M 15		570110	179,00
EUROPA	M 18		570120	179,00
Inox Pressfitting	M 22		570130	179,00
System M-Profile ¹⁾	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Evans	VAU 15 (½") (OD 12,7 mm)		572687	185,00
Components	VAU 20 (¾") (OD 19,1 mm)		572689	185,00
Presslok	VAU 25 (1") (OD 25,4 mm)		572691	185,00
	ECl 1½"		571932	232,00
	ECl 2" (PZ-4G)		571934	580,00
	ECl 2½" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579104 R	1.230,00
	ECl 3" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579105 R	1.350,00
	ECl 4" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579106 R	1.570,00

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FAR Rubinetterie	TH 14*		570455	216,00
PRESSFAR	TH 16*		570460	216,00
	TH 17*		570462	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 17 S (PR-2B)**	Z8	574784 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	H 14*		570310	195,00
	H 16*		570320	195,00
	H 18*		570340	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00
	U 14*		570760	202,00
	U 16*		570765	202,00
	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 63 (PZ-S)		572365	750,00
F.B.Q. BARONIO	V 12		570107	179,00
BQ PRESS SOLAR	V 14		570112	179,00
	V 15		570115	179,00
	V 16		570117	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 14 S (PR-2B)	Z8	574800 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	VG 16 S (PR-2B)	Z8	574754 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
F.B.Q. BARONIO	V 12		570107	179,00
BQ PRESS WATER	V 14		570112	179,00
	V 15		570115	179,00
	V 16		570117	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 14 S (PR-2B)	Z8	574800 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	VG 16 S (PR-2B)	Z8	574754 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
F.B.Q. BARONIO	V 12		570107	179,00
BQ PRESS GAS	V 14		570112	179,00
	V 15		570115	179,00
	V 16		570117	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 14 S (PR-2B)	Z8	574800 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	VG 16 S (PR-2B)	Z8	574754 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
FERCOFLOOR	RFz 16*		571325	225,00
DUO Press	RFz 20*		571330	225,00
FERCO PEX	RFz 25		571335	225,00
	RFz 32		571340	225,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
FERCOFLOOR	RFz 16*		571325	225,00
DUO Press	RFz 20*		571330	225,00
MULTIFER	RFz 25		571335	225,00
	RFz 32		571340	225,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
FERRO systems	TH 16*		570460	216,00
BRASELI	TH 20*		570470	216,00
GPF GAS	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
FERRO systems	U 16*		570765	202,00
BRASELI	U 18*		570770	202,00
GPF MULT	U 20*		570775	202,00
Pressfitting	U 25*		570780	202,00
MULTICAPA	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
FERRO systems	U 16*		570765	202,00
BRASELI	U 18*		570770	202,00
GPF PPSU	U 20*		570775	202,00
Pressfitting	U 25*		570780	202,00
PEX y MULTICAPA	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
FERRO systems	RFz 16*		571325	225,00
BRASELI	RFz 20*		571330	225,00
GPF PRESS	RFz 25		571335	225,00
Pressfitting PEX	RFz 32		571340	225,00
FILINOX	FTB 15		571432	259,00
Filpress	FTB 18		571434	259,00
	FTB 22		571436	259,00
	FTB 28		571438	259,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579111 R	1.570,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FILINOX	M 15		570110	179,00
Instalpress Steel	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁹⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁹⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁹⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
FILINOX	M 15		570110	179,00
Instalpress Inox	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁹⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁹⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁹⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
FITTINGS ESTÁNDAR	RFz 16*		571325	225,00
ECO-PRESS	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
FITTINGS ESTÁNDAR	RFz 16*		571325	225,00
MULTICAPA	RFz 18*		571327	225,00
	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
FITTINGS ESTÁNDAR	RFz 16*		571325	225,00
PE-X	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
FORNARA	B 16*		570850	235,00
ForPress	B 20*		570860	235,00
	B 26		570870	259,00
	B 32		570880	259,00
	F 16*		570717	205,00
	F 20*		570727	205,00
	F 26*		570730	222,00
	F 32		570735	222,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00
	F 32 S (PR-2B)	Z8	574734 R	159,00
	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 26* ¹²⁾		570750	237,00
	U 32		570785	237,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FORZA	K16/P18*		572600	225,00
WATER CRIMP	K20*		572605	225,00
(AUS)	K25*		572610	225,00
	K32		572615	225,00
	K1/40		572620	225,00
	K1/50		572625	368,00
FORZA STAINLESS	K16/P18*		572600	225,00
WATER CRIMP	K20*		572605	225,00
(AUS)	U 16*		570765	202,00
	STESSO PEX	U 20*	570775	202,00
WATER AND GAS	U 25*		570780	202,00
CRIMP	U 32		570785	237,00
(AUS)	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
FORZA	K16/P18*		572600	225,00
GAS CRIMP	K20*		572605	225,00
(AUS)	K25*		572610	225,00
	K32		572615	225,00
	K1/40		572620	225,00
	K1/50		572625	368,00
FORZA	VAU 15 (OD 12,7 mm)		572687	185,00
COPPER V PRESS	VAU 20 (OD 19,1 mm)		572689	185,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	185,00
	VAU 32 (OD 31,8 mm)		572693	195,00
	VAU 40 (OD 38,1 mm)		572695	288,00
	VAU 50 (OD 50,8 mm)		572697	510,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	710,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	710,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	750,00
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	144,00
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	144,00
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	159,00
FORZA	V 15		570115	179,00
STAINLESS V PRESS	V 22		570135	179,00
(AUS)	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 54		570175	428,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁹⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁹⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁹⁾	579111 R	1.570,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
FRABO	M 15		570110	179,00
FRABOPRESS	M 18		570120	179,00
316 GAS M	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z1	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
FRABO	V 15		570115	179,00
FRABOPRESS	V 18		570125	179,00
316 GAS V	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	M 15		570110	179,00
FRABOPRESS 316 M	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
FRABO	V 15		570115	179,00
FRABOPRESS 316 V	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
FRABO	V 12		570107	179,00
FRABOPRESS CHROME	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
FRABO	M 15		570110	179,00
FRABOPRESS C-STEEL M	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
FRABO	V 12		570107	179,00
FRABOPRESS C-STEEL V	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
FRABO	M 12		570100	179,00
FRABOPRESS GAS M	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
FRABO	V 12		570107	179,00
FRABOPRESS GAS V	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	V 12		570107	179,00
FRABOPRESS KOMBI	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
FRABO	M 12		570100	179,00
FRABOPRESS M	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
FRABO	V 15		570115	179,00
FRABOPRESS SOLAR	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
FRABO	V 12		570107	179,00
FRABOPRESS V	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
Fränkische alpex-duo XS	F 16*		570717	205,00
	F 20*		570727	205,00
	F 26*		570730	222,00
	F 32		570735	222,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00
	F 32 S (PR-2B)**	Z8	574734 R	159,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)**	Z8	574798 R	159,00
Fränkische alpex F50 PROF I	F 16*		570717	205,00
	F 20*		570727	205,00
	F 26*		570730	222,00
	F 32		570735	222,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00
	F 32 S (PR-2B)**	Z8	574734 R	159,00
	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)**	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
(DN 26)	U 25*		570780	202,00
	U 32		570785	237,00
	VP 16*		570910	215,00
	VP 20*		570915	215,00
	VP 32*		570925	238,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Fränkische alpeX L	Fz 40		570742	238,00	
	Fz 50		570747	360,00	
	F 63 (PZ-S)		572385	750,00	
	Fz 75 (PR-3B)	Z4	572830 R	710,00	
G					
gabotherm H+S	TH 10*		570467	216,00	
	TH 12*		570452	216,00	
	TH 14*		570455	216,00	
	TH 15*		570457	216,00	
	TH 16*		570460	216,00	
	TH 17*		570462	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
	TH 25*		570495	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 10 S (PR-2B)**	Z8	574772 R	144,00	
	TH 12 S (PR-2B)**	Z8	574776 R	144,00	
	TH 14 S (PR-2B)**	Z8	574778 R	144,00	
	TH 15 S (PR-2B)**	Z8	574780 R	144,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 17 S (PR-2B)**	Z8	574784 R	144,00	
	TH 18 S (PR-2B)**	Z8	574786 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 25 S (PR-2B)**	Z8	574792 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	Gallagher USA YogaPipe ACR	H 12* (1/4")		570300	195,00
		U 14* (3/4")		570760	202,00
		U 16* (1/2")		570765	202,00
		U 18* (3/4")		570770	202,00
		U 20* (1/2")		570775	202,00
		U 25* (3/4")		570780	202,00
		U 32 (1 1/2")		570785	237,00
		Geberit Mapress C-STAHL	M 12		570100
M 15				570110	179,00
M 18				570120	179,00
M 22			570130	179,00	
M 28			570140	179,00	
M 35			570150	179,00	
M 35 (PR-3S)	Z2		572727 R	780,00	
M 42 (PZ-4G)			570160	580,00	
M 54 (PZ-4G)			570170	580,00	
M 42 (PR-3S)	Z2		572706 R	780,00	
M 54 (PR-3S)	Z2		572708 R	780,00	
M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾		579107 R	1.350,00	
M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾		579101 R	1.350,00	
M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾		579110 R	1.570,00	
M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾		579111 R	1.570,00	
M 12 S (PR-2B)	Z8		574736 R	144,00	
M 15 S (PR-2B)	Z8		574738 R	144,00	
M 18 S (PR-2B)	Z8		574740 R	144,00	
M 22 S (PR-2B)	Z8		574742 R	144,00	
M 28 S (PR-2B)	Z8		574744 R	144,00	
M 35 S (PR-2B)	Z8	574746 R	159,00		
Geberit Mapress C-STAHL	M 22		570130	179,00	
	M 28		570140	179,00	
Sprinkler nass	M 35 (PR-3S)	Z2	572727 R	780,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R	1.350,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.570,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mapress Edelstahl	M 12		570100	179,00
	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 35 (PR-3S)	Z2	572727 R	780,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Geberit Mapress Edelstahl Gas	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 35 (PR-3S)	Z2	572727 R	780,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00
Geberit Mapress Kupfer	M 12		570100	179,00
	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 35 (PR-3S)	Z2	572727 R	780,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
Geberit Mapress Kupfer Gas	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 35 (PR-3S)	Z2	572727 R	780,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mepla	G 16*		570400	216,00
	G 20*		570410	216,00
	G 26*		570420	229,00
	G 32		570430	245,00
	G 40		570440	317,00
	G 50		570450	331,00
	G 63 (PZ-S)		572470	940,00
Geberit Mepla Therm	G 16*		570400	216,00
	G 20*		570410	216,00
	G 26*		570420	229,00
Geberit Volex	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
General Fittings 5T00	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 63 (PZ-S)		572365	750,00
U 63 (PR-3B)	Z4	572837 R	850,00	
General Fittings Ewoprex	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 63 (PZ-S)		572365	750,00
U 63 (PR-3B)	Z4	572837 R	850,00	
General Fittings Serie 5S00	B 16*		570850	235,00
	B 18*		570855	235,00
	B 20*		570860	235,00
	B 26		570870	259,00
	B 32		570880	259,00
	F 16*		570717	205,00
	F 20*		570727	205,00
	F 26*		570730	222,00
	F 32		570735	222,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00
	F 32 S (PR-2B)	Z8	574734 R	159,00
	H 16*		570320	195,00
	H 18*		570340	195,00
	H 20*		570350	195,00
	H 25*		570360	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00
	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)	Z8	574798 R	159,00	
U 16*		570765	202,00	
U 18*		570770	202,00	
U 20*		570775	202,00	
U 25*		570780	202,00	
U 32		570785	237,00	
U 40		570790	288,00	
U 63 (PZ-S)		572365	750,00	
U 63 (PR-3B)	Z4	572837 R	850,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
General Fittings Trident	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
U 32		570785	237,00	
General Fittings Trident Gas	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 32		570785	237,00
Giacomini Raccordi RM	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 40		570790	288,00
U 50		570795	346,00	
Giacomini RM MULTIGAS	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	Giacomini Valvole Giacomini serie R850V	V 15		570115
V 18			570125	179,00
V 22			570135	179,00
V 28			570145	179,00
V 35			570155	179,00
V 42			570165	416,00
V 54			570175	428,00
V 15 S (PR-2B)		Z8	574752 R	144,00
V 18 S (PR-2B)		Z8	574756 R	144,00
V 22 S (PR-2B)		Z8	574758 R	144,00
V 28 S (PR-2B)		Z8	574760 R	144,00
V 35 S (PR-2B)		Z8	574762 R	159,00
SA 15			570935	215,00
SA 18			570940	215,00
SA 22		570945	215,00	
SA 28		570950	215,00	
SA 35		570955	215,00	
M 15		570110	179,00	
M 18		570120	179,00	
M 22		570130	179,00	
M 28		570140	179,00	
M 35		570150	179,00	
M 15 S (PR-2B)	Z8	574738 R	144,00	
M 18 S (PR-2B)	Z8	574740 R	144,00	
M 22 S (PR-2B)	Z8	574742 R	144,00	
M 28 S (PR-2B)	Z8	574744 R	144,00	
M 35 S (PR-2B)	Z8	574746 R	159,00	
Golan Pipe Systems (Scandinavia) Alu-Pres	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
Grinnell G-PRESS Copper Fittings	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
	VUS ½" (OD 15,9 mm)		571770	216,00
	VUS ¾" (OD 22,2 mm)		571775	216,00
	VUS 1" (OD 28,6 mm)		571780	216,00
	VUS 1¼" (OD 34,9 mm)		571785	216,00
	VUS 1½" (OD 41,3 mm)		571790	416,00
	VUS 2" (OD 54,0 mm)		571795	428,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
GS	TH 14*		570455	216,00
Wärmesysteme	TH 16*		570460	216,00
System TH	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
GS	V 15		570115	179,00
Wärmesysteme	V 18		570125	179,00
System V	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
H				
HASTINIK	M 15		570110	179,00
Hastinik/Hitpress	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
heima24	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 32		570785	237,00
HELIROMA	U 16*		570765	202,00
Klimapress	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 63 (PZ-S)		572365	750,00
	U 75 (PR-3B)	Z4	572828 R	750,00
HELIROMA	U 16*		570765	202,00
Klimapress PPSU	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
Henco	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	HE 32		571900	258,00
	HEz 40		571904	374,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Herotec	H 16*		570320	195,00
tempusPRESS	H 20*		570350	195,00
PLUS	H 25*		570360	195,00
	H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00
	RFz 16*		571325	225,00
	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
Herotec	H 16*		570320	195,00
tempusPRESS	H 20*		570350	195,00
PLUS PPSU	H 25*		570360	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
HERZ PIPEFIX	TH 10*		570467	216,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	THz 75 (PR-3B)	Z4	572829 R	710,00
	TH 10 S (PR-2B)**	Z8	574772 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)**	Z8	574798 R	159,00
HIDRONIX	TH 16*		570460	216,00
MULTIGAS	TH 20*		570470	216,00
	TH 26*		570475	216,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
HIDRONIX	TH 14*		570455	216,00	HITHERM	M 15		570110	179,00
MULTIPIPE	TH 16*		570460	216,00	HTair	M 18		570120	179,00
	TH 20*		570470	216,00		M 22		570130	179,00
	TH 26*		570475	216,00		M 28		570140	179,00
	TH 32		570480	216,00		M 35		570150	179,00
	H 14*		570310	195,00		M 42 (PR-3S)	Z2	572706 R	780,00
	H 16*		570320	195,00		M 54 (PR-3S)	Z2	572708 R	780,00
	H 18*		570340	195,00		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00
	H 20*		570350	195,00		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00
	H 26*		570370	195,00		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00
	H 32		570380	195,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	U 14*		570760	202,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	U 16*		570765	202,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	U 18*		570770	202,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	U 20*		570775	202,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	U 26* ¹²⁾		570750	237,00	Hopewell	M 15		570110	179,00
	U 32		570785	237,00	press fit system	M 18		570120	179,00
HIDRONIX	TH 14*		570455	216,00		M 22		570130	179,00
UNICO	TH 16*		570460	216,00		M 28		570140	179,00
	TH 20*		570470	216,00		M 35		570150	179,00
	TH 26*		570475	216,00		M 42 (PZ-4G)		570160	580,00
	TH 32		570480	216,00		M 54 (PZ-4G)		570170	580,00
	H 14*		570310	195,00		M 42 (PR-3S)	Z2	572706 R	780,00
	H 16*		570320	195,00		M 54 (PR-3S)	Z2	572708 R	780,00
	H 18*		570340	195,00	hp praski	TH 10*		570467	216,00
	H 20*		570350	195,00	BAVARIA-press	TH 12*		570452	216,00
	H 26*		570370	195,00		TH 14*		570455	216,00
	H 32		570380	195,00		TH 16*		570460	216,00
	U 14*		570760	202,00		TH 17*		570462	216,00
	U 16*		570765	202,00		TH 20*		570470	216,00
	U 18*		570770	202,00		TH 25*		570495	216,00
	U 20*		570775	202,00		TH 26*		570475	216,00
	U 26* ¹²⁾		570750	237,00		TH 32		570480	216,00
	U 32		570785	237,00		TH 40		570485	286,00
HITEC	TH 14*		570455	216,00		TH 10 S (PR-2B)**	Z8	574772 R	144,00
Sistema Multistrato	TH 16*		570460	216,00		TH 12 S (PR-2B)**	Z8	574776 R	144,00
	TH 18*		570465	216,00		TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 20*		570470	216,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 26*		570475	216,00		TH 17 S (PR-2B)**	Z8	574784 R	144,00
	TH 32		570480	216,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 40		570485	286,00		TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 50 (PZ-S)		572400	750,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00					
	TH 18 S (PR-2B)**	Z8	574786 R	144,00					
	TH 20 S (PR-2B)**	Z8	574788 R	144,00					
	TH 26 S (PR-2B)**	Z8	574794 R	144,00					
	TH 32 S (PR-2B)	Z8	574798 R	159,00					
HITHERM-ISOTUBI	M 15		570110	179,00					
NUMEPRESS	M 18		570120	179,00	ICMA	H 16*		570320	195,00
	M 22		570130	179,00	Sempiter	H 20*		570350	195,00
	M 28		570140	179,00		H 25*		570360	195,00
	M 35		570150	179,00		H 26*		570370	195,00
	M 42 (PR-3S)	Z2	572706 R	780,00		H 32		570380	195,00
	M 54 (PR-3S)	Z2	572708 R	780,00		H 40 (PZ-4G)		570390	660,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00		TH 16*		570460	216,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00		TH 20*		570470	216,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00		TH 25*		570495	216,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		TH 26*		570475	216,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		TH 32		570480	216,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		TH 40		570485	286,00
	M 28 S (PR-2B)	Z8	574744 R	144,00		TH 50 (PZ-S)		572400	750,00
	M 35 S (PR-2B)	Z8	574746 R	159,00		TH 63 (PZ-S)		572405	750,00
HITHERM	M 15		570110	179,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
HTpress	M 18		570120	179,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
	M 22		570130	179,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	M 28		570140	179,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	M 35		570150	179,00		U 16*		570765	202,00
	M 42 (PR-3S)	Z2	572706 R	780,00		U 20*		570775	202,00
	M 54 (PR-3S)	Z2	572708 R	780,00		U 25*		570780	202,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00		U 26* ¹²⁾		570750	237,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00		U 32		570785	237,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00		U 40		570790	288,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		U 50		570795	346,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		U 63 (PR-3B)	Z4	572837 R	850,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		U 63 (PZ-S)		572365	750,00
	M 28 S (PR-2B)	Z8	574744 R	144,00	ICMA	TH 16*		570460	216,00
	M 35 S (PR-2B)	Z8	574746 R	159,00	Sempigas	TH 20*		570470	216,00
HITHERM	M 15		570110	179,00		TH 25*		570495	216,00
HTfire	M 18		570120	179,00		TH 26*		570475	216,00
	M 22		570130	179,00		TH 32		570480	216,00
	M 28		570140	179,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	M 35		570150	179,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
	M 42 (PR-3S)	Z2	572706 R	780,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	M 54 (PR-3S)	Z2	572708 R	780,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00	Idrosanitaria	TH 16*		570460	216,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00	Bonomi	TH 20*		570470	216,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00	Homegas	TH 26*		570475	216,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	M 35 S (PR-2B)	Z8	574746 R	159,00	Idrosanitaria	TH 16*		570460	216,00
					Bonomi	TH 18*		570465	216,00
					Idropress	TH 20*		570470	216,00
						TH 26*		570475	216,00
						TH 32		570480	216,00
						TH 40		570485	286,00
						TH 50 (PZ-S)		572400	750,00
						TH 63 (PZ-S)		572405	750,00
						TH 16 S (PR-2B)**	Z8	574782 R	144,00
						TH 20 S (PR-2B)**	Z8	574788 R	144,00
						TH 26 S (PR-2B)**	Z8	574794 R	144,00
						TH 32 S (PR-2B)	Z8	574798 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IDROSISTEMI Ta-Press	TH 16*		570460	216,00	IDROTRADE StormSTEEL ¹⁾	M 12		570100	179,00
	TH 20*		570470	216,00		M 15		570110	179,00
	TH 26*		570475	216,00		M 18		570120	179,00
	TH 32		570480	216,00		M 22		570130	179,00
	TH 40		570485	286,00		M 28		570140	179,00
	TH 50 (PZ-S)		572400	750,00		M 35		570150	179,00
	TH 63 (PZ-S)		572405	750,00		M 42 (PR-3S)	Z2	572706 R	780,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		M 54 (PR-3S)	Z2	572708 R	780,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		M 76,1 XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579101 R	1.350,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579110 R	1.570,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579111 R	1.570,00
	F 16*		570717	205,00		M 12 S (PR-2B)		574736 R	144,00
	F 20*		570727	205,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	F 26*		570730	222,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	F 32		570735	222,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00		ILTA	M 15	570110	179,00
	F 32 S (PR-2B)	Z8	574734 R	159,00		INOX/CHIBRO	M 18	570120	179,00
	Fz 40		570742	238,00		Pressfitting Cuni	M 22	570130	179,00
	Fz 50		570747	360,00		M 28		570140	179,00
	F 63 (PZ-S)		572385	750,00		M 35		570150	179,00
	H 16*		570320	195,00		M 42 (PR-3S)	Z2	572706 R	780,00
	H 20*		570350	195,00		M 54 (PR-3S)	Z2	572708 R	780,00
	H 26*		570370	195,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.350,00
	H 32		570380	195,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.570,00
	H 40 (PZ-4G)		570390	660,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.570,00
	U 16*		570765	202,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	U 20*		570775	202,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	U 26* ¹²⁾		570750	237,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	U 32		570785	237,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	U 40		570790	288,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	U 50		570795	346,00		ILTA	M 15	570110	179,00
	U 63 (PZ-S)		572365	750,00		INOX/CHIBRO	M 18	570120	179,00
	B 16*		570850	235,00		Pressfitting inox	M 22	570130	179,00
	B 20*		570860	235,00		M 28		570140	179,00
	B 26		570870	259,00		M 35		570150	179,00
	B 32		570880	259,00		M 42 (PR-3S)	Z2	572706 R	780,00
	IDROTRADE Storm Multipinza	H 16*		570320		195,00	M 54 (PR-3S)	Z2	572708 R
H 20*			570350	195,00	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.350,00	
H 26*			570370	195,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.570,00	
H 32			570380	195,00	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.570,00	
TH 16*			570460	216,00	M 15 S (PR-2B)	Z8	574738 R	144,00	
TH 20*			570470	216,00	M 18 S (PR-2B)	Z8	574740 R	144,00	
TH 26*			570475	216,00	M 22 S (PR-2B)	Z8	574742 R	144,00	
TH 32			570480	216,00	M 28 S (PR-2B)	Z8	574744 R	144,00	
THL 32			570487	216,00	M 35 S (PR-2B)	Z8	574746 R	159,00	
TH 40			570485	286,00	Instantor	TH 16*	570460	216,00	
TH 50 (PZ-S)			572400	750,00	Press System	TH 20*	570470	216,00	
TH 63 (PZ-S)			572405	750,00	TH 26*	570475	216,00		
TH 16 S (PR-2B)**		Z8	574782 R	144,00	TH 32	570480	216,00		
TH 20 S (PR-2B)**		Z8	574788 R	144,00	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
TH 26 S (PR-2B)**		Z8	574794 R	144,00	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
U 16*			570765	202,00	TH 32 S (PR-2B)	Z8	574798 R	159,00	
U 20*		570775	202,00	Instantor	VI ½" S (PR-2B)	574850 R	144,00		
IDROTRADE StormPRES ¹⁾	M 15		570110	179,00	Copper Press Imperial	VI ¾" S (PR-2B)	574852 R	144,00	
	M 18		570120	179,00	VI 1" S (PR-2B)	Z8	574854 R	144,00	
	M 22		570130	179,00	Instantor	M 15	570110	179,00	
	M 28		570140	179,00	Copper Press Metric	M 22	570130	179,00	
	M 35		570150	179,00	M 28		570140	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	M 22 S (PR-2B)	Z8	574742 R	144,00	
	M 76,1 XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579101 R	1.350,00	M 28 S (PR-2B)	Z8	574744 R	144,00	
	M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579110 R	1.570,00	M 35 S (PR-2B)	Z8	574746 R	159,00	
	M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579111 R	1.570,00					
	M 15 S (PR-2B)	Z8	574738 R	144,00					
	M 18 S (PR-2B)	Z8	574740 R	144,00					
	M 22 S (PR-2B)	Z8	574742 R	144,00					
	M 28 S (PR-2B)	Z8	574744 R	144,00					
	M 35 S (PR-2B)	Z8	574746 R	159,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€																
IPA IPANA Press	TH 10*		570467	216,00	IVAR	B 20		570860	235,00																
	TH 11,6*		570482	216,00		ALPEX-GAS	B 26		570870	259,00															
	TH 12*		570452	216,00			B 32		570880	259,00															
	TH 14*		570455	216,00	IVAR Ivar-Press		B 14*		570845	235,00															
	TH 15*		570457	216,00		B 16*		570850	235,00																
	TH 16*		570460	216,00		B 18*		570855	235,00																
	TH 17*		570462	216,00		B 20*		570860	235,00																
	TH 18*		570465	216,00		B 26		570870	259,00																
	TH 20*		570470	216,00		B 32		570880	259,00																
	TH 22*		570472	216,00		Fz 40		570742	238,00																
	TH 25*		570495	216,00		Fz 50		570747	360,00																
	TH 26*		570475	216,00		F 63 (PZ-S)		572385	750,00																
	TH 28		570477	216,00		IVAR MULTI PRESS GAS ITALIA	TH 16*		570460	216,00															
	TH 32		570480	216,00	TH 20*			570470	216,00																
	TH 40		570485	286,00	TH 26*			570475	216,00																
	TH 50 (PZ-S)		572400	750,00	H 16*			570320	195,00																
	TH 63 (PZ-S)		572405	750,00	H 20*			570350	195,00																
	THz 75 (PR-3B)	Z4	572829 R	710,00	H 26*			570370	195,00																
	TH 10 S (PR-2B)**	Z8	574772 R	144,00	U 16*			570765	202,00																
	TH 11,6 S (PR-2B)**	Z8	574774 R	144,00	U 20*			570775	202,00																
	TH 12 S (PR-2B)**	Z8	574776 R	144,00	IVAR Multi Press MP		TH 16*		570460	216,00															
	TH 14 S (PR-2B)**	Z8	574778 R	144,00			TH 18*		570465	216,00															
	TH 15 S (PR-2B)**	Z8	574780 R	144,00		TH 20*		570470	216,00																
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		TH 25*		570495	216,00																
	TH 17 S (PR-2B)**	Z8	574784 R	144,00		TH 26*		570475	216,00																
	TH 18 S (PR-2B)**	Z8	574786 R	144,00		TH 32		570480	216,00																
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		TH 40		570485	286,00																
	TH 22 S (PR-2B)**	Z8	574790 R	144,00		TH 50 (PZ-S)		572400	750,00																
	TH 25 S (PR-2B)**	Z8	574792 R	144,00		TH 63 (PZ-S)		572405	750,00																
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00																
	TH 28 S (PR-2B)**	Z8	574796 R	159,00	TH 18 S (PR-2B)**	Z8	574788 R	144,00																	
	TH 32 S (PR-2B)**	Z8	574798 R	159,00	TH 20 S (PR-2B)**	Z8	574792 R	144,00																	
	IPA THu IPANA Press	TH 16*		570460	216,00	TH 25 S (PR-2B)**	Z8	574799 R	144,00																
TH 20*			570470	216,00	TH 26 S (PR-2B)**	Z8	574794 R	144,00																	
TH 26*			570475	216,00	TH 32 S (PR-2B)	Z8	574798 R	159,00																	
TH 32			570480	216,00	F 16*		570717	205,00																	
TH 40			570485	286,00	F 18*		570720	205,00																	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	F 20*		570727	205,00																	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	F 26*		570730	222,00																	
TH 26 S (PR-2B)**		Z8	574794 R	144,00	F 32		570735	222,00																	
TH 32 S (PR-2B)		Z8	574798 R	159,00	Fz 40		570742	238,00																	
IPALPEX (Industrie du Plastique et Accessoires)		TH 14*		570455	216,00	Fz 50		570747	360,00																
	TH 16*		570460	216,00	F 63 (PZ-S)		572385	750,00																	
	TH 18*		570465	216,00	F 16 S (PR-2B)**	Z8	574728 R	144,00																	
	TH 20*		570470	216,00	F 20 S (PR-2B)**	Z8	574730 R	144,00																	
	TH 26*		570475	216,00	F 26 S (PR-2B)**	Z8	574732 R	144,00																	
	THL 32		570487	216,00	F 32 S (PR-2B)	Z8	574734 R	159,00																	
	TH 40		570485	286,00	H 16*		570320	195,00																	
	TH 50 (PZ-S)		572400	750,00	H 18*		570340	195,00																	
	TH 63 (PZ-S)		572405	750,00	H 20*		570350	195,00																	
	IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18*		572600	225,00	H 25*		570360	195,00																
PF 22*			571980	243,00	H 26*		570370	195,00																	
IPLEX PIPELINES AUSTRALIA Iplex K1 (Gas)		K16/P18*		572600	225,00	H 32		570380	195,00																
		K20*		572605	225,00	H 40 (PZ-4G)		570390	660,00																
		K25*		572610	225,00	U 16*		570765	202,00																
		K32		572615	225,00	U 18*		570770	202,00																
		K1/40		572620	225,00	U 20*		570775	202,00																
		K1/50		572625	368,00	U 25*		570780	202,00																
		IPLEX PIPELINES AUSTRALIA Iplex K2	K16/P18*		572600	225,00	U 26* ¹²⁾		570750	237,00															
			K20*		572605	225,00	U 32		570785	237,00															
	K25*			572610	225,00	U 40		570790	288,00																
	ISOLTUBEX		RFz 16*	571325	225,00	U 50		570795	346,00																
ISOLPEX IPERT	RFz 20*		571330	225,00	U 63 (PZ-S)		572365	750,00																	
RFIz 25	571337		247,00	IVAR Multi Press Leak (MPL)	TH 16*		570460	216,00																	
RFIz 32	571342		247,00		TH 20*		570470	216,00																	
ISOLTUBEX Multicapa	RFz 16*		571325		225,00	TH 26*		570475	216,00																
	RFz 18*		571327		225,00	TH 32		570480	216,00																
	RFz 20*		571330		225,00	TH 16 S (PR-2B)**	Z8	574782 R	144,00																
	RFIz 25	571337	247,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00																	
	RFIz 32	571342	247,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00																	
	U 16*	570765	202,00		TH 32 S (PR-2B)	Z8	574798 R	159,00																	
	U 18*	570770	202,00		F 16*		570717	205,00																	
	U 20*	570775	202,00		F 20*		570727	205,00																	
	U 25*	570780	202,00	F 26*		570730	222,00																		
	U 32	570785	237,00	F 32		570735	222,00																		
U 40	570790	288,00	F 16 S (PR-2B)**	Z8	574728 R	144,00																			
U 50	570795	346,00	F 20 S (PR-2B)**	Z8	574730 R	144,00																			
U 63 (PR-3B)	Z4	572837 R	850,00	F 26 S (PR-2B)**	Z8	574732 R	144,00																		
U 63 (PZ-S)		572365	750,00	F 32 S (PR-2B)	Z8	574734 R	159,00																		
ISOLTUBEX Multicapa GAS	RFz 16*	571325	225,00	H 16*		570320	195,00																		
	RFz 20*	571330	225,00	H 20*		570350	195,00																		
	RFIz 25	571337	247,00	H 26*		570370	195,00																		
	RFIz 32	571342	247,00	H 32		570380	195,00																		
	ISOLTUBEX Multicapa-PPSU	U 16*	570765	202,00	U 16*		570765	202,00																	
U 20*		570775	202,00	U 20*		570775	202,00																		
U 25*		570780	202,00	U 26* ¹²⁾		570750	237,00																		
U 32		570785	237,00	U 32		570785	237,00																		
ISOTUBI NUMEPRESS		M 15	570110	179,00	B 16*		570850	235,00																	
		M 18 ¹⁾	570120	179,00	B 20*		570860	235,00																	
		M 22	570130	179,00	B 26		570870	259,00																	
		M 28 ¹⁾	570140	179,00	B 32		570880	259,00																	
		M 35	570150	179,00	ISOLPEX Multicapa-PPSU	U 16*		570765	202,00																
		M 42 (PR-3S)	Z2	572706 R		780,00	U 20*		570775	202,00															
	M 54 (PR-3S)	Z2	572708 R	780,00		U 25*		570780	202,00																
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00		U 32		570785	237,00																
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00		ISOTUBI NUMEPRESS	M 15	570110	179,00																
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00			M 15 S (PR-2B)	Z8	574738 R	144,00	M 18 S (PR-2B)	Z8	574740 R	144,00	M 22 S (PR-2B)	Z8	574742 R	144,00	M 28 S (PR-2B)	Z8	574744 R	144,00	M 35 S (PR-2B)	Z8	574746 R
M 15 S (PR-2B)	Z8	574738 R	144,00	M 18 S (PR-2B)			Z8	574740 R	144,00	M 22 S (PR-2B)	Z8	574742 R	144,00	M 28 S (PR-2B)	Z8	574744 R	144,00	M 35 S (PR-2B)	Z8	574746 R	159,00				
M 18 S (PR-2B)	Z8	574740 R	144,00	M 22 S (PR-2B)			Z8	574742 R	144,00	M 28 S (PR-2B)	Z8	574744 R	144,00	M 35 S (PR-2B)	Z8	574746 R	159,00								
M 22 S (PR-2B)	Z8	574742 R	144,00	M 28 S (PR-2B)			Z8	574744 R	144,00	M 35 S (PR-2B)	Z8	574746 R	159,00												
M 28 S (PR-2B)	Z8	574744 R	144,00	M 35 S (PR-2B)			Z8	574746 R	159,00																
M 35 S (PR-2B)	Z8	574746 R	159,00																						

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IVAR	TH 16*		570460	216,00	IVT PRIPRESS	TH 16*		570460	216,00
Plastic Multi Press	TH 20*		570470	216,00		TH 20*		570470	216,00
Leak (PMPL)	TH 26*		570475	216,00		TH 26*		570475	216,00
	TH 32		570480	216,00		TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		TH 40		570485	286,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	F 16*		570717	205,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	F 20*		570727	205,00	J				
	F 26*		570730	222,00	Jäger - Aquatec	H 14*		570310	195,00
	F 32		570735	222,00	Aquapress H	H 16*		570320	195,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00		H 17*		570330	195,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00		H 18*		570340	195,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00		H 20*		570350	195,00
	F 32 S (PR-2B)	Z8	574734 R	159,00		H 26*		570370	195,00
	H 16*		570320	195,00		H 32		570380	195,00
	H 20*		570350	195,00		H 32		570380	195,00
	H 26*		570370	195,00		U 40		570790	288,00
	H 32		570380	195,00		U 50		570795	346,00
	U 16*		570765	202,00		U 63 (PZ-S)		572365	750,00
	U 20*		570775	202,00	Jäger - Aquatec	M 15		570110	179,00
	U 26**12)		570750	237,00	C-Stahl -	M 18		570120	179,00
	U 32		570785	237,00	Press Typ M	M 22		570130	179,00
	B 16*		570850	235,00		M 28		570140	179,00
	B 20*		570860	235,00		M 35		570150	179,00
	B 26		570870	259,00		M 42 (PR-3S)	Z2	572706 R	780,00
	B 32		570880	259,00		M 54 (PR-3S)	Z2	572708 R	780,00
IVAR	TH 16*		570460	216,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00
Plastic Multi Press	TH 20*		570470	216,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00
PMP	TH 25*		570495	216,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.570,00
	TH 26*		570475	216,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	TH 32		570480	216,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	Jäger - Aquatec	M 15		570110	179,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00	Edelstahl -	M 18		570120	179,00
	F 16*		570717	205,00	Press Typ M	M 22		570130	179,00
	F 20*		570727	205,00		M 28		570140	179,00
	F 26*		570730	222,00		M 35		570150	179,00
	F 32		570735	222,00		M 42 (PR-3S)	Z2	572706 R	780,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00		M 54 (PR-3S)	Z2	572708 R	780,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00
	F 32 S (PR-2B)	Z8	574734 R	159,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.570,00
	H 16*		570320	195,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	H 20*		570350	195,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	H 25*		570360	195,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	H 26*		570370	195,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	H 32		570380	195,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	U 16*		570765	202,00	Jäger - Aquatec	V 15		570115	179,00
	U 20*		570775	202,00	Kupfer -	V 18		570125	179,00
	U 25*		570780	202,00	Press Typ V	V 22		570135	179,00
	U 26**12)		570750	237,00		V 28		570145	179,00
	U 32		570785	237,00		V 35		570155	179,00
	B 16*		570850	235,00		V 42 (PR-2B)	Z2	572850 R	373,00
	B 20*		570860	235,00		V 54		570175	428,00
	B 26		570870	259,00		V 54 (PR-2B)	Z2	572851 R	403,00
	B 32		570880	259,00		V 15 S (PR-2B)	Z8	574752 R	144,00
IVT Edelstahl-Presssystem	M 15		570110	179,00		V 18 S (PR-2B)	Z8	574756 R	144,00
	M 18 ¹⁾		570120	179,00		V 22 S (PR-2B)	Z8	574758 R	144,00
	M 22		570130	179,00		V 28 S (PR-2B)	Z8	574760 R	144,00
	M 28 ¹⁾		570140	179,00		V 35 S (PR-2B)	Z8	574762 R	159,00
	M 35		570150	179,00					
	M 42 (PR-3S)	Z2	572706 R	780,00					
	M 54 (PR-3S)	Z2	572708 R	780,00					
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.350,00					
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.570,00					
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.570,00					
	M 15 S (PR-2B)	Z8	574738 R	144,00					
	M 18 S (PR-2B)	Z8	574740 R	144,00					
	M 22 S (PR-2B)	Z8	574742 R	144,00					
	M 28 S (PR-2B)	Z8	574744 R	144,00					
	M 35 S (PR-2B)	Z8	574746 R	159,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Jansen AG	TH 14*		570455	216,00
JANSEN COMISA	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
Jarafflex-Presssystem	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 17*		570462	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 17 S (PR-2B)**	Z8	574784 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
JUNGWOO	VUS ½" (OD 15,9 mm)		571770	216,00
JWPress	VUS ¾" (OD 22,2 mm)		571775	216,00
	VUS 1" (OD 28,6 mm)		571780	216,00
	VUS 1½" (OD 34,9 mm)		571785	216,00
	VUS 1¾" (OD 41,3 mm)		571790	416,00
	VUS 2" (OD 54,0 mm)		571795	428,00
	VUSFz 2¼" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00

K

KAN	U 14*		570760	202,00
KAN-therm Press LBP	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 26* ¹²⁾		570750	237,00
	U 32		570785	237,00
	U 40		570790	288,00
	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
KAN	M 15		570110	179,00
KAN-therm Inox	M 18 ¹⁾		570120	179,00
	M 22		570130	179,00
	M 28 ¹⁾		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
KAN	M 12		570100	179,00
KAN-therm Steel	M 15		570110	179,00
	M 18 ¹⁾		570120	179,00
	M 22		570130	179,00
	M 28 ¹⁾		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KAN	U 14*		570760	202,00
KAN-therm	U 16*		570765	202,00
UltraPRESS	U 20*		570775	202,00
	U 25*		570780	202,00
	U 26* ¹²⁾		570750	237,00
	U 32		570785	237,00
	U 40		570790	288,00
	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
KE KELIT	M 15		570110	179,00
COPPERFIX	M 18		570120	179,00
Kupfer	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
KE KELIT	U 16*		570765	202,00
KELIT KELOX	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
KE KELIT	U 16*		570765	202,00
KELOX-PPSU-W	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
KE KELIT	U 16*		570765	202,00
KELOX-ULTRAX	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
KE KELIT	U 16*		570765	202,00
KELOX-ULTRAX-W	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
KE KELIT	U 16*		570765	202,00
KELOX-WINDOWX-U	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
KE KELIT	M 15		570110	179,00
steelFIX	M 18		570120	179,00
C-Stahl	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KE KELIT	M 15		570110	179,00	KISAN	M 15		570110	179,00
steelFIX	M 18		570120	179,00	Kistal C	M 18		570120	179,00
Edelstahl	M 22		570130	179,00		M 22		570130	179,00
	M 28		570140	179,00		M 28		570140	179,00
	M 35		570150	179,00		M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00		M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00		M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00		M 35 S (PR-2B)	Z8	574746 R	159,00
KEMBLA	VAU 15 (OD 12,7 mm)		572687	185,00	KISAN	M 15		570110	179,00
KemPress	VAU 20 (OD 19,1 mm)		572689	185,00	Kistal Inox	M 18		570120	179,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	185,00		M 22		570130	179,00
	VAU 32 (OD 31,8 mm)		572693	195,00		M 28		570140	179,00
	VAU 40 (OD 38,1 mm)		572695	288,00		M 35		570150	179,00
	VAU 50 (OD 50,8 mm)		572697	510,00		M 42 (PR-3S)	Z2	572706 R	780,00
KEMBLA	VAU 15 (OD 12,7 mm)		572687	185,00		M 54 (PR-3S)	Z2	572708 R	780,00
KemPress Gas	VAU 20 (OD 19,1 mm)		572689	185,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	185,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	VAU 32 (OD 31,8 mm)		572693	195,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	VAU 40 (OD 38,1 mm)		572695	288,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	VAU 50 (OD 50,8 mm)		572697	510,00		M 18 S (PR-2B)	Z8	574740 R	144,00
KISAN	KI 16*		571360	228,00		M 22 S (PR-2B)	Z8	574742 R	144,00
Kisan KD	KI 20*		571370	228,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	KI 25*		571375	228,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	TH 16*		570460	216,00	L				
	TH 20*		570470	216,00	LEGEND-PRESS	VUS ½" (OD 15,9 mm)		571770	216,00
	TH 25*		570495	216,00	press fitting	VUS ¾" (OD 22,2 mm)		571775	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	system	VUS 1" (OD 28,6 mm)		571780	216,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		VUS 1¼" (OD 34,9 mm)		571785	216,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00		VUS 1½" (OD 41,3 mm)		571790	416,00
KISAN	KI 16*		571360	228,00		VUS 2" (OD 54,0 mm)		571795	428,00
Kisan WL	KI 20*		571370	228,00		VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
	KI 25*		571375	228,00		VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
	KI 32		571380	307,00		VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00
	TH 16*		570460	216,00	LK Systems	V 12		570107	179,00
	TH 20*		570470	216,00	LK >B<Press	V 15		570115	179,00
	TH 25*		570495	216,00		V 18		570125	179,00
	TH 32		570480	216,00		V 22		570135	179,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		V 28		570145	179,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		V 35		570155	179,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00		V 42		570165	416,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		V 54		570175	428,00
KISAN	KI 16*		571360	228,00		V 12 S (PR-2B)	Z8	574748 R	144,00
Kisan WM	KI 20*		571370	228,00		V 15 S (PR-2B)	Z8	574752 R	144,00
	KI 25*		571375	228,00		V 18 S (PR-2B)	Z8	574756 R	144,00
	KI 32		571380	307,00		V 22 S (PR-2B)	Z8	574758 R	144,00
KISAN	U 20*		570775	202,00		V 28 S (PR-2B)	Z8	574760 R	144,00
Kisan WR	U 25*		570780	202,00		V 35 S (PR-2B)	Z8	574762 R	159,00
	U 32		570785	237,00	LK Systems	V 12		570107	179,00
	U 40		570790	288,00	LK >B<Press	V 15		570115	179,00
	U 50		570795	346,00	Elförzinkat	V 18		570125	179,00
	U 63 (PZ-S)		572365	750,00		V 22		570135	179,00
	U 75 (PR-3B)		572828 R	750,00		V 28		570145	179,00
	TH 20*		570470	216,00		V 35		570155	179,00
	TH 25*		570495	216,00		V 42		570165	416,00
	TH 32		570480	216,00		V 54		570175	428,00
	TH 40		570485	286,00		V 12 S (PR-2B)	Z8	574748 R	144,00
	TH 50 (PZ-S)		572400	750,00		V 15 S (PR-2B)	Z8	574752 R	144,00
	TH 63 (PZ-S)		572405	750,00		V 18 S (PR-2B)	Z8	574756 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		V 22 S (PR-2B)	Z8	574758 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00		V 28 S (PR-2B)	Z8	574760 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		V 35 S (PR-2B)	Z8	574762 R	159,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
LK Systems	V 15		570115	179,00
LK >B<Press	V 18		570125	179,00
Gas	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 54		570175	428,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
LK Systems	TH 16*		570460	216,00
LK Universal	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00

M

MAINCOR	U 16*		570765	202,00
MAINPRESS	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
MAINCOR	U 16*		570765	202,00
MAINFLOR	U 20*		570775	202,00
Mair Heiztechnik	H 11,5*		570315	195,00
M-Press	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
Ma.s.ter System	TH 14*		570455	216,00
PRESSMASTER	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	H 14*		570310	195,00
	H 16*		570320	195,00
	H 18*		570340	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00
	U 14*		570760	202,00
	U 16*		570765	202,00
	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 63 (PZ-S)		572365	750,00
Meier Tobler	H 16*		570320	195,00
Metalplast - Stramax	H 20*		570350	195,00
Serie MM	H 25*		570360	195,00
	H 32		570380	195,00
	RFz 16*		571325	225,00
	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
METALGRUP	U 16*		570765	202,00
Permatubo	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 63 (PZ-S)		572365	750,00
METALGRUP	RFz 16*		571325	225,00
PexGrup	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
METALGRUP	U 16*		570765	202,00
MultiGrup	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
Mueller Streamline	VUS 1/2" (OD 15,9 mm)		571770	216,00
PRS Copper Press	VUS 3/4" (OD 22,2 mm)		571775	216,00
	VUS 1" (OD 28,6 mm)		571780	216,00
	VUS 1 1/4" (OD 34,9 mm)		571785	216,00
	VUS 1 1/2" (OD 41,3 mm)		571790	416,00
	VUS 2" (OD 54,0 mm)		571795	428,00
	VUSFz 2 1/2" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00
MULTITHERM	TH 16*		570460	216,00
PRESSSYSTEM	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	THz 75 (PR-3B)	Z4	572829 R	710,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
Multicapas Industrial	RFz 16*		571325	225,00
AIS PEX	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
Multicapas Industrial	H 16*		570320	195,00
AIS XPRT	H 20*		570350	195,00
	H 25*		570360	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	RFz 16*		571325	225,00
	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	THz 75 (PR-3B)	Z4	572829 R	710,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00
Multicapas Industrial	U 16*		570765	202,00
multitubo systems MC	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 75 (PR-3B)	Z4	572828 R	750,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Multicap Industrial multitubo systems MM	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 25*		570360	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	RFz 16*		571325	225,00	
	RFz 20*		571330	225,00	
	RFz 25		571335	225,00	
	RFz 32		571340	225,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 25*		570495	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	THz 75 (PR-3B)	Z4	572829 R	710,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 25 S (PR-2B)**	Z8	574792 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	U 32		570785	237,00	
	U 40		570790	288,00	
	U 50		570795	346,00	
	U 63 (PZ-S)		572365	750,00	
	U 63 (PR-3B)	Z4	572837 R	850,00	
	U 75 (PR-3B)	Z4	572828 R	750,00	
	multipipe Deutschland multipipe mp	TH 16*		570460	216,00
		TH 20*		570470	216,00
TH 26*			570475	216,00	
TH 32			570480	216,00	
TH 40			570485	286,00	
TH 50 (PZ-S)			572400	750,00	
TH 63 (PZ-S)			572405	750,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	
TH 26 S (PR-2B)**		Z8	574794 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	

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NEUTHERM MEKUPRESS-HT	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00
U 40		570790	288,00	
NIBCO Press System Copper	VUS ½" (OD 15,9 mm)		571770	216,00
	VUS ¾" (OD 22,2 mm)		571775	216,00
	VUS 1" (OD 28,6 mm)		571780	216,00
	VUS 1¼" (OD 34,9 mm)		571785	216,00
	VUS 1½" (OD 41,3 mm)		571790	416,00
VUS 2" (OD 54,0 mm)		571795	428,00	
NICOLL FLUXO	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	THz 75 (PR-3B)	Z4	572829 R	710,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
NUPI Industrie Italiane Multinupi	B 16*		570850	235,00	
	B 18*		570855	235,00	
	B 20*		570860	235,00	
	B 26		570870	259,00	
	B 32		570880	259,00	
	F 16*		570717	205,00	
	F 18*		570720	205,00	
	F 20*		570727	205,00	
	F 26*		570730	222,00	
	F 32		570735	222,00	
	F 16 S (PR-2B)**	Z8	574728 R	144,00	
	F 20 S (PR-2B)**	Z8	574730 R	144,00	
	F 26 S (PR-2B)**	Z8	574732 R	144,00	
	F 32 S (PR-2B)	Z8	574734 R	159,00	
	H 16*		570320	195,00	
	H 18*		570340	195,00	
	H 20*		570350	195,00	
	H 25*		570360	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
	TH 25*		570495	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 18 S (PR-2B)**	Z8	574786 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 25 S (PR-2B)**	Z8	574792 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	U 14*		570760	202,00	
	U 16*		570765	202,00	
U 18*		570770	202,00		
U 20*		570775	202,00		
U 25*		570780	202,00		
U 26 ¹⁾²⁾		570780	202,00		
U 32		570785	237,00		
U 40		570790	288,00		
U 50		570795	346,00		
U 63 (PR-3B)	Z4	572837 R	850,00		
U 63 (PZ-S)		572365	750,00		
Nussbaum Optifitt-Press	VMP ¾" (OD 17,2 mm)		571740	249,00	
	VMP ½" G (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	560,00	
	Nussbaum Optiflex-Flowpress	VRX 16		571750	227,00
		VRX 20		571752	227,00
		VRX 25		571754	249,00
		VRX 32		571756	249,00
VRX 40			571758	346,00	
VRX 50			571760	403,00	
VRX 63			571797	650,00	
Nussbaum Optipress Aquadplus	V 15		570115	179,00	
	V 18		570125	179,00	
	V 22		570135	179,00	
	V 28		570145	179,00	
	V 35		570155	179,00	
	V 42		570165	416,00	
	V 42 (PR-2B)	Z2	572850 R	373,00	
	V 54		570175	428,00	
	V 54 (PR-2B)	Z2	572851 R	403,00	
	Vfz 64,0 (PR-3B)	Z5	572815 R	710,00	
	Vfz 76,1 (PR-3B)	Z5	572816 R	710,00	
	Vfz 88,9 (PR-3B)	Z5	572817 R	750,00	
	Vfz 108,0 (PR-3B)	Z5	572818 R	750,00	
	V 15 S (PR-2B)	Z8	574752 R	144,00	
V 18 S (PR-2B)	Z8	574756 R	144,00		
V 22 S (PR-2B)	Z8	574758 R	144,00		
V 28 S (PR-2B)	Z8	574760 R	144,00		
V 35 S (PR-2B)	Z8	574762 R	159,00		

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue. See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Nussbaum Optipress-Gaz	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	VFz 64,0 (PR-3B)	Z5	572815 R	710,00
	VFz 76,1 (PR-3B)	Z5	572816 R	710,00
	VFz 88,9 (PR-3B)	Z5	572817 R	750,00
	VFz 108,0 (PR-3B)	Z5	572818 R	750,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
Nussbaum Optipress-Therm	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	VFz 64,0 (PR-3B)	Z5	572815 R	710,00
	VFz 76,1 (PR-3B)	Z5	572816 R	710,00
	VFz 88,9 (PR-3B)	Z5	572817 R	750,00
	VFz 108,0 (PR-3B)	Z5	572818 R	750,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
O				
Oventrop Cofit P	H 16 A*		570620	249,00
	H 20 A*		570650	249,00
	H 26 A*		570670	249,00
	H 32 A		570680	249,00
	H 40 A		570690	432,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
U 63 (PZ-S)		572365	750,00	
Oventrop Cofit PD	H 16 A*		570620	249,00
	H 20 A*		570650	249,00
	H 26 A*		570670	249,00
Oventrop Cofit PDK	H 16 A*		570620	249,00
	H 20 A*		570650	249,00
	H 26 A*		570670	249,00
Oventrop Cofit PD-HT	H 16 A*		570620	249,00
	H 20 A*		570650	249,00
	H 25 A*		570660	249,00
Oventrop Cofit PDK-HT	H 16 A*		570620	249,00
	H 20 A*		570650	249,00
	H 32 A		570680	249,00
P				
PBTub SERTIPRESS	RFz 12*		571320	225,00
	RFz 16*		571325	225,00
	RFz 20*		571330	225,00
	RFz 25		571335	225,00
PBTub SERTI-STEEL	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
M 28 S (PR-2B)	Z8	574744 R	144,00	
M 35 S (PR-2B)	Z8	574746 R	159,00	
Pegler Yorkshire > Aalberts integrated piping systems				
PERFEXIM	U 16*		570765	202,00
	PERFEKT		570775	202,00
	SYSTEM		570780	202,00
	U 32		570785	237,00
PERFEXIM PERFEKT SYSTEM PLUS	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PZ-S)		572365	750,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
TH 16 S (PR-2B)**	Z8	574782 R	144,00	
TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 25 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)**	Z8	574798 R	159,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
PERFILTUBO PERFILALUPEX	U 16*		570765	202,00	
	U 18*		570770	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	U 32		570785	237,00	
	U 40		570790	288,00	
	U 50		570795	346,00	
	U 63 (PR-3B)	Z4	572837 R	850,00	
	U 63 (PZ-S)		572365	750,00	
	U 75 (PR-3B)	Z4	572828 R	750,00	
	PERFILTUBO PERFILPRESS	M 15		570110	179,00
		M 18		570120	179,00
		M 22		570130	179,00
		M 28		570140	179,00
		M 35		570150	179,00
M 42 (PR-3S)		Z2	572706 R	780,00	
M 54 (PR-3S)		Z2	572708 R	780,00	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00	
M 15 S (PR-2B)		Z8	574738 R	144,00	
M 18 S (PR-2B)		Z8	574740 R	144,00	
M 22 S (PR-2B)		Z8	574742 R	144,00	
M 28 S (PR-2B)		Z8	574744 R	144,00	
M 35 S (PR-2B)	Z8	574746 R	159,00		
PEXTUBE PexTube	RFz 16*		571325	225,00	
	RFz 20*		571330	225,00	
	RFz 25		571337	247,00	
RFz 32		571342	247,00		
Pipelife C-PRESS	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00	
	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 18 S (PR-2B)	Z8	574740 R	144,00	
	M 22 S (PR-2B)	Z8	574742 R	144,00	
M 28 S (PR-2B)	Z8	574744 R	144,00		
M 35 S (PR-2B)	Z8	574746 R	159,00		
Pipelife RADOPRESS	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 18 S (PR-2B)**	Z8	574786 R	144,00	
TH 20 S (PR-2B)**	Z8	574788 R	144,00		
TH 26 S (PR-2B)**	Z8	574794 R	144,00		
TH 32 S (PR-2B)**	Z8	574798 R	159,00		
Pipetec Connect	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)**	Z8	574798 R	159,00		
PLASTICA ALFA Multypex	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 32		570785	237,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)**	Z8	574798 R	159,00		
PLASTICA ALFA Multypex Air	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
TH 20 S (PR-2B)**	Z8	574788 R	144,00		
TH 26 S (PR-2B)**	Z8	574794 R	144,00		
TH 32 S (PR-2B)**	Z8	574798 R	159,00		
PLASTICA ALFA Multypexalfa Gas	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 26 S (PR-2B)**	Z8	574794 R	144,00		
PLASTICA ALFA Multypexalfa Gas protek	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 26 S (PR-2B)**	Z8	574794 R	144,00		
PLASTICA ALFA Multypex Plus	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 26 S (PR-2B)**	Z8	574794 R	144,00		
TH 32 S (PR-2B)**	Z8	574798 R	159,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
PLASTICAALFA Multypex Thermo	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
TH 32 S (PR-2B)	Z8	574798 R	159,00	
PLASTICAALFA Multypex Thermo Plus	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
TH 32 S (PR-2B)	Z8	574798 R	159,00	
PLÁSTICOS FERRO FERROPLAST GPF MULT Pressfitting MULTICAPA	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
U 32		570785	237,00	
PLÁSTICOS FERRO FERROPLAST GPF PPSU Pressfitting PEX y MULTICAPA	RFz 16*		571325	225,00
	RFz 20*		571330	225,00
	RFz 25		571335	225,00
	RFz 32		571340	225,00
	K16/P18*		572600	225,00
	K/20*		572605	225,00
	K/25*		572610	225,00
PLUMBING PLUS EZIPEX Crimp (AUS)	K32		572615	225,00
	K1/40		572620	225,00
	K1/50		572625	368,00
	K16/P18*		572600	225,00
	K/20*		572605	225,00
	K/25*		572610	225,00
	K32		572615	225,00
PLUMBING PLUS EZIPEX Gas (AUS)	K1/40		572620	225,00
	K1/50		572625	368,00
	VAU 15 (OD 12,7 mm)		572687	185,00
	VAU 20 (OD 19,1 mm)		572689	185,00
	VAU 25 (OD 25,4 mm)		572691	185,00
	VAU 32 (OD 31,8 mm)		572693	195,00
	VAU 40 (OD 38,1 mm)		572695	288,00
PLUMBING PLUS EZIPRESS Gas (AUS)	VAU 50 (OD 50,8 mm)		572697	510,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	710,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	710,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	750,00
	VAU 15 (OD 12,7 mm)		572687	185,00
	VAU 20 (OD 19,1 mm)		572689	185,00
	VAU 25 (OD 25,4 mm)		572691	185,00
PLUMBING PLUS EZIPEX Solar (AUS)	VAU 32 (OD 31,8 mm)		572693	195,00
	VAU 40 (OD 38,1 mm)		572695	288,00
	VAU 50 (OD 50,8 mm)		572697	510,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	710,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	710,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	750,00
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	144,00
PLUMBING PLUS EZIPRESS Water (AUS)	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	144,00
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	159,00
	VAU 15 (OD 12,7 mm)		572687	185,00
	VAU 20 (OD 19,1 mm)		572689	185,00
	VAU 25 (OD 25,4 mm)		572691	185,00
	VAU 32 (OD 31,8 mm)		572693	195,00
	VAU 40 (OD 38,1 mm)		572695	288,00
POLYPIPE	TH 10*		570467	216,00
	TH 15*		570457	216,00
	TH 22*		570472	216,00
	TH 28		570477	216,00
	TH 15*		570457	216,00
	TH 22*		570472	216,00
	TH 28		570477	216,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 17*		570462	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	Thz 75 (PR-3B)		572829 R	710,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 17 S (PR-2B)**	Z8	574784 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)	Z8	574798 R	159,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN	TH 14*		570455	216,00
Handelsges.	TH 16*		570460	216,00
m.b.H. & Co KG	TH 17*		570462	216,00
(Krems/Österreich)	TH 18*		570465	216,00
	TH 20*		570470	216,00
POLYSAN-Henco-Press-System	TH 26*		570475	216,00
	HE 32		571900	258,00
	HEz 40		571904	374,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 17 S (PR-2B)**	Z8	574784 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
POLYSAN (España)	U 16*		570765	202,00
„Rainbow“	U 18*		570770	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
	U 32		570785	237,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 63 (PZ-S)		572365	750,00
Prandelli	H 14*		570310	195,00
Multyrama Pf	H 16*		570320	195,00
	H 18*		570340	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
Prandelli	H 16*		570320	195,00
Multyrama Pfm	H 18*		570340	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 18*		570770	202,00
	U 20*		570775	202,00
	U 40		570790	288,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
PURMO	F 16*		570717	205,00
Cleverfit Radial	F 20*		570727	205,00
	F 26*		570730	222,00
	F 32		570735	222,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00
	F 32 S (PR-2B)	Z8	574734 R	159,00
	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 17*		570462	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 14 S (PR-2B)**	Z8	574782 R	144,00
	TH 16 S (PR-2B)**	Z8	574786 R	144,00
	TH 17 S (PR-2B)**	Z8	574784 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 32		570785	237,00
	VP 16*		570910	215,00
	VP 20*		570915	215,00
	VP 25		570920	215,00

R

Raccorderie	M 15		570110	179,00
Metallische	M 18		570120	179,00
aesPRES ¹⁾	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Raccorderie	M 15		570110	179,00
Metallische	M 18		570120	179,00
inoxPRES ¹⁾	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Raccorderie	M 15		570110	179,00
Metallische	M 18		570120	179,00
MARINEPRES ¹⁾	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
Raccorderie	M 15		570110	179,00
Metallische	M 18		570120	179,00
steelPRES ¹⁾	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
RBM Tita-fix	B 14*		570845	235,00
	B 16*		570850	235,00
	B 18*		570855	235,00
	B 20*		570860	235,00
	B 26		570870	259,00
	F 16*		570717	205,00
	F 18*		570720	205,00
	F 20*		570727	205,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00
	H 14*		570310	195,00
	H 16*		570320	195,00
	H 18*		570340	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 14*		570760	202,00
	U 16*		570765	202,00
	U 18*		570770	202,00
	U 20*		570775	202,00
RBM Tita-gas	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
Redi Nicoll Fluxo	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	THz 75 (PR-3B)	Z4	572829 R	710,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
Redi Nicoll Fluxo Gas	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
RIFENG U PRESS FITTING (F5)	U 14*		570760	202,00	
	U 16*		570765	202,00	
	U 18*		570770	202,00	
	U 20*		570775	202,00	
	U 25*		570780	202,00	
	U 32		570785	237,00	
	U 40		570790	288,00	
	U 50		570795	346,00	
	U 63 (PZ-S)		572365	750,00	
	U 63 (PR-3B)	Z4	572837 R	850,00	
	U 75 (PR-3B)	Z4	572828 R	750,00	
	RIFENG TH PRESS FITTING (F9)	TH 16*		570460	216,00
		TH 20*		570470	216,00
		TH 25*		570495	216,00
TH 26*			570475	216,00	
TH 32			570480	216,00	
TH 40			570485	286,00	
TH 50 (PZ-S)			572400	750,00	
TH 63 (PZ-S)			572405	750,00	
RIQUIER A SERTIR	RFz 12*		571320	225,00	
	RFz 16*		571325	225,00	
	RFz 20*		571330	225,00	
	RFz 25		571335	225,00	
RIQUIER Système multicouche	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)**	Z8	574798 R	159,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 32		570785	237,00	
	U 40		570790	288,00	
	U 50		570795	346,00	
Roth PressCheck	RN 14*		572672	202,00	
	RN 16		572670	202,00	
	RN 17*		572674	202,00	
	RN 20*		572676	202,00	
	RN 25/26		572678	202,00	
	RN 32		572680	237,00	
	RN 40 (PR-3S)	Z2	572714 R	780,00	
	RN 50 (PR-3S)	Z2	572716 R	780,00	
	RNz 63 (PR-3B)	Z4	572836 R	850,00	
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00	
	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 18 S (PR-2B)	Z8	574740 R	144,00	
	M 22 S (PR-2B)	Z8	574742 R	144,00	
	M 28 S (PR-2B)	Z8	574744 R	144,00	
	M 35 S (PR-2B)	Z8	574746 R	159,00	
Rubinetterie Bresciane Bonomi TURBO INOX	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00	
	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 18 S (PR-2B)	Z8	574740 R	144,00	
	M 22 S (PR-2B)	Z8	574742 R	144,00	
	M 28 S (PR-2B)	Z8	574744 R	144,00	
	M 35 S (PR-2B)	Z8	574746 R	159,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Rubinetterie Bresciane Bonomi TURBO INOX GAS	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
Rubinetterie Bresciane Bonomi TURBO STEEL	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	Rubinetterie Bresciane Bonomi TURBO PRESS	B 14*		570845
B 16*			570850	235,00
B 18*			570855	235,00
B 20*			570860	235,00
B 26			570870	258,00
B 32			570880	259,00
H 14*			570310	195,00
H 16*			570320	195,00
H 18*			570340	195,00
H 20*			570350	195,00
H 26*			570370	195,00
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	H 32		570380	195,00
	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)**	Z8	574798 R	159,00	
U 14*		570760	202,00	
U 16*		570765	202,00	
U 18*		570770	202,00	
U 20*		570775	202,00	
U 26** ¹²⁾		570750	237,00	
U 32		570785	237,00	
TH 16*		570460	216,00	
TH 20*		570470	216,00	
TH 26*		570475	216,00	
TH 32		570480	216,00	
TH 16 S (PR-2B)**	Z8	574782 R	144,00	
TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)	Z8	574798 R	159,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
S					
SAMI PLASTIC	TH 14*		570455	216,00	
	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 14 S (PR-2B)**	Z8	574778 R	144,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 18 S (PR-2B)**	Z8	574786 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	SAMI PLASTIC Multistrato Gas	TH 16*		570460	216,00
		TH 20*		570470	216,00
TH 26*			570475	216,00	
TH 32			570480	216,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	
TH 26 S (PR-2B)**		Z8	574794 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	
SANHA 3fit-Press Pb-free Serie 25000		B 16*		570850	235,00
		B 20*		570860	235,00
		B 26		570870	259,00
		B 32		570880	259,00
		F 16*		570717	205,00
		F 20*		570727	205,00
		F 26*		570730	222,00
		F 32		570735	222,00
		Fz 40		570742	238,00
	Fz 50		570747	360,00	
	F 63 (PZ-S)		572385	750,00	
	F 16 S (PR-2B)**	Z8	574728 R	144,00	
	F 20 S (PR-2B)**	Z8	574730 R	144,00	
	F 26 S (PR-2B)**	Z8	574732 R	144,00	
	F 32 S (PR-2B)	Z8	574734 R	159,00	
	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	H 40 (PZ-4G)		570390	660,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
U 26* ¹²⁾		570750	237,00		
U 32		570785	237,00		
U 40		570790	288,00		
U 50		570795	346,00		
U 63 (PR-3B)	Z4	572837 R	850,00		
U 63 (PZ-S)		572365	750,00		
SANHA 3fit-Press PPSU Serie 35000	B 16*		570850	235,00	
	B 20*		570860	235,00	
	B 26		570870	259,00	
	B 32		570880	259,00	
	F 16*		570717	205,00	
	F 20*		570727	205,00	
	F 26*		570730	222,00	
	F 32		570735	222,00	
	F 16 S (PR-2B)**	Z8	574728 R	144,00	
	F 20 S (PR-2B)**	Z8	574730 R	144,00	
	F 26 S (PR-2B)**	Z8	574732 R	144,00	
	F 32 S (PR-2B)	Z8	574734 R	159,00	
	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 26* ¹²⁾		570750	237,00	
	U 32		570785	237,00	
	SANHA Heavy Steel Press	VMP ½" G (OD 21,3 mm)		571766 R	249,00
		VMPz ¾" (OD 26,9 mm)		571764	249,00
VMPz 1" (OD 33,7 mm)			571767	249,00	
VMPz 1¼" (PZ-S) (OD 42,4 mm)			572413	820,00	
VMPz 1½" (PR-3B) (OD 48,3 mm)		Z5	572844 R	560,00	
VMPz 2" (PR-3B) (OD 60,3 mm)		Z5	572845 R	560,00	
SANHA Heavy Steel Press Gas ⁹⁾		VMP ½" G (OD 21,3 mm) ¹¹⁾		571766 R	249,00
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	560,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan Gas Presssystem Serie 17000	SA 15		570935	215,00
	SA 18		570940	215,00
	SA 22		570945	215,00
	SA 28		570950	215,00
	SA 35		570955	215,00
	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁶⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
V 35 S (PR-2B)	Z8	574762 R	159,00	
SANHA-NiroSan- Presssystem Serie 9000	SA 15		570935	215,00
	SA 18		570940	215,00
	SA 22		570945	215,00
	SA 28		570950	215,00
	SA 35		570955	215,00
	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579100 R	1.230,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
V 28 S (PR-2B)	Z8	574760 R	144,00	
V 35 S (PR-2B)	Z8	574762 R	159,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan SF Presssystem Serie 19000 (silicone free)	SA 15		570935	215,00	SANHA NiroTherm Industry Serie 98000	SA 15		570935	215,00
	SA 18		570940	215,00		SA 18		570940	215,00
	SA 22		570945	215,00		SA 22		570945	215,00
	SA 28		570950	215,00		SA 28		570950	215,00
	SA 35		570955	215,00		SA 35		570955	215,00
	M 15		570110	179,00		M 15		570110	179,00
	M 18		570120	179,00		M 18		570120	179,00
	M 22		570130	179,00		M 22		570130	179,00
	M 28		570140	179,00		M 28		570140	179,00
	M 35		570150	179,00		M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00		M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00		M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00		M 35 S (PR-2B)	Z8	574746 R	159,00
	V 15		570115	179,00		V 15		570115	179,00
	V 18		570125	179,00		V 18		570125	179,00
	V 22		570135	179,00		V 22		570135	179,00
	V 28		570145	179,00		V 28		570145	179,00
	V 35		570155	179,00		V 35		570155	179,00
	V 42		570165	416,00		V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00		V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00		V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00		V 54 (PR-2B)	Z2	572851 R	403,00
	V 15 S (PR-2B)	Z8	574752 R	144,00		V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00		V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00		V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00		V 28 S (PR-2B)	Z8	574760 R	144,00
V 35 S (PR-2B)	Z8	574762 R	159,00	V 35 S (PR-2B)	Z8	574762 R	159,00		
SANHA	SA 15		570935	215,00	SANHA-Press	SA 12		570930	312,00
NiroTherm	SA 18		570940	215,00	Chrom	SA 15		570935	215,00
Serie 91000	SA 22		570945	215,00	Serie 16000	SA 18		570940	215,00
	SA 28		570950	215,00		SA 22		570945	215,00
	SA 35		570955	215,00		SA 28		570950	215,00
	M 15		570110	179,00		M 12		570100	179,00
	M 18		570120	179,00		M 15		570110	179,00
	M 22		570130	179,00		M 18		570120	179,00
	M 28		570140	179,00		M 22		570130	179,00
	M 35		570150	179,00		M 28		570140	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00		M 12 S (PR-2B)	Z8	574736 R	144,00
	M 54 (PR-3S)	Z2	572708 R	780,00		M 15 S (PR-2B)	Z8	574738 R	144,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00		M 18 S (PR-2B)	Z8	574740 R	144,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00		M 22 S (PR-2B)	Z8	574742 R	144,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00		M 28 S (PR-2B)	Z8	574744 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00		V 12		570107	179,00
	M 18 S (PR-2B)	Z8	574740 R	144,00		V 15		570115	179,00
	M 22 S (PR-2B)	Z8	574742 R	144,00		V 18		570125	179,00
	M 28 S (PR-2B)	Z8	574744 R	144,00		V 22		570135	179,00
	M 35 S (PR-2B)	Z8	574746 R	159,00		V 28		570145	179,00
	V 15		570115	179,00		V 12 S (PR-2B)	Z8	574748 R	144,00
	V 18		570125	179,00		V 15 S (PR-2B)	Z8	574752 R	144,00
	V 22		570135	179,00		V 18 S (PR-2B)	Z8	574756 R	144,00
	V 28		570145	179,00		V 22 S (PR-2B)	Z8	574758 R	144,00
	V 35		570155	179,00		V 28 S (PR-2B)	Z8	574760 R	144,00
	V 42		570165	416,00					
	V 42 (PR-2B)	Z2	572850 R	373,00					
	V 54		570175	428,00					
	V 54 (PR-2B)	Z2	572851 R	403,00					
	V 15 S (PR-2B)	Z8	574752 R	144,00					
	V 18 S (PR-2B)	Z8	574756 R	144,00					
	V 22 S (PR-2B)	Z8	574758 R	144,00					
	V 28 S (PR-2B)	Z8	574760 R	144,00					
	V 35 S (PR-2B)	Z8	574762 R	159,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press GAS Pressfittings Serie 10000/ Serie 11000	SA 12		570930	312,00
	SA 14		570932	312,00
	SA 15		570935	215,00
	SA 16		570937	215,00
	SA 18		570940	215,00
	SA 22		570945	215,00
	SA 28		570950	215,00
	SA 35		570955	215,00
	M 12		570100	179,00
	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
	V 12		570107	179,00
	V 14		570112	179,00
	VG 14		570132	179,00
	V 15		570115	179,00
	V 16		570117	179,00
	VG 16		570137	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	VG 14 S (PR-2B)	Z8	574750 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	VG 16 S (PR-2B)	Z8	574754 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
	SANHA-Press Pressfittings Serie 6000	SA 12		570930
SA 14			570932	312,00
SA 15			570935	215,00
SA 16			570937	215,00
SA 18			570940	215,00
SA 22			570945	215,00
SA 28			570950	215,00
SA 35			570955	215,00
M 12			570100	179,00
M 15			570110	179,00
M 18			570120	179,00
M 22			570130	179,00
M 28			570140	179,00
M 35			570150	179,00
M 42 (PR-3S)		Z2	572706 R	780,00
M 54 (PR-3S)		Z2	572708 R	780,00
XP 64,0 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1.230,00
XP 66,7 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1.350,00
M 66,7 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.350,00
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00
M 88,9 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00
M 108,0 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00
M 12 S (PR-2B)		Z8	574736 R	144,00
M 15 S (PR-2B)		Z8	574738 R	144,00
M 18 S (PR-2B)		Z8	574740 R	144,00
M 22 S (PR-2B)		Z8	574742 R	144,00
M 28 S (PR-2B)		Z8	574744 R	144,00
M 35 S (PR-2B)		Z8	574746 R	159,00
V 12			570107	179,00
V 14			570112	179,00
VG 14			570132	179,00
V 15			570115	179,00
V 16			570117	179,00
VG 16			570137	179,00
V 18			570125	179,00
V 22			570135	179,00
V 28			570145	179,00
V 35			570155	179,00
V 42			570165	416,00
V 42 (PR-2B)		Z2	572850 R	373,00
V 54			570175	428,00
V 54 (PR-2B)		Z2	572851 R	403,00
V 12 S (PR-2B)		Z8	574748 R	144,00
VG 14 S (PR-2B)		Z8	574750 R	144,00
V 15 S (PR-2B)		Z8	574752 R	144,00
VG 16 S (PR-2B)	Z8	574754 R	144,00	
V 18 S (PR-2B)	Z8	574756 R	144,00	
V 22 S (PR-2B)	Z8	574758 R	144,00	
V 28 S (PR-2B)	Z8	574760 R	144,00	
V 35 S (PR-2B)	Z8	574762 R	159,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
SANHA-Press SOLAR Pressfittings Serie 12000/ Serie 13000	SA 12		570930	312,00	
	SA 15		570935	215,00	
	SA 18		570940	215,00	
	SA 22		570945	215,00	
	SA 28		570950	215,00	
	SA 35		570955	215,00	
	M 12		570100	179,00	
	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1.230,00	
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1.350,00	
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.350,00	
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00	
	M 12 S (PR-2B)	Z8	574736 R	144,00	
	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 18 S (PR-2B)	Z8	574740 R	144,00	
	M 22 S (PR-2B)	Z8	574742 R	144,00	
	M 28 S (PR-2B)	Z8	574744 R	144,00	
	M 35 S (PR-2B)	Z8	574746 R	159,00	
	V 12		570107	179,00	
	V 15		570115	179,00	
	V 18		570125	179,00	
	V 22		570135	179,00	
	V 28		570145	179,00	
	V 35		570155	179,00	
	V 42		570165	416,00	
	V 42 (PR-2B)	Z2	572850 R	373,00	
	V 54		570175	428,00	
	V 54 (PR-2B)	Z2	572851 R	403,00	
	V 12 S (PR-2B)	Z8	574748 R	144,00	
	V 15 S (PR-2B)	Z8	574752 R	144,00	
	V 18 S (PR-2B)	Z8	574756 R	144,00	
	V 22 S (PR-2B)	Z8	574758 R	144,00	
	V 28 S (PR-2B)	Z8	574760 R	144,00	
	V 35 S (PR-2B)	Z8	574762 R	159,00	
	SANHA PURAPRESS Serie 8000	SA 12		570930	312,00
		SA 14		570932	312,00
		SA 15		570935	215,00
SA 16			570937	215,00	
SA 18			570940	215,00	
SA 22			570945	215,00	
SA 28			570950	215,00	
SA 35			570955	215,00	
M 12			570100	179,00	
M 15 ⁹⁾			570110	179,00	
M 18 ⁹⁾			570120	179,00	
M 22 ⁹⁾			570130	179,00	
M 28 ⁹⁾			570140	179,00	
M 35 ⁹⁾			570150	179,00	
M 42 (PR-3S)		Z2	572706 R	780,00	
M 54 (PR-3S)		Z2	572708 R	780,00	
XP 64,0 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1.230,00	
XP 66,7 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1.350,00	
M 66,7 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.350,00	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.350,00	
M 88,9 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.570,00	
M 108,0 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.570,00	
M 12 S (PR-2B)		Z8	574736 R	144,00	
M 15 S (PR-2B)		Z8	574738 R	144,00	
M 18 S (PR-2B)		Z8	574740 R	144,00	
M 22 S (PR-2B)		Z8	574742 R	144,00	
M 28 S (PR-2B)		Z8	574744 R	144,00	
M 35 S (PR-2B)		Z8	574746 R	159,00	
V 12			570107	179,00	
V 14			570112	179,00	
VG 14			570132	179,00	
V 15			570115	179,00	
V 16			570117	179,00	
VG 16			570137	179,00	
V 18			570125	179,00	
V 22			570135	179,00	
V 28			570145	179,00	
V 35			570155	179,00	
V 42			570165	416,00	
V 42 (PR-2B)		Z2	572850 R	373,00	
V 54			570175	428,00	
V 54 (PR-2B)		Z2	572851 R	403,00	
V 12 S (PR-2B)		Z8	574748 R	144,00	
VG 14 S (PR-2B)		Z8	574750 R	144,00	
V 15 S (PR-2B)		Z8	574752 R	144,00	
VG 16 S (PR-2B)	Z8	574754 R	144,00		
V 18 S (PR-2B)	Z8	574756 R	144,00		
V 22 S (PR-2B)	Z8	574758 R	144,00		
V 28 S (PR-2B)	Z8	574760 R	144,00		
V 35 S (PR-2B)	Z8	574762 R	159,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Therm Serie 24000	SA 12		570930	312,00
	SA 15		570935	215,00
	SA 18		570940	215,00
	SA 22		570945	215,00
	SA 28		570950	215,00
	SA 35		570955	215,00
	M 12		570100	179,00
	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1.350,00
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
	V 12		570107	179,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
V 12 S (PR-2B)	Z8	574748 R	144,00	
V 15 S (PR-2B)	Z8	574752 R	144,00	
V 18 S (PR-2B)	Z8	574756 R	144,00	
V 22 S (PR-2B)	Z8	574758 R	144,00	
V 28 S (PR-2B)	Z8	574760 R	144,00	
V 35 S (PR-2B)	Z8	574762 R	159,00	
SANHA-Therm Industry Serie 28000	SA 12		570930	312,00
	SA 15		570935	215,00
	SA 18		570940	215,00
	SA 22		570945	215,00
	SA 28		570950	215,00
	SA 35		570955	215,00
	M 12		570100	179,00
	M 15		570110	179,00
	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1.350,00
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1.350,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 12 S (PR-2B)	Z8	574736 R	144,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
	V 12		570107	179,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
V 12 S (PR-2B)	Z8	574748 R	144,00	
V 15 S (PR-2B)	Z8	574752 R	144,00	
V 18 S (PR-2B)	Z8	574756 R	144,00	
V 22 S (PR-2B)	Z8	574758 R	144,00	
V 28 S (PR-2B)	Z8	574760 R	144,00	
V 35 S (PR-2B)	Z8	574762 R	159,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€		
SANITOP	M 15		570110	179,00		
	PERMATUBO INOX	M 18 ¹⁾		570120	179,00	
		M 22		570130	179,00	
		M 28 ¹⁾		570140	179,00	
		M 35		570150	179,00	
		M 35 (PR-3S)	Z2	572727 R	780,00	
		M 42 (PZ-4G)		570160	580,00	
		M 54 (PZ-4G)		570170	580,00	
		M 42 (PR-3S)	Z2	572706 R	780,00	
		M 54 (PR-3S)	Z2	572708 R	780,00	
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00		
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00		
	M 15 S (PR-2B)	Z8	574738 R	144,00		
	M 18 S (PR-2B)	Z8	574740 R	144,00		
	M 22 S (PR-2B)	Z8	574742 R	144,00		
	M 28 S (PR-2B)	Z8	574744 R	144,00		
	M 35 S (PR-2B)	Z8	574746 R	159,00		
	SANPRO	TH 16*		570460	216,00	
		THPRESS	TH 20*		570470	216,00
TH 26*				570475	216,00	
TH 32				570480	216,00	
TH 16 S (PR-2B)**			Z8	574782 R	144,00	
TH 20 S (PR-2B)**			Z8	574788 R	144,00	
TH 26 S (PR-2B)**			Z8	574794 R	144,00	
TH 32 S (PR-2B)			Z8	574798 R	159,00	
SATEC SK VITerm			TH 16*		570460	216,00
			TH 18*		570465	216,00
	TH 20*			570470	216,00	
	TH 26*		570475	216,00		
	TH 32		570480	216,00		
	U 40		570790	288,00		
	U 50		570795	346,00		
	U 63 (PZ-S)		572365	750,00		
	SAVEUR REFLEX	TH 16*		570460	216,00	
		PEX Water	TH 20*		570470	216,00
TH 25*				570495	216,00	
TH 32			570480	216,00		
SAVEUR REFLEX	TH 16*		570460	216,00		
	PEX-AL-PEX	TH 20*		570470	216,00	
		Gas	TH 25*	570495	216,00	
TH 32			570480	216,00		
Schütz	TH 14*		570455	216,00		
	duo-flex	TH 16*		570460	216,00	
		TH 17*		570462	216,00	
		TH 20*		570470	216,00	
		TH 25*		570495	216,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00		
TH 20 S (PR-2B)**	Z8	574788 R	144,00			
Schwer Fittings	M 12		570100	179,00		
	AQUApress	M 15		570110	179,00	
		M 18		570120	179,00	
		M 22		570130	179,00	
		M 28		570140	179,00	
		M 35		570150	179,00	
		M 42 (PZ-4G)		570160	580,00	
		M 54 (PZ-4G)		570170	580,00	
		M 42 (PR-3S)	Z2	572706 R	780,00	
		M 54 (PR-3S)	Z2	572708 R	780,00	
M 12 S (PR-2B)		Z8	574736 R	144,00		
M 15 S (PR-2B)	Z8	574738 R	144,00			
M 18 S (PR-2B)	Z8	574740 R	144,00			
M 22 S (PR-2B)	Z8	574742 R	144,00			
M 28 S (PR-2B)	Z8	574744 R	144,00			
M 35 S (PR-2B)	Z8	574746 R	159,00			
Seppelfricke	> Aalberts integrated piping systems					
	SESTA	TH 14*		570455	216,00	
		TH 16*		570460	216,00	
		TH 20*		570470	216,00	
		TH 26*		570475	216,00	
TH 32			570480	216,00		

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
SESTA Sistema multistrato	H 16*		570320	195,00	
	H 20*		570350	195,00	
	TH 14*		570455	216,00	
	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	SIGMA LI Premium	TH 16*		570460	216,00
		TH 20*		570470	216,00
		TH 25*		570495	216,00
		TH 32		570480	216,00
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	
TH 25 S (PR-2B)**		Z8	574792 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	
U 16*			570765	202,00	
U 20*			570775	202,00	
U 25*			570780	202,00	
SLOVARM PEX-THERM	U 32		570785	237,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	H 26*		570370	195,00	
	U 32		570785	237,00	
	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	STANDARD HIDRAULICA MultiStandard	H 16*		570320	195,00
		H 20*		570350	195,00
		H 25*		570360	195,00
		H 32		570380	195,00
RFz 16*			571325	225,00	
RFz 20*			571330	225,00	
RFz 25			571335	225,00	
RFz 32			571340	225,00	
TH 16*			570460	216,00	
TH 20*			570470	216,00	
TH 25*			570495	216,00	
TH 32			570480	216,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	
TH 25 S (PR-2B)**		Z8	574792 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	
U 16*			570765	202,00	
U 18*			570770	202,00	
U 20*			570775	202,00	
U 25*			570780	202,00	
U 32			570785	237,00	
U 40			570790	288,00	
U 50			570795	346,00	
U 63 (PR-3B)	Z4	572837 R	850,00		
U 63 (PZ-S)		572365	750,00		
steeletrade Presssystem Edelstahl Kontur M	M 15		570110	179,00	
	M 18 ¹⁾		570120	179,00	
	M 22		570130	179,00	
	M 28 ¹⁾		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00	
	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 18 S (PR-2B)	Z8	574740 R	144,00	
	M 22 S (PR-2B)	Z8	574742 R	144,00	
	M 28 S (PR-2B)	Z8	574744 R	144,00	
	M 35 S (PR-2B)	Z8	574746 R	159,00	
	STELBI Polikraft	H 16*		570320	195,00
		H 20*		570350	195,00
H 26*			570370	195,00	
TH 16*			570460	216,00	
TH 20*			570470	216,00	
TH 26*			570475	216,00	
TH 32			570480	216,00	
TH 40			570485	286,00	
TH 50 (PZ-S)			572400	750,00	
TH 63 (PZ-S)			572405	750,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	
TH 26 S (PR-2B)**		Z8	574794 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	
U 16*			570765	202,00	
U 20*			570775	202,00	
U 26* ¹²⁾			570750	237,00	
STELBI Stelgas	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
STH Westco COPPER PRESS	M 15		570110	179,00	
	M 22		570130	179,00	
	M 28 ¹⁾		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 22 S (PR-2B)	Z8	574742 R	144,00	
	M 28 S (PR-2B)	Z8	574744 R	144,00	
	M 35 S (PR-2B)	Z8	574746 R	159,00	
	T				
	TDM BRASS Serie 1600	H 16*		570320	195,00
		H 18*		570340	195,00
		H 20*		570350	195,00
		H 25*		570360	195,00
H 26*			570370	195,00	
H 32			570380	195,00	
TH 16*			570460	216,00	
TH 18*			570465	216,00	
TH 20*			570470	216,00	
TH 25*			570495	216,00	
TH 26*			570475	216,00	
THL 32			570487	216,00	
TH 40			570485	286,00	
TH 50 (PZ-S)			572400	750,00	
TH 63 (PZ-S)			572405	750,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 18 S (PR-2B)**		Z8	574786 R	144,00	
TH 20 S (PR-2B)**	Z8	574788 R	144,00		
TH 25 S (PR-2B)**	Z8	574792 R	144,00		
TH 26 S (PR-2B)**	Z8	574794 R	144,00		
U 16*		570765	202,00		
U 18*		570770	202,00		
U 20*		570775	202,00		
U 25*		570780	202,00		
U 26* ¹²⁾		570750	237,00		
U 32		570785	237,00		
TDM BRASS Serie 2600	H 16*		570320	195,00	
	H 18*		570340	195,00	
	H 20*		570350	195,00	
	H 25*		570360	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
	TH 25*		570495	216,00	
	TH 26*		570475	216,00	
	THL 32		570487	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 18 S (PR-2B)**	Z8	574786 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 25 S (PR-2B)**	Z8	574792 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
U 16*		570765	202,00		
U 18*		570770	202,00		
U 20*		570775	202,00		
U 25*		570780	202,00		
U 26* ¹²⁾		570750	237,00		
U 32		570785	237,00		
TDM BRASS Serie 1700 gas	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	THL 32		570487	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
TH 26 S (PR-2B)**	Z8	574794 R	144,00		
TermoConcept TC-PRESS	Basic E01 ⁵⁾		571855	353,00	
THERMOLUTZ	H 14*		570310	195,00	
	H 16*		570320	195,00	
	TH 20*		570470	216,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TE-SA	TH 14*		570455	216,00
TE-SA press serie 800	TH 16*		570460	216,00	
	TH 18*		570465	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 14 S (PR-2B)**	Z8	574778 R	144,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 18 S (PR-2B)**	Z8	574786 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)	Z8	574798 R	159,00		
THERMACOME ACOPEX ALU	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 32		570785	237,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
TIEMME	TH 14*		570455	216,00	TRA MULTITRAPRESS	U 16*		570765	202,00
1650 AL-COBRAPEX	TH 16*		570460	216,00		U 18*		570770	202,00
	TH 18*		570465	216,00		U 20*		570775	202,00
	TH 20*		570470	216,00		U 25*		570780	202,00
	TH 25*		570495	216,00		U 32		570785	237,00
	TH 26*		570475	216,00		U 40		570790	288,00
	THL 32		570487	216,00		U 50		570795	346,00
	TH 40		570485	286,00		U 63 (PR-3B)	Z4	572837 R	850,00
	TH 50 (PZ-S)		572400	750,00		U 63 (PZ-S)		572365	750,00
	TH 63 (PZ-S)		572405	750,00	TRA TRAPRESS	H 12*		570300	195,00
	THz 75 (PR-3B)	Z4	572829 R	710,00		H 16*		570320	195,00
	TH 14 S (PR-2B)**	Z8	574778 R	144,00		H 20*		570350	195,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		H 25*		570360	195,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00		H 32		570380	195,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		RFz 12*		571320	225,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00		RFz 16*		571325	225,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		RFz 20*		571330	225,00
TIEMME	RFz 12*		571320	225,00		RFz 25		571335	225,00
1700 COBRAPEX	RFz 16*		571325	225,00		RFz 32		571340	225,00
	RFz 20*		571330	225,00	Tradelink	K16/P18*		572600	225,00
	RFz 25		571335	225,00	TradePex Crimp	K/20*		572605	225,00
	RFz 32		571340	225,00	Water	K/25*		572610	225,00
	TH 40		570485	286,00		K32		572615	225,00
	TH 50 (PZ-S)		572400	750,00		K1/40		572620	225,00
	TH 63 (PZ-S)		572405	750,00		K1/50		572625	368,00
TIEMME	TH 16*		570460	216,00	Tradelink	K16/P18*		572600	225,00
1650 AL-COBRAPEX	TH 20*		570470	216,00	TradePex Crimp	K/20*		572605	225,00
GAS	TH 26*		570475	216,00	Gas	K/25*		572610	225,00
	THL 32		570487	216,00		K32		572615	225,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		K1/40		572620	225,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		K1/50		572625	368,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	TUBIPLAST ITALY	TH 16*		570460	216,00
TIGRE	TH 16*		570460	216,00	MULTILAYER PIPE	TH 18*		570465	216,00
ALPEX GÁS	TH 20*		570470	216,00		TH 20*		570470	216,00
	TH 26*		570475	216,00		TH 26*		570475	216,00
	TH 32		570480	216,00		TH 32		570480	216,00
TKM	TH 14*		570455	216,00		TH 40		570485	286,00
Systemtechnik	TH 16*		570460	216,00		TH 50 (PZ-S)		572400	750,00
	TH 20*		570470	216,00		TH 63 (PZ-S)		572405	750,00
	TH 26*		570475	216,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 32		570480	216,00		TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 40		570485	286,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 50 (PZ-S)		572400	750,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 63 (PZ-S)		572405	750,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
TRA Multi TRA+	H 16*		570320	195,00		H 16*		570320	195,00
	H 20*		570350	195,00		H 18*		570340	195,00
	H 25*		570360	195,00		H 20*		570350	195,00
	H 26*		570370	195,00		H 26*		570370	195,00
	H 32		570380	195,00		H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00		U 16*		570765	202,00
	TH 16*		570460	216,00		U 18*		570770	202,00
	TH 20*		570470	216,00		U 20*		570775	202,00
	TH 25*		570495	216,00		U 26* ¹²⁾		570750	237,00
	TH 26*		570475	216,00		U 32		570785	237,00
	TH 32		570480	216,00	TUBIPLAST ITALY	TH 16*		570460	216,00
	TH 40		570485	286,00	MULTILAYER PIPE	TH 18*		570465	216,00
	TH 50 (PZ-S)		572400	750,00	GAS SYSTEM	TH 20*		570470	216,00
	TH 63 (PZ-S)		572405	750,00		TH 26*		570475	216,00
	THz 75 (PR-3B)	Z4	572829 R	710,00		TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00		TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00		TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00		TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00		TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00		TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00	TWEETOP	U 16*		570765	202,00
	U 20*		570775	202,00		U 20*		570775	202,00
	U 25*		570780	202,00		U 25*		570780	202,00
	U 26* ¹²⁾		570750	237,00		U 32		570785	237,00
	U 32		570785	237,00		U 40		570790	288,00
	U 40		570790	288,00		U 50		570795	346,00
	U 50		570795	346,00		U 63 (PR-3B)	Z4	572837 R	850,00
	U 63 (PR-3B)	Z4	572837 R	850,00		U 63 (PZ-S)		572365	750,00
	U 63 (PZ-S)		572365	750,00		U 75 (PR-3B)	Z4	572828 R	750,00
	U 75 (PR-3B)	Z4	572828 R	750,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
U					
UNICAL AG MAX-MULTIPEX	U 16*		570765	202,00	
	U 20*		570775	202,00	
	H 26*		570370	195,00	
	U 26* ¹²⁾		570750	237,00	
	U 32		570785	237,00	
UNIDELTA DELTAPRESS	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	H 40 (PZ-4G)		570390	660,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 32		570785	237,00	
	U 40		570790	288,00	
	U 50		570795	346,00	
	U 63 (PZ-S)		572365	750,00	
	UNIDELTA DELTAPRESS GAS	TH 16*		570460	216,00
TH 20*			570470	216,00	
TH 26*			570475	216,00	
TH 32			570480	216,00	
TH 16 S (PR-2B)**		Z8	574782 R	144,00	
TH 20 S (PR-2B)**		Z8	574788 R	144,00	
TH 26 S (PR-2B)**		Z8	574794 R	144,00	
TH 32 S (PR-2B)		Z8	574798 R	159,00	
H 16*			570320	195,00	
H 20*			570350	195,00	
H 26*			570370	195,00	
H 32			570380	195,00	
U 16*			570765	202,00	
U 20*		570775	202,00		
U 32		570785	237,00		
Uponor	UP 14*		572630	202,00	
	UP 16*		572632	202,00	
	UP 20*		572636	202,00	
	UP 25		572638	202,00	
	UP 32		572640	237,00	
	U 40		570790	288,00	
	U 50		570795	346,00	
	U 63 (PR-3B)	Z4	572837 R	850,00	
	U 63 (PZ-S)		572365	750,00	
U 75 (PR-3B)	Z4	572828 R	750,00		
V					
Valsir Bravopress	B 16*		570850	235,00	
	B 20*		570860	235,00	
	B 26		570870	259,00	
	B 32		570880	259,00	
	F 16*		570717	205,00	
	F 20*		570727	205,00	
	F 26*		570730	222,00	
	F 16 S (PR-2B)**	Z8	574728 R	144,00	
	F 20 S (PR-2B)**	Z8	574730 R	144,00	
	F 26 S (PR-2B)**	Z8	574732 R	144,00	
	H 16*		570320	195,00	
	H 20*		570350	195,00	
	H 26*		570370	195,00	
	H 32		570380	195,00	
	H 32 V		570685	249,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 26* ¹²⁾		570750	237,00	
	U 32		570785	237,00	
	Valsir PEXAL	H 14*		570310	195,00
		H 16*		570320	195,00
		H 20*		570350	195,00
		H 26*		570370	195,00
		H 32		570380	195,00
		H 32 V		570685	249,00
		TH 16*		570460	216,00
		TH 20*		570470	216,00
		TH 26*		570475	216,00
		TH 32		570480	216,00
TH 40			570485	286,00	
TH 50 (PZ-S)			572400	750,00	
TH 63 (PZ-S)			572405	750,00	
U 16*			570765	202,00	
U 20*			570775	202,00	
U 26* ¹²⁾			570750	237,00	
U 32			570785	237,00	
U 40			570790	288,00	
U 50			570795	346,00	
U 63 (PR-3B)		Z4	572837 R	850,00	
U 63 (PZ-S)		572365	750,00		
U 75 (PR-3B)	Z4	572828 R	750,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Van Marcke NV SYSTEMPEX	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 40		570485	286,00	
	TH 50 (PZ-S)		572400	750,00	
	TH 63 (PZ-S)		572405	750,00	
	THz 75 (PR-3B)	Z4	572829 R	710,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
TH 32 S (PR-2B)	Z8	574798 R	159,00		
Van Marcke NV Tubipress	M 12		570100	179,00	
	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 42 (PZ-4G)		570160	580,00	
	M 54 (PZ-4G)		570170	580,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00	
	M 12 S (PR-2B)	Z8	574736 R	144,00	
	M 15 S (PR-2B)	Z8	574738 R	144,00	
	M 18 S (PR-2B)	Z8	574740 R	144,00	
M 22 S (PR-2B)	Z8	574742 R	144,00		
M 28 S (PR-2B)	Z8	574744 R	144,00		
M 35 S (PR-2B)	Z8	574746 R	159,00		
Variotherm System TH	TH 11,6*		570482	216,00	
	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 11,6 S (PR-2B)**	Z8	574774 R	144,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
TH 20 S (PR-2B)**	Z8	574788 R	144,00		
VESBO CARBON	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
	M 54 (PR-3S)	Z2	572708 R	780,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.350,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.570,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.570,00	
	M 12 S (PR-2B)	Z8	574736 R	144,00	
M 15 S (PR-2B)	Z8	574738 R	144,00		
M 18 S (PR-2B)	Z8	574740 R	144,00		
M 22 S (PR-2B)	Z8	574742 R	144,00		
M 28 S (PR-2B)	Z8	574744 R	144,00		
M 35 S (PR-2B)	Z8	574746 R	159,00		
VESBO INOX	M 15		570110	179,00	
	M 18		570120	179,00	
	M 22		570130	179,00	
	M 28		570140	179,00	
	M 35		570150	179,00	
	M 42 (PR-3S)	Z2	572706 R	780,00	
VESBO MULTIPRESS TH-U	TH 16*		570460	216,00	
	TH 20*		570470	216,00	
	TH 26*		570475	216,00	
	TH 32		570480	216,00	
	TH 16 S (PR-2B)**	Z8	574782 R	144,00	
	TH 20 S (PR-2B)**	Z8	574788 R	144,00	
	TH 26 S (PR-2B)**	Z8	574794 R	144,00	
	TH 32 S (PR-2B)	Z8	574798 R	159,00	
	U 16*		570765	202,00	
	U 20*		570775	202,00	
	U 26* ¹²⁾		570750	237,00	
	U 32		570785	237,00	
	VESBO VPREMIUM	U 16*		570765	202,00
		U 20*		570775	202,00
		U 25*		570780	202,00
U 32			570785	237,00	
U 40			570790	288,00	
U 50			570795	346,00	
U 63 (PZ-S)			572365	750,00	
Viega Fonterra	VX 12*		571630	249,00	
	VP 14/15*		570905	215,00	
	VP 16/17*		570910	215,00	
	VP 20*		570915	215,00	
	VP 25 ²⁾		570920	215,00	
Viega MegaPress (ASTM) ¹⁰⁾	VMP ¾" (OD 17,2 mm)		571740	249,00	
	VMP 1" (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	560,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega MegaPress 304 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	560,00	
Viega MegaPress 316 (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	560,00	
Viega MegaPress 316 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	560,00	
Viega MegaPress CuNi (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	560,00	
Viega MegaPress FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	560,00	
Viega Megapress (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	249,00	
	VMP ½" G (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
Viega Megapress S (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	249,00	
	VMP ½" G (OD 21,3 mm)		571766 R	249,00	
	VMPz ¾" (OD 26,9 mm)		571764	249,00	
	VMPz 1" (OD 33,7 mm)		571767	249,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	820,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	560,00	
Viega Megapress S XL (EN) ⁹⁾	VMPz 2½" XL (PR-3B) EN (OD 76,1 mm)		Z7 XL 45kN ⁶⁾	579112 R	710,00
	VMPz 3" XL (PR-3B) (OD 88,9 mm)		Z7 XL 45kN ⁶⁾	579113 R	710,00
	VMPz 4" XL (PR-3B) (OD 114,3 mm)		Z7 XL 45kN ⁶⁾	579114 R	750,00
Viega Pexfit	VX 16*		571635	249,00	
	VX 20*		571640	249,00	
	VX 25*		571645	249,00	
Viega Pexfit G	VX 16*		571635	249,00	
	VX 20*		571640	249,00	
	VX 25*		571645	249,00	
Viega Prestabo	V 12		570107	179,00	
	V 15		570115	179,00	
	V 18		570125	179,00	
	V 22		570135	179,00	
	V 28		570145	179,00	
	V 35		570155	179,00	
	V 42		570165	416,00	
	V 42 (PR-2B)	Z2	572850 R	373,00	
	V 54		570175	428,00	
	V 54 (PR-2B)	Z2	572851 R	403,00	
	VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	710,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	710,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	750,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	750,00	
	V 12 S (PR-2B)	Z8	574748 R	144,00	
	V 15 S (PR-2B)	Z8	574752 R	144,00	
	V 18 S (PR-2B)	Z8	574756 R	144,00	
	V 22 S (PR-2B)	Z8	574758 R	144,00	
	V 28 S (PR-2B)	Z8	574760 R	144,00	
	V 35 S (PR-2B)	Z8	574762 R	159,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega Profipress	V 12		570107	179,00
	VG 14		570132	179,00
	V 15		570115	179,00
	VG 16		570137	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	710,00
	VFz 66,7 (PR-3B)	Z5	572846 R	710,00
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	710,00
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	750,00
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	750,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	VG 14 S (PR-2B)	Z8	574750 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	VG 16 S (PR-2B)	Z8	574754 R	144,00
V 18 S (PR-2B)	Z8	574756 R	144,00	
V 22 S (PR-2B)	Z8	574758 R	144,00	
V 28 S (PR-2B)	Z8	574760 R	144,00	
V 35 S (PR-2B)	Z8	574762 R	159,00	
Viega Profipress G	V 12		570107	179,00
	VG 14		570132	179,00
	V 15		570115	179,00
	VG 16		570137	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
V 54 (PR-2B)	Z2	572851 R	403,00	
VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	710,00	
V 12 S (PR-2B)	Z8	574748 R	144,00	
V 15 S (PR-2B)	Z8	574752 R	144,00	
VG 14 S (PR-2B)	Z8	574750 R	144,00	
V 18 S (PR-2B)	Z8	574756 R	144,00	
V 22 S (PR-2B)	Z8	574758 R	144,00	
V 28 S (PR-2B)	Z8	574760 R	144,00	
V 35 S (PR-2B)	Z8	574762 R	159,00	
Viega Profipress S	V 12		570107	179,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
V 35 S (PR-2B)	Z8	574762 R	159,00	
Viega Profipress Therm	V 12		570107	179,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
Viega ProPress (ASTM) ¹⁰⁾	VUS ½" (OD 15,9 mm)		571770	216,00
	VUS ¾" (OD 22,2 mm)		571775	216,00
	VUS 1" (OD 28,6 mm)		571780	216,00
	VUS 1¼" (OD 34,9 mm)		571785	216,00
	VUS 1½" (OD 41,3 mm)		571790	216,00
	VUS 2" (OD 54,0 mm)		571795	428,00
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega ProPress 304 FKM (ASTM) ¹⁹⁾	VUS ½" (OD 15,9 mm)		571770	216,00
	VUS ¾" (OD 22,2 mm)		571775	216,00
	VUS 1" (OD 28,6 mm)		571780	216,00
	VUS 1½" (OD 34,9 mm)		571785	216,00
	VUS 2" (OD 54,0 mm)		571790	416,00
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00
	VUS ½" (OD 15,9 mm)		571770	216,00
	VUS ¾" (OD 22,2 mm)		571775	216,00
Viega ProPress 316 (ASTM) ¹⁹⁾	VUS 1" (OD 28,6 mm)		571780	216,00
	VUS 1½" (OD 34,9 mm)		571785	216,00
	VUS 2" (OD 54,0 mm)		571790	416,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	710,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	710,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	750,00
	VUS ½" (OD 15,9 mm)		571770	216,00
Viega ProPress WATER System AUS	VAU 15 (OD 12,7 mm)		572687	185,00
	VAU 20 (OD 19,1 mm)		572689	185,00
	VAU 25 (OD 25,4 mm)		572691	185,00
	VAU 32 (OD 31,8 mm)		572693	195,00
	VAU 40 (OD 38,1 mm)		572695	288,00
Viega ProPress GAS System AUS	VAU 50 (OD 50,8 mm)		572697	510,00
	VAU 15 (OD 12,7 mm)		572687	185,00
	VAU 20 (OD 19,1 mm)		572689	185,00
	VAU 25 (OD 25,4 mm)		572691	185,00
	VAU 32 (OD 31,8 mm)		572693	195,00
Viega Raxinox	VAU 40 (OD 38,1 mm)		572695	288,00
	VAU 50 (OD 50,8 mm)		572697	510,00
	VRX 16		571750	227,00
	VRX 20		571752	227,00
	VRX 16		571750	227,00
Viega Raxofix	VRX 20		571752	227,00
	VRX 25		571754	249,00
	VRX 32		571756	249,00
	VRX 40		571758	346,00
	VRX 50		571760	403,00
Viega Sanfix ²⁾	VRX 63		571797	650,00
	VP 16/17 ³⁾		570910	215,00
	VP 20 ³⁾		570915	215,00
	VP 25 ³⁾		570920	215,00
	VP 32		570925	238,00
Viega Sanfix Fosta ³⁾	VP 40 (PZ-4G)		570970	570,00
	VPz 50 (PZ-S)		572350	750,00
	VPz 63 (PZ-S)		572355	750,00
	VP 16/17 ³⁾		570910	215,00
	VP 20 ³⁾		570915	215,00
Viega Sanpress	VP 25 ³⁾		570920	215,00
	VP 32		570925	238,00
	VP 40 (PZ-4G)		570970	570,00
	VPz 50 (PZ-S)		572350	750,00
	VPz 63 (PZ-S)		572355	750,00
Viega Sanpress Inox	V 12		570107	179,00
	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	VR 76,1 (PR-3B) ⁹⁾	Z5	572822 R	710,00
	VR 88,9 (PR-3B) ⁹⁾	Z5	572823 R	750,00
	VR 108,0 (PR-3B) ⁹⁾	Z5	572824 R	750,00
	V 12 S (PR-2B)	Z8	574748 R	144,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
	Viega Sanpress Inox G	V 15		570115
V 18			570125	179,00
V 22			570135	179,00
V 28			570145	179,00
V 35			570155	179,00
V 42			570165	416,00
V 42 (PR-2B)		Z2	572850 R	373,00
V 54			570175	428,00
V 54 (PR-2B)		Z2	572851 R	403,00
Vfz 64,0 (PR-3B) ⁹⁾		Z5	572815 R	710,00
Vfz 76,1 (PR-3B) ⁹⁾		Z5	572816 R	710,00
Vfz 88,9 (PR-3B) ⁹⁾		Z5	572817 R	750,00
Vfz 108,0 (PR-3B) ⁹⁾		Z5	572818 R	750,00
V 15 S (PR-2B)		Z8	574752 R	144,00
V 18 S (PR-2B)		Z8	574756 R	144,00
V 22 S (PR-2B)		Z8	574758 R	144,00
V 28 S (PR-2B)		Z8	574760 R	144,00
V 35 S (PR-2B)		Z8	574762 R	159,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega Smartpress	VX 16*		571635	249,00
	VX 20*		571640	249,00
	VX 25*		571645	249,00
Viega Temponox	V 15		570115	179,00
	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	Vfz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	710,00
	Vfz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	750,00
	Vfz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	750,00
	Viessmann	V 15 S (PR-2B)	Z8	574752 R
V 18 S (PR-2B)		Z8	574756 R	144,00
V 22 S (PR-2B)		Z8	574758 R	144,00
V 28 S (PR-2B)		Z8	574760 R	144,00
V 35 S (PR-2B)		Z8	574762 R	159,00
TH 14*			570455	216,00
TH 16*			570460	216,00
TH 20*			570470	216,00
TH 26*			570475	216,00
TH 32			570480	216,00
Vogel & Noot EASYTEC	TH 40		570485	286,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
VSH	TH 63 (PZ-S)		572405	750,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00

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Watts MTR Art press	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
Watts WaterPEX	US ¾"		571450	245,00
	US ½"		571455	245,00
	US ¾"		571460	245,00
	US 1"		571465	245,00
	US 1 ¼"		571470	245,00
Watts RadiantPEX	US 1 ½"		571475	245,00
	US ¾"		571450	245,00
	US ½"		571455	245,00
	US ¾"		571460	245,00
	US 1"		571465	245,00
Watts RadiantPEX-AL	US 1 ¼"		571470	245,00
	US 1 ½"		571475	245,00
	U 16 (½")		570765	202,00
	U 20 (¾")		570775	202,00
	U 25 (¾")		570780	202,00
Tigris K1/M1	U 32 (1")		570785	237,00
	U 50		570795	346,00
	U 63 (PR-3B)	Z4	572837 R	850,00
	U 63 (PZ-S)		572365	750,00
	U 75 (PR-3B)	Z4	572828 R	750,00
	B 16*		570850	235,00
	B 20*		570860	235,00
	B 32		570880	259,00
	H 16*		570320	195,00
	H 20*		570350	195,00
Tigris K5/M5	H 25*		570360	195,00
	H 32		570380	195,00
	H 40 (PZ-4G)		570390	660,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 25*		570495	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 25 S (PR-2B)**	Z8	574792 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
	U 25*		570780	202,00
U 32		570785	237,00	
U 40		570790	288,00	
UP 16*		572632	202,00	
UP 20*		572636	202,00	
UP 25		572638	202,00	
UP 32		572640	237,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
WEECON	M 15		570110	179,00
PRESS-C-Stahl	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
WEECON	M 15		570110	179,00
PRESS-Edelstahl	M 18		570120	179,00
	M 22		570130	179,00
	M 28		570140	179,00
	M 35		570150	179,00
	M 42 (PZ-4G)		570160	580,00
	M 54 (PZ-4G)		570170	580,00
	M 42 (PR-3S)	Z2	572706 R	780,00
	M 54 (PR-3S)	Z2	572708 R	780,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.350,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.570,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.570,00
	M 15 S (PR-2B)	Z8	574738 R	144,00
	M 18 S (PR-2B)	Z8	574740 R	144,00
	M 22 S (PR-2B)	Z8	574742 R	144,00
	M 28 S (PR-2B)	Z8	574744 R	144,00
	M 35 S (PR-2B)	Z8	574746 R	159,00
WEECON	V 15		570115	179,00
PRESS-S-Kupfer	V 18		570125	179,00
	V 22		570135	179,00
	V 28		570145	179,00
	V 35		570155	179,00
	V 42		570165	416,00
	V 42 (PR-2B)	Z2	572850 R	373,00
	V 54		570175	428,00
	V 54 (PR-2B)	Z2	572851 R	403,00
	V 15 S (PR-2B)	Z8	574752 R	144,00
	V 18 S (PR-2B)	Z8	574756 R	144,00
	V 22 S (PR-2B)	Z8	574758 R	144,00
	V 28 S (PR-2B)	Z8	574760 R	144,00
	V 35 S (PR-2B)	Z8	574762 R	159,00
WEM	U 16*		570765	202,00
WIELAND-WERKE	TH 14 ²⁾		570455	216,00
cuprotherm CTX ²⁾	TH 16 ²⁾		570460	216,00
WKS-Press	TH 14*		570455	216,00
	TH 16*		570460	216,00
	TH 17*		570462	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
WÜRTH	TH 16*		570460	216,00
Würth	TH 20*		570470	216,00
	TH 26*		570475	216,00
	HE 32		571900	258,00
	HEz 40		571904	374,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
X				
XtraConnect	F 16*		570717	205,00
	F 20*		570727	205,00
	F 26*		570730	222,00
	F 32		570735	222,00
	F 16 S (PR-2B)**	Z8	574728 R	144,00
	F 20 S (PR-2B)**	Z8	574730 R	144,00
	F 26 S (PR-2B)**	Z8	574732 R	144,00
	F 32 S (PR-2B)	Z8	574734 R	159,00
	H 16*		570320	195,00
	H 20*		570350	195,00
	H 26*		570370	195,00
	H 32		570380	195,00
	TH 16*		570460	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
	U 16*		570765	202,00
	U 20*		570775	202,00
(DN 26)	U 25*		570780	202,00
	U 32		570785	237,00
	VP 16*		570910	215,00
	VP 20*		570915	215,00
	VP 32		570925	238,00
Z				
ZEWO THERM	TH 12*		570452	216,00
Zewo Press Premium	TH 16*		570460	216,00
	TH 17*		570462	216,00
	TH 18*		570465	216,00
	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 40		570485	286,00
	TH 50 (PZ-S)		572400	750,00
	TH 63 (PZ-S)		572405	750,00
	TH 12 S (PR-2B)**	Z8	574776 R	144,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 17 S (PR-2B)**	Z8	574784 R	144,00
	TH 18 S (PR-2B)**	Z8	574786 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
ZEWO THERM	TH 16*		570460	216,00
Zewo Press PPSU	TH 20*		570470	216,00
	TH 26*		570475	216,00
	TH 32		570480	216,00
	TH 16 S (PR-2B)**	Z8	574782 R	144,00
	TH 20 S (PR-2B)**	Z8	574788 R	144,00
	TH 26 S (PR-2B)**	Z8	574794 R	144,00
	TH 32 S (PR-2B)	Z8	574798 R	159,00
ZURN	US ¾**		571450	245,00
INDUSTRIES	US ½**		571455	245,00
ZURN PEX	US ¾**		571460	245,00
	US 1**		571465	245,00
	US 1¼"		571470	245,00
	US 1½"		571475	245,00
	US 2"		571477	330,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.



Accessories	Art.-No.	€
Adaptor tongs Z8 for driving ROLLER'S pressing rings S (PR-2B)	574702 R	167,00
Adaptor tongs Z2 for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B)	572795 R	167,00
Adaptor tongs Z4 for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B)	572801 RX	359,00
Adaptor tongs Z5 for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B)	572802 RX	359,00
Adaptor tongs Z6 XL for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC	579120 R	432,00
Adaptor tongs Z7 XL 45 kN for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC	579123 R	456,00
Steel case with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm	570295 A	112,00
Steel case with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2"	570290 A	112,00
Steel case Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S)	572810 A	112,00
Steel case with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½ – 2" (PR-3B)	572809 A	128,00
Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)	574516 A	112,00
L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)	574704 A	170,00
L-Boxx system case with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B)	571136 A	170,00
L-Boxx system box with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B)	571137 A	170,00
XL-Boxx system case with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S)	579603 A	287,00
Steel case with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B)	572813 A	63,60