

Designation Art.-No. €

Dies, set

For universal automatic die head 1/16-2"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 1/16-3/8" HSS* ¹⁾	341401 RHSS	540,00
R 1/4-3/8"	341402 RWS	355,00
R 1/2-3/4"	341403 AWS	355,00
R 1-2"	341404 AWS	355,00

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 1/16-1/8" HSS* ¹⁾	341411 RHSS	540,00
NPT 1/4-3/8"	341412 RWS	355,00
NPT 1/2-3/4"	341413 RWS	355,00
NPT 1-2"	341414 RWS	355,00

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 1/16-1/8"	341406 RWS	404,00
G 1/4-3/8"	341407 RWS	404,00
G 1/2-3/4"	341408 RWS	404,00
G 1-2"	341409 RWS	404,00

for right-handed bolt threads ISO 261 (DIN 13)

M 6	341426 RWS	404,00
M 8	341427 RWS	404,00
M 10	341428 RWS	404,00
M 12	341429 RWS	404,00
M 14	341430 RWS	404,00
M 16	341431 RWS	404,00
M 18	341432 RWS	404,00
M 20	341433 RWS	404,00
M 22	341434 RWS	404,00
M 24	341435 RWS	404,00
M 27	341436 RWS	404,00
M 30	341437 RWS	404,00
M 33	341438 RWS	438,00
M 36	341439 RWS	438,00
M 39	341440 RWS	438,00
M 42	341441 RWS	438,00
M 45	341442 RWS	438,00
M 48	341443 RWS	438,00
M 52	341444 RWS	438,00
M 56 HSS* ¹⁾	341445 RHSS	660,00
M 60 HSS* ¹⁾	341446 RHSS	660,00

for threads M according to EN 60423 on electrical installation tubes

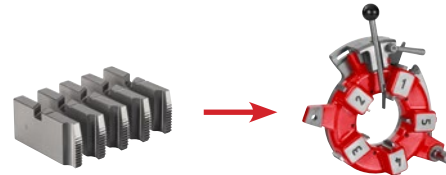
M 16 x 1.5	341493 RWS	404,00
M 20 x 1.5	341494 RWS	404,00
M 25 x 1.5	341495 RWS	404,00
M 32 x 1.5	341496 RWS	404,00
M 40 x 1.5	341497 RWS	404,00
M 50 x 1.5	341498 RWS	404,00
M 63 x 1.5	341499 RWS	404,00

for armoured steel right-handed pipe threads DIN 40430

Pg 7	341466 RWS	404,00
Pg 9	341467 RWS	404,00
Pg 11	341468 RWS	404,00
Pg 13.5	341469 RWS	404,00
Pg 16	341470 RWS	404,00
Pg 21	341471 RWS	404,00
Pg 29	341472 RWS	404,00
Pg 36	341473 RWS	404,00
Pg 42	341474 RWS	404,00
Pg 48	341475 RWS	404,00

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. ¹⁾Price including 50 % surcharge. Dies for other types of thread on request.



Designation Art.-No. €

Dies, set

For universal automatic die head 2 1/2-3"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

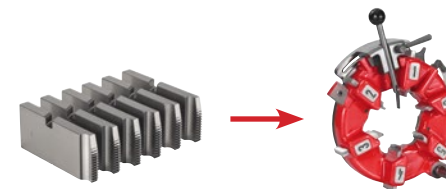
R 2 1/2-3"	381430 AWS	494,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2-3" HSS* ¹⁾	381432 RHSS	740,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2-3" HSS* ¹⁾	381431 RHSS	800,00
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Designation Art.-No. €

Dies, set

For universal automatic die head 2 1/2-4"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 2 1/2-4"	381401 AWS	750,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2-4" HSS* ¹⁾	381410 RHSS	1.120,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2-4" HSS* ¹⁾	381405 RHSS	1.190,00
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