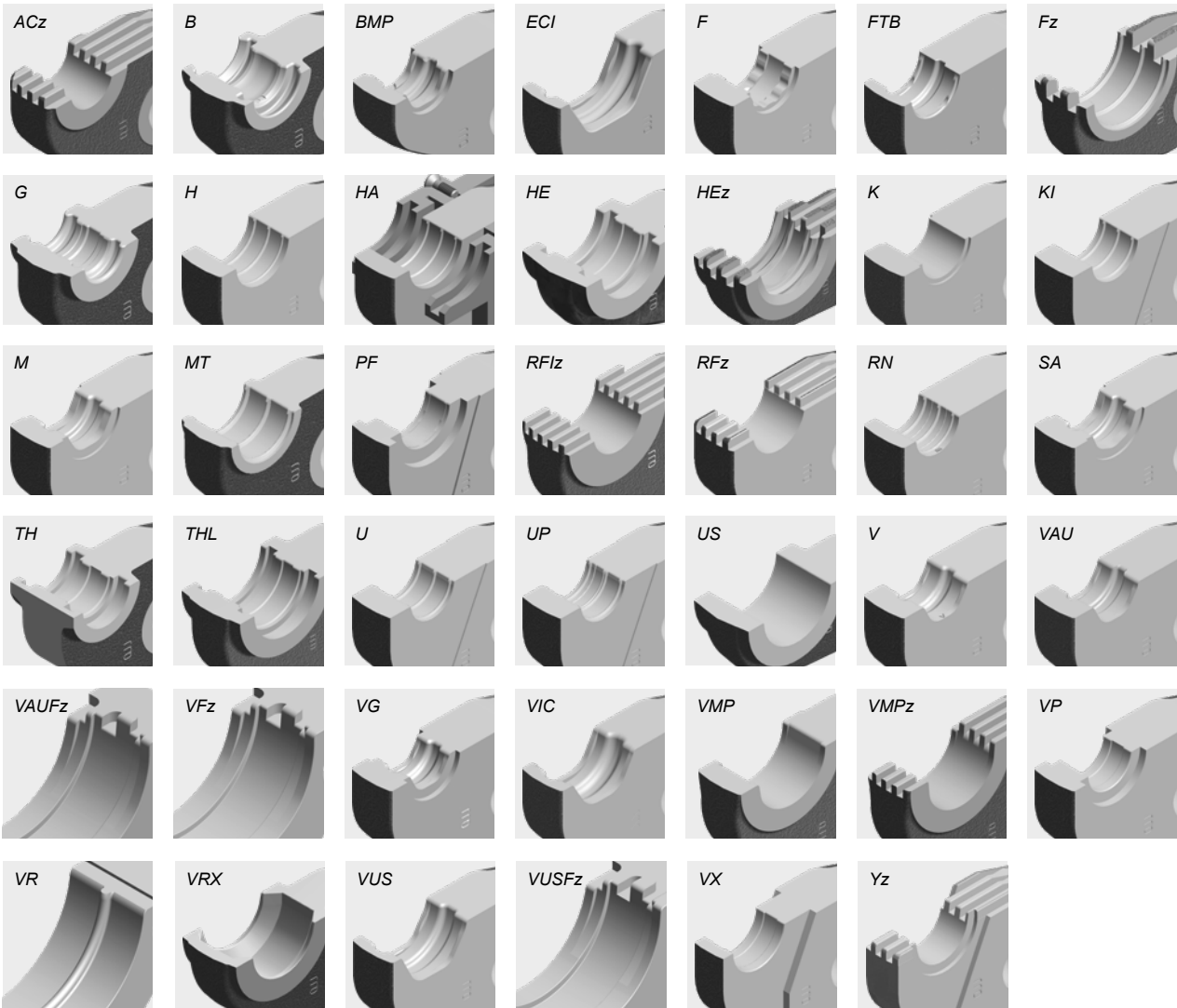


ROLLER'S pressing tongs
ROLLER'S pressing rings



German Top Quality



ROLLER'S pressing tongs (PZ-2B)

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses



ROLLER'S pressing tongs (PZ-4G)



ROLLER'S pressing tongs (PZ-S)



**ROLLER'S pressing ring (PR-3S)
ROLLER'S pressing ring XL (PR-3S)**



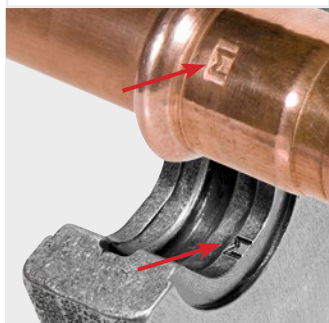
ROLLER'S pressing ring (PR-3B)



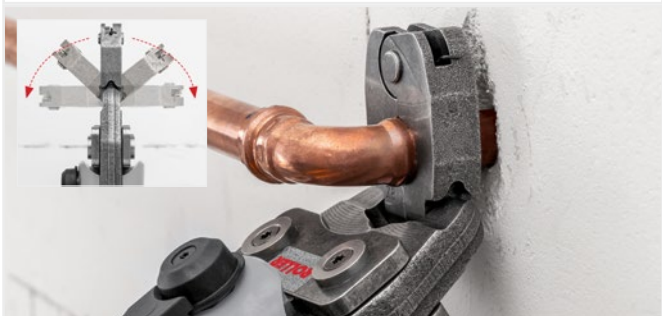
ROLLER'S pressing ring (PR-2B)



Impression on pressed fitting for traceability according to EN 1775:2007.



ROLLER'S Pressing S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.



Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22V ACC / Mini S 22V ACC and other makes)

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22V ACC with 45 kN thrust, see the table below.
- **Choose your own pressing tongs / pressing rings / pressing rings XL!**
Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 102–140.
Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 140.
- **ROLLER'S pressing tongs (PZ-2B)**
Standard version with 2 tiltable monoblock pressing jaws
All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.
ROLLER'S ACz, Fz, RFz, RFlz, VMPz pressing tongs with teeth prevent burr formation on the pressfitting (**Patent EP 2 027 971**)
- **ROLLER'S pressing tongs (PZ-4G)**
with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions
- **ROLLER'S pressing tongs (PZ-S)**
with one fixed and two jointed, tiltable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)**
with 3 pressing segments, 2 of which are tiltable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 140.
- **ROLLER'S pressing ring (PR-3B)**
with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 140.
VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-2B)**
with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 140.
- **ROLLER'S pressing ring S (PR-2B)**
Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 140. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
A				
Aalberts integrated piping systems	U 14*		570760	174,33
VSH MultiPress	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Aalberts integrated piping systems	U 16 ²⁾		570765	174,33
VSH MultiPress Gas ²⁾	U 20 ²⁾		570775	174,33
	U 25 ²⁾		570780	174,33
	TH 16 ²⁾		570460	186,32
	TH 20 ²⁾		570470	186,32
	TH 16 S (PR-2B) ²⁾	Z8	574782 R	124,51
	TH 20 S (PR-2B) ²⁾	Z8	574788 R	124,51
Aalberts integrated piping systems	V 12		570107	154,61
VSH SudoPress Carbon	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.355,58
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Aalberts integrated piping systems	V 12		570107	154,61
VSH SudoPress Copper	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Aalberts integrated piping systems	V 12		570107	154,61
VSH SudoPress Copper Gas	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Aalberts integrated piping systems	V 15		570115	154,61
VSH SuoPress	V 18		570125	154,61
Stainless	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.355,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Aalberts integrated piping systems	M 12		570100	154,61
VSH XPress Carbon	M 15		570110	154,61
	M 18 ¹⁾		570120	154,61
	M 22		570130	154,61
	M 28 ¹⁾		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Aalberts integrated piping systems	M 12		570100	154,61
VSH XPress Copper	M 15		570110	154,61
	M 18 ¹⁾		570120	154,61
	M 22		570130	154,61
	M 28 ¹⁾		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58
	XP 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579109 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Aalberts integrated piping systems	M 15		570110	154,61
VSH XPress Copper Gas	M 18 ¹⁾		570120	154,61
	M 22		570130	154,61
	M 28 ¹⁾		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Aalberts integrated piping systems	M 15		570110	154,61
VSH XPress Stainless	M 22		570130	154,61
	M 28 ¹⁾		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Aalberts integrated piping systems	M 15		570110	154,61
VSH XPress Stainless Gas	M 18 ¹⁾		570120	154,61
	M 22		570130	154,61
	M 28 ¹⁾		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AC-FIX PRESS (Global Piping Systems)	H 12*		570300	168,10	AHLSSELL	V 12		570107	154,61
	H 16*		570320	168,10	A-press	V 15		570115	154,61
	H 20*		570350	168,10	elförzinkad V	V 18		570125	154,61
	H 25*		570360	168,10		V 22		570135	154,61
	H 32		570380	168,10		V 28		570145	154,61
	RFz 12*		571320	194,05		V 35		570155	154,61
	RFz 16*		571325	194,05		V 42		570165	360,13
	RFz 20*		571330	194,05		V 54		570175	370,51
	RFz 25		571335	194,05		V 12 S (PR-2B)	Z8	574748 R	124,51
	RFz 32		571340	194,05		V 15 S (PR-2B)	Z8	574752 R	124,51
	U 16*		570765	174,33		V 18 S (PR-2B)	Z8	574756 R	124,51
	U 20*		570775	174,33		V 22 S (PR-2B)	Z8	574758 R	124,51
	U 25*		570780	174,33		V 28 S (PR-2B)	Z8	574760 R	124,51
	U 32		570785	204,43		V 35 S (PR-2B)	Z8	574762 R	136,96
	VX 16*		571635	214,81	AHLSSELL	M 12		570100	154,61
	VX 20*		571640	214,81	A-press koppar M	M 15		570110	154,61
						M 18		570120	154,61
						M 22		570130	154,61
						M 28		570140	154,61
					M 35		570150	154,61	
					M 42 (PR-3S)	Z2	572706 R	672,57	
					M 54 (PR-3S)	Z2	572708 R	672,57	
					M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47	
					M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58	
					M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58	
					M 15 S (PR-2B)	Z8	574738 R	124,51	
					M 18 S (PR-2B)	Z8	574740 R	124,51	
					M 22 S (PR-2B)	Z8	574742 R	124,51	
					M 28 S (PR-2B)	Z8	574744 R	124,51	
					M 35 S (PR-2B)	Z8	574746 R	136,96	
					AHLSSELL	M 12	570107	154,61	
					A-press koppar V	V 15	570115	154,61	
						V 18	570125	154,61	
						V 22	570135	154,61	
						V 28	570145	154,61	
						V 35	570155	154,61	
						V 42	570165	360,13	
						V 54	570175	370,51	
						V 12 S (PR-2B)	Z8	574748 R	124,51
						V 15 S (PR-2B)	Z8	574752 R	124,51
						V 18 S (PR-2B)	Z8	574756 R	124,51
						V 22 S (PR-2B)	Z8	574758 R	124,51
						V 28 S (PR-2B)	Z8	574760 R	124,51
						V 35 S (PR-2B)	Z8	574762 R	136,96
					AHLSSELL	M 15	570110	154,61	
					A-press rostfritt	M 18	570120	154,61	
						M 22	570130	154,61	
						M 28	570140	154,61	
						M 35	570150	154,61	
						M 42 (PR-3S)	Z2	572706 R	672,57
						M 54 (PR-3S)	Z2	572708 R	672,57
						M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47
						M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58
						M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58
						M 15 S (PR-2B)	Z8	574738 R	124,51
						M 18 S (PR-2B)	Z8	574740 R	124,51
						M 22 S (PR-2B)	Z8	574742 R	124,51
						M 28 S (PR-2B)	Z8	574744 R	124,51
						M 35 S (PR-2B)	Z8	574746 R	136,96
					AIRBEL	M 15	570110	154,61	
					PRESSCLIM	M 18	570120	154,61	
						M 22	570130	154,61	
						M 28	570140	154,61	
						M 35	570150	154,61	
						M 42 (PR-3S)	Z2	572706 R	672,57
						M 54 (PR-3S)	Z2	572708 R	672,57
						M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47
						M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58
						M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58
						M 15 S (PR-2B)	Z8	574738 R	124,51
						M 18 S (PR-2B)	Z8	574740 R	124,51
						M 22 S (PR-2B)	Z8	574742 R	124,51
						M 28 S (PR-2B)	Z8	574744 R	124,51
						M 35 S (PR-2B)	Z8	574746 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AIRBEL	M 15		570110	154,61
SERTINOX	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ALB	TH 16*		570460	186,32
Sistema Multicapa para calefacción y sanitario	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26* ¹²		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
ALB	TH 16*		570460	186,32
Sistema Multicapa para Gas	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26* ¹²		570750	204,43
	U 32		570785	204,43
ALTECH Altech	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
APE MULTYGAS	TH 16*		570460	186,32
Serie AP Gas	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
APE Serie AP	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
APE Serie APL	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
AQUATECHNIK	H 16*		570320	168,10
Press-fitting metal	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26* ¹²		570750	204,43
	U 32		570785	204,43
AQUATECHNIK	B 16*		570850	203,40
Universal	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26* ¹²		570750	204,43
	U 32		570785	204,43
ARKA	H 16*		570320	168,10
DUROsystem	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
Aschl NIR	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
ASSOTHERM	M 15		570110	154,61	ASSOTHERM	M 15		570110	154,61
IPC-RAC	M 18		570120	154,61	IPR-RRA	M 18		570120	154,61
Carbon Steel	M 22		570130	154,61	Copper	M 22		570130	154,61
	M 28		570140	154,61		M 28		570140	154,61
	M 35		570150	154,61		M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19		M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19		M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57		M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57		M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51		M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51		M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51		M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51		M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96		M 35 S (PR-2B)	Z8	574746 R	136,96
ASSOTHERM	M 15		570110	154,61	ASSOTHERM	M 15		570110	154,61
IPI-RAX	M 18		570120	154,61	IPR-RRA	M 18		570120	154,61
Inox	M 22		570130	154,61	Copper Gas	M 22		570130	154,61
	M 28		570140	154,61		M 28		570140	154,61
	M 35		570150	154,61		M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19		M 15 S (PR-2B)	Z8	574738 R	124,51
	M 54 (PZ-4G)		570170	498,19		M 18 S (PR-2B)	Z8	574740 R	124,51
	M 42 (PR-3S)	Z2	572706 R	672,57		M 22 S (PR-2B)	Z8	574742 R	124,51
	M 54 (PR-3S)	Z2	572708 R	672,57		M 28 S (PR-2B)	Z8	574744 R	124,51
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47		M 35 S (PR-2B)	Z8	574746 R	136,96
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58	ASTM F 1807	US 3/8"		571450	211,70
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58	(Fittings with	US 1/2"		571455	211,70
	M 15 S (PR-2B)	Z8	574738 R	124,51	Copper Crimp	US 3/8"		571460	211,70
	M 18 S (PR-2B)	Z8	574740 R	124,51	Ring for PEX	US 1"		571465	211,70
	M 22 S (PR-2B)	Z8	574742 R	124,51	tubing)	US 1 1/4"		571470	211,70
	M 28 S (PR-2B)	Z8	574744 R	124,51		US 1 1/2"		571475	211,70
	M 35 S (PR-2B)	Z8	574746 R	136,96		US 2"		571477	285,40
ASSOTHERM	M 15		570110	154,61	ATUSA ITALIA	M 15		570110	154,61
IPI-RAX	M 18		570120	154,61	INSTALPRESS	M 18		570120	154,61
Inox Gas	M 22		570130	154,61	CARBON STEEL	M 22		570130	154,61
	M 28		570140	154,61	PRESS FITTINGS	M 28		570140	154,61
	M 35		570150	154,61		M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19		M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PZ-4G)		570170	498,19		M 54 (PR-3S)	Z2	572708 R	672,57
	M 42 (PR-3S)	Z2	572706 R	672,57		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47
	M 54 (PR-3S)	Z2	572708 R	672,57		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁶⁾	579101 R	1.161,47		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶⁾	579110 R	1.355,58		M 15 S (PR-2B)	Z8	574738 R	124,51
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶⁾	579111 R	1.355,58		M 18 S (PR-2B)	Z8	574740 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51		M 22 S (PR-2B)	Z8	574742 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51		M 28 S (PR-2B)	Z8	574744 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51		M 35 S (PR-2B)	Z8	574746 R	136,96
	M 28 S (PR-2B)	Z8	574744 R	124,51	ATUSA ITALIA	M 15		570110	154,61
	M 35 S (PR-2B)	Z8	574746 R	136,96	INSTALPRESS	M 18		570120	154,61
ASSOTHERM	H 16*		570320	168,10	STAINLESS STEEL	M 22		570130	154,61
IPM-Multistrato	H 20*		570350	168,10	PRESS FITTINGS	M 28		570140	154,61
	H 26*		570370	168,10		M 35		570150	154,61
	H 32		570380	168,10		M 42 (PR-3S)	Z2	572706 R	672,57
	TH 16*		570460	186,32		M 54 (PR-3S)	Z2	572708 R	672,57
	TH 20*		570470	186,32		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47
	TH 26*		570475	186,32		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58
	TH 32		570480	186,32		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58
	THL 32		570487	186,32		M 15 S (PR-2B)	Z8	574738 R	124,51
	TH 40		570485	246,99		M 18 S (PR-2B)	Z8	574740 R	124,51
	TH 50 (PZ-S)		572400	645,58		M 22 S (PR-2B)	Z8	574742 R	124,51
	TH 63 (PZ-S)		572405	645,58		M 28 S (PR-2B)	Z8	574744 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51		M 35 S (PR-2B)	Z8	574746 R	136,96
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	AUSTEC	TH 16*		570460	186,32
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	PEX-B, PEX-AL-PEX	TH 20*		570470	186,32
	TH 32 S (PR-2B)	Z8	574798 R	136,96	(AUS)	TH 25*		570495	186,32
	U 16*		570765	174,33		TH 32		570480	186,32
	U 20*		570775	174,33		U 16*		570765	174,33
	U 26* ¹²⁾		570750	204,43		U 20*		570775	174,33
	U 32		570785	204,43		U 25*		570780	174,33
						U 32		570785	204,43

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AUSTEC	TH 16*		570460	186,32
	PEX-AL-PEX GAS (AUS)		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
AYOR FIXOCONNECT Press	H 12*		570300	168,10
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	AYOR FIXOMULTIX	H 16*		570320
H 20*			570350	168,10
H 26*			570370	168,10
H 32			570380	168,10
TH 16*			570460	186,32
TH 20*			570470	186,32
TH 26*			570475	186,32
TH 32			570480	186,32
TH 16 S (PR-2B)**		Z8	574782 R	124,51
TH 20 S (PR-2B)**		Z8	574788 R	124,51
TH 26 S (PR-2B)**		Z8	574794 R	124,51
TH 32 S (PR-2B)		Z8	574798 R	136,96
U 16*			570765	174,33
U 20*			570775	174,33
U 32			570785	204,43
U 40			570790	249,07
U 50		570795	298,89	
U 63 (PR-3B)	Z4	572837 R	733,81	
U 63 (PZ-S)		572365	645,58	
U 75 (PR-3B)	Z4	572828 R	645,58	
AYOR SOMATHERM FOR YOU -1	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 16*		570765	174,33
	U 20*		570775	174,33
	AYOR SOMATHERM FOR YOU -2	H 12*		570300
H 16*			570320	168,10
H 20*			570350	168,10
H 25*			570360	168,10
RFz 12*			571320	194,05
RFz 16*			571325	194,05
RFz 20*			571330	194,05
RFz 25			571335	194,05
U 16*			570765	174,33
U 20*			570775	174,33
U 25*			570780	174,33

B

Bampi BALPEX serie LP	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26* ¹²⁾		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
U 50		570795	298,89	
U 63 (PR-3B)	Z4	572837 R	733,81	
U 63 (PZ-S)		572365	645,58	
Bampi BALPEX serie MP	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Bampi BALPEX Gas	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
BARBI EASYPRESS (Industrial Blansol)	H 12*		570300	168,10	
	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 25*		570360	168,10	
	H 32		570380	168,10	
	RFz 12*		571320	194,05	
	RFz 16*		571325	194,05	
	RFz 20*		571330	194,05	
	RFz 25		571335	194,05	
	RFz 32		571340	194,05	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 25*		570780	174,33	
	U 32		570785	204,43	
BARBI MULTIPLEX (Industrial Blansol)	H 14*		570310	168,10	
	H 16*		570320	168,10	
	H 18*		570340	168,10	
	H 20*		570350	168,10	
	H 25*		570360	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	RFz 16*		571325	194,05	
	RFz 18*		571327	194,05	
	RFz 20*		571330	194,05	
	RFz 25		571335	194,05	
	RFz 32		571340	194,05	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
U 16*		570765	174,33		
U 20*		570775	174,33		
U 32		570785	204,43		
U 40		570790	249,07		
U 50		570795	298,89		
U 63 (PR-3B)	Z4	572837 R	733,81		
U 63 (PZ-S)		572365	645,58		
BEGETUBE/ IVAR	B 14*		570845	203,40	
	B 16*		570850	203,40	
	B 18*		570855	203,40	
	B 20*		570860	203,40	
	B 26		570870	224,16	
	B 32		570880	224,16	
	Fz 40		570742	205,47	
	Fz 50		570747	311,35	
	F 63 (PZ-S)		572385	645,58	
	Fz 75 (PR-3B)	Z4	572830 R	609,25	
	Béné inox Série 41	M 15		570110	154,61
		M 18		570120	154,61
		M 22		570130	154,61
		M 28		570140	154,61
M 35			570150	154,61	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
M 28 S (PR-2B)		Z8	574744 R	124,51	
M 35 S (PR-2B)	Z8	574746 R	136,96		
Brass Form Master-Al-Pex	H 16*		570320	168,10	
	H 18*		570340	168,10	
	H 20*		570350	168,10	
	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	Brass & Fittings PRESSMAN MultiPress	RFz 16*		571325	194,05
RFz 18*			571327	194,05	
AcZ 20*			572646	194,05	
RFz 25			571335	194,05	
RFz 32			571340	194,05	
Brass & Fittings PRESSMAN RetiPress	RFz 16*		571325	194,05	
	RFz 18*		571327	194,05	
	AcZ 20*		572646	194,05	
	RFz 25		571335	194,05	
	RFz 32		571340	194,05	

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Comap Multiskin Gas	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	THL 32		570487	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 32		570785	204,43	
	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	COMISA Press System	TH 14*		570455	186,32
		TH 16*		570460	186,32
		TH 18*		570465	186,32
		TH 20*		570470	186,32
TH 25*			570495	186,32	
TH 26*			570475	186,32	
TH 32			570480	186,32	
TH 40			570485	246,99	
TH 50 (PZ-S)			572400	645,58	
TH 63 (PZ-S)			572405	645,58	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 18 S (PR-2B)**		Z8	574786 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 25 S (PR-2B)**		Z8	574792 R	124,51	
TH 26 S (PR-2B)**		Z8	574794 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96	
H 14*			570310	168,10	
H 16*			570320	168,10	
H 18*			570340	168,10	
H 20*			570350	168,10	
H 26*		570370	168,10		
H 32		570380	168,10		
B 14*		570845	203,40		
B 16*		570850	203,40		
B 18*		570855	203,40		
B 20*		570860	203,40		
B 26		570870	224,16		
B 32		570880	224,16		
COMISA Press System Gas	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
CONEL CONNECT INOX	M 15		570110	154,61	
	M 18		570120	154,61	
	M 22		570130	154,61	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	V 15		570115	154,61	
	V 18		570125	154,61	
	V 22		570135	154,61	
	V 42 (PR-2B)	Z2	572850 R	322,77	
	V 54 (PR-2B)	Z2	572851 R	348,72	
CONEL CONNECT MULTI	F 16*		570717	177,45	
	F 20*		570727	177,45	
	F 26*		570730	191,98	
	F 32		570735	191,98	
	F 16 S (PR-2B)**	Z8	574728 R	124,51	
	F 20 S (PR-2B)**	Z8	574730 R	124,51	
	F 26 S (PR-2B)**	Z8	574732 R	124,51	
	F 32 S (PR-2B)**	Z8	574734 R	136,96	
	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)**	Z8	574798 R	136,96	
(DN 26)	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 25*		570780	174,33	
	U 32		570785	204,43	
	VP 16*		570910	185,75	
	VP 20*		570915	185,75	
	VP 32		570925	205,47	
	CONEL CONNECT MV2	F 16*		570717	177,45
		F 20*		570727	177,45
		F 26*		570730	191,98
F 32			570735	191,98	
F 16 S (PR-2B)**		Z8	574728 R	124,51	
F 20 S (PR-2B)**		Z8	574730 R	124,51	
F 26 S (PR-2B)**		Z8	574732 R	124,51	
F 32 S (PR-2B)**		Z8	574734 R	136,96	
TH 16*			570460	186,32	
TH 20*			570470	186,32	
TH 26*			570475	186,32	
TH 32			570480	186,32	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 26 S (PR-2B)**		Z8	574794 R	124,51	
TH 32 S (PR-2B)**	Z8	574798 R	136,96		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger <A> Press Inox (304)	M 15		570110	154,61	
	M 18		570120	154,61	
	M 22		570130	154,61	
	M 28		570140	154,61	
	M 35		570150	154,61	
	M 35 (PR-3S)	Z2	572727 R	672,57	
	M 42 (PZ-4G)		570160	498,19	
	M 54 (PZ-4G)		570170	498,19	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
	M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 28 S (PR-2B)	Z8	574744 R	124,51	
	M 35 S (PR-2B)	Z8	574746 R	136,96	
	Conex Bänninger <A> Press Inox (316L)	M 15		570110	154,61
		M 18		570120	154,61
		M 22		570130	154,61
		M 28		570140	154,61
		M 35		570150	154,61
M 35 (PR-3S)		Z2	572727 R	672,57	
M 42 (PZ-4G)			570160	498,19	
M 54 (PZ-4G)			570170	498,19	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
M 28 S (PR-2B)		Z8	574744 R	124,51	
M 35 S (PR-2B)		Z8	574746 R	136,96	
Conex Bänninger >B< Flex		F 16*		570717	177,45
		F 18*		570720	177,45
		F 20*		570727	177,45
		F 32		570735	191,98
		F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51	
	F 32 S (PR-2B)	Z8	574734 R	136,96	
	H 16*		570320	168,10	
	H 18*		570340	168,10	
	H 20*		570350	168,10	
	H 25*		570360	168,10	
	H 32		570380	168,10	
	RFz 16*		571325	194,05	
	RFz 18*		571327	194,05	
	RFz 20*		571330	194,05	
	RFz 25		571335	194,05	
	RFz 32		571340	194,05	
	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
TH 25*		570495	186,32		
TH 32		570480	186,32		
TH 16 S (PR-2B)**	Z8	574782 R	124,51		
TH 18 S (PR-2B)**	Z8	574786 R	124,51		
TH 20 S (PR-2B)**	Z8	574788 R	124,51		
TH 25 S (PR-2B)**	Z8	574792 R	124,51		
TH 32 S (PR-2B)	Z8	574798 R	136,96		
U 16*		570765	174,33		
U 18*		570770	174,33		
U 20*		570775	174,33		
U 25*		570780	174,33		
U 32		570785	204,43		
Conex Bänninger >B< Flex Gas	F 16*		570717	177,45	
	F 18*		570720	177,45	
	F 20*		570727	177,45	
	F 32		570735	191,98	
	F 16 S (PR-2B)**	Z8	574728 R	124,51	
	F 20 S (PR-2B)**	Z8	574730 R	124,51	
	F 32 S (PR-2B)	Z8	574734 R	136,96	
	H 16*		570320	168,10	
	H 18*		570340	168,10	
	H 20*		570350	168,10	
	H 25*		570360	168,10	
	H 32		570380	168,10	
	RFz 16*		571325	194,05	
	RFz 18*		571327	194,05	
	RFz 20*		571330	194,05	
	RFz 25		571335	194,05	
	RFz 32		571340	194,05	
	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
TH 25*		570495	186,32		
TH 32		570480	186,32		
TH 16 S (PR-2B)**	Z8	574782 R	124,51		
TH 18 S (PR-2B)**	Z8	574786 R	124,51		
TH 20 S (PR-2B)**	Z8	574788 R	124,51		
TH 25 S (PR-2B)**	Z8	574792 R	124,51		
TH 32 S (PR-2B)	Z8	574798 R	136,96		
U 16*		570765	174,33		
U 18*		570770	174,33		
U 20*		570775	174,33		
U 25*		570780	174,33		
U 32		570785	204,43		
Conex Bänninger >B< MaxiPro	BMP 1/2"		571700 R	184,71	
	BMP 3/8"		571702 R	184,71	
	BMP 1/2"		571704 R	184,71	
	BMP 3/4"		571706 R	184,71	
	BMP 1"		571708 R	184,71	
	BMP 1 1/4"		571710 R	184,71	
	BMP 1 1/2"		571712 R	184,71	
	BMP 1 3/4"		571714 R	184,71	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger >B< Press	V 12		570107	154,61	
	V 14		570112	154,61	
	V 15		570115	154,61	
	V 16		570117	154,61	
	V 18		570125	154,61	
	V 22		570135	154,61	
	V 28		570145	154,61	
	V 35		570155	154,61	
	V 42		570165	360,13	
	V 54		570175	370,51	
	V 12 S (PR-2B)	Z8	574748 R	124,51	
	V 14 S (PR-2B)	Z8	574800 R	124,51	
	V 15 S (PR-2B)	Z8	574752 R	124,51	
	V 16 S (PR-2B)	Z8	574802 R	124,51	
	V 18 S (PR-2B)	Z8	574756 R	124,51	
	V 22 S (PR-2B)	Z8	574758 R	124,51	
	V 28 S (PR-2B)	Z8	574760 R	124,51	
	V 35 S (PR-2B)	Z8	574762 R	136,96	
	M 15		570110	154,61	
	M 22		570130	154,61	
	M 28		570140	154,61	
Conex Bänninger >B< Press XL copper	VFz 64,0 (PR-3B)	Z5	572815 R	609,25	
	CBVFz 66,7 (PR-3B)	Z5	572847 R	609,25	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	609,25	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	645,58	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	645,58	
Conex Bänninger >B< Press carbon	V 15		570115	154,61	
	V 18		570125	154,61	
	V 22		570135	154,61	
	V 28		570145	154,61	
	V 35		570155	154,61	
	V 42		570165	360,13	
	V 42 (PR-2B)	Z2	572850 R	322,77	
	V 54		570175	370,51	
	V 54 (PR-2B)	Z2	572851 R	348,72	
	V 15 S (PR-2B)	Z8	574752 R	124,51	
	V 18 S (PR-2B)	Z8	574756 R	124,51	
	V 22 S (PR-2B)	Z8	574758 R	124,51	
	V 28 S (PR-2B)	Z8	574760 R	124,51	
	V 35 S (PR-2B)	Z8	574762 R	136,96	
	Conex Bänninger >B< Press XL carbon	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1.056,63
		XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1.161,47
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
		CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	1.355,58
		CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	1.355,58
	Conex Bänninger >B< Press Gas	V 12		570107	154,61
		V 14		570112	154,61
V 15			570115	154,61	
V 16			570117	154,61	
V 18			570125	154,61	
V 22			570135	154,61	
V 28			570145	154,61	
V 35			570155	154,61	
V 42			570165	360,13	
V 54			570175	370,51	
V 12 S (PR-2B)		Z8	574748 R	124,51	
V 14 S (PR-2B)		Z8	574800 R	124,51	
V 15 S (PR-2B)		Z8	574752 R	124,51	
V 16 S (PR-2B)		Z8	574802 R	124,51	
V 18 S (PR-2B)		Z8	574756 R	124,51	
V 22 S (PR-2B)		Z8	574758 R	124,51	
V 28 S (PR-2B)		Z8	574760 R	124,51	
V 35 S (PR-2B)		Z8	574762 R	136,96	
Conex Bänninger >B< Press Inox		V 15		570115	154,61
		V 18		570125	154,61
		V 22		570135	154,61
	V 28		570145	154,61	
	V 35		570155	154,61	
	V 42		570165	360,13	
	V 42 (PR-2B)	Z2	572850 R	322,77	
	V 54		570175	370,51	
	V 54 (PR-2B)	Z2	572851 R	348,72	
	V 15 S (PR-2B)	Z8	574752 R	124,51	
	V 18 S (PR-2B)	Z8	574756 R	124,51	
	V 22 S (PR-2B)	Z8	574758 R	124,51	
	V 28 S (PR-2B)	Z8	574760 R	124,51	
	V 35 S (PR-2B)	Z8	574762 R	136,96	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Conex Bänninger >B< Press XL stainless	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	1.355,58
	CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	1.355,58
Conex Bänninger >B< Press Solar	V 12		570107	154,61
	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

D

Debrunner Acifer d-a Presssystem C-Stahl	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
M 15 S (PR-2B)	Z8	574738 R	124,51	
M 18 S (PR-2B)	Z8	574740 R	124,51	
M 22 S (PR-2B)	Z8	574742 R	124,51	
M 28 S (PR-2B)	Z8	574744 R	124,51	
M 35 S (PR-2B)	Z8	574746 R	136,96	
DUOPIPE SYSTEMS	U 16*		570765	174,33
DUOFIL MKSYSTEM	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
DW Verbundrohr multitubo systems	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
U 63 (PZ-S)		572365	645,58	
U 75 (PR-3B)	Z4	572828 R	645,58	

E

EBRILLE Isomoniflex	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	H 26*		570370	168,10
	TH 26*		570475	186,32
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 32		570785	204,43
EBRILLE Moniflex	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	H 26*		570370	168,10
	TH 26*		570475	186,32
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 32		570785	204,43

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	M 15		570110	154,61
EFFEBI-PRESS	M 18		570120	154,61
Aisi316	M 22		570130	154,61
System M Profile ¹⁾	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ⁶⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 15		570115	154,61
Aisi316	V 18		570125	154,61
System V Profile	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	M 12		570100	154,61
EFFEBI-PRESS	M 15		570110	154,61
Carbon-S	M 18		570120	154,61
System M Profile ¹⁾	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 15		570115	154,61
Carbon-S	V 18		570125	154,61
System V Profile	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 14		570112	154,61
COPPER	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 15		570115	154,61
UNICO	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 15		570115	154,61
UNICO	V 18		570125	154,61
(GAS)	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	M 15		570110	154,61
PRESSTIGE	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	M 15		570110	154,61
PRESSTIGE 4E05	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EFFEBI	M 15		570110	154,61
PRESSTIGE-GAS	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EFFEBI	M 15		570110	154,61
PRESSTIGE-GAS	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	TH 16*		570460	186,32
TOF-GAS	TH 20*		570470	186,32
MULTIPINZA	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	TH 16*		570460	186,32
TOF	TH 18*		570465	186,32
MULTIPINZA	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	Fz 40		570742	205,47
	Fz 50		570747	311,35
	F 63 (PZ-S)		572385	645,58
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26* ¹²⁾		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
EFIELD	U 16*		570765	174,33
MULTILAYER PRESS	U 18*		570770	174,33
DINGAS	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
EFIELD	U 16*		570765	174,33
MULTILAYER PRESS	U 18*		570770	174,33
WATER	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Elkhart	VUS ½" (OD 15,9 mm)		571770	186,79
APOLLOXPRESS	VUS ¾" (OD 22,2 mm)		571775	186,79
Fittings Copper	VUS 1" (OD 28,6 mm)		571780	186,79
and Low-Lead	VUS 1¼" (OD 34,9 mm)		571785	186,79
Brass	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
Elkhart	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
APOLLOXPRESS	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
LD-C Fittings	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58
Copper				

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EMMETI	B 16*		570850	203,40
GERPEX-	B 20*		570860	203,40
FIVPRESS	B 26		570870	224,16
	B 32		570880	224,16
	H 16*		570320	168,10
	H 20*		570350	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	U 16*		570765	174,33
	U 20*		570775	174,33
EMPUR	TH 14*		570455	186,32
	TH 15*		570457	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 15 S (PR-2B)**	Z8	574780 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
Esta Rohr	M 15		570110	154,61
simplesta SH M	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Esta Rohr	M 15		570110	154,61
simplesta ST M	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EUROTUBI	M 12		570100	154,61
EUROPA	M 15		570110	154,61
C-Steel Pressfitting	M 18		570120	154,61
System M-Profile ¹⁾	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EUROTUBI	M 15		570110	154,61
EUROPA	M 18		570120	154,61
Inox Pressfitting	M 22		570130	154,61
System M-Profile ¹⁾	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Evans	VAU 15 (½") (OD 12,7 mm)		572687	159,80
Components	VAU 20 (¾") (OD 19,1 mm)		572689	159,80
Presslok	VAU 25 (1") (OD 25,4 mm)		572691	159,80
	ECl 1½"		571932	200,28
	ECl 2" (PZ-4G)		571934	498,19
	ECl 2½" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579104 R	1.056,63
	ECl 3" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579105 R	1.161,47
	ECl 4" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579106 R	1.355,58

F

FAR Rubinetterie	TH 14*		570455	186,32
PRESSFAR	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
F.B.Q. BARONIO	V 12		570107	154,61
BQ PRESS SOLAR	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
F.B.Q. BARONIO	V 12		570107	154,61
BQ PRESS WATER	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
F.B.Q. BARONIO	V 12		570107	154,61
BQ PRESS GAS	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FERCOFLOOR	RFz 16*		571325	194,05
DUO Press	RFz 20*		571330	194,05
FERCO PEX	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
FERCOFLOOR	RFz 16*		571325	194,05
DUO Press	RFz 20*		571330	194,05
MULTIFER	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
FERRO systems	TH 16*		570460	186,32
BRASELI	TH 20*		570470	186,32
GPF GAS	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
FERRO systems	U 16*		570765	174,33
BRASELI	U 18*		570770	174,33
GPF MULT	U 20*		570775	174,33
Pressfitting	U 25*		570780	174,33
MULTICAPA	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
FERRO systems	U 16*		570765	174,33
BRASELI	U 18*		570770	174,33
GPF PPSU	U 20*		570775	174,33
Pressfitting	U 25*		570780	174,33
PEX y MULTICAPA	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
FERRO systems	RFz 16*		571325	194,05
BRASELI	RFz 20*		571330	194,05
GPF PRESS	RFz 25		571335	194,05
Pressfitting PEX	RFz 32		571340	194,05
FILINOX	FTB 15		571432	224,16
Filpress	FTB 18		571434	224,16
	FTB 22		571436	224,16
	FTB 28		571438	224,16
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁶⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z7 XL 45 kN ⁶⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z7 XL 45 kN ⁶⁾	579111 R	1.355,58

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FILINOX	M 15		570110	154,61	FORZA	K16/P18*		572600	194,05
Instalpress Steel	M 18		570120	154,61	WATER CRIMP (AUS)	K/20*		572605	194,05
	M 22		570130	154,61		K/25*		572610	194,05
	M 28		570140	154,61		K32		572615	194,05
	M 35		570150	154,61		K1/40		572620	194,05
	M 42 (PR-3S)	Z2	572706 R	672,57		K1/50		572625	318,61
	M 54 (PR-3S)	Z2	572708 R	672,57	FORZA STAINLESS	K16/P18*		572600	194,05
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579101 R	1.161,47	WATER CRIMP (AUS)	K/20*		572605	194,05
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579110 R	1.355,58	FORZA	U 16*		570765	174,33
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579111 R	1.355,58	STESSO PEX	U 20*		570775	174,33
	M 15 S (PR-2B)	Z8	574738 R	124,51	WATER AND GAS	U 25*		570780	174,33
	M 18 S (PR-2B)	Z8	574740 R	124,51	CRIMP (AUS)	U 32		570785	204,43
	M 22 S (PR-2B)	Z8	574742 R	124,51		U 40		570790	249,07
	M 28 S (PR-2B)	Z8	574744 R	124,51		U 50		570795	298,89
	M 35 S (PR-2B)	Z8	574746 R	136,96		U 63 (PZ-S)		572365	645,58
FILINOX	M 15		570110	154,61	FORZA	K16/P18*		572600	194,05
Instalpress Inox	M 18		570120	154,61	GAS CRIMP (AUS)	K/20*		572605	194,05
	M 22		570130	154,61		K/25*		572610	194,05
	M 28		570140	154,61		K32		572615	194,05
	M 35		570150	154,61		K1/40		572620	194,05
	M 42 (PR-3S)	Z2	572706 R	672,57		K1/50		572625	318,61
	M 54 (PR-3S)	Z2	572708 R	672,57	FORZA	VAU 15 (OD 12,7 mm)		572687	159,80
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579101 R	1.161,47	COPPER V PRESS (AUS)	VAU 20 (OD 19,1 mm)		572689	159,80
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579110 R	1.355,58		VAU 25 (OD 25,4 mm)		572691	159,80
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579111 R	1.355,58		VAU 32 (OD 31,8 mm)		572693	168,10
	M 15 S (PR-2B)	Z8	574738 R	124,51		VAU 40 (OD 38,1 mm)		572695	249,07
	M 18 S (PR-2B)	Z8	574740 R	124,51		VAU 50 (OD 50,8 mm)		572697	441,10
	M 22 S (PR-2B)	Z8	574742 R	124,51		VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	609,25
	M 28 S (PR-2B)	Z8	574744 R	124,51		VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	609,25
	M 35 S (PR-2B)	Z8	574746 R	136,96		VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	645,58
FITTINGS ESTÁNDAR	RFz 16*		571325	194,05		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	124,51
ECO-PRESS	RFz 20*		571330	194,05		VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	124,51
	RFz 25		571335	194,05		VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	136,96
	RFz 32		571340	194,05	FORZA	V 15		570115	154,61
FITTINGS ESTÁNDAR	RFz 16*		571325	194,05	STAINLESS V PRESS (AUS)	V 22		570135	154,61
MULTICAPA	RFz 18*		571327	194,05		V 28		570145	154,61
	RFz 20*		571330	194,05		V 35		570155	154,61
	RFz 25		571335	194,05		V 42		570165	360,13
	RFz 32		571340	194,05		V 54		570175	370,51
FITTINGS ESTÁNDAR	RFz 16*		571325	194,05		M 76,1 XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579101 R	1.161,47
PE-X	RFz 20*		571330	194,05		M 88,9 G XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579110 R	1.355,58
	RFz 25		571335	194,05		M 108,0 G XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579111 R	1.355,58
	RFz 32		571340	194,05		V 15 S (PR-2B)	Z8	574752 R	124,51
FORNARA	B 16*		570850	203,40		V 22 S (PR-2B)	Z8	574758 R	124,51
ForPress	B 20*		570860	203,40		V 28 S (PR-2B)	Z8	574760 R	124,51
	B 26		570870	224,16		V 35 S (PR-2B)	Z8	574762 R	136,96
	B 32		570880	224,16	FRABO	M 15		570110	154,61
	F 16*		570717	177,45	FRABOPRESS	M 18		570120	154,61
	F 20*		570727	177,45	316 GAS M	M 22		570130	154,61
	F 26*		570730	191,98		M 28		570140	154,61
	F 32		570735	191,98		M 35		570150	154,61
	F 16 S (PR-2B)**	Z8	574728 R	124,51		M 42 (PR-3S)	Z2	572706 R	672,57
	F 20 S (PR-2B)**	Z8	574730 R	124,51		M 54 (PR-3S)	Z2	572708 R	672,57
	F 26 S (PR-2B)**	Z8	574732 R	124,51		M 15 S (PR-2B)	Z8	574738 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96		M 18 S (PR-2B)	Z1	574740 R	124,51
	H 16*		570320	168,10		M 22 S (PR-2B)	Z8	574742 R	124,51
	H 20*		570350	168,10		M 28 S (PR-2B)	Z8	574744 R	124,51
	H 26*		570370	168,10		M 35 S (PR-2B)	Z8	574746 R	136,96
	H 32		570380	168,10	FRABO	V 15		570115	154,61
	TH 16*		570460	186,32	FRABOPRESS	V 18		570125	154,61
	TH 20*		570470	186,32	316 GAS V	V 22		570135	154,61
	TH 26*		570475	186,32		V 28		570145	154,61
	TH 32		570480	186,32		V 35		570155	154,61
	TH 16 S (PR-2B)**	Z8	574782 R	124,51		V 42		570165	360,13
	TH 20 S (PR-2B)**	Z8	574788 R	124,51		V 42 (PR-2B)	Z2	572850 R	322,77
	TH 26 S (PR-2B)**	Z8	574794 R	124,51		V 54		570175	370,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96		V 54 (PR-2B)	Z2	572851 R	348,72
	U 16*		570765	174,33		V 15 S (PR-2B)	Z8	574752 R	124,51
	U 20*		570775	174,33		V 18 S (PR-2B)	Z8	574756 R	124,51
	U 26* ⁽¹²⁾		570750	204,43		V 22 S (PR-2B)	Z8	574758 R	124,51
	U 32		570785	204,43		V 28 S (PR-2B)	Z8	574760 R	124,51
						V 35 S (PR-2B)	Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	M 15		570110	154,61
FRABOPRESS	M 18		570120	154,61
316 M	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO	V 15		570115	154,61
FRABOPRESS	V 18		570125	154,61
316 V	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO	V 12		570107	154,61
FRABOPRESS	V 15		570115	154,61
CHROME	V 18		570125	154,61
	V 22		570135	154,61
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
FRABO	M 15		570110	154,61
FRABOPRESS	M 18		570120	154,61
C-STEEL M	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO	V 12		570107	154,61
FRABOPRESS	V 15		570115	154,61
C-STEEL V	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO	M 12		570100	154,61
FRABOPRESS	M 15		570110	154,61
GAS M	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO	V 12		570107	154,61
FRABOPRESS	V 15		570115	154,61
GAS V	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	V 12		570107	154,61
FRABOPRESS	V 15		570115	154,61
KOMBI	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.355,58
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO	M 12		570100	154,61
FRABOPRESS M	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO	V 15		570115	154,61
FRABOPRESS	V 18		570125	154,61
SOLAR	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO	V 12		570107	154,61
FRABOPRESS V	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Fränkische	F 16*		570717	177,45
alpex-duo XS	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)**	Z8	574734 R	136,96
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Z8	574798 R	136,96
Fränkische	F 16*		570717	177,45
alpex F50 PROF I	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)**	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
(DN 26)	U 25*		570780	174,33
	U 32		570785	204,43
	VP 16*		570910	185,75
	VP 20*		570915	185,75
	VP 32*		570925	205,47

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Fränkische alpeX L	Fz 40		570742	205,47	
	Fz 50		570747	311,35	
	F 63 (PZ-S)		572385	645,58	
	Fz 75 (PR-3B)	Z4	572830 R	609,25	
G					
gabotherm H+S	TH 10*		570467	186,32	
	TH 12*		570452	186,32	
	TH 14*		570455	186,32	
	TH 15*		570457	186,32	
	TH 16*		570460	186,32	
	TH 17*		570462	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 10 S (PR-2B)**	Z8	574772 R	124,51	
	TH 12 S (PR-2B)**	Z8	574776 R	124,51	
	TH 14 S (PR-2B)**	Z8	574778 R	124,51	
	TH 15 S (PR-2B)**	Z8	574780 R	124,51	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 17 S (PR-2B)**	Z8	574784 R	124,51	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 25 S (PR-2B)**	Z8	574792 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	Gallagher USA YogaPipe ACR	H 12* (1/4")		570300	168,10
		U 14* (3/4")		570760	174,33
		U 16* (1/2")		570765	174,33
		U 18* (3/4")		570770	174,33
		U 20* (1/2")		570775	174,33
		U 25* (3/4")		570780	174,33
		U 32 (1 1/2")		570785	204,43
	Geberit Mapress C-STAHl	M 12		570100	154,61
M 15			570110	154,61	
M 18			570120	154,61	
M 22			570130	154,61	
M 28			570140	154,61	
M 35			570150	154,61	
M 35 (PR-3S)		Z2	572727 R	672,57	
M 42 (PZ-4G)			570160	498,19	
M 54 (PZ-4G)			570170	498,19	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 66,7 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1.161,47	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58	
M 12 S (PR-2B)		Z8	574736 R	124,51	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
M 28 S (PR-2B)		Z8	574744 R	124,51	
M 35 S (PR-2B)	Z8	574746 R	136,96		
Geberit Mapress C-STAHl	M 22		570130	154,61	
	M 28		570140	154,61	
Sprinkler nass	M 35 (PR-3S)	Z2	572727 R	672,57	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1.161,47	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mapress Edelstahl	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Geberit Mapress Edelstahl Gas	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S) ⁷⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
Geberit Mapress Kupfer	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
Geberit Mapress Kupfer Gas	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Geberit Mepla	G 16*		570400	186,79	
	G 20*		570410	186,79	
	G 26*		570420	198,21	
	G 32		570430	211,70	
	G 40		570440	273,98	
	G 50		570450	286,44	
	G 63 (PZ-S)		572470	809,59	
Geberit Mepla Therm	G 16*		570400	186,79	
	G 20*		570410	186,79	
	G 26*		570420	198,21	
Geberit Volex	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
General Fittings 5T00	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 32		570785	204,43	
	U 40		570790	249,07	
	U 63 (PZ-S)		572365	645,58	
	U 63 (PR-3B)	Z4	572837 R	733,81	
	General Fittings Ewoprex	H 16*		570320	168,10
		H 20*		570350	168,10
		H 26*		570370	168,10
H 32			570380	168,10	
TH 16*			570460	186,32	
TH 20*			570470	186,32	
TH 26*			570475	186,32	
TH 32			570480	186,32	
TH 40			570485	246,99	
TH 50 (PZ-S)			572400	645,58	
TH 63 (PZ-S)			572405	645,58	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 26 S (PR-2B)**		Z8	574794 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96	
U 16*			570765	174,33	
U 20*			570775	174,33	
U 32			570785	204,43	
U 40			570790	249,07	
U 63 (PZ-S)			572365	645,58	
U 63 (PR-3B)		Z4	572837 R	733,81	
General Fittings Serie 5S00		B 16*		570850	203,40
		B 18*		570855	203,40
		B 20*		570860	203,40
	B 26		570870	224,16	
	B 32		570880	224,16	
	F 16*		570717	177,45	
	F 20*		570727	177,45	
	F 26*		570730	191,98	
	F 32		570735	191,98	
	F 16 S (PR-2B)**	Z8	574728 R	124,51	
	F 20 S (PR-2B)**	Z8	574730 R	124,51	
	F 26 S (PR-2B)**	Z8	574732 R	124,51	
	F 32 S (PR-2B)	Z8	574734 R	136,96	
	H 16*		570320	168,10	
	H 18*		570340	168,10	
	H 20*		570350	168,10	
	H 25*		570360	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	H 40 (PZ-4G)		570390	565,67	
	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 25 S (PR-2B)**	Z8	574792 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
TH 32 S (PR-2B)	Z8	574798 R	136,96		
U 16*		570765	174,33		
U 18*		570770	174,33		
U 20*		570775	174,33		
U 25*		570780	174,33		
U 32		570785	204,43		
U 40		570790	249,07		
U 63 (PZ-S)		572365	645,58		
U 63 (PR-3B)	Z4	572837 R	733,81		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
General Fittings Trident	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 32		570785	204,43	
	General Fittings Trident Gas	TH 16*		570460	186,32
		TH 20*		570470	186,32
TH 26*			570475	186,32	
TH 32			570480	186,32	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 26 S (PR-2B)**		Z8	574794 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96	
H 16*			570320	168,10	
H 20*			570350	168,10	
H 26*			570370	168,10	
U 16*			570765	174,33	
U 20*			570775	174,33	
U 32			570785	204,43	
Giacomini Raccordi RM		H 16*		570320	168,10
		H 20*		570350	168,10
		H 26*		570370	168,10
	H 32		570380	168,10	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 40		570790	249,07	
	U 50		570795	298,89	
	Giacomini RM MULTIGAS	H 16*		570320	168,10
		H 20*		570350	168,10
H 26*			570370	168,10	
H 32			570380	168,10	
TH 16*			570460	186,32	
TH 20*			570470	186,32	
TH 26*			570475	186,32	
TH 32			570480	186,32	
TH 40			570485	246,99	
U 16*			570765	174,33	
U 20*			570775	174,33	
U 32			570785	204,43	
U 40			570790	249,07	
U 50			570795	298,89	
Giacomini Valvole Giacomini serie R850V		V 15		570115	154,61
		V 18		570125	154,61
		V 22		570135	154,61
	V 28		570145	154,61	
	V 35		570155	154,61	
	V 42		570165	360,13	
	V 54		570175	370,51	
	V 15 S (PR-2B)	Z8	574752 R	124,51	
	V 18 S (PR-2B)	Z8	574756 R	124,51	
	V 22 S (PR-2B)	Z8	574758 R	124,51	
	V 28 S (PR-2B)	Z8	574760 R	124,51	
	V 35 S (PR-2B)	Z8	574762 R	136,96	
	SA 15		570935	185,75	
	SA 18		570940	185,75	
	SA 22		570945	185,75	
	SA 28		570950	185,75	
	SA 35		570955	185,75	
	M 15		570110	154,61	
	M 18		570120	154,61	
	M 22		570130	154,61	
	M 28		570140	154,61	
	M 35		570150	154,61	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
M 22 S (PR-2B)	Z8	574742 R	124,51		
M 28 S (PR-2B)	Z8	574744 R	124,51		
M 35 S (PR-2B)	Z8	574746 R	136,96		
Golan Pipe Systems (Scandinavia) Alu-Pres	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 25*		570780	174,33	
	U 32		570785	204,43	
	U 40		570790	249,07	
Grinnell G-PRESS Copper Fittings	U 50		570795	298,89	
	U 63 (PZ-S)		572365	645,58	
	U 63 (PR-3B)	Z4	572837 R	733,81	
	U 75 (PR-3B)	Z4	572828 R	645,58	
	VUS ½" (OD 15,9 mm)		571770	186,79	
	VUS ¾" (OD 22,2 mm)		571775	186,79	
	VUS 1" (OD 28,6 mm)		571780	186,79	
	VUS 1¼" (OD 34,9 mm)		571785	186,79	
	VUS 1½" (OD 41,3 mm)		571790	360,13	
	VUS 2" (OD 54,0 mm)		571795	370,51	
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25	
VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25		
VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
GS	TH 14*		570455	186,32	Herotec	H 16*		570320	168,10
Wärmesysteme	TH 16*		570460	186,32	tempusPRESS	H 20*		570350	168,10
System TH	TH 20*		570470	186,32	PLUS	H 25*		570360	168,10
	TH 26*		570475	186,32		H 32		570380	168,10
	TH 32		570480	186,32		H 40 (PZ-4G)		570390	565,67
	TH 40		570485	246,99		RFz 16*		571325	194,05
	TH 50 (PZ-S)		572400	645,58		RFz 20*		571330	194,05
	TH 63 (PZ-S)		572405	645,58		RFz 25		571335	194,05
	TH 14 S (PR-2B)**	Z8	574778 R	124,51		RFz 32		571340	194,05
	TH 16 S (PR-2B)**	Z8	574782 R	124,51		TH 16*		570460	186,32
	TH 20 S (PR-2B)**	Z8	574788 R	124,51		TH 20*		570470	186,32
	TH 26 S (PR-2B)**	Z8	574794 R	124,51		TH 25*		570495	186,32
	TH 32 S (PR-2B)	Z8	574798 R	136,96		TH 32		570480	186,32
GS	V 15		570115	154,61		TH 40		570485	246,99
Wärmesysteme	V 18		570125	154,61		TH 50 (PZ-S)		572400	645,58
System V	V 22		570135	154,61		TH 63 (PZ-S)		572405	645,58
	V 28		570145	154,61		TH 16 S (PR-2B)**	Z8	574782 R	124,51
	V 35		570155	154,61		TH 20 S (PR-2B)**	Z8	574788 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51		TH 25 S (PR-2B)**	Z8	574792 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51		TH 32 S (PR-2B)	Z8	574798 R	136,96
	V 22 S (PR-2B)	Z8	574758 R	124,51		U 16*		570765	174,33
	V 28 S (PR-2B)	Z8	574760 R	124,51		U 20*		570775	174,33
	V 35 S (PR-2B)	Z8	574762 R	136,96		U 25*		570780	174,33
H						U 32		570785	204,43
HASTINIK	M 15		570110	154,61		U 40		570790	249,07
Hastinik/Hitpress	M 18		570120	154,61		U 50		570795	298,89
	M 22		570130	154,61		U 63 (PZ-S)		572365	645,58
	M 28		570140	154,61		U 63 (PR-3B)	Z4	572837 R	733,81
	M 35		570150	154,61		U 75 (PR-3B)	Z4	572828 R	645,58
	M 42 (PZ-4G)		570160	498,19	Herotec	H 16*		570320	168,10
	M 54 (PZ-4G)		570170	498,19	tempusPRESS	H 20*		570350	168,10
	M 42 (PR-3S)	Z2	572706 R	672,57	PLUS PPSU	H 25*		570360	168,10
	M 54 (PR-3S)	Z2	572708 R	672,57		H 32		570380	168,10
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47		TH 16*		570460	186,32
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58		TH 20*		570470	186,32
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58		TH 25*		570495	186,32
	M 15 S (PR-2B)	Z8	574738 R	124,51		TH 32		570480	186,32
	M 18 S (PR-2B)	Z8	574740 R	124,51		TH 40		570485	246,99
	M 22 S (PR-2B)	Z8	574742 R	124,51		TH 50 (PZ-S)		572400	645,58
	M 28 S (PR-2B)	Z8	574744 R	124,51		TH 63 (PZ-S)		572405	645,58
	M 35 S (PR-2B)	Z8	574746 R	136,96		TH 16 S (PR-2B)**	Z8	574782 R	124,51
heima24	TH 16*		570460	186,32		TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 20*		570470	186,32		TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26*		570475	186,32		TH 32 S (PR-2B)	Z8	574798 R	136,96
	TH 32		570480	186,32		U 16*		570765	174,33
	TH 40		570485	246,99		U 20*		570775	174,33
	TH 50 (PZ-S)		572400	645,58		U 25*		570780	174,33
	TH 63 (PZ-S)		572405	645,58		U 32		570785	204,43
	TH 16 S (PR-2B)**	Z8	574782 R	124,51		U 40		570790	249,07
	TH 20 S (PR-2B)**	Z8	574788 R	124,51		U 50		570795	298,89
	TH 26 S (PR-2B)**	Z8	574794 R	124,51		U 63 (PR-3B)	Z4	572837 R	733,81
	TH 32 S (PR-2B)	Z8	574798 R	136,96		U 63 (PZ-S)		572365	645,58
	U 16*		570765	174,33		U 75 (PR-3B)	Z4	572828 R	645,58
	U 20*		570775	174,33	HERZ PIPEFIX	TH 10*		570467	186,32
	U 32		570785	204,43		TH 16*		570460	186,32
HELIROMA	U 16*		570765	174,33		TH 20*		570470	186,32
Klimapress	U 20*		570775	174,33		TH 26*		570475	186,32
	U 25*		570780	174,33		TH 32		570480	186,32
	U 32		570785	204,43		TH 40		570485	246,99
	U 40		570790	249,07		TH 50 (PZ-S)		572400	645,58
	U 50		570795	298,89		TH 63 (PZ-S)		572405	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81		THz 75 (PR-3B)	Z4	572829 R	609,25
	U 63 (PZ-S)		572365	645,58		TH 10 S (PR-2B)**	Z8	574772 R	124,51
	U 75 (PR-3B)	Z4	572828 R	645,58		TH 16 S (PR-2B)**	Z8	574782 R	124,51
HELIROMA	U 16*		570765	174,33		TH 20 S (PR-2B)**	Z8	574788 R	124,51
Klimapress PPSU	U 20*		570775	174,33		TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 25*		570780	174,33		TH 32 S (PR-2B)**	Z8	574798 R	136,96
	U 32		570785	204,43	HIDRONIX	TH 16*		570460	186,32
Henco	TH 14*		570455	186,32	MULTIGAS	TH 20*		570470	186,32
	TH 16*		570460	186,32		TH 26*		570475	186,32
	TH 18*		570465	186,32					
	TH 20*		570470	186,32					
	TH 26*		570475	186,32					
	HE 32		571900	223,12					
	HEz 40		571904	323,80					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
HIDRONIX MULTIPIPE	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	H 14*		570310	168,10	
	H 16*		570320	168,10	
	H 18*		570340	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	U 14*		570760	174,33	
	U 16*		570765	174,33	
	U 18*		570770	174,33	
	U 20*		570775	174,33	
	U 26* ¹²⁾		570750	204,43	
	U 32		570785	204,43	
	HIDRONIX UNICO	TH 14*		570455	186,32
		TH 16*		570460	186,32
		TH 20*		570470	186,32
TH 26*			570475	186,32	
TH 32			570480	186,32	
H 14*			570310	168,10	
H 16*			570320	168,10	
H 18*			570340	168,10	
H 20*			570350	168,10	
H 26*			570370	168,10	
H 32			570380	168,10	
U 14*			570760	174,33	
U 16*			570765	174,33	
U 18*			570770	174,33	
U 20*			570775	174,33	
U 26* ¹²⁾			570750	204,43	
U 32			570785	204,43	
HITEC Sistema Multistrato		TH 14*		570455	186,32
		TH 16*		570460	186,32
		TH 18*		570465	186,32
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 14 S (PR-2B)**	Z8	574778 R	124,51	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	HITHERM-ISOTUBI NUMEPRESS	M 15		570110	154,61
		M 18		570120	154,61
M 22			570130	154,61	
M 28			570140	154,61	
M 35			570150	154,61	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
M 28 S (PR-2B)		Z8	574744 R	124,51	
M 35 S (PR-2B)		Z8	574746 R	136,96	
HITHERM HTpress		M 15		570110	154,61
	M 18		570120	154,61	
	M 22		570130	154,61	
	M 28		570140	154,61	
	M 35		570150	154,61	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
	M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 28 S (PR-2B)	Z8	574744 R	124,51	
	M 35 S (PR-2B)	Z8	574746 R	136,96	
	HITHERM HTfire	M 15		570110	154,61
M 18			570120	154,61	
M 22			570130	154,61	
M 28			570140	154,61	
M 35			570150	154,61	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
M 28 S (PR-2B)		Z8	574744 R	124,51	
M 35 S (PR-2B)		Z8	574746 R	136,96	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
HITHERM HTair	M 15		570110	154,61	
	M 18		570120	154,61	
	M 22		570130	154,61	
	M 28		570140	154,61	
	M 35		570150	154,61	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
	M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 28 S (PR-2B)	Z8	574744 R	124,51	
	M 35 S (PR-2B)	Z8	574746 R	136,96	
	Hopewell press fit system	M 15		570110	154,61
		M 18		570120	154,61
		M 22		570130	154,61
		M 28		570140	154,61
		M 35		570150	154,61
M 42 (PZ-4G)			570160	498,19	
M 54 (PZ-4G)			570170	498,19	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
hp praski BAVARIA-press		TH 10*		570467	186,32
	TH 12*		570452	186,32	
	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
	TH 17*		570462	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 10 S (PR-2B)**	Z8	574772 R	124,51	
	TH 12 S (PR-2B)**	Z8	574776 R	124,51	
	TH 14 S (PR-2B)**	Z8	574778 R	124,51	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 17 S (PR-2B)**	Z8	574784 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
TH 25 S (PR-2B)**	Z8	574792 R	124,51		
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
TH 32 S (PR-2B)	Z8	574798 R	136,96		
I					
ICMA Sempiter	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 25*		570360	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	H 40 (PZ-4G)		570390	565,67	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
TH 32 S (PR-2B)	Z8	574798 R	136,96		
U 16*		570765	174,33		
U 20*		570775	174,33		
U 25*		570780	174,33		
U 26* ¹²⁾		570750	204,43		
U 32		570785	204,43		
U 40		570790	249,07		
U 50		570795	298,89		
U 63 (PR-3B)	Z4	572837 R	733,81		
U 63 (PZ-S)		572365	645,58		
ICMA Sempigas	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
TH 32 S (PR-2B)	Z8	574798 R	136,96		
Idrosanitaria Bonomi Homegas	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
Idrosanitaria Bonomi Idropress	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
TH 20*		570470	186,32		
TH 26*		570475	186,32		
TH 32		570480	186,32		
TH 40		570485	246,99		
TH 50 (PZ-S)		572400	645,58		
TH 63 (PZ-S)		572405	645,58		
TH 16 S (PR-2B)**	Z8	574782 R	124,51		
TH 20 S (PR-2B)**	Z8	574788 R	124,51		
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
TH 32 S (PR-2B)	Z8	574798 R	136,96		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
IDROSISTEMI Ta-Press	TH 16*		570460	186,32	IDROTRADE StormSTEEL ¹⁾	M 12		570100	154,61	
	TH 20*		570470	186,32		M 15		570110	154,61	
	TH 26*		570475	186,32		M 18		570120	154,61	
	TH 32		570480	186,32		M 22		570130	154,61	
	TH 40		570485	246,99		M 28		570140	154,61	
	TH 50 (PZ-S)		572400	645,58		M 35		570150	154,61	
	TH 63 (PZ-S)		572405	645,58		M 42 (PR-3S)	Z2	572706 R	672,57	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51		M 54 (PR-3S)	Z2	572708 R	672,57	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51		M 76,1 XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579101 R	1.161,47	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51		M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579110 R	1.355,58	
	TH 32 S (PR-2B)	Z8	574798 R	136,96		M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579111 R	1.355,58	
	F 16*		570717	177,45		M 12 S (PR-2B)	Z8	574736 R	124,51	
	F 20*		570727	177,45		M 15 S (PR-2B)	Z8	574738 R	124,51	
	F 26*		570730	191,98		M 18 S (PR-2B)	Z8	574740 R	124,51	
	F 32		570735	191,98		M 22 S (PR-2B)	Z8	574742 R	124,51	
	F 16 S (PR-2B)**	Z8	574728 R	124,51		M 28 S (PR-2B)	Z8	574744 R	124,51	
	F 20 S (PR-2B)**	Z8	574730 R	124,51		M 35 S (PR-2B)	Z8	574746 R	136,96	
	F 26 S (PR-2B)**	Z8	574732 R	124,51		ILTA	M 15	570110	154,61	
	F 32 S (PR-2B)	Z8	574734 R	136,96		INOX/CHIBRO	M 18	570120	154,61	
	Fz 40		570742	205,47		Pressfitting Cuni	M 22	570130	154,61	
	Fz 50		570747	311,35		M 28		570140	154,61	
	F 63 (PZ-S)		572385	645,58		M 35		570150	154,61	
	H 16*		570320	168,10		M 42 (PR-3S)	Z2	572706 R	672,57	
	H 20*		570350	168,10		M 54 (PR-3S)	Z2	572708 R	672,57	
	H 26*		570370	168,10		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.161,47	
	H 32		570380	168,10		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.355,58	
	H 40 (PZ-4G)		570390	565,67		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.355,58	
	U 16*		570765	174,33		M 15 S (PR-2B)	Z8	574738 R	124,51	
	U 20*		570775	174,33		M 18 S (PR-2B)	Z8	574740 R	124,51	
	U 26* ¹²⁾		570750	204,43		M 22 S (PR-2B)	Z8	574742 R	124,51	
	U 32		570785	204,43		M 28 S (PR-2B)	Z8	574744 R	124,51	
	U 40		570790	249,07		M 35 S (PR-2B)	Z8	574746 R	136,96	
	U 50		570795	298,89		ILTA	M 15	570110	154,61	
	U 63 (PZ-S)		572365	645,58		INOX/CHIBRO	M 18	570120	154,61	
	B 16*		570850	203,40		Pressfitting inox	M 22	570130	154,61	
	B 20*		570860	203,40		M 28		570140	154,61	
	B 26		570870	224,16		M 35		570150	154,61	
	B 32		570880	224,16		M 42 (PR-3S)	Z2	572706 R	672,57	
	IDROTRADE Storm Multipinza	H 16*		570320		168,10	M 54 (PR-3S)	Z2	572708 R	672,57
		H 20*		570350		168,10	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1.161,47
H 26*			570370	168,10	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1.355,58		
H 32			570380	168,10	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1.355,58		
TH 16*			570460	186,32	M 15 S (PR-2B)	Z8	574738 R	124,51		
TH 20*			570470	186,32	M 18 S (PR-2B)	Z8	574740 R	124,51		
TH 26*			570475	186,32	M 22 S (PR-2B)	Z8	574742 R	124,51		
TH 32			570480	186,32	M 28 S (PR-2B)	Z8	574744 R	124,51		
THL 32			570487	186,32	M 35 S (PR-2B)	Z8	574746 R	136,96		
TH 40			570485	246,99	Instantor	TH 16*	570460	186,32		
TH 50 (PZ-S)			572400	645,58	Press System	TH 20*	570470	186,32		
TH 63 (PZ-S)			572405	645,58		TH 26*	570475	186,32		
TH 16 S (PR-2B)**		Z8	574782 R	124,51		TH 32	570480	186,32		
TH 20 S (PR-2B)**		Z8	574788 R	124,51		TH 16 S (PR-2B)**	Z8	574782 R	124,51	
TH 26 S (PR-2B)**		Z8	574794 R	124,51		TH 20 S (PR-2B)**	Z8	574788 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96		TH 26 S (PR-2B)**	Z8	574794 R	124,51	
U 16*			570765	174,33		TH 32 S (PR-2B)	Z8	574798 R	136,96	
U 20*			570775	174,33		Instantor	VI ½" S (PR-2B)	574850 R	124,51	
IDROTRADE StormPRES ¹⁾		M 15		570110	154,61	Copper Press Imperial	VI ¾" S (PR-2B)	574852 R	124,51	
		M 18		570120	154,61		VI 1" S (PR-2B)	574854 R	124,51	
	M 22		570130	154,61	Instantor	M 15	570110	154,61		
	M 28		570140	154,61	Copper Press Metric	M 22	570130	154,61		
	M 35		570150	154,61		M 28	570140	154,61		
	M 42 (PR-3S)	Z2	572706 R	672,57		M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 54 (PR-3S)	Z2	572708 R	672,57		M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 76,1 XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579101 R	1.161,47		M 28 S (PR-2B)	Z8	574744 R	124,51	
	M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579110 R	1.355,58		M 35 S (PR-2B)	Z8	574746 R	136,96	
	M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579111 R	1.355,58						
	M 15 S (PR-2B)	Z8	574738 R	124,51						
	M 18 S (PR-2B)	Z8	574740 R	124,51						
	M 22 S (PR-2B)	Z8	574742 R	124,51						
	M 28 S (PR-2B)	Z8	574744 R	124,51						
	M 35 S (PR-2B)	Z8	574746 R	136,96						

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
IPA IPANA Press	TH 10*		570467	186,32	IVAR	B 20		570860	203,40	
	TH 11,6*		570482	186,32		ALPEX-GAS	B 26		570870	224,16
	TH 12*		570452	186,32			B 32		570880	224,16
	TH 14*		570455	186,32	IVAR Ivar-Press		B 14*		570845	203,40
	TH 15*		570457	186,32		B 16*		570850	203,40	
	TH 16*		570460	186,32		B 18*		570855	203,40	
	TH 17*		570462	186,32		B 20*		570860	203,40	
	TH 18*		570465	186,32		B 26		570870	224,16	
	TH 20*		570470	186,32		B 32		570880	224,16	
	TH 22*		570472	186,32		Fz 40		570742	205,47	
	TH 25*		570495	186,32		Fz 50		570747	311,35	
	TH 26*		570475	186,32		F 63 (PZ-S)		572385	645,58	
	TH 28		570477	186,32		IVAR MULTI PRESS GAS ITALIA	TH 16*		570460	186,32
	TH 32		570480	186,32	TH 20*			570470	186,32	
	TH 40		570485	246,99	TH 26*			570475	186,32	
	TH 50 (PZ-S)		572400	645,58	H 16*			570320	168,10	
	TH 63 (PZ-S)		572405	645,58	H 20*			570350	168,10	
	THz 75 (PR-3B)	Z4	572829 R	609,25	H 26*			570370	168,10	
	TH 10 S (PR-2B)**	Z8	574772 R	124,51	U 16*			570765	174,33	
	TH 11,6 S (PR-2B)**	Z8	574774 R	124,51	U 20*			570775	174,33	
	TH 12 S (PR-2B)**	Z8	574776 R	124,51	IVAR Multi Press MP		TH 16*		570460	186,32
	TH 14 S (PR-2B)**	Z8	574778 R	124,51			TH 18*		570465	186,32
	TH 15 S (PR-2B)**	Z8	574780 R	124,51		TH 20*		570470	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51		TH 25*		570495	186,32	
	TH 17 S (PR-2B)**	Z8	574784 R	124,51		TH 26*		570475	186,32	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51		TH 32		570480	186,32	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51		TH 40		570485	246,99	
	TH 22 S (PR-2B)**	Z8	574790 R	124,51		TH 50 (PZ-S)		572400	645,58	
	TH 25 S (PR-2B)**	Z8	574792 R	124,51		TH 63 (PZ-S)		572405	645,58	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51		TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 28 S (PR-2B)**	Z8	574796 R	136,96	TH 18 S (PR-2B)**	Z8	574786 R	124,51		
	TH 32 S (PR-2B)**	Z8	574798 R	136,96	TH 20 S (PR-2B)**	Z8	574788 R	124,51		
	IPA THu IPANA Press	TH 16*		570460	186,32	TH 25 S (PR-2B)**	Z8	574792 R	124,51	
		TH 20*		570470	186,32	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
TH 26*			570475	186,32	TH 32 S (PR-2B)**	Z8	574798 R	136,96		
TH 32			570480	186,32	F 16*		570717	177,45		
TH 40			570485	246,99	F 18*		570720	177,45		
TH 16 S (PR-2B)**		Z8	574782 R	124,51	F 20*		570727	177,45		
TH 20 S (PR-2B)**		Z8	574788 R	124,51	F 26*		570730	191,98		
TH 26 S (PR-2B)**		Z8	574794 R	124,51	F 32		570735	191,98		
TH 32 S (PR-2B)**		Z8	574798 R	136,96	Fz 40		570742	205,47		
IPALPEX (Industrie du Plastique et Accessoires)		TH 14*		570455	186,32	Fz 50		570747	311,35	
	TH 16*		570460	186,32	F 63 (PZ-S)		572385	645,58		
	TH 18*		570465	186,32	F 16 S (PR-2B)**	Z8	574728 R	124,51		
	TH 20*		570470	186,32	F 20 S (PR-2B)**	Z8	574730 R	124,51		
	TH 26*		570475	186,32	F 26 S (PR-2B)**	Z8	574732 R	124,51		
	THL 32		570487	186,32	F 32 S (PR-2B)	Z8	574734 R	136,96		
	TH 40		570485	246,99	H 16*		570320	168,10		
	TH 50 (PZ-S)		572400	645,58	H 18*		570340	168,10		
	TH 63 (PZ-S)		572405	645,58	H 20*		570350	168,10		
	IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18*		572600	194,05	H 25*		570360	168,10	
PF 22*			571980	209,62	H 26*		570370	168,10		
IPLEX PIPELINES AUSTRALIA Iplex K1 (Gas)		K16/P18*		572600	194,05	H 32		570380	168,10	
		K20*		572605	194,05	H 40 (PZ-4G)		570390	565,67	
		K25*		572610	194,05	U 16*		570765	174,33	
		K32		572615	194,05	U 18*		570770	174,33	
		K1/40		572620	194,05	U 20*		570775	174,33	
		K1/50		572625	318,61	U 25*		570780	174,33	
		IPLEX PIPELINES AUSTRALIA Iplex K2	K16/P18*		572600	194,05	U 26* ¹²⁾		570750	204,43
			K20*		572605	194,05	U 32		570785	204,43
	K25*			572610	194,05	U 40		570790	249,07	
	ISOLTUBEX		RFz 16*	571325	194,05	U 50		570795	298,89	
ISOLPEX IPERT	RFz 20*		571330	194,05	U 63 (PZ-S)		572365	645,58		
RFIz 25	571337		213,78	IVAR Multi Press Leak (MPL)	B 16*		570850	203,40		
RFIz 32	571342		213,78		B 18*		570855	203,40		
ISOLTUBEX Multicapa	RFz 16*		571325		194,05	B 20*		570860	203,40	
	RFz 18*		571327		194,05	B 26		570870	224,16	
	RFz 20*		571330		194,05	B 32		570880	224,16	
	RFIz 25	571337	213,78		TH 16*		570460	186,32		
	RFIz 32	571342	213,78		TH 20*		570470	186,32		
	U 16*	570765	174,33		TH 26*		570475	186,32		
	U 18*	570770	174,33		TH 32		570480	186,32		
	U 20*	570775	174,33		TH 16 S (PR-2B)**	Z8	574782 R	124,51		
	U 25*	570780	174,33	TH 20 S (PR-2B)**	Z8	574788 R	124,51			
	U 32	570785	204,43	TH 26 S (PR-2B)**	Z8	574792 R	124,51			
U 40	570790	249,07	TH 32 S (PR-2B)**	Z8	574798 R	136,96				
U 50	570795	298,89	F 16*		570717	177,45				
U 63 (PR-3B)	Z4	572837 R	733,81	F 20*		570727	177,45			
U 63 (PZ-S)		572365	645,58	F 26*		570730	191,98			
ISOLTUBEX Multicapa GAS	RFz 16*	571325	194,05	F 32		570735	191,98			
	RFz 20*	571330	194,05	F 16 S (PR-2B)**	Z8	574728 R	124,51			
	RFIz 25	571337	213,78	F 20 S (PR-2B)**	Z8	574730 R	124,51			
	RFIz 32	571342	213,78	F 26 S (PR-2B)**	Z8	574732 R	124,51			
	ISOLTUBEX Multicapa-PPSU	U 16*	570765	174,33	F 32 S (PR-2B)	Z8	574734 R	136,96		
U 20*		570775	174,33	H 16*		570320	168,10			
U 25*		570780	174,33	H 20*		570350	168,10			
U 32		570785	204,43	H 26*		570370	168,10			
ISOTUBI NUMEPRESS		M 15		570110	154,61	H 32		570380	168,10	
	M 18 ¹⁾		570120	154,61	U 16*		570765	174,33		
	M 22		570130	154,61	U 20*		570775	174,33		
	M 28 ¹⁾		570140	154,61	U 26* ¹²⁾		570750	204,43		
	M 35		570150	154,61	U 32		570785	204,43		
	M 42 (PR-3S)	Z2	572706 R	672,57	U 40		570795	298,89		
	M 54 (PR-3S)	Z2	572708 R	672,57	U 50		570795	298,89		
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47	U 63 (PZ-S)		572365	645,58		
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58	ISOLTUBEX Multicapa	RFz 16*	571325	194,05		
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58		RFz 20*	571330	194,05		
	M 15 S (PR-2B)	Z8	574738 R	124,51		RFIz 25	571337	213,78		
	M 18 S (PR-2B)	Z8	574740 R	124,51		RFIz 32	571342	213,78		
	M 22 S (PR-2B)	Z8	574742 R	124,51		ISOLTUBEX Multicapa-PPSU	U 16*	570765	174,33	
	M 28 S (PR-2B)	Z8	574744 R	124,51			U 20*	570775	174,33	
	M 35 S (PR-2B)	Z8	574746 R	136,96			U 25*	570780	174,33	
							U 32	570785	204,43	
							ISOTUBI NUMEPRESS	M 15	570110	154,61
								M 18 ¹⁾	570120	154,61
				M 22	570130			154,61		
				M 28 ¹⁾	570140			154,61		
				M 35	570150			154,61		
				M 42 (PR-3S)	Z2			572706 R	672,57	
				M 54 (PR-3S)	Z2	572708 R		672,57		
				M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R		1.161,47		
				M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R		1.355,58		
				M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R		1.355,58		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IVAR	TH 16*		570460	186,32
Plastic Multi Press	TH 20*		570470	186,32
Leak (PMPL)	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26** ¹²⁾		570750	204,43
	U 32		570785	204,43
	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
IVAR	TH 16*		570460	186,32
Plastic Multi Press	TH 20*		570470	186,32
PMP	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26** ¹²⁾		570750	204,43
	U 32		570785	204,43
	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
IVT Edelstahl-Presssystem	M 15		570110	154,61
	M 18 ¹⁾		570120	154,61
	M 22		570130	154,61
	M 28 ¹⁾		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IVT PRIPRESS	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
J				
Jäger - Aquatec	H 14*		570310	168,10
Aquapress H	H 16*		570320	168,10
	H 17*		570330	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
Jäger - Aquatec	M 15		570110	154,61
C-Stahl -	M 18		570120	154,61
Press Typ M	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Jäger - Aquatec	M 15		570110	154,61
Edelstahl -	M 18		570120	154,61
Press Typ M	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Jäger - Aquatec	V 15		570115	154,61
Kupfer -	V 18		570125	154,61
Press Typ V	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Jansen AG JANSEN COMISA	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 14 S (PR-2B)**	Z8	574778 R	124,51	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	Jarafflex- Presssystem	TH 14*		570455	186,32
		TH 16*		570460	186,32
		TH 17*		570462	186,32
TH 18*			570465	186,32	
TH 20*			570470	186,32	
TH 25*			570495	186,32	
TH 26*			570475	186,32	
TH 32			570480	186,32	
TH 40			570485	246,99	
TH 50 (PZ-S)			572400	645,58	
TH 63 (PZ-S)			572405	645,58	
TH 14 S (PR-2B)**		Z8	574778 R	124,51	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 17 S (PR-2B)**		Z8	574784 R	124,51	
TH 18 S (PR-2B)**		Z8	574786 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 25 S (PR-2B)**	Z8	574792 R	124,51		
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
TH 32 S (PR-2B)	Z8	574798 R	136,96		
JUNGWOO JWPress	VUS 1/2" (OD 15,9 mm)		571770	186,79	
	VUS 3/4" (OD 22,2 mm)		571775	186,79	
	VUS 1" (OD 28,6 mm)		571780	186,79	
	VUS 1 1/4" (OD 34,9 mm)		571785	186,79	
	VUS 1 1/2" (OD 41,3 mm)		571790	360,13	
	VUS 2" (OD 54,0 mm)		571795	370,51	
	VUSFz 2 1/4" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25	
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58	

K

KAN	U 14*		570760	174,33	
KAN-therm Press LBP	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 25*		570780	174,33	
	U 26* ¹²⁾		570750	204,43	
	U 32		570785	204,43	
	U 40		570790	249,07	
	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 14 S (PR-2B)**	Z8	574778 R	124,51	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 25 S (PR-2B)**	Z8	574792 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	KAN	M 15		570110	154,61
KAN-therm Inox		M 18 ¹⁾		570120	154,61
		M 22		570130	154,61
		M 28 ¹⁾		570140	154,61
		M 35		570150	154,61
		M 42 (PZ-4G)		570160	498,19
		M 54 (PZ-4G)		570170	498,19
		M 42 (PR-3S)	Z2	572706 R	672,57
		M 54 (PR-3S)	Z2	572708 R	672,57
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47
		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58
		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.355,58
		M 15 S (PR-2B)	Z8	574738 R	124,51
		M 18 S (PR-2B)	Z8	574740 R	124,51
M 22 S (PR-2B)	Z8	574742 R	124,51		
M 28 S (PR-2B)	Z8	574744 R	124,51		
M 35 S (PR-2B)	Z8	574746 R	136,96		
KAN	M 12		570100	154,61	
	KAN-therm Steel	M 15		570110	154,61
		M 18 ¹⁾		570120	154,61
		M 22		570130	154,61
		M 28 ¹⁾		570140	154,61
		M 35		570150	154,61
		M 42 (PZ-4G)		570160	498,19
		M 54 (PZ-4G)		570170	498,19
		M 42 (PR-3S)	Z2	572706 R	672,57
		M 54 (PR-3S)	Z2	572708 R	672,57
		XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.161,47
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47
		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58
		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.355,58
		M 12 S (PR-2B)	Z8	574736 R	124,51
		M 15 S (PR-2B)	Z8	574738 R	124,51
		M 18 S (PR-2B)	Z8	574740 R	124,51
		M 22 S (PR-2B)	Z8	574742 R	124,51
		M 28 S (PR-2B)	Z8	574744 R	124,51
		M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
KAN	U 14*		570760	174,33	
	KAN-therm UltraPRESS	U 16*		570765	174,33
		U 20*		570775	174,33
		U 25*		570780	174,33
		U 26* ¹²⁾		570750	204,43
		U 32		570785	204,43
		U 40		570790	249,07
		TH 14*		570455	186,32
		TH 16*		570460	186,32
		TH 20*		570470	186,32
		TH 25*		570495	186,32
		TH 26*		570475	186,32
		TH 32		570480	186,32
		TH 40		570485	246,99
		TH 50 (PZ-S)		572400	645,58
		TH 63 (PZ-S)		572405	645,58
TH 14 S (PR-2B)**	Z8	574778 R	124,51		
TH 16 S (PR-2B)**	Z8	574782 R	124,51		
TH 20 S (PR-2B)**	Z8	574788 R	124,51		
TH 25 S (PR-2B)**	Z8	574792 R	124,51		
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
TH 32 S (PR-2B)	Z8	574798 R	136,96		
KE KELIT COPPERFIX Kupfer	M 15		570110	154,61	
	M 18		570120	154,61	
	M 22		570130	154,61	
	M 28		570140	154,61	
	M 35		570150	154,61	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.355,58	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
	M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 28 S (PR-2B)	Z8	574744 R	124,51	
M 35 S (PR-2B)	Z8	574746 R	136,96		
KE KELIT KELIT KELOX	U 16*		570765	174,33	
	U 18*		570770	174,33	
	U 20*		570775	174,33	
	U 25*		570780	174,33	
	U 32		570785	204,43	
	U 40		570790	249,07	
	U 50		570795	298,89	
	U 63 (PZ-S)		572365	645,58	
	U 63 (PR-3B)	Z4	572837 R	733,81	
	U 75 (PR-3B)	Z4	572828 R	645,58	
	KE KELIT KELOX-PPSU-W	U 16*		570765	174,33
		U 18*		570770	174,33
		U 20*		570775	174,33
		U 25*		570780	174,33
		U 32		570785	204,43
		U 40		570790	249,07
U 50			570795	298,89	
U 63 (PZ-S)			572365	645,58	
U 63 (PR-3B)		Z4	572837 R	733,81	
U 75 (PR-3B)		Z4	572828 R	645,58	
KE KELIT KELOX-ULTRAX		U 16*		570765	174,33
		U 18*		570770	174,33
		U 20*		570775	174,33
		U 25*		570780	174,33
	U 32		570785	204,43	
	U 40		570790	249,07	
	U 50		570795	298,89	
	U 63 (PZ-S)		572365	645,58	
	U 63 (PR-3B)	Z4	572837 R	733,81	
	U 75 (PR-3B)	Z4	572828 R	645,58	
	KE KELIT KELOX-ULTRAX-W	U 16*		570765	174,33
		U 18*		570770	174,33
		U 20*		570775	174,33
		U 25*		570780	174,33
U 32			570785	204,43	
U 40			570790	249,07	
U 50			570795	298,89	
U 63 (PZ-S)			572365	645,58	
U 63 (PR-3B)		Z4	572837 R	733,81	
U 75 (PR-3B)		Z4	572828 R	645,58	
KE KELIT KELOX-WINDOWX-U		U 16*		570765	174,33
		U 18*		570770	174,33
		U 20*		570775	174,33
		U 25*		570780	174,33
	U 32		570785	204,43	
	U 40		570790	249,07	
	U 50		570795	298,89	
	U 63 (PZ-S)		572365	645,58	
	U 63 (PR-3B)	Z4	572837 R	733,81	
	U 75 (PR-3B)	Z4	572828 R	645,58	
	KE KELIT steelfIX C-Stahl	M 15		570110	154,61
		M 18		570120	154,61
		M 22		570130	154,61
		M 28		570140	154,61
M 35			570150	154,61	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.161,47	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.355,58	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.355,58	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
M 28 S (PR-2B)		Z8	574744 R	124,51	
M 35 S (PR-2B)	Z8	574746 R	136,96		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KE KELIT	M 15		570110	154,61
steelFIX	M 18		570120	154,61
Edelstahl	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
KEMBLA	VAU 15 (OD 12,7 mm)		572687	159,80
KemPress	VAU 20 (OD 19,1 mm)		572689	159,80
(AUS)	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
KEMBLA	VAU 15 (OD 12,7 mm)		572687	159,80
KemPress Gas	VAU 20 (OD 19,1 mm)		572689	159,80
(AUS)	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
KISAN	KI 16*		571360	197,17
Kisan KD	KI 20*		571370	197,17
	KI 25*		571375	197,17
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
KISAN	KI 16*		571360	197,17
Kisan WL	KI 20*		571370	197,17
	KI 25*		571375	197,17
	KI 32		571380	265,68
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
KISAN	KI 16*		571360	197,17
Kisan WM	KI 20*		571370	197,17
	KI 25*		571375	197,17
	KI 32		571380	265,68
KISAN	U 20*		570775	174,33
Kisan WR	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)		572828 R	645,58
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KISAN	M 15		570110	154,61
Kistal C	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
KISAN	M 15		570110	154,61
Kistal Inox	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

L

LEGEND-PRESS	VUS ½" (OD 15,9 mm)		571770	186,79
press fitting	VUS ¾" (OD 22,2 mm)		571775	186,79
system	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58
LK Systems	V 12		570107	154,61
LK >B<Press	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
LK Systems	V 12		570107	154,61
LK >B<Press	V 15		570115	154,61
Elförzinkat	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
LK Systems	V 15		570115	154,61
LK >B<Press	V 18		570125	154,61
Gas	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
LK Systems	TH 16*		570460	186,32
LK Universal	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58

M

MAINCOR	U 16*		570765	174,33
MAINPRESS	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
MAINCOR	U 16*		570765	174,33
MAINFLOR	U 20*		570775	174,33
Mair Heiztechnik	H 11,5*		570315	168,10
M-Press	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Ma.s.ter System	TH 14*		570455	186,32
PRESSMASTER	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
Meier Tobler	H 16*		570320	168,10
Metalplast - Stramax	H 20*		570350	168,10
Serie MM	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
METALGRUP	U 16*		570765	174,33
Permatubo	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
METALGRUP	RFz 16*		571325	194,05
PexGrup	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
METALGRUP	U 16*		570765	174,33
MultiGrup	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Mueller Streamline	VUS ½" (OD 15,9 mm)		571770	186,79
PRS Copper Press	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58
MULTITHERM	TH 16*		570460	186,32
PRESSSYSTEM	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Multicapas Industrial	RFz 16*		571325	194,05
AIS PEX	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Multicapas Industrial	H 16*		570320	168,10
AIS XPRT	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	H 40		570390	565,67
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
Multicapas Industrial	U 16*		570765	174,33
multitubo systems MC	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Multicap Industrial multitubo systems MM	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
	multipipe Deutschland multipipe mp	TH 16*		570460
TH 20*			570470	186,32
TH 26*			570475	186,32
TH 32			570480	186,32
TH 40			570485	246,99
TH 50 (PZ-S)			572400	645,58
TH 63 (PZ-S)			572405	645,58
TH 16 S (PR-2B)**		Z8	574782 R	124,51
TH 20 S (PR-2B)**		Z8	574788 R	124,51
TH 26 S (PR-2B)**		Z8	574794 R	124,51
TH 32 S (PR-2B)		Z8	574798 R	136,96

N

NEUTHERM	H 16*		570320	168,10
MEKUPRESS-HT	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 40		570790	249,07
	NIBCO	VUS ½" (OD 15,9 mm)		571770
Press System Copper	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
NICOLL FLUXO	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
NUPI Industrie Italiane Multinupi	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 14*		570760	174,33
U 16*		570765	174,33	
U 18*		570770	174,33	
U 20*		570775	174,33	
U 25*		570780	174,33	
U 26 ¹²⁾		570750	204,43	
U 32		570785	204,43	
U 40		570790	249,07	
U 50		570795	298,89	
U 63 (PR-3B)	Z4	572837 R	733,81	
U 63 (PZ-S)		572365	645,58	
Nussbaum Optifitt-Press	VMP ¾" (OD 17,2 mm)		571740	214,81
	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50	
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	
Nussbaum Optiflex-Flowpress	VRX 16		571750	196,13
	VRX 20		571752	196,13
	VRX 25		571754	214,81
	VRX 32		571756	214,81
	VRX 40		571758	298,89
	VRX 50		571760	348,72
	VRX 63		571797	560,47
Nussbaum Optipress Aquadplus	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	Vfz 64,0 (PR-3B)	Z5	572815 R	609,25
	Vfz 76,1 (PR-3B)	Z5	572816 R	609,25
	Vfz 88,9 (PR-3B)	Z5	572817 R	645,58
	Vfz 108,0 (PR-3B)	Z5	572818 R	645,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
V 35 S (PR-2B)	Z8	574762 R	136,96	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Nussbaum Optipress-Gaz	V 15		570115	154,61	
	V 18		570125	154,61	
	V 22		570135	154,61	
	V 28		570145	154,61	
	V 35		570155	154,61	
	V 42		570165	360,13	
	V 42 (PR-2B)	Z2	572850 R	322,77	
	V 54		570175	370,51	
	V 54 (PR-2B)	Z2	572851 R	348,72	
	VFz 64,0 (PR-3B)	Z5	572815 R	609,25	
	VFz 76,1 (PR-3B)	Z5	572816 R	609,25	
	VFz 88,9 (PR-3B)	Z5	572817 R	645,58	
	VFz 108,0 (PR-3B)	Z5	572818 R	645,58	
	V 15 S (PR-2B)	Z8	574752 R	124,51	
	V 18 S (PR-2B)	Z8	574756 R	124,51	
	V 22 S (PR-2B)	Z8	574758 R	124,51	
	V 28 S (PR-2B)	Z8	574760 R	124,51	
	V 35 S (PR-2B)	Z8	574762 R	136,96	
	Nussbaum Optipress-Therm	V 15		570115	154,61
		V 18		570125	154,61
V 22			570135	154,61	
V 28			570145	154,61	
V 35			570155	154,61	
V 42			570165	360,13	
V 42 (PR-2B)		Z2	572850 R	322,77	
V 54			570175	370,51	
V 54 (PR-2B)		Z2	572851 R	348,72	
VFz 64,0 (PR-3B)		Z5	572815 R	609,25	
VFz 76,1 (PR-3B)		Z5	572816 R	609,25	
VFz 88,9 (PR-3B)		Z5	572817 R	645,58	
VFz 108,0 (PR-3B)		Z5	572818 R	645,58	
V 15 S (PR-2B)		Z8	574752 R	124,51	
V 18 S (PR-2B)		Z8	574756 R	124,51	
V 22 S (PR-2B)		Z8	574758 R	124,51	
V 28 S (PR-2B)		Z8	574760 R	124,51	
V 35 S (PR-2B)		Z8	574762 R	136,96	

O

Oventrop Cofit P	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
	H 26 A*		570670	214,81
	H 32 A		570680	214,81
	H 40 A		570690	373,63
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
Oventrop Cofit PD	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
	H 26 A*		570670	214,81
	H 32 A		570680	214,81
Oventrop Cofit PDK	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
	H 32 A		570680	214,81
Oventrop Cofit PD-HT	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
	H 25 A*		570660	214,81
Oventrop Cofit PDK-HT	H 16 A*		570620	214,81
	H 20 A*		570650	214,81

P

PBTub SERTIPRESS	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
PBTub SERTI-STEEL	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	Pegler Yorkshire	> Aalberts integrated piping systems		
PERFEXIM PERFEKT SYSTEM	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
PERFEXIM PERFEKT SYSTEM PLUS	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
PERFILTUBO PERFILALUPEX	U 16*		570765	174,33	
	U 18*		570770	174,33	
	U 20*		570775	174,33	
	U 25*		570780	174,33	
	U 32		570785	204,43	
	U 40		570790	249,07	
	U 50		570795	298,89	
	U 63 (PR-3B)	Z4	572837 R	733,81	
	U 63 (PZ-S)		572365	645,58	
	U 75 (PR-3B)	Z4	572828 R	645,58	
	PERFILTUBO PERFILPRESS	M 15		570110	154,61
		M 18		570120	154,61
		M 22		570130	154,61
		M 28		570140	154,61
		M 35		570150	154,61
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
PEXTUBE PexTube		RFz 16*		571325	194,05
	RFz 20*		571330	194,05	
	RFz 25		571337	213,78	
	RFz 32		571342	213,78	
	Pipelife C-PRESS	M 15		570110	154,61
M 18			570120	154,61	
M 22			570130	154,61	
M 28			570140	154,61	
M 35			570150	154,61	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47	
M 88,9 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.355,58	
M 108,0 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.355,58	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
M 28 S (PR-2B)		Z8	574744 R	124,51	
M 35 S (PR-2B)		Z8	574746 R	136,96	
Pipelife RADOPRESS	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51	
Pipetec Connect	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 32		570785	204,43	
	PLASTICA ALFA Multypex	TH 16*		570460	186,32
		TH 20*		570470	186,32
		TH 26*		570475	186,32
		TH 32		570480	186,32
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 26 S (PR-2B)**		Z8	574794 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96	
PLASTICA ALFA Multypex Air		TH 16*		570460	186,32
		TH 20*		570470	186,32
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	PLASTICA ALFA Multypexalfa Gas	TH 16*		570460	186,32
		TH 20*		570470	186,32
TH 26*			570475	186,32	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 26 S (PR-2B)**		Z8	574794 R	124,51	
PLASTICA ALFA Multypexalfa Gas protek		TH 16*		570460	186,32
		TH 20*		570470	186,32
		TH 26*		570475	186,32
		TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
PLASTICA ALFA Multypex Plus	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
TH 32 S (PR-2B)	Z8	574798 R	136,96		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
PLASTICAALFA Multypex Thermo	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
PLASTICAALFA Multypex Thermo Plus	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
PLÁSTICOS FERRO FERROPLAST GPF MULT Pressfitting MULTICAPA	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
PLÁSTICOS FERRO FERROPLAST GPF PRESS Pressfitting PEX y MULTICAPA	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	K16/P18*		572600	194,05
	K/20*		572605	194,05
	K/25*		572610	194,05
	K/32		572615	194,05
PLUMBING PLUS EZIPEX Crimp (AUS)	K1/40		572620	194,05
	K1/50		572625	318,61
	K16/P18*		572600	194,05
	K/20*		572605	194,05
	K/25*		572610	194,05
	K/32		572615	194,05
	K1/40		572620	194,05
	K1/50		572625	318,61
PLUMBING PLUS EZIPEX Gas (AUS)	VAU 15 (OD 12,7 mm)		572687	159,80
	VAU 20 (OD 19,1 mm)		572689	159,80
	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	609,25
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	609,25
PLUMBING PLUS EZIPEX Solar (AUS)	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	645,58
	VAU 15 (OD 12,7 mm)		572687	159,80
	VAU 20 (OD 19,1 mm)		572689	159,80
	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	136,96
	VAU 15 (OD 12,7 mm)		572687	159,80
PLUMBING PLUS EZIPEX Water (AUS)	VAU 20 (OD 19,1 mm)		572689	159,80
	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	609,25
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	609,25
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	645,58
POLYPIPE	TH 10*		570467	186,32
	TH 15*		570457	186,32
	TH 22*		570472	186,32
	TH 28		570477	186,32
	TH 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	124,51
	TH 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	124,51
	TH 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	136,96
	TH 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	124,51

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
M 18			570120	154,61
M 22			570130	154,61
M 28			570140	154,61
M 35			570150	154,61
M 42 (PR-3S)		Z2	572706 R	672,57
M 54 (PR-3S)		Z2	572708 R	672,57
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
M 15 S (PR-2B)		Z8	574738 R	124,51
M 18 S (PR-2B)		Z8	574740 R	124,51
M 22 S (PR-2B)		Z8	574742 R	124,51
M 28 S (PR-2B)		Z8	574744 R	124,51
M 35 S (PR-2B)		Z8	574746 R	136,96
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)		M 15		570110
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
M 18			570120	154,61
M 22			570130	154,61
M 28			570140	154,61
M 35			570150	154,61
M 42 (PR-3S)		Z2	572706 R	672,57
M 54 (PR-3S)		Z2	572708 R	672,57
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
M 15 S (PR-2B)		Z8	574738 R	124,51
M 18 S (PR-2B)		Z8	574740 R	124,51
M 22 S (PR-2B)		Z8	574742 R	124,51
M 28 S (PR-2B)		Z8	574744 R	124,51
M 35 S (PR-2B)		Z8	574746 R	136,96
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)		TH 14*		570455
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	Thz 75 (PR-3B)		572829 R	609,25
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
TH 26 S (PR-2B)**	Z8	574794 R	124,51	
TH 32 S (PR-2B)	Z8	574798 R	136,96	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN	TH 14*		570455	186,32
Handelsges.	TH 16*		570460	186,32
m.b.H. & Co KG	TH 17*		570462	186,32
(Krems/Österreich)	TH 18*		570465	186,32
	TH 20*		570470	186,32
POLYSAN-Henco-Press-System	TH 26*		570475	186,32
	HE 32		571900	223,12
	HEz 40		571904	323,80
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
POLYSAN (España)	U 16*		570765	174,33
„Rainbow“	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
Prandelli	H 14*		570310	168,10
Multyrama Pf	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
Prandelli	H 16*		570320	168,10
Multyrama Pfm	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
PURMO	F 16*		570717	177,45
Cleverfit Radial	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	VP 16*		570910	185,75
	VP 20*		570915	185,75
	VP 25		570920	185,75

R

Raccorderie	M 15		570110	154,61
Metallische	M 18		570120	154,61
aesPRES ¹⁾	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Raccorderie	M 15		570110	154,61
Metallische	M 18		570120	154,61
inoxPRES ¹⁾	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Raccorderie	M 15		570110	154,61
Metallische	M 18		570120	154,61
MARINEPRES ¹⁾	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Raccorderie	M 15		570110	154,61
Metallische	M 18		570120	154,61
steelPRES ¹⁾	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
RBM Tita-fix	B 14*		570845	203,40
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
RBM Tita-gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Redi Nicoll Fluxo	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Redi Nicoll Fluxo Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
RIFENG U PRESS FITTING (F5)	U 14*		570760	174,33	
	U 16*		570765	174,33	
	U 18*		570770	174,33	
	U 20*		570775	174,33	
	U 25*		570780	174,33	
	U 32		570785	204,43	
	U 40		570790	249,07	
	U 50		570795	298,89	
	U 63 (PZ-S)		572365	645,58	
	U 63 (PR-3B)	Z4	572837 R	733,81	
	U 75 (PR-3B)	Z4	572828 R	645,58	
	RIFENG TH PRESS FITTING (F9)	TH 16*		570460	186,32
		TH 20*		570470	186,32
TH 25*			570495	186,32	
TH 26*			570475	186,32	
TH 32			570480	186,32	
TH 40			570485	246,99	
TH 50 (PZ-S)			572400	645,58	
TH 63 (PZ-S)			572405	645,58	
TH 63 (PZ-S)			572405	645,58	
RIQUIER A SERTIR	RFz 12*		571320	194,05	
	RFz 16*		571325	194,05	
	RFz 20*		571330	194,05	
	RFz 25		571335	194,05	
	TH 16*		570460	186,32	
RIQUIER Système multicouche	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)**	Z8	574798 R	136,96	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 32		570785	204,43	
	U 40		570790	249,07	
	U 50		570795	298,89	
	Roth PressCheck	RN 14*		572672	174,33
		RN 16		572670	174,33
RN 17*			572674	174,33	
RN 20*			572676	174,33	
RN 25/26			572678	174,33	
RN 32			572680	204,43	
RN 40 (PR-3S)		Z2	572714 R	672,57	
RN 50 (PR-3S)		Z2	572716 R	672,57	
RNz 63 (PR-3B)		Z4	572836 R	733,81	
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		570110	154,61	
	M 18		570120	154,61	
	M 22		570130	154,61	
	M 28		570140	154,61	
	M 35		570150	154,61	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
	M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 28 S (PR-2B)	Z8	574744 R	124,51	
	M 35 S (PR-2B)	Z8	574746 R	136,96	
	Rubinetterie Bresciane Bonomi TURBO INOX	M 15		570110	154,61
		M 18		570120	154,61
M 22			570130	154,61	
M 28			570140	154,61	
M 35			570150	154,61	
M 42 (PR-3S)		Z2	572706 R	672,57	
M 54 (PR-3S)		Z2	572708 R	672,57	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58	
M 15 S (PR-2B)		Z8	574738 R	124,51	
M 18 S (PR-2B)		Z8	574740 R	124,51	
M 22 S (PR-2B)		Z8	574742 R	124,51	
M 28 S (PR-2B)		Z8	574744 R	124,51	
M 35 S (PR-2B)		Z8	574746 R	136,96	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Rubinetterie Bresciane Bonomi TURBO INOX GAS	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
Rubinetterie Bresciane Bonomi TURBO STEEL	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
TURBO PRESS	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	B 14*		570845	203,40
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
H 26*		570370	168,10	
H 32		570380	168,10	
TH 14*		570455	186,32	
TH 16*		570460	186,32	
TH 18*		570465	186,32	
TH 20*		570470	186,32	
TH 26*		570475	186,32	
TH 32		570480	186,32	
TH 40		570485	246,99	
TH 50 (PZ-S)		572400	645,58	
TH 63 (PZ-S)		572405	645,58	
TH 16 S (PR-2B)**	Z8	574782 R	124,51	
TH 20 S (PR-2B)**	Z8	574788 R	124,51	
TH 26 S (PR-2B)**	Z8	574794 R	124,51	
TH 32 S (PR-2B)**	Z8	574798 R	136,96	
U 14*		570760	174,33	
U 16*		570765	174,33	
U 18*		570770	174,33	
U 20*		570775	174,33	
U 26**12)		570750	204,43	
U 32		570785	204,43	
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
TH 20 S (PR-2B)**	Z8	574788 R	124,51	
TH 26 S (PR-2B)**	Z8	574794 R	124,51	
TH 32 S (PR-2B)	Z8	574798 R	136,96	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
S					
SAMI PLASTIC	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 14 S (PR-2B)**	Z8	574778 R	124,51	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	SAMI PLASTIC Multistrato Gas	TH 16*		570460	186,32
		TH 20*		570470	186,32
		TH 26*		570475	186,32
		TH 32		570480	186,32
		TH 16 S (PR-2B)**	Z8	574782 R	124,51
		TH 20 S (PR-2B)**	Z8	574788 R	124,51
TH 26 S (PR-2B)**		Z8	574794 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96	
SANHA 3fit-Press Pb-free Serie 25000		B 16*		570850	203,40
		B 20*		570860	203,40
		B 26		570870	224,16
		B 32		570880	224,16
		F 16*		570717	177,45
		F 20*		570727	177,45
	F 26*		570730	191,98	
	F 32		570735	191,98	
	Fz 40		570742	205,47	
	Fz 50		570747	311,35	
	F 63 (PZ-S)		572385	645,58	
	F 16 S (PR-2B)**	Z8	574728 R	124,51	
	F 20 S (PR-2B)**	Z8	574730 R	124,51	
	F 26 S (PR-2B)**	Z8	574732 R	124,51	
	F 32 S (PR-2B)	Z8	574734 R	136,96	
	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	H 40 (PZ-4G)		570390	565,67	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 26* ¹²⁾		570750	204,43	
U 32		570785	204,43		
U 40		570790	249,07		
U 50		570795	298,89		
U 63 (PR-3B)	Z4	572837 R	733,81		
U 63 (PZ-S)		572365	645,58		
SANHA 3fit-Press PPSU Serie 35000	B 16*		570850	203,40	
	B 20*		570860	203,40	
	B 26		570870	224,16	
	B 32		570880	224,16	
	F 16*		570717	177,45	
	F 20*		570727	177,45	
	F 26*		570730	191,98	
	F 32		570735	191,98	
	F 16 S (PR-2B)**	Z8	574728 R	124,51	
	F 20 S (PR-2B)**	Z8	574730 R	124,51	
	F 26 S (PR-2B)**	Z8	574732 R	124,51	
	F 32 S (PR-2B)	Z8	574734 R	136,96	
	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 26* ¹²⁾		570750	204,43	
	U 32		570785	204,43	
	SANHA Heavy Steel Press	VMP ½" G (OD 21,3 mm)		571766 R	214,81
		VMPz ¾" (OD 26,9 mm)		571764	214,81
		VMPz 1" (OD 33,7 mm)		571767	214,81
VMPz 1¼" (PZ-S) (OD 42,4 mm)			572413	704,75	
VMPz 1½" (PR-3B) (OD 48,3 mm)		Z5	572844 R	479,50	
VMPz 2" (PR-3B) (OD 60,3 mm)		Z5	572845 R	479,50	
SANHA Heavy Steel Press Gas ⁹⁾		VMP ½" G (OD 21,3 mm) ¹¹⁾		571766 R	214,81
		VMPz ¾" (OD 26,9 mm)		571764	214,81
		VMPz 1" (OD 33,7 mm)		571767	214,81
		VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
		VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan Gas Presssystem Serie 17000	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁶⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA-NiroSan-Presssystem Serie 9000	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579100 R	1.056,63
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
V 35 S (PR-2B)	Z8	574762 R	136,96	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€		
SANHA-NiroSan SF Presssystem Serie 19000 (silicone free)	SA 15		570935	185,75	SANHA NiroTherm Industry Serie 98000	SA 15		570935	185,75		
	SA 18		570940	185,75		SA 18		570940	185,75		
	SA 22		570945	185,75		SA 22		570945	185,75		
	SA 28		570950	185,75		SA 28		570950	185,75		
	SA 35		570955	185,75		SA 35		570955	185,75		
	M 15		570110	154,61		M 15		570110	154,61		
	M 18		570120	154,61		M 18		570120	154,61		
	M 22		570130	154,61		M 22		570130	154,61		
	M 28		570140	154,61		M 28		570140	154,61		
	M 35		570150	154,61		M 35		570150	154,61		
	M 42 (PR-3S)	Z2	572706 R	672,57		M 42 (PR-3S)	Z2	572706 R	672,57		
	M 54 (PR-3S)	Z2	572708 R	672,57		M 54 (PR-3S)	Z2	572708 R	672,57		
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47		
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58		
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58		
	M 15 S (PR-2B)	Z8	574738 R	124,51		M 15 S (PR-2B)	Z8	574738 R	124,51		
	M 18 S (PR-2B)	Z8	574740 R	124,51		M 18 S (PR-2B)	Z8	574740 R	124,51		
	M 22 S (PR-2B)	Z8	574742 R	124,51		M 22 S (PR-2B)	Z8	574742 R	124,51		
	M 28 S (PR-2B)	Z8	574744 R	124,51		M 28 S (PR-2B)	Z8	574744 R	124,51		
	M 35 S (PR-2B)	Z8	574746 R	136,96		M 35 S (PR-2B)	Z8	574746 R	136,96		
	V 15		570115	154,61		V 15		570115	154,61		
	V 18		570125	154,61		V 18		570125	154,61		
	V 22		570135	154,61		V 22		570135	154,61		
	V 28		570145	154,61		V 28		570145	154,61		
	V 35		570155	154,61		V 35		570155	154,61		
	V 42		570165	360,13		V 42		570165	360,13		
	V 42 (PR-2B)	Z2	572850 R	322,77		V 42 (PR-2B)	Z2	572850 R	322,77		
	V 54		570175	370,51		V 54		570175	370,51		
	V 54 (PR-2B)	Z2	572851 R	348,72		V 54 (PR-2B)	Z2	572851 R	348,72		
	V 15 S (PR-2B)	Z8	574752 R	124,51		V 15 S (PR-2B)	Z8	574752 R	124,51		
	V 18 S (PR-2B)	Z8	574756 R	124,51		V 18 S (PR-2B)	Z8	574756 R	124,51		
	V 22 S (PR-2B)	Z8	574758 R	124,51		V 22 S (PR-2B)	Z8	574758 R	124,51		
	V 28 S (PR-2B)	Z8	574760 R	124,51		V 28 S (PR-2B)	Z8	574760 R	124,51		
	V 35 S (PR-2B)	Z8	574762 R	136,96		V 35 S (PR-2B)	Z8	574762 R	136,96		
	SANHA	SA 15		570935		185,75	SANHA-Press	SA 12		570930	269,83
	NiroTherm	SA 18		570940		185,75	Chrom	SA 15		570935	185,75
Serie 91000	SA 22		570945	185,75	Serie 16000	SA 18		570940	185,75		
	SA 28		570950	185,75		SA 22		570945	185,75		
	SA 35		570955	185,75		SA 28		570950	185,75		
	M 15		570110	154,61		M 12		570100	154,61		
	M 18		570120	154,61		M 15		570110	154,61		
	M 22		570130	154,61		M 18		570120	154,61		
	M 28		570140	154,61		M 22		570130	154,61		
	M 35		570150	154,61		M 28		570140	154,61		
	M 42 (PR-3S)	Z2	572706 R	672,57		M 12 S (PR-2B)	Z8	574736 R	124,51		
	M 54 (PR-3S)	Z2	572708 R	672,57		M 15 S (PR-2B)	Z8	574738 R	124,51		
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.161,47		M 18 S (PR-2B)	Z8	574740 R	124,51		
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.355,58		M 22 S (PR-2B)	Z8	574742 R	124,51		
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.355,58		M 28 S (PR-2B)	Z8	574744 R	124,51		
	M 15 S (PR-2B)	Z8	574738 R	124,51		V 12		570107	154,61		
	M 18 S (PR-2B)	Z8	574740 R	124,51		V 15		570115	154,61		
	M 22 S (PR-2B)	Z8	574742 R	124,51		V 18		570125	154,61		
	M 28 S (PR-2B)	Z8	574744 R	124,51		V 22		570135	154,61		
	M 35 S (PR-2B)	Z8	574746 R	136,96		V 28		570145	154,61		
	V 15		570115	154,61		V 12 S (PR-2B)	Z8	574748 R	124,51		
	V 18		570125	154,61		V 15 S (PR-2B)	Z8	574752 R	124,51		
	V 22		570135	154,61		V 18 S (PR-2B)	Z8	574756 R	124,51		
	V 28		570145	154,61		V 22 S (PR-2B)	Z8	574758 R	124,51		
	V 35		570155	154,61		V 28 S (PR-2B)	Z8	574760 R	124,51		
	V 42		570165	360,13							
	V 42 (PR-2B)	Z2	572850 R	322,77							
	V 54		570175	370,51							
	V 54 (PR-2B)	Z2	572851 R	348,72							
	V 15 S (PR-2B)	Z8	574752 R	124,51							
	V 18 S (PR-2B)	Z8	574756 R	124,51							
	V 22 S (PR-2B)	Z8	574758 R	124,51							
	V 28 S (PR-2B)	Z8	574760 R	124,51							
	V 35 S (PR-2B)	Z8	574762 R	136,96							

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		570930	269,83
GAS Pressfittings	SA 14		570932	269,83
Serie 10000/ Serie 11000	SA 15		570935	185,75
	SA 16		570937	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 14		570112	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA-Press	SA 12		570930	269,83
Pressfittings	SA 14		570932	269,83
Serie 6000	SA 15		570935	185,75
	SA 16		570937	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 14		570112	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		570930	269,83
SOLAR	SA 15		570935	185,75
Pressfittings	SA 18		570940	185,75
Serie 12000/ Serie 13000	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA	SA 12		570930	269,83
PURAPRESS	SA 14		570932	269,83
Serie 8000	SA 15		570935	185,75
	SA 16		570937	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15 ⁹⁾		570110	154,61
	M 18 ⁹⁾		570120	154,61
	M 22 ⁹⁾		570130	154,61
	M 28 ⁹⁾		570140	154,61
	M 35 ⁹⁾		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 14		570112	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Therm Serie 24000	SA 12		570930	269,83
	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
V 15 S (PR-2B)	Z8	574752 R	124,51	
V 18 S (PR-2B)	Z8	574756 R	124,51	
V 22 S (PR-2B)	Z8	574758 R	124,51	
V 28 S (PR-2B)	Z8	574760 R	124,51	
V 35 S (PR-2B)	Z8	574762 R	136,96	
SANHA-Therm Industry Serie 28000	SA 12		570930	269,83
	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
V 15 S (PR-2B)	Z8	574752 R	124,51	
V 18 S (PR-2B)	Z8	574756 R	124,51	
V 22 S (PR-2B)	Z8	574758 R	124,51	
V 28 S (PR-2B)	Z8	574760 R	124,51	
V 35 S (PR-2B)	Z8	574762 R	136,96	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
SANITOP	M 15		570110	154,61	
	PERMATUBO INOX M 18 ¹⁾		570120	154,61	
	M 22		570130	154,61	
	M 28 ¹⁾		570140	154,61	
	M 35		570150	154,61	
	M 35 (PR-3S)	Z2	572727 R	672,57	
	M 42 (PZ-4G)		570160	498,19	
	M 54 (PZ-4G)		570170	498,19	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
	M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 28 S (PR-2B)	Z8	574744 R	124,51	
	M 35 S (PR-2B)	Z8	574746 R	136,96	
	SANPRO	TH 16*		570460	186,32
		TH 20*		570470	186,32
TH 26*			570475	186,32	
TH 32			570480	186,32	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 26 S (PR-2B)**		Z8	574794 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96	
SATEC SK VITerm		TH 16*		570460	186,32
		TH 18*		570465	186,32
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	U 40		570790	249,07	
	U 50		570795	298,89	
	U 63 (PZ-S)		572365	645,58	
	SAVEUR REFLEX	TH 16*		570460	186,32
		TH 20*		570470	186,32
TH 25*			570495	186,32	
PEX Water	TH 32		570480	186,32	
	TH 25*		570495	186,32	
	TH 32		570480	186,32	
SAVEUR REFLEX PEX-AL-PEX	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
Gas	TH 32		570480	186,32	
	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
Schütz duo-flex	TH 17*		570462	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
tri-o-flex	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	M 12		570100	154,61	
Schwer Fittings AQUApress	M 15		570110	154,61	
	M 18		570120	154,61	
	M 22		570130	154,61	
	M 28		570140	154,61	
	M 35		570150	154,61	
	M 42 (PZ-4G)		570160	498,19	
	M 54 (PZ-4G)		570170	498,19	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 12 S (PR-2B)	Z8	574736 R	124,51	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
M 22 S (PR-2B)	Z8	574742 R	124,51		
M 28 S (PR-2B)	Z8	574744 R	124,51		
M 35 S (PR-2B)	Z8	574746 R	136,96		
Seppelfricke > Aalberts integrated piping systems	SESTA TH 14*		570455	186,32	
	SESTA GAS TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
SESTA Sistema multistrato	H 16*		570320	168,10	
	H 20*		570350	168,10	
	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	U 16*		570765	174,33	
	U 20*		570775	174,33	
	SIGMA LI Premium	TH 16*		570460	186,32
TH 20*			570470	186,32	
TH 25*			570495	186,32	
TH 32			570480	186,32	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 25 S (PR-2B)**		Z8	574792 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96	
U 16*			570765	174,33	
U 20*			570775	174,33	
U 25*			570780	174,33	
U 32			570785	204,43	
SLOVARM PEX-THERM		U 16*		570765	174,33
		U 20*		570775	174,33
	H 26*		570370	168,10	
	U 32		570785	204,43	
	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	STANDARD HIDRAULICA MultiStandard	H 16*		570320	168,10
		H 20*		570350	168,10
		H 25*		570360	168,10
		H 32		570380	168,10
		RFz 16*		571325	194,05
		RFz 20*		571330	194,05
RFz 25			571335	194,05	
RFz 32			571340	194,05	
TH 16*			570460	186,32	
TH 20*			570470	186,32	
TH 25*			570495	186,32	
TH 32			570480	186,32	
TH 16 S (PR-2B)**		Z8	574782 R	124,51	
TH 20 S (PR-2B)**		Z8	574788 R	124,51	
TH 25 S (PR-2B)**		Z8	574792 R	124,51	
TH 32 S (PR-2B)		Z8	574798 R	136,96	
U 16*			570765	174,33	
U 18*			570770	174,33	
U 20*			570775	174,33	
U 25*			570780	174,33	
U 32			570785	204,43	
U 40			570790	249,07	
U 50			570795	298,89	
U 63 (PR-3B)		Z4	572837 R	733,81	
U 63 (PZ-S)		572365	645,58		
steeltrade Presssystem Edelstahl Kontur M	M 15		570110	154,61	
	M 18 ¹⁾		570120	154,61	
	M 22		570130	154,61	
	M 28 ¹⁾		570140	154,61	
	M 35		570150	154,61	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 18 S (PR-2B)	Z8	574740 R	124,51	
	M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 28 S (PR-2B)	Z8	574744 R	124,51	
M 35 S (PR-2B)	Z8	574746 R	136,96		
STELBI Polikraft	H 16*		570320	168,10	
	H 20*		570350	168,10	
	H 26*		570370	168,10	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
STELBI Stelgas	U 16*		570765	174,33	
	U 20*		570775	174,33	
	U 26* ¹²⁾		570750	204,43	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
STH Westco COPPER PRESS	M 15		570110	154,61	
	M 22		570130	154,61	
	M 28 ¹⁾		570140	154,61	
	M 35		570150	154,61	
	M 42 (PR-3S)	Z2	572706 R	672,57	
	M 54 (PR-3S)	Z2	572708 R	672,57	
	M 15 S (PR-2B)	Z8	574738 R	124,51	
	M 22 S (PR-2B)	Z8	574742 R	124,51	
	M 28 S (PR-2B)	Z8	574744 R	124,51	
	M 35 S (PR-2B)	Z8	574746 R	136,96	
	T				
	TDM BRASS Serie 1600	H 16*		570320	168,10
		H 18*		570340	168,10
		H 20*		570350	168,10
H 25*			570360	168,10	
H 26*			570370	168,10	
H 32			570380	168,10	
TH 16*			570460	186,32	
TH 18*			570465	186,32	
TH 20*			570470	186,32	
TH 25*			570495	186,32	
TH 26*			570475	186,32	
THL 32			570487	186,32	
TH 40			570485	246,99	
TH 50 (PZ-S)			572400	645,58	
TH 63 (PZ-S)		572405	645,58		
TH 16 S (PR-2B)**	Z8	574782 R	124,51		
TH 18 S (PR-2B)**	Z8	574786 R	124,51		
TH 20 S (PR-2B)**	Z8	574788 R	124,51		
TH 25 S (PR-2B)**	Z8	574792 R	124,51		
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
U 16*		570765	174,33		
U 18*		570770	174,33		
U 20*		570775	174,33		
U 25*		570780	174,33		
U 26* ¹²⁾		570750	204,43		
U 32		570785	204,43		
TDM BRASS Serie 2600	H 16*		570320	168,10	
	H 18*		570340	168,10	
	H 20*		570350	168,10	
	H 25*		570360	168,10	
	H 26*		570370	168,10	
	H 32		570380	168,10	
	TH 16*		570460	186,32	
	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
	TH 25*		570495	186,32	
	TH 26*		570475	186,32	
	THL 32		570487	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51	
TH 20 S (PR-2B)**	Z8	574788 R	124,51		
TH 25 S (PR-2B)**	Z8	574792 R	124,51		
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
U 16*		570765	174,33		
U 18*		570770	174,33		
U 20*		570775	174,33		
U 25*		570780	174,33		
U 26* ¹²⁾		570750	204,43		
U 32		570785	204,43		
TDM BRASS Serie 1700 gas	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	THL 32		570487	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
TH 26 S (PR-2B)**	Z8	574794 R	124,51		
TermoConcept TC-PRESS	Basic E01 ⁵⁾		571855	305,17	
THERMOLUTZ	H 14*		570310	168,10	
	H 16*		570320	168,10	
	TH 20*		570470	186,32	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
TE-SA TE-SA press serie 800	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
THERMACOME ACOPEX ALU	TH 18*		570465	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 14 S (PR-2B)**	Z8	574778 R	124,51	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96	
	H 16*		570320	168,10	
H 20*		570350	168,10		
H 26*		570370	168,10		
H 32		570380	168,10		
TH 16*		570460	186,32		
TH 20*		570470	186,32		
TH 26*		570475	186,32		
TH 32		570480	186,32		
U 16*		570765	174,33		
U 20*		570775	174,33		
U 32		570785	204,43		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
TIEMME	TH 14*		570455	186,32	TRA MULTITRAPRESS	U 16*		570765	174,33	
1650 AL-COBRAPEX	TH 16*		570460	186,32		U 18*		570770	174,33	
	TH 18*		570465	186,32		U 20*		570775	174,33	
	TH 20*		570470	186,32		U 25*		570780	174,33	
	TH 25*		570495	186,32		U 32		570785	204,43	
	TH 26*		570475	186,32		U 40		570790	249,07	
	THL 32		570487	186,32		U 50		570795	298,89	
	TH 40		570485	246,99		U 63 (PR-3B)	Z4	572837 R	733,81	
	TH 50 (PZ-S)		572400	645,58		U 63 (PZ-S)		572365	645,58	
	TH 63 (PZ-S)		572405	645,58	TRA TRAPRESS	H 12*		570300	168,10	
	THz 75 (PR-3B)	Z4	572829 R	609,25		H 16*		570320	168,10	
	TH 14 S (PR-2B)**	Z8	574778 R	124,51		H 20*		570350	168,10	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51		H 25*		570360	168,10	
	TH 18 S (PR-2B)**	Z8	574786 R	124,51		H 32		570380	168,10	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51		RFz 12*		571320	194,05	
	TH 25 S (PR-2B)**	Z8	574792 R	124,51		RFz 16*		571325	194,05	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51		RFz 20*		571330	194,05	
	TIEMME	RFz 12*		571320	194,05		RFz 25		571335	194,05
1700 COBRAPEX	RFz 16*		571325	194,05		RFz 32		571340	194,05	
	RFz 20*		571330	194,05	Tradelink	K16/P18*		572600	194,05	
	RFz 25		571335	194,05	TradePex Crimp	K/20*		572605	194,05	
	RFz 32		571340	194,05	Water	K/25*		572610	194,05	
	TH 40		570485	246,99		K32		572615	194,05	
	TH 50 (PZ-S)		572400	645,58		K1/40		572620	194,05	
	TH 63 (PZ-S)		572405	645,58		K1/50		572625	318,61	
	TIEMME	TH 16*		570460	186,32	Tradelink	K16/P18*		572600	194,05
	1650 AL-COBRAPEX GAS	TH 20*		570470	186,32	TradePex Crimp	K/20*		572605	194,05
		TH 26*		570475	186,32	Gas	K/25*		572610	194,05
THL 32			570487	186,32		K32		572615	194,05	
TH 16 S (PR-2B)**		Z8	574782 R	124,51		K1/40		572620	194,05	
TH 20 S (PR-2B)**		Z8	574788 R	124,51		K1/50		572625	318,61	
TIEMME	TH 26 S (PR-2B)**	Z8	574794 R	124,51	TUBIPLAST ITALY	TH 16*		570460	186,32	
ALPEX GAS	TH 16*		570460	186,32	MULTILAYER PIPE	TH 18*		570465	186,32	
	TH 20*		570470	186,32		TH 20*		570470	186,32	
	TH 26*		570475	186,32		TH 26*		570475	186,32	
	TH 32		570480	186,32		TH 32		570480	186,32	
TKM Systemtechnik	TH 14*		570455	186,32		TH 40		570485	246,99	
	TH 16*		570460	186,32		TH 50 (PZ-S)		572400	645,58	
	TH 20*		570470	186,32		TH 63 (PZ-S)		572405	645,58	
	TH 26*		570475	186,32		TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 32		570480	186,32		TH 18 S (PR-2B)**	Z8	574786 R	124,51	
	TH 40		570485	246,99		TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 50 (PZ-S)		572400	645,58		TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 63 (PZ-S)		572405	645,58		TH 32 S (PR-2B)	Z8	574798 R	136,96	
TRA Multi TRA+	H 16*		570320	168,10		H 16*		570320	168,10	
	H 20*		570350	168,10		H 18*		570340	168,10	
	H 25*		570360	168,10		H 20*		570350	168,10	
	H 26*		570370	168,10		H 26*		570370	168,10	
	H 32		570380	168,10		H 32		570380	168,10	
	H 40 (PZ-4G)		570390	565,67		U 16*		570765	174,33	
	TH 16*		570460	186,32		U 18*		570770	174,33	
	TH 20*		570470	186,32		U 20*		570775	174,33	
	TH 25*		570495	186,32		U 26* ¹²⁾		570750	204,43	
	TH 26*		570475	186,32		U 32		570785	204,43	
	TH 32		570480	186,32		TUBIPLAST ITALY	TH 16*		570460	186,32
	TH 40		570485	246,99		MULTILAYER PIPE	TH 18*		570465	186,32
	TH 50 (PZ-S)		572400	645,58		GAS SYSTEM	TH 20*		570470	186,32
	TH 63 (PZ-S)		572405	645,58		TH 26*		570475	186,32	
	THz 75 (PR-3B)	Z4	572829 R	609,25		TH 32		570480	186,32	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51		TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51		TH 18 S (PR-2B)**	Z8	574786 R	124,51	
	TH 25 S (PR-2B)**	Z8	574792 R	124,51		TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51		TH 26 S (PR-2B)**	Z8	574794 R	124,51	
	TH 32 S (PR-2B)	Z8	574798 R	136,96		TH 32 S (PR-2B)	Z8	574798 R	136,96	
	U 16*		570765	174,33	TWEETOP	U 16*		570765	174,33	
	U 20*		570775	174,33		U 20*		570775	174,33	
	U 25*		570780	174,33		U 25*		570780	174,33	
	U 26* ¹²⁾		570750	204,43		U 32		570785	204,43	
	U 32		570785	204,43		U 40		570790	249,07	
	U 40		570790	249,07		U 50		570795	298,89	
	U 50		570795	298,89		U 63 (PR-3B)	Z4	572837 R	733,81	
	U 63 (PR-3B)	Z4	572837 R	733,81		U 63 (PZ-S)		572365	645,58	
	U 63 (PZ-S)		572365	645,58		U 75 (PR-3B)	Z4	572828 R	645,58	
	U 75 (PR-3B)	Z4	572828 R	645,58						

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
U				
UNICAL AG	U 16*		570765	174,33
MAX-MULTIPEX	U 20*		570775	174,33
	H 26*		570370	168,10
	U 26* ¹²⁾		570750	204,43
	U 32		570785	204,43
UNIDELTA	TH 16*		570460	186,32
DELTAPRESS	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
UNIDELTA	TH 16*		570460	186,32
DELTAPRESS GAS	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
Uponor	UP 14*		572630	174,33
	UP 16*		572632	174,33
	UP 20*		572636	174,33
	UP 25		572638	174,33
	UP 32		572640	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
V				
Valsir Bravopress	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 32 V		570685	214,81
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26* ¹²⁾		570750	204,43
	U 32		570785	204,43
Valsir PEXAL	H 14*		570310	168,10
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 32 V		570685	214,81
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26* ¹²⁾		570750	204,43
	U 32		570785	204,43
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Van Marcke NV	TH 16*		570460	186,32
SYSTEMPEX	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Van Marcke NV	M 12		570100	154,61
Tubipress	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Variotherm	TH 11,6*		570482	186,32
System TH	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 11,6 S (PR-2B)**	Z8	574774 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
VESBO	M 15		570110	154,61
CARBON	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
VESBO	M 15		570110	154,61
INOX	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
VESBO	TH 16*		570460	186,32
MULTIPRESS TH-U	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26* ¹²⁾		570750	204,43
	U 32		570785	204,43
VESBO	U 16*		570765	174,33
VPREMIUM	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
Viega Fonterra	VX 12*		571630	214,81
	VP 14/15*		570905	185,75
	VP 16/17*		570910	185,75
	VP 20*		570915	185,75
	VP 25 ²⁾		570920	185,75
Viega MegaPress	VMP ¾" (OD 17,2 mm)		571740	214,81
(ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega MegaPress 304 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	214,81	Viega Profipress	V 12		570107	154,61	
	VMPz ¾" (OD 26,9 mm)		571764	214,81		VG 14		570132	154,61	
	VMPz 1" (OD 33,7 mm)		571767	214,81		V 15		570115	154,61	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75		VG 16		570137	154,61	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50		V 18		570125	154,61	
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	V 22			570135	154,61		
Viega MegaPress 316 (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	214,81		V 28		570145	154,61	
	VMPz ¾" (OD 26,9 mm)		571764	214,81		V 35		570155	154,61	
	VMPz 1" (OD 33,7 mm)		571767	214,81		V 42		570165	360,13	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75		V 42 (PR-2B)	Z2	572850 R	322,77	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50		V 54		570175	370,51	
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	V 54 (PR-2B)		Z2	572851 R	348,72		
Viega MegaPress 316 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	214,81		Vfz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	609,25	
	VMPz ¾" (OD 26,9 mm)		571764	214,81		Vfz 66,7 (PR-3B)	Z5	572846 R	609,25	
	VMPz 1" (OD 33,7 mm)		571767	214,81		Vfz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	609,25	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75		Vfz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	645,58	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50		Vfz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	645,58	
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	V 15 S (PR-2B)	Z8	574748 R	124,51			
Viega MegaPress CuNi (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	214,81	VG 14 S (PR-2B)	Z8	574750 R	124,51		
	VMPz ¾" (OD 26,9 mm)		571764	214,81	V 18 S (PR-2B)	Z8	574752 R	124,51		
	VMPz 1" (OD 33,7 mm)		571767	214,81	VG 16 S (PR-2B)	Z8	574754 R	124,51		
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75	V 18 S (PR-2B)	Z8	574756 R	124,51		
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50	V 22 S (PR-2B)	Z8	574758 R	124,51		
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	V 28 S (PR-2B)	Z8	574760 R	124,51			
Viega MegaPress FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	214,81	V 35 S (PR-2B)	Z8	574762 R	136,96		
	VMPz ¾" (OD 26,9 mm)		571764	214,81	Viega Profipress G	V 12		570107	154,61	
	VMPz 1" (OD 33,7 mm)		571767	214,81		VG 14		570132	154,61	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75		V 15		570115	154,61	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50		VG 16		570137	154,61	
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	V 18			570125	154,61		
Viega Megapress (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	214,81		V 22		570135	154,61	
	VMP ½" G (OD 21,3 mm)		571766 R	214,81		V 28		570145	154,61	
	VMPz ¾" (OD 26,9 mm)		571764	214,81		V 35		570155	154,61	
	VMPz 1" (OD 33,7 mm)		571767	214,81		V 42		570165	360,13	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75		V 42 (PR-2B)	Z2	572850 R	322,77	
VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50	V 54			570175	370,51		
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	V 54 (PR-2B)		Z2	572851 R	348,72		
Viega Megapress S (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	214,81		Vfz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	609,25	
	VMP ½" G (OD 21,3 mm)		571766 R	214,81		V 12 S (PR-2B)	Z8	574748 R	124,51	
	VMPz ¾" (OD 26,9 mm)		571764	214,81		VG 14 S (PR-2B)	Z8	574750 R	124,51	
	VMPz 1" (OD 33,7 mm)		571767	214,81		V 15 S (PR-2B)	Z8	574752 R	124,51	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75		VG 16 S (PR-2B)	Z8	574754 R	124,51	
VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50	V 18 S (PR-2B)	Z8	574756 R	124,51			
VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50	V 22 S (PR-2B)	Z8	574758 R	124,51			
Viega Megapress S XL (EN) ⁹⁾	VMPz 2½" XL (PR-3B) EN (OD 76,1 mm)		Z7 XL 45kN ⁶⁾	579112 R	609,25	V 28 S (PR-2B)	Z8	574760 R	124,51	
	VMPz 3" XL (PR-3B) (OD 88,9 mm)		Z7 XL 45kN ⁶⁾	579113 R	609,25	V 35 S (PR-2B)	Z8	574762 R	136,96	
	VMPz 4" XL (PR-3B) (OD 114,3 mm)		Z7 XL 45kN ⁶⁾	579114 R	645,58	Viega Profipress S	V 12		570107	154,61
Viega Pexfit	VX 16*		571635	214,81	V 15			570115	154,61	
	VX 20*		571640	214,81	V 18			570125	154,61	
	VX 25*		571645	214,81	V 22			570135	154,61	
Viega Pexfit G	VX 16*		571635	214,81	V 28			570145	154,61	
	VX 20*		571640	214,81	V 35			570155	154,61	
	VX 25*		571645	214,81	V 12 S (PR-2B)		Z8	574748 R	124,51	
Viega Prestabo	V 12		570107	154,61	V 15 S (PR-2B)		Z8	574752 R	124,51	
	V 15		570115	154,61	V 18 S (PR-2B)		Z8	574756 R	124,51	
	V 18		570125	154,61	V 22 S (PR-2B)		Z8	574758 R	124,51	
	V 22		570135	154,61	V 28 S (PR-2B)		Z8	574760 R	124,51	
	V 28		570145	154,61	V 35 S (PR-2B)		Z8	574762 R	136,96	
	V 35		570155	154,61	Viega Profipress Therm		V 12		570107	154,61
	V 42		570165	360,13			V 15		570115	154,61
	V 42 (PR-2B)	Z2	572850 R	322,77			V 18		570125	154,61
	V 54		570175	370,51			V 22		570135	154,61
	V 54 (PR-2B)	Z2	572851 R	348,72			V 12 S (PR-2B)	Z8	574748 R	124,51
	Vfz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	609,25		V 15 S (PR-2B)	Z8	574752 R	124,51	
	Vfz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	609,25		V 18 S (PR-2B)	Z8	574756 R	124,51	
	Vfz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	645,58	V 22 S (PR-2B)	Z8	574758 R	124,51		
	Vfz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	645,58	Viega ProPress (ASTM) ¹⁰⁾	VUS ½" (OD 15,9 mm)		571770	186,79	
	V 12 S (PR-2B)	Z8	574748 R	124,51		VUS ¾" (OD 22,2 mm)		571775	186,79	
	V 15 S (PR-2B)	Z8	574752 R	124,51		VUS 1" (OD 28,6 mm)		571780	186,79	
	V 18 S (PR-2B)	Z8	574756 R	124,51		VUS 1¼" (OD 34,9 mm)		571785	186,79	
	V 22 S (PR-2B)	Z8	574758 R	124,51		VUS 1½" (OD 41,3 mm)		571790	360,13	
	V 28 S (PR-2B)	Z8	574760 R	124,51	VUS 2" (OD 54,0 mm)		571795	370,51		
	V 35 S (PR-2B)	Z8	574762 R	136,96	XL-C/XL-S	VUSfz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25	
				XL-C/XL-S	VUSfz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25		
				XL-C/XL-S	VUSfz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58		

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega ProPress 304 FKM (ASTM) ¹⁹⁾	VUS ½" (OD 15,9 mm)		571770	186,79	
	VUS ¾" (OD 22,2 mm)		571775	186,79	
	VUS 1" (OD 28,6 mm)		571780	186,79	
	VUS 1½" (OD 34,9 mm)		571785	186,79	
	VUS 2" (OD 54,0 mm)		571790	360,13	
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25	
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58	
	VUS ½" (OD 15,9 mm)		571770	186,79	
	VUS ¾" (OD 22,2 mm)		571775	186,79	
Viega ProPress 316 (ASTM) ¹⁹⁾	VUS 1" (OD 28,6 mm)		571780	186,79	
	VUS 1½" (OD 34,9 mm)		571785	186,79	
	VUS 2" (OD 54,0 mm)		571790	360,13	
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25	
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25	
XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58	
	VAU 15 (OD 12,7 mm)		572687	159,80	
	VAU 20 (OD 19,1 mm)		572689	159,80	
	VAU 25 (OD 25,4 mm)		572691	159,80	
	VAU 32 (OD 31,8 mm)		572693	168,10	
Viega Progress WATER System AUS	VAU 40 (OD 38,1 mm)		572695	249,07	
	VAU 50 (OD 50,8 mm)		572697	441,10	
	VAU 15 (OD 12,7 mm)		572687	159,80	
	VAU 20 (OD 19,1 mm)		572689	159,80	
	VAU 25 (OD 25,4 mm)		572691	159,80	
Viega ProgressG GAS System AUS	VAU 32 (OD 31,8 mm)		572693	168,10	
	VAU 40 (OD 38,1 mm)		572695	249,07	
	VAU 50 (OD 50,8 mm)		572697	441,10	
	VRX 16		571750	196,13	
	VRX 20		571752	196,13	
Viega Raxinox	VRX 16		571750	196,13	
	VRX 20		571752	196,13	
	VRX 25		571754	214,81	
	VRX 32		571756	214,81	
	VRX 40		571758	298,89	
	VRX 50		571760	348,72	
Viega Raxofix	VRX 63		571797	560,47	
	VP 16/17 ²⁾		570910	185,75	
	VP 20 ²⁾		570915	185,75	
	VP 25 ²⁾		570920	185,75	
	VP 32		570925	205,47	
	VP 40 (PZ-4G)		570970	493,00	
Viega Sanfix ²⁾	VPz 50 (PZ-S)		572350	645,58	
	VPz 63 (PZ-S)		572355	645,58	
	VP 16/17 ²⁾		570910	185,75	
	VP 20 ²⁾		570915	185,75	
	VP 25 ²⁾		570920	185,75	
	VP 32		570925	205,47	
Viega Sanfix Fosta ²⁾	VP 40 (PZ-4G)		570970	493,00	
	VPz 50 (PZ-S)		572350	645,58	
	VPz 63 (PZ-S)		572355	645,58	
	V 12		570107	154,61	
	V 15		570115	154,61	
	V 18		570125	154,61	
Viega Sanpress	V 22		570135	154,61	
	V 28		570145	154,61	
	V 35		570155	154,61	
	V 42		570165	360,13	
	V 42 (PR-2B)	Z2	572850 R	322,77	
	V 54		570175	370,51	
	V 54 (PR-2B)	Z2	572851 R	348,72	
	VR 76,1 (PR-3B) ⁹⁾	Z5	572822 R	609,25	
	VR 88,9 (PR-3B) ⁹⁾	Z5	572823 R	645,58	
	VR 108,0 (PR-3B) ⁹⁾	Z5	572824 R	645,58	
	V 12 S (PR-2B)	Z8	574748 R	124,51	
	V 15 S (PR-2B)	Z8	574752 R	124,51	
	V 18 S (PR-2B)	Z8	574756 R	124,51	
	V 22 S (PR-2B)	Z8	574758 R	124,51	
	V 28 S (PR-2B)	Z8	574760 R	124,51	
	V 35 S (PR-2B)	Z8	574762 R	136,96	
Viega Sanpress Inox	V 15		570115	154,61	
	V 18		570125	154,61	
	V 22		570135	154,61	
	V 28		570145	154,61	
	V 35		570155	154,61	
	V 42		570165	360,13	
	V 42 (PR-2B)	Z2	572850 R	322,77	
	V 54		570175	370,51	
	V 54 (PR-2B)	Z2	572851 R	348,72	
	VFz 64,0 (PR-3B) ⁹⁾	Z5	572815 R	609,25	
	VFz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	609,25	
	VFz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	645,58	
	VFz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	645,58	
	V 15 S (PR-2B)	Z8	574752 R	124,51	
	V 18 S (PR-2B)	Z8	574756 R	124,51	
	V 22 S (PR-2B)	Z8	574758 R	124,51	
	V 28 S (PR-2B)	Z8	574760 R	124,51	
	V 35 S (PR-2B)	Z8	574762 R	136,96	
	Viega Sanpress Inox G	V 15		570115	154,61
		V 18		570125	154,61
V 22			570135	154,61	
V 28			570145	154,61	
V 35			570155	154,61	
V 42			570165	360,13	
V 42 (PR-2B)		Z2	572850 R	322,77	
V 54			570175	370,51	
V 54 (PR-2B)		Z2	572851 R	348,72	
VFz 64,0 (PR-3B) ⁹⁾		Z5	572815 R	609,25	
VFz 76,1 (PR-3B) ⁹⁾		Z5	572816 R	609,25	
VFz 88,9 (PR-3B) ⁹⁾		Z5	572817 R	645,58	
VFz 108,0 (PR-3B) ⁹⁾		Z5	572818 R	645,58	
V 15 S (PR-2B)		Z8	574752 R	124,51	
V 18 S (PR-2B)		Z8	574756 R	124,51	
V 22 S (PR-2B)		Z8	574758 R	124,51	
V 28 S (PR-2B)		Z8	574760 R	124,51	
V 35 S (PR-2B)		Z8	574762 R	136,96	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega Smartpress	VX 16*		571635	214,81	
	VX 20*		571640	214,81	
	VX 25*		571645	214,81	
Viega Temponox	V 15		570115	154,61	
	V 18		570125	154,61	
	V 22		570135	154,61	
	V 28		570145	154,61	
	V 35		570155	154,61	
	V 42		570165	360,13	
	V 42 (PR-2B)	Z2	572850 R	322,77	
	V 54		570175	370,51	
	V 54 (PR-2B)	Z2	572851 R	348,72	
	VFz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	609,25	
	VFz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	645,58	
	VFz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	645,58	
Viessmann	V 15 S (PR-2B)	Z8	574752 R	124,51	
	V 18 S (PR-2B)	Z8	574756 R	124,51	
	V 22 S (PR-2B)	Z8	574758 R	124,51	
	V 28 S (PR-2B)	Z8	574760 R	124,51	
	V 35 S (PR-2B)	Z8	574762 R	136,96	
	TH 14*		570455	186,32	
	TH 16*		570460	186,32	
Vogel & Noot EASYTEC	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
	TH 40		570485	246,99	
	TH 16*		570460	186,32	
	TH 20*		570470	186,32	
	TH 26*		570475	186,32	
	TH 32		570480	186,32	
VSH	TH 40		570485	246,99	
	TH 50 (PZ-S)		572400	645,58	
	TH 63 (PZ-S)		572405	645,58	
	TH 16 S (PR-2B)**	Z8	574782 R	124,51	
	TH 20 S (PR-2B)**	Z8	574788 R	124,51	
	TH 26 S (PR-2B)**	Z8	574794 R	124,51	
			Z8	574798 R	136,96

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Watts MTR	TH 16*		570460	186,32
Art press	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
WATTS	US ¾"		571450	211,70
RADIANT	US ½"		571455	211,70
Watts WaterPEX	US ¾"		571460	211,70
	US 1"		571465	211,70
	US 1 ¼"		571470	211,70
	US 1 ½"		571475	211,70
WATTS	US ¾"		571450	211,70
RADIANT	US ½"		571455	211,70
Watts	US ¾"		571460	211,70
RadiantPEX	US 1"		571465	211,70
	US 1 ¼"		571470	211,70
	US 1 ½"		571475	211,70
	WATTS	U 16 (½")		570765
RADIANT	U 20 (¾")		570775	174,33
Watts	U 25 (¾")		570780	174,33
RadiantPEX-AL	U 32 (1")		570785	204,43
Wavin	U 50		570795	298,89
Tigris K1/M1	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
Wavin	B 16*		570850	203,40
Tigris K5/M5	B 20*		570860	203,40
	B 32		570880	224,16
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
TH 32 S (PR-2B)	Z8	574798 R	136,96	
UP 16*		570765	174,33	
UP 20*		570775	174,33	
UP 25*		570780	174,33	
UP 32		570785	204,43	
UP 40		570790	249,07	
UP 16*		572632	174,33	
UP 20*		572636	174,33	
UP 25		572638	174,33	
UP 32		572640	204,43	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
WEECON	M 15		570110	154,61
PRESS-C-Stahl	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
WEECON	M 15		570110	154,61
PRESS-Edelstahl	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
WEECON	V 15		570115	154,61
PRESS-S-Kupfer	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
WEM	U 16*		570765	174,33
WIELAND-WERKE	TH 14 ²⁾		570455	186,32
cuprotherm CTX ²⁾	TH 16 ²⁾		570460	186,32
WKS-Press	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
WÜRTH	TH 16*		570460	186,32
Würth	TH 20*		570470	186,32
	TH 26*		570475	186,32
	HE 32		571900	223,12
	HEz 40		571904	323,80

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
X				
XtraConnect	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
(DN 26)	U 25*		570780	174,33
	U 32		570785	204,43
	VP 16*		570910	185,75
	VP 20*		570915	185,75
	VP 32		570925	205,47
Z				
ZEWO THERM	TH 12*		570452	186,32
Zewo Press Premium	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 12 S (PR-2B)**	Z8	574776 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
ZEWO THERM	TH 16*		570460	186,32
Zewo Press PPSU	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
ZURN	US ¾**		571450	211,70
INDUSTRIES	US ½**		571455	211,70
ZURN PEX	US ¾**		571460	211,70
	US 1**		571465	211,70
	US 1 ¼"		571470	211,70
	US 1 ½"		571475	211,70
	US 2"		571477	285,40

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestab XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.



Accessories	Art.-No.	€
Adaptor tongs Z8 for driving ROLLER'S pressing rings S (PR-2B)	574702 R	144,28
Adaptor tongs Z2 for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B)	572795 R	144,28
Adaptor tongs Z4 for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B)	572801 RX	310,36
Adaptor tongs Z5 for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B)	572802 RX	310,36
Adaptor tongs Z6 XL for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC	579120 R	373,68
Adaptor tongs Z7 XL 45 kN for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC	579123 R	394,44
Steel case with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm	570295 A	96,53
Steel case with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2"	570290 A	96,53
Steel case Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S)	572810 A	96,53
Steel case with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½ – 2" (PR-3B)	572809 A	110,03
Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)	574516 A	96,53
L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)	574704 A	146,36
L-Boxx system case with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B)	571136 A	146,36
L-Boxx system box with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B)	571137 A	146,36
XL-Boxx system case with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S)	579603 A	248,08
Steel case with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B)	572813 A	55,01