

Designation Art.-No. €

Dies, set

For universal automatic die head 1/16–2"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 1/16–3/8" HSS* ¹⁾	341401 RHSS	492,01
R 1/4–3/8"	341402 RWS	328,01
R 1/2–3/4"	341403 AWS	328,01
R 1–2"	341404 AWS	328,01

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 1/16–1/8" HSS* ¹⁾	341411 RHSS	492,01
NPT 1/4–3/8"	341412 RWS	328,01
NPT 1/2–3/4"	341413 RWS	328,01
NPT 1–2"	341414 RWS	328,01

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 1/16–1/8"	341406 RWS	373,68
G 1/4–3/8"	341407 RWS	373,68
G 1/2–3/4"	341408 RWS	373,68
G 1–2"	341409 RWS	373,68

for right-handed bolt threads ISO 261 (DIN 13)

M 6	341426 RWS	373,68
M 8	341427 RWS	373,68
M 10	341428 RWS	373,68
M 12	341429 RWS	373,68
M 14	341430 RWS	373,68
M 16	341431 RWS	373,68
M 18	341432 RWS	373,68
M 20	341433 RWS	373,68
M 22	341434 RWS	373,68
M 24	341435 RWS	373,68
M 27	341436 RWS	373,68
M 30	341437 RWS	373,68
M 33	341438 RWS	404,82
M 36	341439 RWS	404,82
M 39	341440 RWS	404,82
M 42	341441 RWS	404,82
M 45	341442 RWS	404,82
M 48	341443 RWS	404,82
M 52	341444 RWS	404,82
M 56 HSS* ¹⁾	341445 RHSS	607,23
M 60 HSS* ¹⁾	341446 RHSS	607,23

for threads M according to EN 60423 on electrical installation tubes

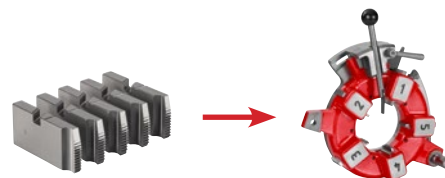
M 16 x 1.5	341493 RWS	373,68
M 20 x 1.5	341494 RWS	373,68
M 25 x 1.5	341495 RWS	373,68
M 32 x 1.5	341496 RWS	373,68
M 40 x 1.5	341497 RWS	373,68
M 50 x 1.5	341498 RWS	373,68
M 63 x 1.5	341499 RWS	373,68

for armoured steel right-handed pipe threads DIN 40430

Pg 7	341466 RWS	373,68
Pg 9	341467 RWS	373,68
Pg 11	341468 RWS	373,68
Pg 13.5	341469 RWS	373,68
Pg 16	341470 RWS	373,68
Pg 21	341471 RWS	373,68
Pg 29	341472 RWS	373,68
Pg 36	341473 RWS	373,68
Pg 42	341474 RWS	373,68
Pg 48	341475 RWS	373,68

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. ¹⁾Price including 50 % surcharge. Dies for other types of thread on request.



Designation Art.-No. €

Dies, set

For universal automatic die head 2 1/2–3"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

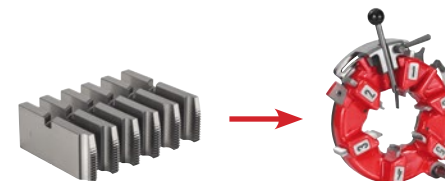
R 2 1/2–3"	381430 AWS	456,72
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2–3" HSS* ¹⁾	381432 RHSS	685,08
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2–3" HSS* ¹⁾	381431 RHSS	739,06
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Designation Art.-No. €

Dies, set

For universal automatic die head 2 1/2–4"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 2 1/2–4"	381401 AWS	689,23
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2–4" HSS* ¹⁾	381410 RHSS	1.033,85
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2–4" HSS* ¹⁾	381405 RHSS	1.098,20
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