

ROLLER'S quick-change die heads



German
Top Quality

Quick-change die heads ROLLER'S Central

Proven, precision quick-change die head for pipe threads ⅛–2", 16–50 mm.

- For manual thread cutting stock ROLLER'S Central, electric thread cutting stocks ROLLER'S King 1¼ and ROLLER'S King 2.
- With exactly fitting quality dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads.
- Long, precision pipe guide for perfect centring of the pipe.
- Large chip window for perfect chip flow.

| Designation | Die head holder | Art.-No. | € |
|------------------------------------------------------------------------|-----------------|----------|--------|
| for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT) | | | |
| R ⅛" | Ø 63 mm | 479200 | 233,55 |
| R ¼" | Ø 63 mm | 479201 | 203,45 |
| R ⅜" | Ø 63 mm | 479202 A | 138,05 |
| R ½" | Ø 63 mm | 479203 A | 143,24 |
| R ¾" | Ø 63 mm | 479204 A | 149,47 |
| R 1" | Ø 63 mm | 479205 A | 155,70 |
| R 1¼" | Ø 63 mm | 479206 A | 161,93 |
| R 1½" | Ø 90 mm | 479307 A | 182,69 |
| R 2" | Ø 90 mm | 479308 A | 194,11 |

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|-----------------------------------------------------------------------|---------|--------|--------|
| for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT) | | | |
| R ⅛" | Ø 63 mm | 479210 | 280,26 |
| R ¼" | Ø 63 mm | 479211 | 243,93 |
| R ⅜" | Ø 63 mm | 479212 | 172,31 |
| R ½" | Ø 63 mm | 479213 | 165,04 |
| R ¾" | Ø 63 mm | 479214 | 179,57 |
| R 1" | Ø 63 mm | 479215 | 186,84 |
| R 1¼" | Ø 63 mm | 479216 | 194,11 |
| R 1½" | Ø 90 mm | 479317 | 219,23 |
| R 2" | Ø 90 mm | 479318 | 232,93 |

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|-----------------------------------------------------------------------|---------|--------|--------|
| for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1 | | | |
| NPT ⅜" | Ø 63 mm | 479222 | 138,05 |
| NPT ½" | Ø 63 mm | 479223 | 143,24 |
| NPT ¾" | Ø 63 mm | 479224 | 149,47 |
| NPT 1" | Ø 63 mm | 479225 | 155,70 |
| NPT 1¼" | Ø 63 mm | 479226 | 161,93 |
| NPT 1½" | Ø 90 mm | 479327 | 182,69 |
| NPT 2" | Ø 90 mm | 479328 | 194,11 |

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|-----------------------------------------------------------------------|---------|----------|--------|
| for threads according to EN 60423 on electrical installation tubes | | | |
| M 16 × 1.5 | Ø 63 mm | 479240 A | 179,57 |
| M 20 × 1.5 | Ø 63 mm | 479241 A | 179,57 |
| M 25 × 1.5 | Ø 63 mm | 479242 A | 186,84 |
| M 32 × 1.5 | Ø 63 mm | 479243 A | 194,11 |
| M 40 × 1.5 | Ø 63 mm | 479244 A | 229,40 |
| M 50 × 1.5 | Ø 90 mm | 479245 A | 243,93 |

ROLLER'S dies



German
Top Quality

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of special tenacious steel for extremely long life.

| Designation | Art.-No. | € |
|-------------|----------|---|
|-------------|----------|---|

Dies ROLLER'S Central, set

for pipe threads R tapered right ISO 7-1, EN 10226
(DIN 2999, BSPT)

| | | |
|-------|----------|--------|
| R ⅛" | 479400 A | 101,72 |
| R ¼" | 479401 A | 96,53 |
| R ⅜" | 479402 A | 96,53 |
| R ½" | 479403 A | 96,53 |
| R ¾" | 479404 A | 105,88 |
| R 1" | 479405 A | 105,88 |
| R 1¼" | 479406 A | 105,88 |
| R 1½" | 479407 A | 105,88 |
| R 2" | 479408 A | 105,88 |

for pipe threads R tapered left ISO 7-1, EN 10226
(DIN 2999, BSPT)

| | | |
|-------|----------|--------|
| R ⅛" | 479410 A | 122,07 |
| R ¼" | 479411 A | 115,84 |
| R ⅜" | 479412 A | 115,84 |
| R ½" | 479413 A | 115,84 |
| R ¾" | 479414 A | 127,05 |
| R 1" | 479415 A | 127,05 |
| R 1¼" | 479416 A | 127,05 |
| R 1½" | 479417 A | 127,05 |
| R 2" | 479418 A | 127,05 |

for pipe threads NPT tapered right Taper Pipe Thread
ASME B 1.20.1

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|---------|----------|--------|
| NPT ⅜" | 479422 A | 96,53 |
| NPT ½" | 479423 A | 96,53 |
| NPT ¾" | 479424 A | 105,88 |
| NPT 1" | 479425 A | 105,88 |
| NPT 1¼" | 479426 A | 105,88 |
| NPT 1½" | 479427 A | 105,88 |
| NPT 2" | 479428 A | 105,88 |

for threads according to EN 60423
on electrical installation tubes

| | | |
|------------|------------|--------|
| M 16 × 1.5 | 521302 AWS | 115,22 |
| M 20 × 1.5 | 521312 AWS | 115,22 |
| M 25 × 1.5 | 521322 AWS | 115,22 |
| M 32 × 1.5 | 521332 AWS | 115,22 |
| M 40 × 1.5 | 521342 AWS | 115,22 |
| M 50 × 1.5 | 521352 AWS | 114,60 |



Accessories

Adapter

for ROLLER'S die heads up to 1¼" / 40 mm
for ROLLER'S King 2

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| 479821 A | 145,63 |
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