ROLLER'S Polo



German Top Quality



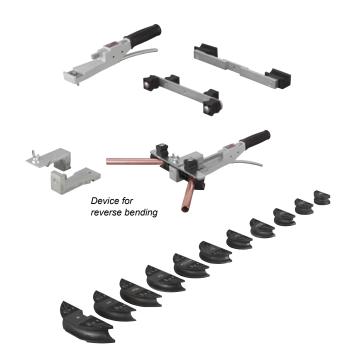
Practical, ultra handy, ultra light compact one-handed pipe bender for soft copper pipes Ø 10–22 mm, Ø $\frac{3}{6}-\frac{7}{6}$ ", s \leq 1.0 mm, soft jacketed copper pipes Ø 10–18 mm, Ø $\frac{3}{6}-\frac{5}{6}$ ", s \leq 1.0 mm, soft coated carbon steel pipes of the press fitting systems Ø 12–18 mm, s \leq 1.2 mm, soft precision steel pipes Ø 10–18 mm, s \leq 1.0 mm. Multi-layer composite pipes Ø 14–32 mm. (s = wall thickness)

- For simple and dimensionally accurate bending of soft pipes, up to 90°. Also for bridges, doglegs. Universally usable for many pipe types in the fields of sanitary, heating, air conditioning, cooling and hydraulics technologies.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- Stable, robust drive unit with proven ratchet feed, for the entire working range up to Ø 32 mm.
- Practical multifunction lever for fast feed and fast return for ultra fast working.
- Can be used anywhere, handy, light, drive unit only 0.9 kg.
- Back former support S Ø 10−26 mm, rotatable according to the size of pipe inserted for bending, with back formers for pipes Ø 10−26 mm, ³/₈−⁷/₈". Back former support Ø 32 mm with back formers Ø 32 mm pipes.
- Device for reverse bending on laid pipes up to Ø 26 mm, ⅔" (accessory).
- Angle scale on each bending former for dimensionally accurate bending.
- High sliding bending formers of high strength, glass fibre reinforced polyamide, easily changeable. See page 45.
- Also ideal for thin-walled heating pipes and area heating pipes made of copper according to EN 1057.

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Scope of Delivery

ROLLER'S Polo Set Up to Ø 26 mm with drive unit, bending formers, back former support S Ø 10–26 mm with back formers, in steel case/carrying case.

Up to Ø 32 mm with drive unit, bending formers, back former support S Ø 10 – 26 mm with back formers, back former support Ø 32 mm with back formers, in case.

Set 12+15+18+22	¹ / ₂ + ⁵ / ₈ + ³ / ₄ + ⁷ / ₈ "	153025 A	396,00
Set 10+12+15+18+22	³ / ₈ + ¹ / ₂ + ⁵ / ₈ + ³ / ₄ + ⁷ / ₈ "	153021 A	414,00
Set 12+14+16+18+22		153020 A	414,00
Set Allround 22 10+12+14+15+16+17+18+20+22	³ / ₈ + ¹ / ₂ + ⁵ / ₈ + ³ / ₄ + ⁷ / ₈ "	153027 A	540,00
Set 14+16+20+25/26	153026 A	396,00	
Set 14+16+18+20+25/26		153022 A	414,00
Set 16+20+25/26+32		153029 A	630,00
Set 16+18+20+25/26+32		153023 A	670,00
Set Allround 32 10+12+14+15+16+17+18+20+22 +25/26+32	³ / ₈ + ¹ / ₂ + ⁵ / ₈ + ³ / ₄ + ⁷ / ₈ "	153028 A	750,00
Accessories			
ROLLER'S Polo inlay for drive unit	153100 A	169,00	
Back former support S Ø 10–26 mm formers for pipes Ø 10–26 mm, $\frac{3}{2}-\frac{7}{3}$	153125 RX	68,20	
Back former support Ø 32 mm with b for Ø 32 mm pipes	oack formers	153115 RX2	147,00
Device for reverse bending on laid pipes up to Ø 26 mm, %"		153140	171,00
Steel case with inlay		153265 A	60,60
Case with inlay		153270 A	119,00

Bending former	Bending radius mm	Suitable for						
for pipes Ø mm/inch O.D.		Си	Cu-U	St 10305-U	St 10305	>	ArtNo.	€
10, ¾"	30	٠			•		153155 R	35,30
12, 10 U, ½"	36	٠	٠		٠		153160 R	35,30
14, 12 U	50	٠		٠	•	٠	153170 R	35,30
15, 12 U, ¾"	55	٠	٠		٠		153175 R	35,30
16, 14 U	55	٠	•		•	٠	153180 R	35,30
17, 15 U	60			٠		٠	153185 R	35,30
18, 14 U, 15 U, 16 U, ¾"	72	٠	•		•	٠	153190 R	35,30
20, 18 U	79	٠	٠	٠		٠	153195 R	35,30
22, 18 U, ¾"	86	٠	٠				153200 R	35,30
25, 26	88					٠	153205 R	35,30
32	128					٠	153210 R	66,30

¹⁾ Bending radius mm at the neutral axis of the bend (DVGW GW 392)

Cu: soft copper tubes, also thin-walled St 10305-U: soft coated carbon steel pipes of the pressfitting systems EN 10305-3 St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3 U: jacketed St 10305: U: V:

composite tubes of the pressfitting systems

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