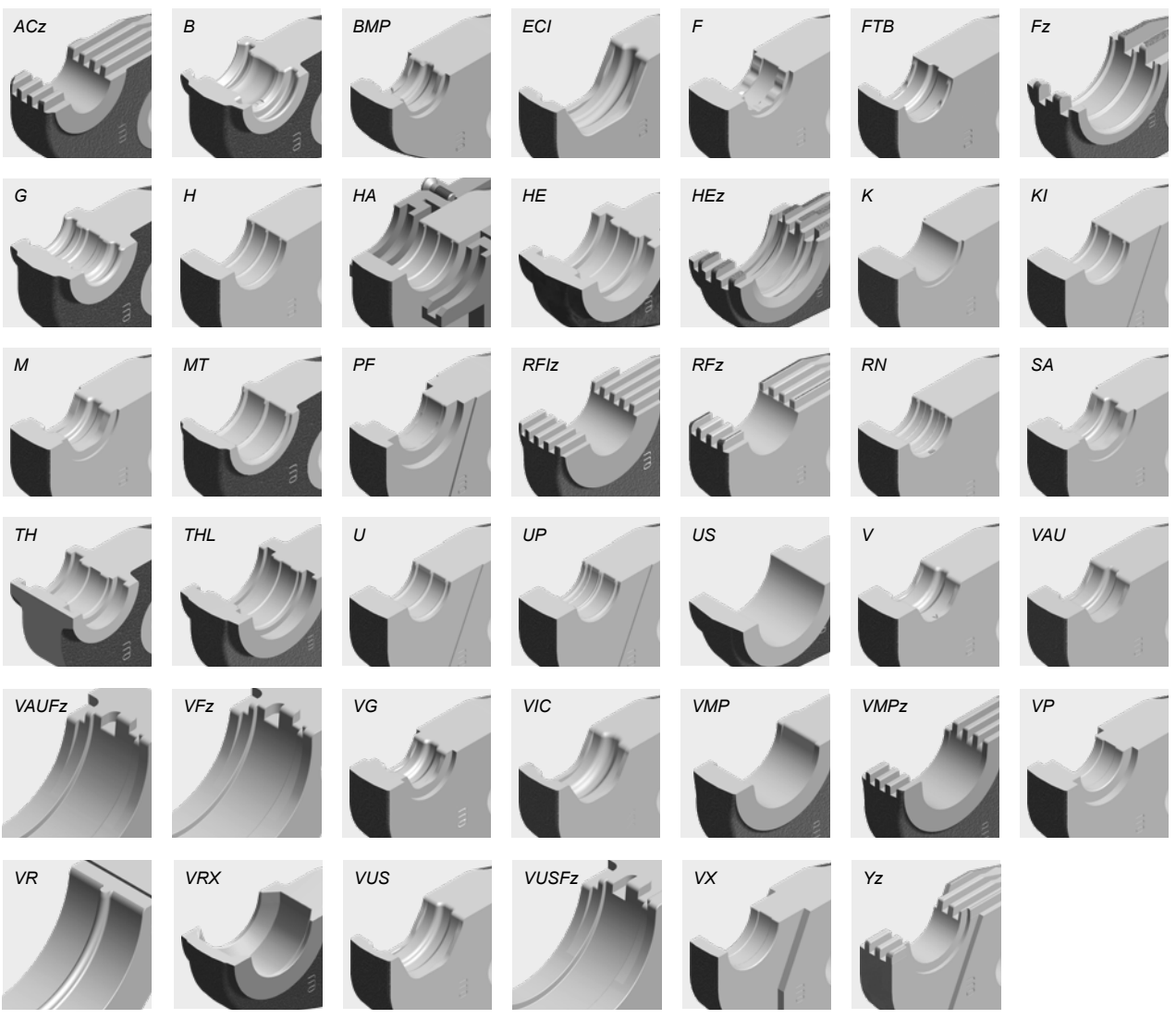


ROLLER'S *pressing tongs* ROLLER'S *pressing rings*



German Top Quality



ROLLER'S pressing tongs (PZ-2B)

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses



ROLLER'S pressing tongs (PZ-4G)



ROLLER'S pressing tongs (PZ-S)



**ROLLER'S pressing ring (PR-3S)
ROLLER'S pressing ring XL (PR-3S)**



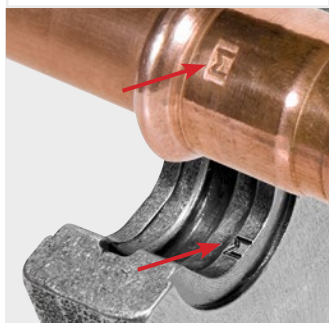
ROLLER'S pressing ring (PR-3B)



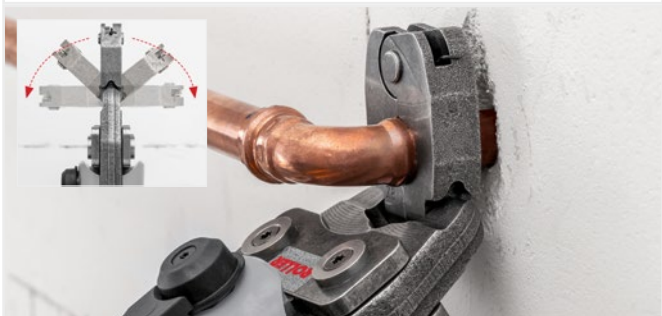
ROLLER'S pressing ring (PR-2B)



Impression on pressed fitting for traceability according to EN 1775:2007.



ROLLER'S Pressing S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.



Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22V ACC / Mini S 22V ACC and other makes)

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22V ACC with 45 kN thrust, see the table below.
- **Choose your own pressing tongs / pressing rings / pressing rings XL!**
Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 102–140.
Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 140.
- **ROLLER'S pressing tongs (PZ-2B)**
Standard version with 2 tiltable monoblock pressing jaws
All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.
ROLLER'S ACz, Fz, RFz, RFlz, VMPz pressing tongs with teeth prevent burr formation on the pressfitting (**Patent EP 2 027 971**)
- **ROLLER'S pressing tongs (PZ-4G)**
with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions
- **ROLLER'S pressing tongs (PZ-S)**
with one fixed and two jointed, tiltable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)**
with 3 pressing segments, 2 of which are tiltable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 140.
- **ROLLER'S pressing ring (PR-3B)**
with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 140.
VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-2B)**
with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 140.
- **ROLLER'S pressing ring S (PR-2B)**
Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 140. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AC-FIX PRESS (Global Piping Systems)	H 12*		570300	185,00	AHLSSELL	V 12		570107	171,00
	H 16*		570320	185,00	A-press	V 15		570115	171,00
	H 20*		570350	185,00	elförzinkad V	V 18		570125	171,00
	H 25*		570360	185,00		V 22		570135	171,00
	H 32		570380	185,00		V 28		570145	171,00
	RFz 12*		571320	214,00		V 35		570155	171,00
	RFz 16*		571325	214,00		V 42		570165	397,00
	RFz 20*		571330	214,00		V 54		570175	408,00
	RFz 25		571335	214,00		V 12 S (PR-2B)	Z8	574748 R	137,00
	RFz 32		571340	214,00		V 15 S (PR-2B)	Z8	574752 R	137,00
	U 16*		570765	192,00		V 18 S (PR-2B)	Z8	574756 R	137,00
	U 20*		570775	192,00		V 22 S (PR-2B)	Z8	574758 R	137,00
	U 25*		570780	192,00		V 28 S (PR-2B)	Z8	574760 R	137,00
	U 32		570785	225,00		V 35 S (PR-2B)	Z8	574762 R	151,00
	VX 16*		571635	237,00	AHLSSELL	M 12		570100	171,00
	VX 20*		571640	237,00	A-press koppar M	M 15		570110	171,00
						M 18		570120	171,00
						M 22		570130	171,00
						M 28		570140	171,00
					M 35		570150	171,00	
					M 42 (PR-3S)	Z2	572706 R	740,00	
					M 54 (PR-3S)	Z2	572708 R	740,00	
					M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00	
					M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
					M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
					M 15 S (PR-2B)	Z8	574738 R	137,00	
					M 18 S (PR-2B)	Z8	574740 R	137,00	
					M 22 S (PR-2B)	Z8	574742 R	137,00	
					M 28 S (PR-2B)	Z8	574744 R	137,00	
					M 35 S (PR-2B)	Z8	574746 R	151,00	
					AHLSSELL	V 12		570107	171,00
					A-press koppar V	V 15		570115	171,00
						V 18		570125	171,00
						V 22		570135	171,00
						V 28		570145	171,00
						V 35		570155	171,00
						V 42		570165	397,00
						V 54		570175	408,00
						V 12 S (PR-2B)	Z8	574748 R	137,00
						V 15 S (PR-2B)	Z8	574752 R	137,00
						V 18 S (PR-2B)	Z8	574756 R	137,00
						V 22 S (PR-2B)	Z8	574758 R	137,00
						V 28 S (PR-2B)	Z8	574760 R	137,00
						V 35 S (PR-2B)	Z8	574762 R	151,00
					AHLSSELL	M 15		570110	171,00
					A-press rostfritt	M 18		570120	171,00
						M 22		570130	171,00
						M 28		570140	171,00
						M 35		570150	171,00
						M 42 (PR-3S)	Z2	572706 R	740,00
						M 54 (PR-3S)	Z2	572708 R	740,00
						M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00
						M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00
						M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00
						M 15 S (PR-2B)	Z8	574738 R	137,00
						M 18 S (PR-2B)	Z8	574740 R	137,00
						M 22 S (PR-2B)	Z8	574742 R	137,00
						M 28 S (PR-2B)	Z8	574744 R	137,00
						M 35 S (PR-2B)	Z8	574746 R	151,00
					AIRBEL	M 15		570110	171,00
					PRESSCLIM	M 18		570120	171,00
						M 22		570130	171,00
						M 28		570140	171,00
						M 35		570150	171,00
						M 42 (PR-3S)	Z2	572706 R	740,00
						M 54 (PR-3S)	Z2	572708 R	740,00
						M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00
						M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00
						M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00
						M 15 S (PR-2B)	Z8	574738 R	137,00
						M 18 S (PR-2B)	Z8	574740 R	137,00
						M 22 S (PR-2B)	Z8	574742 R	137,00
						M 28 S (PR-2B)	Z8	574744 R	137,00
						M 35 S (PR-2B)	Z8	574746 R	151,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AIRBEL	M 15		570110	171,00
SERTINOX	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
ALB	TH 16*		570460	205,00
Sistema Multicapa para calefacción y sanitario	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 26* ¹²		570750	225,00
	U 32		570785	225,00
	U 40		570790	274,00
ALB	TH 16*		570460	205,00
Sistema Multicapa para Gas	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26* ¹²		570750	225,00
	U 32		570785	225,00
ALTECH Altech	RFz 12*		571320	214,00
	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
APE MULTYGAS Serie AP Gas	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
APE Serie AP	B 16*		570850	224,00
	B 20*		570860	224,00
	B 26		570870	247,00
	B 32		570880	247,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
APE Serie APL	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 25*		570360	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
AQUATECHNIK Press-fitting metal	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26* ¹²		570750	225,00
	U 32		570785	225,00
AQUATECHNIK Universal	B 16*		570850	224,00
	B 20*		570860	224,00
	B 26		570870	247,00
	B 32		570880	247,00
	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)	Z8	574734 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26* ¹²		570750	225,00
	U 32		570785	225,00
ARKA DUROsystem	H 16*		570320	185,00
	H 20*		570350	185,00
	H 25*		570360	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
Aschl NIR	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
ASSOTHERM	M 15		570110	171,00
IPC-RAC	M 18		570120	171,00
Carbon Steel	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
ASSOTHERM	M 15		570110	171,00
IPI-RAX	M 18		570120	171,00
Inox	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
ASSOTHERM	M 15		570110	171,00
IPI-RAX	M 18		570120	171,00
Inox Gas	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
ASSOTHERM	H 16*		570320	185,00
IPM-Multistrato	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	THL 32		570487	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26* ¹²⁾		570750	225,00
	U 32		570785	225,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
ASSOTHERM	M 15		570110	171,00
IPR-RRA	M 18		570120	171,00
Copper	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
ASSOTHERM	M 15		570110	171,00
IPR-RRA	M 18		570120	171,00
Copper Gas	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
ASTM F 1807	US ¾**		571450	233,00
(Fittings with	US ½**		571455	233,00
Copper Crimp	US ¾**		571460	233,00
Ring for PEX	US 1**		571465	233,00
tubing)	US 1¼"		571470	233,00
	US 1½"		571475	233,00
	US 2"		571477	314,00
ATUSA ITALIA	M 15		570110	171,00
INSTALPRESS	M 18		570120	171,00
CARBON STEEL	M 22		570130	171,00
PRESS FITTINGS	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
ATUSA ITALIA	M 15		570110	171,00
INSTALPRESS	M 18		570120	171,00
STAINLESS STEEL	M 22		570130	171,00
PRESS FITTINGS	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
AUSTEC	TH 16*		570460	205,00
PEX-B, PEX-AL-PEX	TH 20*		570470	205,00
(AUS)	TH 25*		570495	205,00
	TH 32		570480	205,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AUSTEC	TH 16*		570460	205,00
PEX-AL-PEX GAS (AUS)	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 32		570480	205,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
AYOR FIXOCONNECT Press	H 12*		570300	185,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 25*		570360	185,00
	RFz 12*		571320	214,00
	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
AYOR FIXOMULTIX	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
U 32		570785	225,00	
U 40		570790	274,00	
U 50		570795	329,00	
U 63 (PR-3B)	Z4	572837 R	810,00	
U 63 (PZ-S)		572365	720,00	
U 75 (PR-3B)	Z4	572828 R	720,00	
AYOR SOMATHERM FOR YOU -1	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	U 16*		570765	192,00
	U 20*		570775	192,00
AYOR SOMATHERM FOR YOU -2	H 12*		570300	185,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 25*		570360	185,00
	RFz 12*		571320	214,00
	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00

B

Bampi BALPEX serie LP	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 26* ¹²⁾		570750	225,00
U 32		570785	225,00	
U 40		570790	274,00	
U 50		570795	329,00	
U 63 (PR-3B)	Z4	572837 R	810,00	
U 63 (PZ-S)		572365	720,00	
Bampi BALPEX serie MP	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Bampi BALPEX Gas	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
BARBI EASYPRESS (Industrial Blansol)	H 12*		570300	185,00	
	H 16*		570320	185,00	
	H 20*		570350	185,00	
	H 25*		570360	185,00	
	H 32		570380	185,00	
	RFz 12*		571320	214,00	
	RFz 16*		571325	214,00	
	RFz 20*		571330	214,00	
	RFz 25		571335	214,00	
	RFz 32		571340	214,00	
	U 16*		570765	192,00	
	U 20*		570775	192,00	
	U 25*		570780	192,00	
	U 32		570785	225,00	
BARBI MULTIPLEX (Industrial Blansol)	H 14*		570310	185,00	
	H 16*		570320	185,00	
	H 18*		570340	185,00	
	H 20*		570350	185,00	
	H 25*		570360	185,00	
	H 26*		570370	185,00	
	H 32		570380	185,00	
	RFz 16*		571325	214,00	
	RFz 18*		571327	214,00	
	RFz 20*		571330	214,00	
	RFz 25		571335	214,00	
	RFz 32		571340	214,00	
	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
U 16*		570765	192,00		
U 18*		570770	192,00		
U 20*		570775	192,00		
U 25*		570780	192,00		
U 32		570785	225,00		
U 40		570790	274,00		
U 50		570795	329,00		
U 63 (PR-3B)	Z4	572837 R	810,00		
U 63 (PZ-S)		572365	720,00		
BEGETUBE/ IVAR	B 14*		570845	224,00	
	B 16*		570850	224,00	
	B 18*		570855	224,00	
	B 20*		570860	224,00	
	B 26		570870	247,00	
	B 32		570880	247,00	
	Fz 40		570742	227,00	
	Fz 50		570747	343,00	
	F 63 (PZ-S)		572385	720,00	
	Fz 75 (PR-3B)	Z4	572830 R	680,00	
	Béné inox Série 41	M 15		570110	171,00
		M 18		570120	171,00
		M 22		570130	171,00
M 28			570140	171,00	
M 35			570150	171,00	
M 42 (PR-3S)		Z2	572706 R	740,00	
M 54 (PR-3S)		Z2	572708 R	740,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 280,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 500,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 500,00	
M 15 S (PR-2B)		Z8	574738 R	137,00	
M 18 S (PR-2B)		Z8	574740 R	137,00	
M 22 S (PR-2B)		Z8	574742 R	137,00	
M 28 S (PR-2B)		Z8	574744 R	137,00	
M 35 S (PR-2B)	Z8	574746 R	151,00		
Brass Form Master-Al-Pex	H 16*		570320	185,00	
	H 18*		570340	185,00	
	H 20*		570350	185,00	
	TH 16*		570460	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 18 S (PR-2B)**	Z8	574786 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
	U 16*		570765	192,00	
U 18*		570770	192,00		
U 20*		570775	192,00		
Brass & Fittings PRESSMAN MultiPress	RFz 16*		571325	214,00	
	RFz 18*		571327	214,00	
	ACz 20*		572646	214,00	
	RFz 25		571335	214,00	
	RFz 32		571340	214,00	
	Brass & Fittings PRESSMAN RetiPress	RFz 16*		571325	214,00
RFz 18*			571327	214,00	
ACz 20*			572646	214,00	
RFz 25			571335	214,00	
RFz 32			571340	214,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
BRASSTECH	B 16*		570850	224,00
MULTIthermoSAN	B 20*		570860	224,00
Brasspress	B 26		570870	247,00
	B 32		570880	247,00
	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 26**12)		570750	225,00
	U 32		570785	225,00
C				
Cello Products	VUS ½" (OD 15,9 mm)		571770	206,00
>B< Press	VUS ¾" (OD 22,2 mm)		571775	206,00
	VUS 1" (OD 28,6 mm)		571780	206,00
	VUS 1¼" (OD 34,9 mm)		571785	206,00
	VUS 1½" (OD 41,3 mm)		571790	397,00
	VUS 2" (OD 54,0 mm)		571795	408,00
CGR	H 16*		570320	185,00
DYNAFLU	H 20*		570350	185,00
multicouche	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26**12)		570750	225,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
CGR	H 12*		570300	185,00
DYNAFLU	H 16*		570320	185,00
PER	H 20*		570350	185,00
	H 25*		570360	185,00
	RFz 12*		571320	214,00
	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
CHIALI	TH 16*		570460	205,00
CHIALIPEX	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
Climatrix	H 16*		570320	185,00
Climatrix Rhinopex	H 20*		570350	185,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26**12)		570750	225,00
	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
Climatrix	TH 11,6*		570482	205,00
Variotherm	TH 16*		570460	205,00
System TH	TH 16 S (PR-2B)**	Z8	574782 R	137,00
ClouSet	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
Comap	RFz 12*		571320	214,00
PEX Press	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
Comap	TH 14*		570455	205,00
Multiskin	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	THL 32		570487	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	THz 75 (PR-3B)	Z4	572829 R	680,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 14*		570760	192,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
	U 75 (PR-3B)	Z4	572828 R	720,00
	H 14*		570310	185,00
	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€		
Comap Multiskin Gas	TH 16*		570460	205,00	Conex Bänninger <A> Press Inox (304)	M 15		570110	171,00		
	TH 20*		570470	205,00		M 18		570120	171,00		
	TH 26*		570475	205,00		M 22		570130	171,00		
	TH 32		570480	205,00		M 28		570140	171,00		
	THL 32		570487	205,00		M 35		570150	171,00		
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		M 35 (PR-3S)	Z2	572727 R	740,00		
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		M 42 (PZ-4G)		570160	550,00		
	TH 26 S (PR-2B)**	Z8	574794 R	137,00		M 54 (PZ-4G)		570170	550,00		
	TH 32 S (PR-2B)	Z8	574798 R	151,00		M 42 (PR-3S)	Z2	572706 R	740,00		
	U 16*		570765	192,00		M 54 (PR-3S)	Z2	572708 R	740,00		
	U 20*		570775	192,00		M 15 S (PR-2B)	Z8	574738 R	137,00		
	U 32		570785	225,00		M 18 S (PR-2B)	Z8	574740 R	137,00		
	H 16*		570320	185,00		M 22 S (PR-2B)	Z8	574742 R	137,00		
	H 20*		570350	185,00		M 28 S (PR-2B)	Z8	574744 R	137,00		
	H 26*		570370	185,00		M 35 S (PR-2B)	Z8	574746 R	151,00		
	H 32		570380	185,00							
	COMISA Press System	TH 14*		570455		205,00	Conex Bänninger <A> Press Inox (316L)	M 15		570110	171,00
		TH 16*		570460		205,00		M 18		570120	171,00
		TH 18*		570465		205,00		M 22		570130	171,00
TH 20*			570470	205,00		M 28			570140	171,00	
TH 25*			570495	205,00	M 35			570150	171,00		
TH 26*			570475	205,00	M 35 (PR-3S)	Z2		572727 R	740,00		
TH 32			570480	205,00	M 42 (PZ-4G)			570160	550,00		
TH 40			570485	272,00	M 54 (PZ-4G)			570170	550,00		
TH 50 (PZ-S)			572400	720,00	M 42 (PR-3S)	Z2		572706 R	740,00		
TH 63 (PZ-S)			572405	720,00	M 54 (PR-3S)	Z2		572708 R	740,00		
TH 16 S (PR-2B)**		Z8	574782 R	137,00	M 15 S (PR-2B)	Z8		574738 R	137,00		
TH 18 S (PR-2B)**		Z8	574786 R	137,00	M 18 S (PR-2B)	Z8		574740 R	137,00		
TH 20 S (PR-2B)**		Z8	574788 R	137,00	M 22 S (PR-2B)	Z8		574742 R	137,00		
TH 25 S (PR-2B)**		Z8	574792 R	137,00	M 28 S (PR-2B)	Z8		574744 R	137,00		
TH 26 S (PR-2B)**		Z8	574794 R	137,00	M 35 S (PR-2B)	Z8		574746 R	151,00		
TH 32 S (PR-2B)		Z8	574798 R	151,00							
H 14*			570310	185,00	Conex Bänninger >B< Flex	F 16*			570717	196,00	
H 16*			570320	185,00		F 18*			570720	196,00	
H 18*			570340	185,00		F 20*			570727	196,00	
H 20*			570350	185,00		F 32			570735	212,00	
H 26*			570370	185,00		F 16 S (PR-2B)**	Z8	574728 R	137,00		
H 32			570380	185,00		F 20 S (PR-2B)**	Z8	574730 R	137,00		
B 14*			570845	224,00		F 32 S (PR-2B)	Z8	574734 R	151,00		
B 16*			570850	224,00		H 16*		570320	185,00		
B 18*			570855	224,00		H 18*		570340	185,00		
B 20*			570860	224,00		H 20*		570350	185,00		
B 26			570870	247,00		H 25*		570360	185,00		
B 32			570880	247,00		H 32		570380	185,00		
COMISA Press System Gas		TH 16*		570460		205,00	RFz 16*		571325	214,00	
		TH 20*		570470		205,00	RFz 18*		571327	214,00	
	TH 26*		570475	205,00		RFz 20*		571330	214,00		
	TH 32		570480	205,00		RFz 25		571335	214,00		
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		RFz 32		571340	214,00		
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		TH 16*		570460	205,00		
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	TH 18*		570465	205,00			
	TH 32 S (PR-2B)	Z8	574798 R	151,00	TH 20*		570470	205,00			
	CONEL CONNECT INOX	M 15		570110	171,00	TH 25*		570495	205,00		
		M 18		570120	171,00	TH 32		570480	205,00		
		M 22		570130	171,00	TH 16 S (PR-2B)**	Z8	574782 R	137,00		
M 42 (PR-3S)		Z2	572706 R	740,00	TH 18 S (PR-2B)**	Z8	574786 R	137,00			
M 54 (PR-3S)		Z2	572708 R	740,00	TH 20 S (PR-2B)**	Z8	574788 R	137,00			
V 15			570115	171,00	TH 25 S (PR-2B)**	Z8	574792 R	137,00			
V 18			570125	171,00	TH 32 S (PR-2B)	Z8	574798 R	151,00			
V 22			570135	171,00	U 16*		570765	192,00			
V 42 (PR-2B)		Z2	572850 R	356,00	U 18*		570770	192,00			
V 54 (PR-2B)	Z2	572851 R	384,00	U 20*		570775	192,00				
CONEL CONNECT MULTI	F 16*		570717	196,00	Conex Bänninger >B< Flex Gas	F 16*		570717	196,00		
	F 20*		570727	196,00		F 18*		570720	196,00		
	F 26*		570730	212,00		F 20*		570727	196,00		
	F 32		570735	212,00		F 32		570735	212,00		
	F 16 S (PR-2B)**	Z8	574728 R	137,00		F 16 S (PR-2B)**	Z8	574728 R	137,00		
	F 20 S (PR-2B)**	Z8	574730 R	137,00		F 20 S (PR-2B)**	Z8	574730 R	137,00		
	F 26 S (PR-2B)**	Z8	574732 R	137,00		F 32 S (PR-2B)	Z8	574734 R	151,00		
	F 32 S (PR-2B)**	Z8	574734 R	151,00		H 16*		570320	185,00		
	H 16*		570320	185,00		H 18*		570340	185,00		
	H 20*		570350	185,00		H 20*		570350	185,00		
	H 26*		570370	185,00		H 25*		570360	185,00		
	H 32		570380	185,00		H 32		570380	185,00		
	TH 16*		570460	205,00		RFz 16*		571325	214,00		
	TH 20*		570470	205,00		RFz 18*		571327	214,00		
	TH 26*		570475	205,00		RFz 20*		571330	214,00		
	TH 32		570480	205,00		RFz 25		571335	214,00		
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		RFz 32		571340	214,00		
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		TH 16*		570460	205,00		
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	TH 18*		570465	205,00			
	TH 32 S (PR-2B)**	Z8	574798 R	151,00	TH 20*		570470	205,00			
	U 16*		570765	192,00	TH 25*		570495	205,00			
	U 20*		570775	192,00	TH 32		570480	205,00			
	U 25*		570780	192,00	TH 16 S (PR-2B)**	Z8	574782 R	137,00			
	U 32		570785	225,00	TH 18 S (PR-2B)**	Z8	574786 R	137,00			
	VP 16*		570910	205,00	TH 20 S (PR-2B)**	Z8	574788 R	137,00			
	VP 20*		570915	205,00	TH 25 S (PR-2B)**	Z8	574792 R	137,00			
	VP 32		570925	227,00	TH 32 S (PR-2B)	Z8	574798 R	151,00			
	CONEL CONNECT MV2	F 16*		570717	196,00	U 16*		570765	192,00		
		F 20*		570727	196,00	U 18*		570770	192,00		
		F 26*		570730	212,00	U 20*		570775	192,00		
F 32			570735	212,00	U 25*		570780	192,00			
F 16 S (PR-2B)**		Z8	574728 R	137,00	U 32		570785	225,00			
F 20 S (PR-2B)**		Z8	574730 R	137,00							
F 26 S (PR-2B)**		Z8	574732 R	137,00	Conex Bänninger >B< MaxiPro	BMP ¼"		571700 R	204,00		
F 32 S (PR-2B)**		Z8	574734 R	151,00		BMP ⅜"		571702 R	204,00		
TH 16*			570460	205,00		BMP ½"		571704 R	204,00		
TH 20*			570470	205,00		BMP ¾"		571706 R	204,00		
TH 26*			570475	205,00		BMP 1"		571708 R	204,00		
TH 32			570480	205,00		BMP 1 ¼"		571710 R	204,00		
TH 16 S (PR-2B)**	Z8	574782 R	137,00	BMP 1 ½"			571712 R	204,00			
TH 20 S (PR-2B)**	Z8	574788 R	137,00								
TH 26 S (PR-2B)**	Z8	574794 R	137,00								
TH 32 S (PR-2B)**	Z8	574798 R	151,00								

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Conex Bänninger >B< Press	V 12		570107	171,00	
	V 14		570112	171,00	
	V 15		570115	171,00	
	V 16		570117	171,00	
	V 18		570125	171,00	
	V 22		570135	171,00	
	V 28		570145	171,00	
	V 35		570155	171,00	
	V 42		570165	397,00	
	V 54		570175	408,00	
	V 12 S (PR-2B)	Z8	574748 R	137,00	
	V 14 S (PR-2B)	Z8	574800 R	137,00	
	V 15 S (PR-2B)	Z8	574752 R	137,00	
	V 16 S (PR-2B)	Z8	574802 R	137,00	
	V 18 S (PR-2B)	Z8	574756 R	137,00	
	V 22 S (PR-2B)	Z8	574758 R	137,00	
	V 28 S (PR-2B)	Z8	574760 R	137,00	
	V 35 S (PR-2B)	Z8	574762 R	151,00	
	M 15		570110	171,00	
	M 22		570130	171,00	
M 28		570140	171,00		
Conex Bänninger >B< Press XL copper	VFz 64,0 (PR-3B)	Z5	572815 R	680,00	
	CBVFz 66,7 (PR-3B)	Z5	572847 R	680,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	680,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	720,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	720,00	
Conex Bänninger >B< Press carbon	V 15		570115	171,00	
	V 18		570125	171,00	
	V 22		570135	171,00	
	V 28		570145	171,00	
	V 35		570155	171,00	
	V 42		570165	397,00	
	V 42 (PR-2B)	Z2	572850 R	356,00	
	V 54		570175	408,00	
	V 54 (PR-2B)	Z2	572851 R	384,00	
	V 15 S (PR-2B)	Z8	574752 R	137,00	
	V 18 S (PR-2B)	Z8	574756 R	137,00	
	V 22 S (PR-2B)	Z8	574758 R	137,00	
	V 28 S (PR-2B)	Z8	574760 R	137,00	
	V 35 S (PR-2B)	Z8	574762 R	151,00	
	Conex Bänninger >B< Press XL carbon	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1 170,00
		XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1 280,00
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
		CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	1 500,00
		CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	1 500,00
	Conex Bänninger >B< Press Gas	V 12		570107	171,00
V 14			570112	171,00	
V 15			570115	171,00	
V 16			570117	171,00	
V 18			570125	171,00	
V 22			570135	171,00	
V 28			570145	171,00	
V 35			570155	171,00	
V 42			570165	397,00	
V 54			570175	408,00	
V 12 S (PR-2B)		Z8	574748 R	137,00	
V 14 S (PR-2B)		Z8	574800 R	137,00	
V 15 S (PR-2B)		Z8	574752 R	137,00	
V 16 S (PR-2B)		Z8	574802 R	137,00	
V 18 S (PR-2B)		Z8	574756 R	137,00	
V 22 S (PR-2B)		Z8	574758 R	137,00	
V 28 S (PR-2B)		Z8	574760 R	137,00	
V 35 S (PR-2B)		Z8	574762 R	151,00	
Conex Bänninger >B< Press Inox		V 15		570115	171,00
		V 18		570125	171,00
	V 22		570135	171,00	
	V 28		570145	171,00	
	V 35		570155	171,00	
	V 42		570165	397,00	
	V 42 (PR-2B)	Z2	572850 R	356,00	
	V 54		570175	408,00	
	V 54 (PR-2B)	Z2	572851 R	384,00	
	V 15 S (PR-2B)	Z8	574752 R	137,00	
	V 18 S (PR-2B)	Z8	574756 R	137,00	
	V 22 S (PR-2B)	Z8	574758 R	137,00	
	V 28 S (PR-2B)	Z8	574760 R	137,00	
	V 35 S (PR-2B)	Z8	574762 R	151,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Conex Bänninger >B< Press XL stainless	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1 170,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	1 500,00
	CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	1 500,00
Conex Bänninger >B< Press Solar	V 12		570107	171,00
	V 14		570112	171,00
	V 15		570115	171,00
	V 16		570117	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 54		570175	408,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 14 S (PR-2B)	Z8	574800 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 16 S (PR-2B)	Z8	574802 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00

D

Debrunner Acifer d-a Presssystem C-Stahl	M 12		570100	171,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
M 15 S (PR-2B)	Z8	574738 R	137,00	
M 18 S (PR-2B)	Z8	574740 R	137,00	
M 22 S (PR-2B)	Z8	574742 R	137,00	
M 28 S (PR-2B)	Z8	574744 R	137,00	
M 35 S (PR-2B)	Z8	574746 R	151,00	
DUOPIPE SYSTEMS	U 16*		570765	192,00
DUOFIL MKSYSTEM	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
DW Verbundrohr multitubo systems	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
	U 75 (PR-3B)	Z4	572828 R	720,00

E

EBRILLE Isomoniflex	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	H 26*		570370	185,00
	TH 26*		570475	205,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	U 32		570785	225,00
EBRILLE Moniflex	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	H 26*		570370	185,00
	TH 26*		570475	205,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	U 32		570785	225,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	M 15		570110	171,00
EFFEBI-PRESS	M 18		570120	171,00
Aisi316	M 22		570130	171,00
System M Profile ¹⁾	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S) ⁶⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
EFFEBI	V 12		570107	171,00
EFFEBI-PRESS	V 15		570115	171,00
Aisi316	V 18		570125	171,00
System V Profile	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
EFFEBI	M 12		570100	171,00
EFFEBI-PRESS	M 15		570110	171,00
Carbon-S	M 18		570120	171,00
System M Profile ¹⁾	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
EFFEBI	V 12		570107	171,00
EFFEBI-PRESS	V 15		570115	171,00
Carbon-S	V 18		570125	171,00
System V Profile	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
EFFEBI	V 12		570107	171,00
EFFEBI-PRESS	V 14		570112	171,00
COPPER	V 15		570115	171,00
	V 16		570117	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 14 S (PR-2B)	Z8	574800 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 16 S (PR-2B)	Z8	574802 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
EFFEBI	V 12		570107	171,00
EFFEBI-PRESS	V 15		570115	171,00
UNICO	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	V 12		570107	171,00
EFFEBI-PRESS	V 15		570115	171,00
UNICO	V 18		570125	171,00
(GAS)	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
EFFEBI	M 15		570110	171,00
PRESSTIGE	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
EFFEBI	M 15		570110	171,00
PRESSTIGE 4E05	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
EFFEBI	M 15		570110	171,00
PRESSTIGE-GAS	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
EFFEBI	TH 16*		570460	205,00
TOF-GAS	TH 20*		570470	205,00
MULTIPINZA	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 32		570785	225,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	TH 16*		570460	205,00
TOF	TH 18*		570465	205,00
MULTIPINZA	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	F 16*		570717	196,00
	F 18*		570720	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	Fz 40		570742	227,00
	Fz 50		570747	343,00
	F 63 (PZ-S)		572385	720,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)	Z8	574734 R	151,00
	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 25*		570360	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 26** ¹²⁾		570750	225,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
	B 16*		570850	224,00
	B 18*		570855	224,00
	B 20*		570860	224,00
	B 26		570870	247,00
	B 32		570880	247,00
EFIELD	U 16*		570765	192,00
MULTILAYER PRESS	U 18*		570770	192,00
DINGAS	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
EFIELD	U 16*		570765	192,00
MULTILAYER PRESS	U 18*		570770	192,00
WATER	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
Elkhart	VUS ½" (OD 15,9 mm)		571770	206,00
APOLLOXPRESS	VUS ¾" (OD 22,2 mm)		571775	206,00
Fittings Copper	VUS 1" (OD 28,6 mm)		571780	206,00
and Low-Lead	VUS 1¼" (OD 34,9 mm)		571785	206,00
Brass	VUS 1½" (OD 41,3 mm)		571790	397,00
	VUS 2" (OD 54,0 mm)		571795	408,00
Elkhart	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	680,00
APOLLOXPRESS	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	680,00
LD-C Fittings	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	720,00
Copper				

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EMMETI	B 16*		570850	224,00
GERPEX-	B 20*		570860	224,00
FIVPRESS	B 26		570870	247,00
	B 32		570880	247,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	U 16*		570765	192,00
	U 20*		570775	192,00
EMPUR	TH 14*		570455	205,00
	TH 15*		570457	205,00
	TH 16*		570460	205,00
	TH 17*		570462	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 15 S (PR-2B)**	Z8	574780 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 17 S (PR-2B)**	Z8	574784 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
Esta Rohr	M 15		570110	171,00
simplesta SH M	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
Esta Rohr	M 15		570110	171,00
simplesta ST M	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
EUROTUBI	M 12		570100	171,00
EUROPA	M 15		570110	171,00
C-Steel Pressfitting	M 18		570120	171,00
System M-Profile ¹⁾	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EUROTUBI	M 15		570110	171,00
EUROPA	M 18		570120	171,00
Inox Pressfitting	M 22		570130	171,00
System M-Profile ¹⁾	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
Evans	VAU 15 (½") (OD 12,7 mm)		572687	176,00
Components	VAU 20 (¾") (OD 19,1 mm)		572689	176,00
Presslok	VAU 25 (1") (OD 25,4 mm)		572691	176,00
	ECl 1½"		571932	221,00
	ECl 2" (PZ-4G)		571934	550,00
	ECl 2½" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579104 R	1 170,00
	ECl 3" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579105 R	1 280,00
	ECl 4" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579106 R	1 500,00

F

FAR Rubinetterie	TH 14*		570455	205,00
PRESSFAR	TH 16*		570460	205,00
	TH 17*		570462	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 17 S (PR-2B)**	Z8	574784 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	H 14*		570310	185,00
	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	U 14*		570760	192,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
F.B.Q. BARONIO	V 12		570107	171,00
BQ PRESS SOLAR	V 14		570112	171,00
	V 15		570115	171,00
	V 16		570117	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 14 S (PR-2B)	Z8	574800 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	VG 16 S (PR-2B)	Z8	574754 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
F.B.Q. BARONIO	V 12		570107	171,00
BQ PRESS WATER	V 14		570112	171,00
	V 15		570115	171,00
	V 16		570117	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 14 S (PR-2B)	Z8	574800 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	VG 16 S (PR-2B)	Z8	574754 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
F.B.Q. BARONIO	V 12		570107	171,00
BQ PRESS GAS	V 14		570112	171,00
	V 15		570115	171,00
	V 16		570117	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 14 S (PR-2B)	Z8	574800 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	VG 16 S (PR-2B)	Z8	574754 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
FERCOFLOOR	RFz 16*		571325	214,00
DUO Press	RFz 20*		571330	214,00
FERCO PEX	RFz 25		571335	214,00
	RFz 32		571340	214,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
FERCOFLOOR	RFz 16*		571325	214,00
DUO Press	RFz 20*		571330	214,00
MULTIFER	RFz 25		571335	214,00
	RFz 32		571340	214,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
FERRO systems	TH 16*		570460	205,00
BRASELI	TH 20*		570470	205,00
GPF GAS	TH 25*		570495	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
FERRO systems	U 16*		570765	192,00
BRASELI	U 18*		570770	192,00
GPF MULT	U 20*		570775	192,00
Pressfitting	U 25*		570780	192,00
MULTICAPA	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
FERRO systems	U 16*		570765	192,00
BRASELI	U 18*		570770	192,00
GPF PPSU	U 20*		570775	192,00
Pressfitting	U 25*		570780	192,00
PEX y MULTICAPA	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
FERRO systems	RFz 16*		571325	214,00
BRASELI	RFz 20*		571330	214,00
GPF PRESS	RFz 25		571335	214,00
Pressfitting PEX	RFz 32		571340	214,00
FILINOX	FTB 15		571432	247,00
Filpress	FTB 18		571434	247,00
	FTB 22		571436	247,00
	FTB 28		571438	247,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579111 R	1 500,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FILINOX	M 15		570110	171,00
Instalpress Steel	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	FILINOX	M 15		570110
Instalpress Inox	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	FITTINGS ESTÁNDAR	RFz 16*		571325
ECO-PRESS	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	RFz 32		571340	214,00
	RFz 16*		571325	214,00
FITTINGS ESTÁNDAR MULTICAPA	RFz 18*		571327	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	RFz 32		571340	214,00
FITTINGS ESTÁNDAR PE-X	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	RFz 32		571340	214,00
FORNARA ForPress	B 16*		570850	224,00
	B 20*		570860	224,00
	B 26		570870	247,00
	B 32		570880	247,00
	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)	Z8	574734 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
TH 16 S (PR-2B)**	Z8	574782 R	137,00	
TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00	
TH 32 S (PR-2B)	Z8	574798 R	151,00	
U 16*		570765	192,00	
U 20*		570775	192,00	
U 26* ⁽²⁾		570750	225,00	
U 32		570785	225,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FORZA	K16/P18*		572600	214,00
WATER CRIMP (AUS)	K20*		572605	214,00
	K25*		572610	214,00
	K32		572615	214,00
	K1/40		572620	214,00
	K1/50		572625	351,00
FORZA STAINLESS	K16/P18*		572600	214,00
WATER CRIMP (AUS)	K20*		572605	214,00
FORZA	U 16*		570765	192,00
STESSO PEX	U 20*		570775	192,00
WATER AND GAS	U 25*		570780	192,00
CRIMP (AUS)	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
FORZA	K16/P18*		572600	214,00
GAS CRIMP (AUS)	K20*		572605	214,00
	K25*		572610	214,00
	K32		572615	214,00
	K1/40		572620	214,00
	K1/50		572625	351,00
FORZA	VAU 15 (OD 12,7 mm)		572687	176,00
COPPER V PRESS (AUS)	VAU 20 (OD 19,1 mm)		572689	176,00
	VAU 25 (OD 25,4 mm)		572691	176,00
	VAU 32 (OD 31,8 mm)		572693	185,00
	VAU 40 (OD 38,1 mm)		572695	274,00
	VAU 50 (OD 50,8 mm)		572697	486,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	680,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	680,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	720,00
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	137,00
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	137,00
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	151,00
FORZA	V 15		570115	171,00
STAINLESS V PRESS (AUS)	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 54		570175	408,00
	M 76,1 XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579111 R	1 500,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
FRABO	M 15		570110	171,00
FRABOPRESS 316 GAS M	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z1	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
FRABO	V 15		570115	171,00
FRABOPRESS 316 GAS V	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	M 15		570110	171,00
FRABOPRESS 316 M	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
FRABO	V 15		570115	171,00
FRABOPRESS 316 V	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
FRABO	V 12		570107	171,00
FRABOPRESS CHROME	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
FRABO	M 15		570110	171,00
FRABOPRESS C-STEEL M	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
FRABO	V 12		570107	171,00
FRABOPRESS C-STEEL V	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
FRABO	M 12		570100	171,00
FRABOPRESS GAS M	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
FRABO	V 12		570107	171,00
FRABOPRESS GAS V	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	V 12		570107	171,00
FRABOPRESS KOMBI	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 500,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
FRABO	M 12		570100	171,00
FRABOPRESS M	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
FRABO	V 15		570115	171,00
FRABOPRESS SOLAR	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
FRABO	V 12		570107	171,00
FRABOPRESS V	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
Fränkische alpex-duo XS	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)**	Z8	574734 R	151,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)**	Z8	574798 R	151,00
Fränkische alpex F50 PROF I	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)**	Z8	574734 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)**	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
(DN 26)	U 25*		570780	192,00
	U 32		570785	225,00
	VP 16*		570910	205,00
	VP 20*		570915	205,00
	VP 32*		570925	227,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Fränkische alpeX L	Fz 40		570742	227,00	
	Fz 50		570747	343,00	
	F 63 (PZ-S)		572385	720,00	
	Fz 75 (PR-3B)	Z4	572830 R	680,00	
G					
gabotherm H+S	TH 10*		570467	205,00	
	TH 12*		570452	205,00	
	TH 14*		570455	205,00	
	TH 15*		570457	205,00	
	TH 16*		570460	205,00	
	TH 17*		570462	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 25*		570495	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	TH 10 S (PR-2B)**	Z8	574772 R	137,00	
	TH 12 S (PR-2B)**	Z8	574776 R	137,00	
	TH 14 S (PR-2B)**	Z8	574778 R	137,00	
	TH 15 S (PR-2B)**	Z8	574780 R	137,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 17 S (PR-2B)**	Z8	574784 R	137,00	
	TH 18 S (PR-2B)**	Z8	574786 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 25 S (PR-2B)**	Z8	574792 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
	Gallagher USA YogaPipe ACR	H 12* (1/4")		570300	185,00
		U 14* (3/4")		570760	192,00
		U 16* (1/2")		570765	192,00
		U 18* (3/4")		570770	192,00
		U 20* (1/2")		570775	192,00
		U 25* (3/4")		570780	192,00
		U 32 (1 1/2")		570785	225,00
		Geberit Mapress C-STAHL	M 12		570100
M 15				570110	171,00
M 18				570120	171,00
M 22			570130	171,00	
M 28			570140	171,00	
M 35			570150	171,00	
M 35 (PR-3S)	Z2		572727 R	740,00	
M 42 (PZ-4G)			570160	550,00	
M 54 (PZ-4G)			570170	550,00	
M 42 (PR-3S)	Z2		572706 R	740,00	
M 54 (PR-3S)	Z2		572708 R	740,00	
M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾		579107 R	1 280,00	
M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾		579101 R	1 280,00	
M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾		579110 R	1 500,00	
M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾		579111 R	1 500,00	
M 12 S (PR-2B)	Z8		574736 R	137,00	
M 15 S (PR-2B)	Z8		574738 R	137,00	
M 18 S (PR-2B)	Z8		574740 R	137,00	
M 22 S (PR-2B)	Z8		574742 R	137,00	
M 28 S (PR-2B)	Z8		574744 R	137,00	
M 35 S (PR-2B)	Z8	574746 R	151,00		
Geberit Mapress C-STAHL	M 22		570130	171,00	
	M 28		570140	171,00	
Sprinkler nass	M 35 (PR-3S)	Z2	572727 R	740,00	
	M 42 (PR-3S)	Z2	572706 R	740,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 280,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mapress Edelstahl	M 12		570100	171,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 35 (PR-3S)	Z2	572727 R	740,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
Geberit Mapress Edelstahl Gas	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 35 (PR-3S)	Z2	572727 R	740,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
M 108,0 G XL (PR-3S) ⁷⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00	
M 15 S (PR-2B)	Z8	574738 R	137,00	
M 18 S (PR-2B)	Z8	574740 R	137,00	
M 22 S (PR-2B)	Z8	574742 R	137,00	
M 28 S (PR-2B)	Z8	574744 R	137,00	
M 35 S (PR-2B)	Z8	574746 R	151,00	
Geberit Mapress Kupfer	M 12		570100	171,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 35 (PR-3S)	Z2	572727 R	740,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
M 54 (PR-3S)	Z2	572708 R	740,00	
M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 280,00	
M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00	
M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00	
M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00	
M 12 S (PR-2B)	Z8	574736 R	137,00	
M 15 S (PR-2B)	Z8	574738 R	137,00	
M 18 S (PR-2B)	Z8	574740 R	137,00	
M 22 S (PR-2B)	Z8	574742 R	137,00	
M 28 S (PR-2B)	Z8	574744 R	137,00	
M 35 S (PR-2B)	Z8	574746 R	151,00	
Geberit Mapress Kupfer Gas	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 35 (PR-3S)	Z2	572727 R	740,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
M 22 S (PR-2B)	Z8	574742 R	137,00	
M 28 S (PR-2B)	Z8	574744 R	137,00	
M 35 S (PR-2B)	Z8	574746 R	151,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mepla	G 16*		570400	206,00
	G 20*		570410	206,00
	G 26*		570420	219,00
	G 32		570430	233,00
	G 40		570440	302,00
	G 50		570450	316,00
	G 63 (PZ-S)		572470	900,00
Geberit Mepla Therm	G 16*		570400	206,00
	G 20*		570410	206,00
	G 26*		570420	219,00
Geberit Volex	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
General Fittings 5T00	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 63 (PZ-S)		572365	720,00
U 63 (PR-3B)	Z4	572837 R	810,00	
General Fittings Ewoprex	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 63 (PZ-S)		572365	720,00
U 63 (PR-3B)	Z4	572837 R	810,00	
General Fittings Serie 5S00	B 16*		570850	224,00
	B 18*		570855	224,00
	B 20*		570860	224,00
	B 26		570870	247,00
	B 32		570880	247,00
	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)	Z8	574734 R	151,00
	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 25*		570360	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
TH 18 S (PR-2B)**	Z8	574786 R	137,00	
TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 25 S (PR-2B)**	Z8	574792 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00	
TH 32 S (PR-2B)	Z8	574798 R	151,00	
U 16*		570765	192,00	
U 18*		570770	192,00	
U 20*		570775	192,00	
U 25*		570780	192,00	
U 32		570785	225,00	
U 40		570790	274,00	
U 63 (PZ-S)		572365	720,00	
U 63 (PR-3B)	Z4	572837 R	810,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
General Fittings Trident	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
U 20*		570775	192,00	
U 32		570785	225,00	
General Fittings Trident Gas	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	U 16*		570765	192,00
	U 20*		570775	192,00
U 32		570785	225,00	
Giacomini Raccordi RM	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	U 16*		570765	192,00
	U 20*		570775	192,00
U 32		570785	225,00	
U 40		570790	274,00	
U 50		570795	329,00	
Giacomini RM MULTIGAS	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
Giacomini Valvole Giacomini serie R850V	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 54		570175	408,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
	SA 15		570935	205,00
SA 18		570940	205,00	
SA 22		570945	205,00	
SA 28		570950	205,00	
SA 35		570955	205,00	
M 15		570110	171,00	
M 18		570120	171,00	
M 22		570130	171,00	
M 28		570140	171,00	
M 35		570150	171,00	
M 15 S (PR-2B)	Z8	574738 R	137,00	
M 18 S (PR-2B)	Z8	574740 R	137,00	
M 22 S (PR-2B)	Z8	574742 R	137,00	
M 28 S (PR-2B)	Z8	574744 R	137,00	
M 35 S (PR-2B)	Z8	574746 R	151,00	
Golan Pipe Systems (Scandinavia) Alu-Pres	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
Grinnell G-PRESS Copper Fittings	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
	VUS ½" (OD 15,9 mm)		571770	206,00
	VUS ¾" (OD 22,2 mm)		571775	206,00
	VUS 1" (OD 28,6 mm)		571780	206,00
	VUS 1¼" (OD 34,9 mm)		571785	206,00
	VUS 1½" (OD 41,3 mm)		571790	397,00
	VUS 2" (OD 54,0 mm)		571795	408,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	680,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	680,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	720,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
GS	TH 14*		570455	205,00
Wärmesysteme	TH 16*		570460	205,00
System TH	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
GS	V 15		570115	171,00
Wärmesysteme	V 18		570125	171,00
System V	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
H				
HASTINIK	M 15		570110	171,00
Hastinik/Hitpress	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
heima24	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 32		570785	225,00
HELIROMA	U 16*		570765	192,00
Klimapress	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
	U 75 (PR-3B)	Z4	572828 R	720,00
HELIROMA	U 16*		570765	192,00
Klimapress PPSU	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
Henco	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	HE 32		571900	246,00
	HEz 40		571904	357,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Herotec	H 16*		570320	185,00
tempusPRESS	H 20*		570350	185,00
PLUS	H 25*		570360	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	RFz 32		571340	214,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
Herotec	H 16*		570320	185,00
tempusPRESS	H 20*		570350	185,00
PLUS PPSU	H 25*		570360	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
HERZ PIPEFIX	TH 10*		570467	205,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	THz 75 (PR-3B)	Z4	572829 R	680,00
	TH 10 S (PR-2B)**	Z8	574772 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)**	Z8	574798 R	151,00
HIDRONIX	TH 16*		570460	205,00
MULTIGAS	TH 20*		570470	205,00
	TH 26*		570475	205,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
HIDRONIX MULTIPIPE	TH 14*		570455	205,00	
	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	H 14*		570310	185,00	
	H 16*		570320	185,00	
	H 18*		570340	185,00	
	H 20*		570350	185,00	
	H 26*		570370	185,00	
	H 32		570380	185,00	
	U 14*		570760	192,00	
	U 16*		570765	192,00	
	U 18*		570770	192,00	
	U 20*		570775	192,00	
	U 26* ¹²⁾		570750	225,00	
	U 32		570785	225,00	
	HIDRONIX UNICO	TH 14*		570455	205,00
		TH 16*		570460	205,00
		TH 20*		570470	205,00
TH 26*			570475	205,00	
TH 32			570480	205,00	
H 14*			570310	185,00	
H 16*			570320	185,00	
H 18*			570340	185,00	
H 20*			570350	185,00	
H 26*			570370	185,00	
H 32			570380	185,00	
U 14*			570760	192,00	
U 16*			570765	192,00	
U 18*			570770	192,00	
U 20*			570775	192,00	
U 26* ¹²⁾			570750	225,00	
U 32			570785	225,00	
HITEC Sistema Multistrato		TH 14*		570455	205,00
		TH 16*		570460	205,00
		TH 18*		570465	205,00
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 14 S (PR-2B)**	Z8	574778 R	137,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 18 S (PR-2B)**	Z8	574786 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
	HITHERM-ISOTUBI NUMEPRESS	M 15		570110	171,00
		M 18		570120	171,00
		M 22		570130	171,00
M 28			570140	171,00	
M 35			570150	171,00	
M 42 (PR-3S)		Z2	572706 R	740,00	
M 54 (PR-3S)		Z2	572708 R	740,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
M 15 S (PR-2B)		Z8	574738 R	137,00	
M 18 S (PR-2B)		Z8	574740 R	137,00	
M 22 S (PR-2B)		Z8	574742 R	137,00	
M 28 S (PR-2B)		Z8	574744 R	137,00	
M 35 S (PR-2B)		Z8	574746 R	151,00	
HITHERM HTpress		M 15		570110	171,00
		M 18		570120	171,00
	M 22		570130	171,00	
	M 28		570140	171,00	
	M 35		570150	171,00	
	M 42 (PR-3S)	Z2	572706 R	740,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 18 S (PR-2B)	Z8	574740 R	137,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	
	HITHERM HTfire	M 15		570110	171,00
		M 18		570120	171,00
M 22			570130	171,00	
M 28			570140	171,00	
M 35			570150	171,00	
M 42 (PR-3S)		Z2	572706 R	740,00	
M 54 (PR-3S)		Z2	572708 R	740,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
M 15 S (PR-2B)		Z8	574738 R	137,00	
M 18 S (PR-2B)		Z8	574740 R	137,00	
M 22 S (PR-2B)		Z8	574742 R	137,00	
M 28 S (PR-2B)		Z8	574744 R	137,00	
M 35 S (PR-2B)		Z8	574746 R	151,00	
HITHERM HTair		M 15		570110	171,00
		M 18		570120	171,00
	M 22		570130	171,00	
	M 28		570140	171,00	
	M 35		570150	171,00	
	M 42 (PR-3S)	Z2	572706 R	740,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 18 S (PR-2B)	Z8	574740 R	137,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	
	Hopewell press fit system	M 15		570110	171,00
		M 18		570120	171,00
		M 22		570130	171,00
		M 28		570140	171,00
		M 35		570150	171,00
M 42 (PZ-4G)			570160	550,00	
M 54 (PZ-4G)			570170	550,00	
M 42 (PR-3S)		Z2	572706 R	740,00	
M 54 (PR-3S)		Z2	572708 R	740,00	
hp praski BAVARIA-press		TH 10*		570467	205,00
		TH 12*		570452	205,00
		TH 14*		570455	205,00
		TH 16*		570460	205,00
		TH 17*		570462	205,00
		TH 20*		570470	205,00
		TH 25*		570495	205,00
		TH 26*		570475	205,00
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 10 S (PR-2B)**	Z8	574772 R	137,00	
	TH 12 S (PR-2B)**	Z8	574776 R	137,00	
	TH 14 S (PR-2B)**	Z8	574778 R	137,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 17 S (PR-2B)**	Z8	574784 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 25 S (PR-2B)**	Z8	574792 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
TH 32 S (PR-2B)	Z8	574798 R	151,00		
ICMA Sempiter	H 16*		570320	185,00	
	H 20*		570350	185,00	
	H 25*		570360	185,00	
	H 26*		570370	185,00	
	H 32		570380	185,00	
	H 40 (PZ-4G)		570390	630,00	
	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 25*		570495	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
TH 32 S (PR-2B)	Z8	574798 R	151,00		
U 16*		570765	192,00		
U 20*		570775	192,00		
U 25*		570780	192,00		
U 26* ¹²⁾		570750	225,00		
U 32		570785	225,00		
U 40		570790	274,00		
U 50		570795	329,00		
U 63 (PR-3B)	Z4	572837 R	810,00		
U 63 (PZ-S)		572365	720,00		
ICMA Sempigas	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 25*		570495	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
	Idrosanitaria Bonomi	TH 16*		570460	205,00
TH 20*			570470	205,00	
TH 26*			570475	205,00	
Homegas	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
Idrosanitaria Bonomi Idropress	TH 16*		570460	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
TH 32 S (PR-2B)	Z8	574798 R	151,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IDROSISTEMI Ta-Press	TH 16*		570460	205,00	IDROTRADE StormSTEEL ¹⁾	M 12		570100	171,00
	TH 20*		570470	205,00		M 15		570110	171,00
	TH 26*		570475	205,00		M 18		570120	171,00
	TH 32		570480	205,00		M 22		570130	171,00
	TH 40		570485	272,00		M 28		570140	171,00
	TH 50 (PZ-S)		572400	720,00		M 35		570150	171,00
	TH 63 (PZ-S)		572405	720,00		M 42 (PR-3S)	Z2	572706 R	740,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		M 54 (PR-3S)	Z2	572708 R	740,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		M 76,1 XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579101 R	1 280,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00		M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579110 R	1 500,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00		M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579111 R	1 500,00
	F 16*		570717	196,00		M 12 S (PR-2B)		574736 R	137,00
	F 20*		570727	196,00		M 15 S (PR-2B)	Z8	574738 R	137,00
	F 26*		570730	212,00		M 18 S (PR-2B)	Z8	574740 R	137,00
	F 32		570735	212,00		M 22 S (PR-2B)	Z8	574742 R	137,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00		M 28 S (PR-2B)	Z8	574744 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00		M 35 S (PR-2B)	Z8	574746 R	151,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00		ILTA	M 15	570110	171,00
	F 32 S (PR-2B)	Z8	574734 R	151,00		INOX/CHIBRO	M 18	570120	171,00
	Fz 40		570742	227,00		Pressfitting Cuni	M 22	570130	171,00
	Fz 50		570747	343,00		M 28		570140	171,00
	F 63 (PZ-S)		572385	720,00		M 35		570150	171,00
	H 16*		570320	185,00		M 42 (PR-3S)	Z2	572706 R	740,00
	H 20*		570350	185,00		M 54 (PR-3S)	Z2	572708 R	740,00
	H 26*		570370	185,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 280,00
	H 32		570380	185,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 500,00
	H 40 (PZ-4G)		570390	630,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 500,00
	U 16*		570765	192,00		M 15 S (PR-2B)	Z8	574738 R	137,00
	U 20*		570775	192,00		M 18 S (PR-2B)	Z8	574740 R	137,00
	U 26* ¹²⁾		570750	225,00		M 22 S (PR-2B)	Z8	574742 R	137,00
	U 32		570785	225,00		M 28 S (PR-2B)	Z8	574744 R	137,00
	U 40		570790	274,00		M 35 S (PR-2B)	Z8	574746 R	151,00
	U 50		570795	329,00		ILTA	M 15	570110	171,00
	U 63 (PZ-S)		572365	720,00		INOX/CHIBRO	M 18	570120	171,00
	B 16*		570850	224,00		Pressfitting inox	M 22	570130	171,00
	B 20*		570860	224,00		M 28		570140	171,00
	B 26		570870	247,00		M 35		570150	171,00
	B 32		570880	247,00		M 42 (PR-3S)	Z2	572706 R	740,00
	IDROTRADE Storm Multipinza	H 16*		570320		185,00	M 54 (PR-3S)	Z2	572708 R
H 20*			570350	185,00	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	1 280,00	
H 26*			570370	185,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	1 500,00	
H 32			570380	185,00	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	1 500,00	
TH 16*			570460	205,00	M 15 S (PR-2B)	Z8	574738 R	137,00	
TH 20*			570470	205,00	M 18 S (PR-2B)	Z8	574740 R	137,00	
TH 26*			570475	205,00	M 22 S (PR-2B)	Z8	574742 R	137,00	
TH 32			570480	205,00	M 28 S (PR-2B)	Z8	574744 R	137,00	
THL 32			570487	205,00	M 35 S (PR-2B)	Z8	574746 R	151,00	
TH 40			570485	272,00	Instantor	TH 16*	570460	205,00	
TH 50 (PZ-S)			572400	720,00	Press System	TH 20*	570470	205,00	
TH 63 (PZ-S)			572405	720,00	TH 26*	570475	205,00		
TH 16 S (PR-2B)**		Z8	574782 R	137,00	TH 32	570480	205,00		
TH 20 S (PR-2B)**		Z8	574788 R	137,00	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
TH 26 S (PR-2B)**		Z8	574794 R	137,00	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 32 S (PR-2B)		Z8	574798 R	151,00	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
U 16*			570765	192,00	TH 32 S (PR-2B)	Z8	574798 R	151,00	
U 20*			570775	192,00	Instantor	VI ½" S (PR-2B)	574850 R	137,00	
IDROTRADE StormPRES ¹⁾		M 15		570110	171,00	Copper Press Imperial	VI ¾" S (PR-2B)	574852 R	137,00
	M 18		570120	171,00	VI 1" S (PR-2B)	Z8	574854 R	137,00	
	M 22		570130	171,00	Instantor	M 15	570110	171,00	
	M 28		570140	171,00	Copper Press Metric	M 22	570130	171,00	
	M 35		570150	171,00	M 28		570140	171,00	
	M 42 (PR-3S)	Z2	572706 R	740,00	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 76,1 XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579101 R	1 280,00	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579110 R	1 500,00	M 35 S (PR-2B)	Z8	574746 R	151,00	
	M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ⁹⁾	579111 R	1 500,00	Instantor	M 15	570110	171,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	Copper Press Metric	M 22	570130	171,00	
	M 18 S (PR-2B)	Z8	574740 R	137,00	M 28		570140	171,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	M 28 S (PR-2B)	Z8	574744 R	137,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
IPA IPANA Press	TH 10*		570467	205,00	
	TH 11,6*		570482	205,00	
	TH 12*		570452	205,00	
	TH 14*		570455	205,00	
	TH 15*		570457	205,00	
	TH 16*		570460	205,00	
	TH 17*		570462	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 22*		570472	205,00	
	TH 25*		570495	205,00	
	TH 26*		570475	205,00	
	TH 28		570477	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	THz 75 (PR-3B)	Z4	572829 R	680,00	
	TH 10 S (PR-2B)**	Z8	574772 R	137,00	
	TH 11,6 S (PR-2B)**	Z8	574774 R	137,00	
	TH 12 S (PR-2B)**	Z8	574776 R	137,00	
	TH 14 S (PR-2B)**	Z8	574778 R	137,00	
	TH 15 S (PR-2B)**	Z8	574780 R	137,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 17 S (PR-2B)**	Z8	574784 R	137,00	
	TH 18 S (PR-2B)**	Z8	574786 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 22 S (PR-2B)**	Z8	574790 R	137,00	
	TH 25 S (PR-2B)**	Z8	574792 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 28 S (PR-2B)**	Z8	574796 R	151,00	
	TH 32 S (PR-2B)**	Z8	574798 R	151,00	
	IPA THu IPANA Press	TH 16*		570460	205,00
		TH 20*		570470	205,00
TH 26*			570475	205,00	
TH 32			570480	205,00	
TH 40			570485	272,00	
TH 16 S (PR-2B)**		Z8	574782 R	137,00	
TH 20 S (PR-2B)**		Z8	574788 R	137,00	
TH 26 S (PR-2B)**		Z8	574794 R	137,00	
TH 32 S (PR-2B)**		Z8	574798 R	151,00	
IPALPEX (Industrie du Plastique et Accessoires)		TH 14*		570455	205,00
	TH 16*		570460	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	THL 32		570487	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18*		572600	214,00
PF 22*			571980	231,00	
IPLEX PIPELINES AUSTRALIA Iplex K1 (Gas)	K16/P18*		572600	214,00	
	K20*		572605	214,00	
	K25*		572610	214,00	
	K32		572615	214,00	
	K1/40		572620	214,00	
	K1/50		572625	351,00	
IPLEX PIPELINES AUSTRALIA Iplex K2	K16/P18*		572600	214,00	
	K20*		572605	214,00	
	K25*		572610	214,00	
	ISOLTUBEX ISOLPEX IPERT	RFz 16*		571325	214,00
		RFz 20*		571330	214,00
		RFz 25		571337	236,00
RFz 32			571342	236,00	
ISOLTUBEX Multicapa		RFz 16*		571325	214,00
		RFz 18*		571327	214,00
		RFz 20*		571330	214,00
		RFz 25		571337	236,00
		RFz 32		571342	236,00
		U 16*		570765	192,00
	U 18*		570770	192,00	
	U 20*		570775	192,00	
	U 25*		570780	192,00	
	U 32		570785	225,00	
U 40		570790	274,00		
U 50		570795	329,00		
U 63 (PR-3B)	Z4	572837 R	810,00		
U 63 (PZ-S)		572365	720,00		
ISOLTUBEX Multicapa GAS	RFz 16*		571325	214,00	
	RFz 20*		571330	214,00	
	RFz 25		571337	236,00	
	RFz 32		571342	236,00	
ISOLTUBEX Multicapa-PPSU	U 16*		570765	192,00	
	U 20*		570775	192,00	
	U 25*		570780	192,00	
	U 32		570785	225,00	
ISOTUBI NUMEPRESS	M 15		570110	171,00	
	M 18 ¹⁾		570120	171,00	
	M 22		570130	171,00	
	M 28 ¹⁾		570140	171,00	
	M 35		570150	171,00	
	M 42 (PR-3S)	Z2	572706 R	740,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 18 S (PR-2B)	Z8	574740 R	137,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IVAR ALPEX-GAS	B 20		570860	224,00
	B 26		570870	247,00
	B 32		570880	247,00
IVAR Ivar-Press	B 14*		570845	224,00
	B 16*		570850	224,00
	B 18*		570855	224,00
	B 20*		570860	224,00
	B 26		570870	247,00
	B 32		570880	247,00
	Fz 40		570742	227,00
	Fz 50		570747	343,00
	F 63 (PZ-S)		572385	720,00
	IVAR MULTI PRESS GAS ITALIA	TH 16*		570460
TH 20*			570470	205,00
TH 26*			570475	205,00
H 16*			570320	185,00
H 20*			570350	185,00
H 26*			570370	185,00
IVAR Multi Press MP	U 16*		570765	192,00
	U 20*		570775	192,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
IVAR Multi Press Leak (MPL)	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)**	Z8	574798 R	151,00
	F 16*		570717	196,00
	F 18*		570720	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	Fz 40		570742	227,00
	Fz 50		570747	343,00
	F 63 (PZ-S)		572385	720,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)**	Z8	574734 R	151,00
	H 16*		570320	185,00
H 18*		570340	185,00	
H 20*		570350	185,00	
H 25*		570360	185,00	
H 26*		570370	185,00	
H 32		570380	185,00	
H 40 (PZ-4G)		570390	630,00	
U 16*		570765	192,00	
U 18*		570770	192,00	
U 20*		570775	192,00	
U 25*		570780	192,00	
U 26* ¹²⁾		570750	225,00	
U 32		570785	225,00	
U 40		570790	274,00	
U 50		570795	329,00	
U 63 (PZ-S)		572365	720,00	
B 16*		570850	224,00	
B 18*		570855	224,00	
B 20*		570860	224,00	
B 26		570870	247,00	
B 32		570880	247,00	
IVAR Multi Press Leak (MPL)	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)**	Z8	574798 R	151,00
	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)**	Z8	574734 R	151,00
	H 16*		570320	185,00
H 20*		570350	185,00	
H 26*		570370	185,00	
H 32		570380	185,00	
U 16*		570765	192,00	
U 20*		570775	192,00	
U 26* ¹²⁾		570750	225,00	
U 32		570785	225,00	
B 16*		570850	224,00	
B 20*		570860	224,00	
B 26		570870	247,00	
B 32		570880	247,00	

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Jansen AG	TH 14*		570455	205,00
JANSEN COMISA	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
Jarafflex-Presssystem	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 17*		570462	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 17 S (PR-2B)**	Z8	574784 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
JUNGWOO	VUS ½" (OD 15,9 mm)		571770	206,00
JWPress	VUS ¾" (OD 22,2 mm)		571775	206,00
	VUS 1" (OD 28,6 mm)		571780	206,00
	VUS 1½" (OD 34,9 mm)		571785	206,00
	VUS 1¾" (OD 41,3 mm)		571790	397,00
	VUS 2" (OD 54,0 mm)		571795	408,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	680,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	680,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	720,00

K

KAN	U 14*		570760	192,00
KAN-therm Press LBP	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 26* ¹²⁾		570750	225,00
	U 32		570785	225,00
	U 40		570790	274,00
	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
KAN	M 15		570110	171,00
KAN-therm Inox	M 18 ¹⁾		570120	171,00
	M 22		570130	171,00
	M 28 ¹⁾		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
KAN	M 12		570100	171,00
KAN-therm Steel	M 15		570110	171,00
	M 18 ¹⁾		570120	171,00
	M 22		570130	171,00
	M 28 ¹⁾		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579108 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KAN	U 14*		570760	192,00
KAN-therm	U 16*		570765	192,00
UltraPRESS	U 20*		570775	192,00
	U 25*		570780	192,00
	U 26* ¹²⁾		570750	225,00
	U 32		570785	225,00
	U 40		570790	274,00
	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
KE KELIT	M 15		570110	171,00
COPPERFIX	M 18		570120	171,00
Kupfer	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
KE KELIT	U 16*		570765	192,00
KELIT KELOX	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
KE KELIT	U 16*		570765	192,00
KELOX-PPSU-W	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
KE KELIT	U 16*		570765	192,00
KELOX-ULTRAX	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
KE KELIT	U 16*		570765	192,00
KELOX-ULTRAX-W	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
KE KELIT	U 16*		570765	192,00
KELOX-WINDOWX-U	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
KE KELIT	M 15		570110	171,00
steelFIX	M 18		570120	171,00
C-Stahl	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KE KELIT	M 15		570110	171,00	KISAN	M 15		570110	171,00
steelFIX	M 18		570120	171,00	Kistal C	M 18		570120	171,00
Edelstahl	M 22		570130	171,00		M 22		570130	171,00
	M 28		570140	171,00		M 28		570140	171,00
	M 35		570150	171,00		M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00		M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00		M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00		M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00		M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00		M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00		M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00		M 35 S (PR-2B)	Z8	574746 R	151,00
KEMBLA	VAU 15 (OD 12,7 mm)		572687	176,00	KISAN	M 15		570110	171,00
KemPress	VAU 20 (OD 19,1 mm)		572689	176,00	Kistal Inox	M 18		570120	171,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	176,00		M 22		570130	171,00
	VAU 32 (OD 31,8 mm)		572693	185,00		M 28		570140	171,00
	VAU 40 (OD 38,1 mm)		572695	274,00		M 35		570150	171,00
	VAU 50 (OD 50,8 mm)		572697	486,00		M 42 (PR-3S)	Z2	572706 R	740,00
KEMBLA	VAU 15 (OD 12,7 mm)		572687	176,00		M 54 (PR-3S)	Z2	572708 R	740,00
KemPress Gas	VAU 20 (OD 19,1 mm)		572689	176,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	176,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	VAU 32 (OD 31,8 mm)		572693	185,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	VAU 40 (OD 38,1 mm)		572695	274,00		M 15 S (PR-2B)	Z8	574738 R	137,00
	VAU 50 (OD 50,8 mm)		572697	486,00		M 18 S (PR-2B)	Z8	574740 R	137,00
						M 22 S (PR-2B)	Z8	574742 R	137,00
						M 28 S (PR-2B)	Z8	574744 R	137,00
						M 35 S (PR-2B)	Z8	574746 R	151,00
KISAN	KI 16*		571360	217,00	L				
Kisan KD	KI 20*		571370	217,00	LEGEND-PRESS	VUS ½" (OD 15,9 mm)		571770	206,00
	KI 25*		571375	217,00	press fitting	VUS ¾" (OD 22,2 mm)		571775	206,00
	TH 16*		570460	205,00	system	VUS 1" (OD 28,6 mm)		571780	206,00
	TH 20*		570470	205,00		VUS 1¼" (OD 34,9 mm)		571785	206,00
	TH 25*		570495	205,00		VUS 1½" (OD 41,3 mm)		571790	397,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		VUS 2" (OD 54,0 mm)		571795	408,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	680,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00		VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	680,00
						VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	720,00
KISAN	KI 16*		571360	217,00	LK Systems	V 12		570107	171,00
Kisan WL	KI 20*		571370	217,00	LK >B<Press	V 15		570115	171,00
	KI 25*		571375	217,00		V 18		570125	171,00
	KI 32		571380	293,00		V 22		570135	171,00
	TH 16*		570460	205,00		V 28		570145	171,00
	TH 20*		570470	205,00		V 35		570155	171,00
	TH 25*		570495	205,00		V 42		570165	397,00
	TH 32		570480	205,00		V 54		570175	408,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		V 12 S (PR-2B)	Z8	574748 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		V 15 S (PR-2B)	Z8	574752 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00		V 18 S (PR-2B)	Z8	574756 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00		V 22 S (PR-2B)	Z8	574758 R	137,00
KISAN	KI 16*		571360	217,00		V 28 S (PR-2B)	Z8	574760 R	137,00
Kisan WM	KI 20*		571370	217,00		V 35 S (PR-2B)	Z8	574762 R	151,00
	KI 25*		571375	217,00	LK Systems	V 12		570107	171,00
	KI 32		571380	293,00	LK >B<Press	V 15		570115	171,00
KISAN	U 20*		570775	192,00	Elförzinkat	V 18		570125	171,00
Kisan WR	U 25*		570780	192,00		V 22		570135	171,00
	U 32		570785	225,00		V 28		570145	171,00
	U 40		570790	274,00		V 35		570155	171,00
	U 50		570795	329,00		V 42		570165	397,00
	U 63 (PZ-S)		572365	720,00		V 54		570175	408,00
	U 75 (PR-3B)		572828 R	720,00		V 12 S (PR-2B)	Z8	574748 R	137,00
	TH 20*		570470	205,00		V 15 S (PR-2B)	Z8	574752 R	137,00
	TH 25*		570495	205,00		V 18 S (PR-2B)	Z8	574756 R	137,00
	TH 32		570480	205,00		V 22 S (PR-2B)	Z8	574758 R	137,00
	TH 40		570485	272,00		V 28 S (PR-2B)	Z8	574760 R	137,00
	TH 50 (PZ-S)		572400	720,00		V 35 S (PR-2B)	Z8	574762 R	151,00
	TH 63 (PZ-S)		572405	720,00					
	TH 20 S (PR-2B)**	Z8	574788 R	137,00					
	TH 25 S (PR-2B)**	Z8	574792 R	137,00					
	TH 32 S (PR-2B)	Z8	574798 R	151,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
LK Systems	V 15		570115	171,00
LK >B<Press	V 18		570125	171,00
Gas	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 54		570175	408,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
LK Systems	TH 16*		570460	205,00
LK Universal	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00

M

MAINCOR	U 16*		570765	192,00
MAINPRESS	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
MAINCOR	U 16*		570765	192,00
MAINFLOR	U 20*		570775	192,00
Mair Heiztechnik	H 11,5*		570315	185,00
M-Press	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
Ma.s.ter System	TH 14*		570455	205,00
PRESSMASTER	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	H 14*		570310	185,00
	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	U 14*		570760	192,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
Meier Tobler	H 16*		570320	185,00
Metalplast - Stramax	H 20*		570350	185,00
Serie MM	H 25*		570360	185,00
	H 32		570380	185,00
	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	RFz 32		571340	214,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
METALGRUP	U 16*		570765	192,00
Permatubo	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
METALGRUP	RFz 16*		571325	214,00
PexGrup	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	RFz 32		571340	214,00
METALGRUP	U 16*		570765	192,00
MultiGrup	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
Mueller Streamline	VUS 1/2" (OD 15,9 mm)		571770	206,00
PRS Copper Press	VUS 3/4" (OD 22,2 mm)		571775	206,00
	VUS 1" (OD 28,6 mm)		571780	206,00
	VUS 1 1/4" (OD 34,9 mm)		571785	206,00
	VUS 1 1/2" (OD 41,3 mm)		571790	397,00
	VUS 2" (OD 54,0 mm)		571795	408,00
	VUSFz 2 1/2" (PR-3B) (OD 66,7 mm)	Z5	572819 R	680,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	680,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	720,00
MULTITHERM	TH 16*		570460	205,00
PRESSSYSTEM	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	THz 75 (PR-3B)	Z4	572829 R	680,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
Multicapas Industrial	RFz 16*		571325	214,00
AIS PEX	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	RFz 32		571340	214,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
Multicapas Industrial	H 16*		570320	185,00
AIS XPRT	H 20*		570350	185,00
	H 25*		570360	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
	RFz 32		571340	214,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 25*		570495	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	THz 75 (PR-3B)	Z4	572829 R	680,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00
Multicapas Industrial	U 16*		570765	192,00
multitubo systems MC	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 75 (PR-3B)	Z4	572828 R	720,00

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Nussbaum Optipress-Gaz	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	VFz 64,0 (PR-3B)	Z5	572815 R	680,00
	VFz 76,1 (PR-3B)	Z5	572816 R	680,00
	VFz 88,9 (PR-3B)	Z5	572817 R	720,00
	VFz 108,0 (PR-3B)	Z5	572818 R	720,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
Nussbaum Optipress-Therm	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	VFz 64,0 (PR-3B)	Z5	572815 R	680,00
	VFz 76,1 (PR-3B)	Z5	572816 R	680,00
	VFz 88,9 (PR-3B)	Z5	572817 R	720,00
	VFz 108,0 (PR-3B)	Z5	572818 R	720,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
O				
Oventrop Cofit P	H 16 A*		570620	237,00
	H 20 A*		570650	237,00
	H 26 A*		570670	237,00
	H 32 A		570680	237,00
	H 40 A		570690	411,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
Oventrop Cofit PD	H 16 A*		570620	237,00
	H 20 A*		570650	237,00
	H 26 A*		570670	237,00
Oventrop Cofit PDK	H 16 A*		570620	237,00
	H 20 A*		570650	237,00
	H 26 A*		570670	237,00
Oventrop Cofit PD-HT	H 16 A*		570620	237,00
	H 20 A*		570650	237,00
	H 26 A*		570670	237,00
Oventrop Cofit PDK-HT	H 16 A*		570620	237,00
	H 20 A*		570650	237,00
P				
PBTub SERTIPRESS	RFz 12*		571320	214,00
	RFz 16*		571325	214,00
	RFz 20*		571330	214,00
	RFz 25		571335	214,00
PBTub SERTI-STEEL	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
M 35 S (PR-2B)	Z8	574746 R	151,00	
Pegler Yorkshire > Aalberts integrated piping systems				
PERFEXIM PERFEKT SYSTEM	U 16*		570765	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	PERFEXIM PERFEKT SYSTEM PLUS	U 16*		570765
U 20*		570775	192,00	
U 25*		570780	192,00	
U 32		570785	225,00	
U 40		570790	274,00	
U 50		570795	329,00	
U 63 (PZ-S)		572365	720,00	
TH 16*		570460	205,00	
TH 20*		570470	205,00	
TH 25*		570495	205,00	
TH 32		570480	205,00	
TH 40		570485	272,00	
TH 50 (PZ-S)		572400	720,00	
TH 63 (PZ-S)		572405	720,00	
TH 16 S (PR-2B)**	Z8	574782 R	137,00	
TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 25 S (PR-2B)**	Z8	574794 R	137,00	
TH 32 S (PR-2B)	Z8	574798 R	151,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
PERFILTUBO PERFILALUPEX	U 16*		570765	192,00	
	U 18*		570770	192,00	
	U 20*		570775	192,00	
	U 25*		570780	192,00	
	U 32		570785	225,00	
	U 40		570790	274,00	
	U 50		570795	329,00	
	U 63 (PR-3B)	Z4	572837 R	810,00	
	U 63 (PZ-S)		572365	720,00	
	U 75 (PR-3B)	Z4	572828 R	720,00	
	PERFILTUBO PERFILPRESS	M 15		570110	171,00
		M 18		570120	171,00
		M 22		570130	171,00
		M 28		570140	171,00
		M 35		570150	171,00
M 42 (PR-3S)		Z2	572706 R	740,00	
M 54 (PR-3S)		Z2	572708 R	740,00	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1280,00	
M 15 S (PR-2B)		Z8	574738 R	137,00	
M 18 S (PR-2B)		Z8	574740 R	137,00	
M 22 S (PR-2B)		Z8	574742 R	137,00	
M 28 S (PR-2B)		Z8	574744 R	137,00	
M 35 S (PR-2B)		Z8	574746 R	151,00	
PEXTUBE PexTube		RFz 16*		571325	214,00
		RFz 20*		571330	214,00
	RFz 25		571337	236,00	
	RFz 32		571342	260,00	
Pipelife C-PRESS	M 15		570110	171,00	
	M 18		570120	171,00	
	M 22		570130	171,00	
	M 28		570140	171,00	
	M 35		570150	171,00	
	M 42 (PR-3S)	Z2	572706 R	740,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1280,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1500,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1500,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 18 S (PR-2B)	Z8	574740 R	137,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	
Pipelife RADOPRESS	TH 16*		570460	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 18 S (PR-2B)**	Z8	574786 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
TH 32 S (PR-2B)	Z8	574798 R	151,00		
Pipetec Connect	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
PLASTICA ALFA Multypex	U 16*		570765	192,00	
	U 20*		570775	192,00	
	U 32		570785	225,00	
	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
PLASTICA ALFA Multypex Air	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
TH 20 S (PR-2B)**	Z8	574788 R	137,00		
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
TH 32 S (PR-2B)	Z8	574798 R	151,00		
PLASTICA ALFA Multypexalfa Gas	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
PLASTICA ALFA Multypexalfa Gas protek	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
PLASTICA ALFA Multypex Plus	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
TH 20 S (PR-2B)**	Z8	574788 R	137,00		
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
TH 32 S (PR-2B)	Z8	574798 R	151,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
PLASTICAALFA Multypex Thermo	TH 16*		570460	205,00	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	171,00
	TH 20*		570470	205,00		M 18		570120	171,00
	TH 26*		570475	205,00		M 22		570130	171,00
	TH 32		570480	205,00		M 28		570140	171,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		M 35		570150	171,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		M 42 (PR-3S)	Z2	572706 R	740,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00		M 54 (PR-3S)	Z2	572708 R	740,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00
PLASTICAALFA Multypex Thermo Plus	TH 16*		570460	205,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
	TH 20*		570470	205,00	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
	TH 26*		570475	205,00	M 15 S (PR-2B)	Z8	574738 R	137,00	
	TH 32		570480	205,00	M 18 S (PR-2B)	Z8	574740 R	137,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	M 22 S (PR-2B)	Z8	574742 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	M 28 S (PR-2B)	Z8	574744 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	M 35 S (PR-2B)	Z8	574746 R	151,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00					
PLÁSTICOS FERRO FERROPLAST GPF MULT Pressfitting MULTICAPA	U 16*		570765	192,00	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	171,00
	U 20*		570775	192,00		M 18		570120	171,00
	U 25*		570780	192,00		M 22		570130	171,00
	U 32		570785	225,00		M 28		570140	171,00
	U 16*		570765	192,00		M 35		570150	171,00
	U 20*		570775	192,00		M 42 (PR-3S)	Z2	572706 R	740,00
	U 25*		570780	192,00		M 54 (PR-3S)	Z2	572708 R	740,00
	U 32		570785	225,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00
PLÁSTICOS FERRO FERROPLAST GPF PPSU Pressfitting PEX y MULTICAPA	U 16*		570765	192,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
	U 20*		570775	192,00	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
	U 25*		570780	192,00	M 15 S (PR-2B)	Z8	574738 R	137,00	
	U 32		570785	225,00	M 18 S (PR-2B)	Z8	574740 R	137,00	
	RFz 16*		571325	214,00	M 22 S (PR-2B)	Z8	574742 R	137,00	
	RFz 20*		571330	214,00	M 28 S (PR-2B)	Z8	574744 R	137,00	
	RFz 25		571335	214,00	M 35 S (PR-2B)	Z8	574746 R	151,00	
	RFz 32		571340	214,00					
PLUMBING PLUS EZIPEX Crimp (AUS)	K16/P18*		572600	214,00	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	171,00
	K20*		572605	214,00		M 18		570120	171,00
	K25*		572610	214,00		M 22		570130	171,00
	K32		572615	214,00		M 28		570140	171,00
	K1/40		572620	214,00		M 35		570150	171,00
	K1/50		572625	351,00		M 42 (PR-3S)	Z2	572706 R	740,00
	K16/P18*		572600	214,00		M 54 (PR-3S)	Z2	572708 R	740,00
	K20*		572605	214,00		M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁶⁾	579101 R	1 280,00
PLUMBING PLUS EZIPEX Gas (AUS)	K25*		572610	214,00	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
	K32		572615	214,00	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
	K1/40		572620	214,00	M 15 S (PR-2B)	Z8	574738 R	137,00	
	K1/50		572625	351,00	M 18 S (PR-2B)	Z8	574740 R	137,00	
	VAU 15 (OD 12,7 mm)		572687	176,00	M 22 S (PR-2B)	Z8	574742 R	137,00	
	VAU 20 (OD 19,1 mm)		572689	176,00	M 28 S (PR-2B)	Z8	574744 R	137,00	
	VAU 25 (OD 25,4 mm)		572691	176,00	M 35 S (PR-2B)	Z8	574746 R	151,00	
	VAU 32 (OD 31,8 mm)		572693	185,00					
PLUMBING PLUS EZIPEX Solar (AUS)	VAU 40 (OD 38,1 mm)		572695	274,00	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	171,00
	VAU 50 (OD 50,8 mm)		572697	486,00		M 18		570120	171,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	680,00		M 22		570130	171,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	680,00		M 28		570140	171,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	720,00		M 35		570150	171,00
	VAU 15 (OD 12,7 mm)		572687	176,00		M 42 (PR-3S)	Z2	572706 R	740,00
	VAU 20 (OD 19,1 mm)		572689	176,00		M 54 (PR-3S)	Z2	572708 R	740,00
	VAU 25 (OD 25,4 mm)		572691	176,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00
PLUMBING PLUS EZIPEX Water (AUS)	VAU 32 (OD 31,8 mm)		572693	185,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
	VAU 40 (OD 38,1 mm)		572695	274,00	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
	VAU 50 (OD 50,8 mm)		572697	486,00	M 15 S (PR-2B)	Z8	574738 R	137,00	
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	680,00	M 18 S (PR-2B)	Z8	574740 R	137,00	
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	680,00	M 22 S (PR-2B)	Z8	574742 R	137,00	
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	720,00	M 28 S (PR-2B)	Z8	574744 R	137,00	
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	137,00	M 35 S (PR-2B)	Z8	574746 R	151,00	
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	137,00					
POLYPIPE POLYSURE	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	151,00	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	TH 14*		570455	205,00
	TH 10*		570467	205,00		TH 16*		570460	205,00
	TH 15*		570457	205,00		TH 17*		570462	205,00
	TH 22*		570472	205,00		TH 18*		570465	205,00
	TH 28		570477	205,00		TH 20*		570470	205,00
						TH 26*		570475	205,00
						TH 32		570480	205,00
						TH 40		570485	272,00
				TH 50 (PZ-S)		572400	720,00		
				TH 63 (PZ-S)		572405	720,00		
				THz 75 (PR-3B)		572829 R	680,00		
				TH 14 S (PR-2B)**	Z8	574778 R	137,00		
				TH 16 S (PR-2B)**	Z8	574782 R	137,00		
				TH 17 S (PR-2B)**	Z8	574784 R	137,00		
				TH 18 S (PR-2B)**	Z8	574786 R	137,00		
				TH 20 S (PR-2B)**	Z8	574788 R	137,00		
				TH 26 S (PR-2B)**	Z8	574794 R	137,00		
				TH 32 S (PR-2B)	Z8	574798 R	151,00		

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN	TH 14*		570455	205,00
Handelsges.	TH 16*		570460	205,00
m.b.H. & Co KG	TH 17*		570462	205,00
(Krems/Österreich)	TH 18*		570465	205,00
	TH 20*		570470	205,00
POLYSAN-Henco-Press-System	TH 26*		570475	205,00
	HE 32		571900	246,00
	HEz 40		571904	357,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 17 S (PR-2B)**	Z8	574784 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
POLYSAN (España)	U 16*		570765	192,00
„Rainbow“	U 18*		570770	192,00
	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
Prandelli	H 14*		570310	185,00
Multyrama Pf	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
Prandelli	H 16*		570320	185,00
Multyrama Pfm	H 18*		570340	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
PURMO	F 16*		570717	196,00
Cleverfit Radial	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)	Z8	574734 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 17*		570462	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 17 S (PR-2B)**	Z8	574784 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 32		570785	225,00
	VP 16*		570910	205,00
	VP 20*		570915	205,00
	VP 25		570920	205,00

R

Raccorderie	M 15		570110	171,00
Metallische	M 18		570120	171,00
aesPRES ¹⁾	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Raccorderie	M 15		570110	171,00
Metallische	M 18		570120	171,00
inoxPRES ¹⁾	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579101 R	1280,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579110 R	1500,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579111 R	1500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
Raccorderie	M 15		570110	171,00
Metallische	M 18		570120	171,00
MARINEPRES ¹⁾	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579101 R	1280,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579110 R	1500,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579111 R	1500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
Raccorderie	M 15		570110	171,00
Metallische	M 18		570120	171,00
steelPRES ¹⁾	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579101 R	1280,00
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579110 R	1500,00
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ²⁾	579111 R	1500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
RBM Tita-fix	B 14*		570845	224,00
	B 16*		570850	224,00
	B 18*		570855	224,00
	B 20*		570860	224,00
	B 26		570870	247,00
	F 16*		570717	196,00
	F 18*		570720	196,00
	F 20*		570727	196,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	H 14*		570310	185,00
	H 16*		570320	185,00
	H 18*		570340	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 14*		570760	192,00
	U 16*		570765	192,00
	U 18*		570770	192,00
	U 20*		570775	192,00
RBM Tita-gas	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
Redi Nicoll Fluxo	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	THz 75 (PR-3B)	Z4	572829 R	680,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
Redi Nicoll Fluxo Gas	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
RIFENG U PRESS FITTING (F5)	U 14*		570760	192,00	
	U 16*		570765	192,00	
	U 18*		570770	192,00	
	U 20*		570775	192,00	
	U 25*		570780	192,00	
	U 32		570785	225,00	
	U 40		570790	274,00	
	U 50		570795	329,00	
	U 63 (PZ-S)		572365	720,00	
	U 63 (PR-3B)	Z4	572837 R	810,00	
	U 75 (PR-3B)	Z4	572828 R	720,00	
	RIFENG TH PRESS FITTING (F9)	TH 16*		570460	205,00
		TH 20*		570470	205,00
		TH 25*		570495	205,00
TH 26*			570475	205,00	
TH 32			570480	205,00	
TH 40			570485	272,00	
TH 50 (PZ-S)			572400	720,00	
TH 63 (PZ-S)			572405	720,00	
RIQUIER A SERTIR		RFz 12*		571320	214,00
	RFz 16*		571325	214,00	
	RFz 20*		571330	214,00	
	RFz 25		571335	214,00	
	RIQUIER Système multicouche	TH 16*		570460	205,00
TH 20*			570470	205,00	
TH 26*			570475	205,00	
TH 32			570480	205,00	
TH 40			570485	272,00	
TH 50 (PZ-S)			572400	720,00	
TH 63 (PZ-S)			572405	720,00	
TH 16 S (PR-2B)**		Z8	574782 R	137,00	
TH 20 S (PR-2B)**		Z8	574788 R	137,00	
TH 26 S (PR-2B)**		Z8	574794 R	137,00	
TH 32 S (PR-2B)		Z8	574798 R	151,00	
U 16*			570765	192,00	
U 20*			570775	192,00	
U 32			570785	225,00	
U 40			570790	274,00	
U 50			570795	329,00	
Roth PressCheck		RN 14*		572672	192,00
	RN 16		572670	192,00	
	RN 17*		572674	192,00	
	RN 20*		572676	192,00	
	RN 25/26		572678	192,00	
	RN 32		572680	225,00	
	RN 40 (PR-3S)	Z2	572714 R	740,00	
	RN 50 (PR-3S)	Z2	572716 R	740,00	
	RNz 63 (PR-3B)	Z4	572836 R	810,00	
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		570110	171,00	
	M 18		570120	171,00	
	M 22		570130	171,00	
	M 28		570140	171,00	
	M 35		570150	171,00	
	M 42 (PR-3S)	Z2	572706 R	740,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 18 S (PR-2B)	Z8	574740 R	137,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	
	Rubinetterie Bresciane Bonomi TURBO INOX	M 15		570110	171,00
		M 18		570120	171,00
M 22			570130	171,00	
M 28			570140	171,00	
M 35			570150	171,00	
M 42 (PR-3S)		Z2	572706 R	740,00	
M 54 (PR-3S)		Z2	572708 R	740,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00	
M 15 S (PR-2B)		Z8	574738 R	137,00	
M 18 S (PR-2B)		Z8	574740 R	137,00	
M 22 S (PR-2B)		Z8	574742 R	137,00	
M 28 S (PR-2B)		Z8	574744 R	137,00	
M 35 S (PR-2B)		Z8	574746 R	151,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Rubinetterie Bresciane Bonomi TURBO INOX GAS	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
Rubinetterie Bresciane Bonomi TURBO STEEL	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1 500,00
	Rubinetterie Bresciane Bonomi TURBO PRESS	B 14*		570845
B 16*			570850	224,00
B 18*			570855	224,00
B 20*			570860	224,00
B 26			570870	247,00
B 32			570880	247,00
H 14*			570310	185,00
H 16*			570320	185,00
H 18*			570340	185,00
H 20*			570350	185,00
H 26*			570370	185,00
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	H 32		570380	185,00
	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00	
TH 32 S (PR-2B)	Z8	574798 R	151,00	
U 14*		570760	192,00	
U 16*		570765	192,00	
U 18*		570770	192,00	
U 20*		570775	192,00	
U 26** ¹²⁾		570750	225,00	
U 32		570785	225,00	
TH 16*		570460	205,00	
TH 20*		570470	205,00	
TH 26*		570475	205,00	
TH 32		570480	205,00	
TH 16 S (PR-2B)**	Z8	574782 R	137,00	
TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00	
TH 32 S (PR-2B)	Z8	574798 R	151,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
S					
SAMI PLASTIC	TH 14*		570455	205,00	
	TH 16*		570460	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	TH 14 S (PR-2B)**	Z8	574778 R	137,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 18 S (PR-2B)**	Z8	574786 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
	SAMI PLASTIC Multistrato Gas	TH 16*		570460	205,00
		TH 20*		570470	205,00
TH 26*			570475	205,00	
TH 32			570480	205,00	
TH 16 S (PR-2B)**		Z8	574782 R	137,00	
TH 20 S (PR-2B)**		Z8	574788 R	137,00	
TH 26 S (PR-2B)**		Z8	574794 R	137,00	
TH 32 S (PR-2B)		Z8	574798 R	151,00	
SANHA 3fit-Press Pb-free Serie 25000		B 16*		570850	224,00
		B 20*		570860	224,00
		B 26		570870	247,00
		B 32		570880	247,00
		F 16*		570717	196,00
		F 20*		570727	196,00
		F 26*		570730	212,00
		F 32		570735	212,00
		Fz 40		570742	227,00
	Fz 50		570747	343,00	
	F 63 (PZ-S)		572385	720,00	
	F 16 S (PR-2B)**	Z8	574728 R	137,00	
	F 20 S (PR-2B)**	Z8	574730 R	137,00	
	F 26 S (PR-2B)**	Z8	574732 R	137,00	
	F 32 S (PR-2B)	Z8	574734 R	151,00	
	H 16*		570320	185,00	
	H 20*		570350	185,00	
	H 26*		570370	185,00	
	H 32		570380	185,00	
	H 40 (PZ-4G)		570390	630,00	
	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
	U 16*		570765	192,00	
	U 20*		570775	192,00	
U 26* ¹²⁾		570750	225,00		
U 32		570785	225,00		
U 40		570790	274,00		
U 50		570795	329,00		
U 63 (PR-3B)	Z4	572837 R	810,00		
U 63 (PZ-S)		572365	720,00		
SANHA 3fit-Press PPSU Serie 35000	B 16*		570850	224,00	
	B 20*		570860	224,00	
	B 26		570870	247,00	
	B 32		570880	247,00	
	F 16*		570717	196,00	
	F 20*		570727	196,00	
	F 26*		570730	212,00	
	F 32		570735	212,00	
	F 16 S (PR-2B)**	Z8	574728 R	137,00	
	F 20 S (PR-2B)**	Z8	574730 R	137,00	
	F 26 S (PR-2B)**	Z8	574732 R	137,00	
	F 32 S (PR-2B)	Z8	574734 R	151,00	
	H 16*		570320	185,00	
	H 20*		570350	185,00	
	H 26*		570370	185,00	
	H 32		570380	185,00	
	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
	TH 32 S (PR-2B)	Z8	574798 R	151,00	
	U 16*		570765	192,00	
	U 20*		570775	192,00	
	U 26* ¹²⁾		570750	225,00	
	U 32		570785	225,00	
	SANHA Heavy Steel Press	VMP ½" G (OD 21,3 mm)		571766 R	237,00
		VMPz ¾" (OD 26,9 mm)		571764	237,00
VMPz 1" (OD 33,7 mm)			571767	237,00	
VMPz 1¼" (PZ-S) (OD 42,4 mm)			572413	780,00	
VMPz 1½" (PR-3B) (OD 48,3 mm)		Z5	572844 R	530,00	
VMPz 2" (PR-3B) (OD 60,3 mm)		Z5	572845 R	530,00	
SANHA Heavy Steel Press Gas ⁹⁾		VMP ½" G (OD 21,3 mm) ¹¹⁾		571766 R	237,00
		VMPz ¾" (OD 26,9 mm)		571764	237,00
		VMPz 1" (OD 33,7 mm)		571767	237,00
		VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	780,00
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan Gas Presssystem Serie 17000	SA 15		570935	205,00
	SA 18		570940	205,00
	SA 22		570945	205,00
	SA 28		570950	205,00
	SA 35		570955	205,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁶⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
V 35 S (PR-2B)	Z8	574762 R	151,00	
SANHA-NiroSan-Presssystem Serie 9000	SA 15		570935	205,00
	SA 18		570940	205,00
	SA 22		570945	205,00
	SA 28		570950	205,00
	SA 35		570955	205,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579100 R	1 170,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
V 28 S (PR-2B)	Z8	574760 R	137,00	
V 35 S (PR-2B)	Z8	574762 R	151,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan SF Presssystem Serie 19000 (silicone free)	SA 15		570935	205,00	SANHA NiroTherm Industry Serie 98000	SA 15		570935	205,00
	SA 18		570940	205,00		SA 18		570940	205,00
	SA 22		570945	205,00		SA 22		570945	205,00
	SA 28		570950	205,00		SA 28		570950	205,00
	SA 35		570955	205,00		SA 35		570955	205,00
	M 15		570110	171,00		M 15		570110	171,00
	M 18		570120	171,00		M 18		570120	171,00
	M 22		570130	171,00		M 22		570130	171,00
	M 28		570140	171,00		M 28		570140	171,00
	M 35		570150	171,00		M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00		M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00		M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00		M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00		M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00		M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00		M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00		M 35 S (PR-2B)	Z8	574746 R	151,00
	V 15		570115	171,00		V 15		570115	171,00
	V 18		570125	171,00		V 18		570125	171,00
	V 22		570135	171,00		V 22		570135	171,00
	V 28		570145	171,00		V 28		570145	171,00
	V 35		570155	171,00		V 35		570155	171,00
	V 42		570165	397,00		V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00		V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00		V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00		V 54 (PR-2B)	Z2	572851 R	384,00
	V 15 S (PR-2B)	Z8	574752 R	137,00		V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00		V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00		V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00		V 28 S (PR-2B)	Z8	574760 R	137,00
V 35 S (PR-2B)	Z8	574762 R	151,00	V 35 S (PR-2B)	Z8	574762 R	151,00		
SANHA	SA 15		570935	205,00	SANHA-Press	SA 12		570930	297,00
NiroTherm	SA 18		570940	205,00	Chrom	SA 15		570935	205,00
Serie 91000	SA 22		570945	205,00	Serie 16000	SA 18		570940	205,00
	SA 28		570950	205,00		SA 22		570945	205,00
	SA 35		570955	205,00		SA 28		570950	205,00
	M 15		570110	171,00		M 12		570100	171,00
	M 18		570120	171,00		M 15		570110	171,00
	M 22		570130	171,00		M 18		570120	171,00
	M 28		570140	171,00		M 22		570130	171,00
	M 35		570150	171,00		M 28		570140	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00		M 12 S (PR-2B)	Z8	574736 R	137,00
	M 54 (PR-3S)	Z2	572708 R	740,00		M 15 S (PR-2B)	Z8	574738 R	137,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00		M 18 S (PR-2B)	Z8	574740 R	137,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00		M 22 S (PR-2B)	Z8	574742 R	137,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00		M 28 S (PR-2B)	Z8	574744 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00		V 12		570107	171,00
	M 18 S (PR-2B)	Z8	574740 R	137,00		V 15		570115	171,00
	M 22 S (PR-2B)	Z8	574742 R	137,00		V 18		570125	171,00
	M 28 S (PR-2B)	Z8	574744 R	137,00		V 22		570135	171,00
	M 35 S (PR-2B)	Z8	574746 R	151,00		V 28		570145	171,00
	V 15		570115	171,00		V 12 S (PR-2B)	Z8	574748 R	137,00
	V 18		570125	171,00		V 15 S (PR-2B)	Z8	574752 R	137,00
	V 22		570135	171,00		V 18 S (PR-2B)	Z8	574756 R	137,00
	V 28		570145	171,00		V 22 S (PR-2B)	Z8	574758 R	137,00
	V 35		570155	171,00		V 28 S (PR-2B)	Z8	574760 R	137,00
	V 42		570165	397,00					
	V 42 (PR-2B)	Z2	572850 R	356,00					
	V 54		570175	408,00					
	V 54 (PR-2B)	Z2	572851 R	384,00					
	V 15 S (PR-2B)	Z8	574752 R	137,00					
	V 18 S (PR-2B)	Z8	574756 R	137,00					
	V 22 S (PR-2B)	Z8	574758 R	137,00					
	V 28 S (PR-2B)	Z8	574760 R	137,00					
	V 35 S (PR-2B)	Z8	574762 R	151,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		570930	297,00
GAS Pressfittings	SA 14		570932	297,00
Serie 10000/ Serie 11000	SA 15		570935	205,00
	SA 16		570937	205,00
	SA 18		570940	205,00
	SA 22		570945	205,00
	SA 28		570950	205,00
	SA 35		570955	205,00
	M 12		570100	171,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 12		570107	171,00
	V 14		570112	171,00
	VG 14		570132	171,00
	V 15		570115	171,00
	V 16		570117	171,00
	VG 16		570137	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	VG 14 S (PR-2B)	Z8	574750 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	VG 16 S (PR-2B)	Z8	574754 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
SANHA-Press	SA 12		570930	297,00
Pressfittings	SA 14		570932	297,00
Serie 6000	SA 15		570935	205,00
	SA 16		570937	205,00
	SA 18		570940	205,00
	SA 22		570945	205,00
	SA 28		570950	205,00
	SA 35		570955	205,00
	M 12		570100	171,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1 170,00
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1 280,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 12		570107	171,00
	V 14		570112	171,00
	VG 14		570132	171,00
	V 15		570115	171,00
	V 16		570117	171,00
	VG 16		570137	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	VG 14 S (PR-2B)	Z8	574750 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	VG 16 S (PR-2B)	Z8	574754 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		570930	297,00
SOLAR	SA 15		570935	205,00
Pressfittings	SA 18		570940	205,00
Serie 12000/ Serie 13000	SA 22		570945	205,00
	SA 28		570950	205,00
	SA 35		570955	205,00
	M 12		570100	171,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1 170,00
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1 280,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 12		570107	171,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
SANHA	SA 12		570930	297,00
PURAPRESS	SA 14		570932	297,00
Serie 8000	SA 15		570935	205,00
	SA 16		570937	205,00
	SA 18		570940	205,00
	SA 22		570945	205,00
	SA 28		570950	205,00
	SA 35		570955	205,00
	M 12		570100	171,00
	M 15 ⁹⁾		570110	171,00
	M 18 ⁹⁾		570120	171,00
	M 22 ⁹⁾		570130	171,00
	M 28 ⁹⁾		570140	171,00
	M 35 ⁹⁾		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	1 170,00
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	1 280,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 12		570107	171,00
	V 14		570112	171,00
	VG 14		570132	171,00
	V 15		570115	171,00
	V 16		570117	171,00
	VG 16		570137	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	VG 14 S (PR-2B)	Z8	574750 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	VG 16 S (PR-2B)	Z8	574754 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Therm Serie 24000	SA 12		570930	297,00
	SA 15		570935	205,00
	SA 18		570940	205,00
	SA 22		570945	205,00
	SA 28		570950	205,00
	SA 35		570955	205,00
	M 12		570100	171,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1 280,00
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 12		570107	171,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
V 12 S (PR-2B)	Z8	574748 R	137,00	
V 15 S (PR-2B)	Z8	574752 R	137,00	
V 18 S (PR-2B)	Z8	574756 R	137,00	
V 22 S (PR-2B)	Z8	574758 R	137,00	
V 28 S (PR-2B)	Z8	574760 R	137,00	
V 35 S (PR-2B)	Z8	574762 R	151,00	
SANHA-Therm Industry Serie 28000	SA 12		570930	297,00
	SA 15		570935	205,00
	SA 18		570940	205,00
	SA 22		570945	205,00
	SA 28		570950	205,00
	SA 35		570955	205,00
	M 12		570100	171,00
	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	1 280,00
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R	1 280,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
	V 12		570107	171,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
V 12 S (PR-2B)	Z8	574748 R	137,00	
V 15 S (PR-2B)	Z8	574752 R	137,00	
V 18 S (PR-2B)	Z8	574756 R	137,00	
V 22 S (PR-2B)	Z8	574758 R	137,00	
V 28 S (PR-2B)	Z8	574760 R	137,00	
V 35 S (PR-2B)	Z8	574762 R	151,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
SANITOP	M 15		570110	171,00	
	PERMATUBO INOX	M 18 ¹⁾	570120	171,00	
		M 22	570130	171,00	
		M 28 ¹⁾	570140	171,00	
		M 35	570150	171,00	
		M 35 (PR-3S)	Z2	572727 R	740,00
		M 42 (PZ-4G)		570160	550,00
		M 54 (PZ-4G)		570170	550,00
		M 42 (PR-3S)	Z2	572706 R	740,00
		M 54 (PR-3S)	Z2	572708 R	740,00
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
		M 15 S (PR-2B)	Z8	574738 R	137,00
		M 18 S (PR-2B)	Z8	574740 R	137,00
		M 22 S (PR-2B)	Z8	574742 R	137,00
		M 28 S (PR-2B)	Z8	574744 R	137,00
		M 35 S (PR-2B)	Z8	574746 R	151,00
	SANPRO	TH 16*		570460	205,00
		THPRESS	TH 20*	570470	205,00
		TH 26*	570475	205,00	
		TH 32	570480	205,00	
		TH 16 S (PR-2B)**	Z8	574782 R	137,00
		TH 20 S (PR-2B)**	Z8	574788 R	137,00
		TH 26 S (PR-2B)**	Z8	574794 R	137,00
		TH 32 S (PR-2B)	Z8	574798 R	151,00
SATEC SK VITerm		TH 16*		570460	205,00
		TH 18*		570465	205,00
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	U 40		570790	274,00	
	U 50		570795	329,00	
	U 63 (PZ-S)		572365	720,00	
	SAVEUR REFLEX	TH 16*		570460	205,00
		PEX Water	TH 20*	570470	205,00
		TH 25*	570495	205,00	
	TH 32	570480	205,00		
SAVEUR REFLEX	TH 16*		570460	205,00	
	PEX-AL-PEX	TH 20*	570470	205,00	
	Gas	TH 25*	570495	205,00	
	TH 32	570480	205,00		
Schütz	TH 14*		570455	205,00	
	duo-flex	TH 16*	570460	205,00	
tri-o-flex	TH 17*		570462	205,00	
	TH 20*		570470	205,00	
	TH 25*		570495	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
Schwer Fittings	M 12		570100	171,00	
	AQUApress	M 15	570110	171,00	
		M 18	570120	171,00	
		M 22	570130	171,00	
		M 28	570140	171,00	
		M 35	570150	171,00	
		M 42 (PZ-4G)		570160	550,00
		M 54 (PZ-4G)		570170	550,00
		M 42 (PR-3S)	Z2	572706 R	740,00
		M 54 (PR-3S)	Z2	572708 R	740,00
	M 12 S (PR-2B)	Z8	574736 R	137,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 18 S (PR-2B)	Z8	574740 R	137,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	
Seppelfricke	> Aalberts integrated piping systems				
SESTA	TH 14*		570455	205,00	
	SESTA GAS	TH 16*	570460	205,00	
		TH 20*	570470	205,00	
		TH 26*	570475	205,00	
		TH 32	570480	205,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
SESTA Sistema multistrato	H 16*		570320	185,00	
	H 20*		570350	185,00	
	TH 14*		570455	205,00	
	TH 16*		570460	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	TH 40		570485	272,00	
	TH 50 (PZ-S)		572400	720,00	
	TH 63 (PZ-S)		572405	720,00	
	U 16*		570765	192,00	
	U 20*		570775	192,00	
	SIGMA LI Premium	TH 16*		570460	205,00
		TH 20*		570470	205,00
		TH 25*		570495	205,00
		TH 32		570480	205,00
TH 16 S (PR-2B)**		Z8	574782 R	137,00	
TH 20 S (PR-2B)**		Z8	574788 R	137,00	
TH 25 S (PR-2B)**		Z8	574792 R	137,00	
TH 32 S (PR-2B)		Z8	574798 R	151,00	
U 16*			570765	192,00	
U 20*			570775	192,00	
U 25*			570780	192,00	
U 32			570785	225,00	
SLOVARM PEX-THERM	U 16*		570765	192,00	
	U 20*		570775	192,00	
	H 26*		570370	185,00	
	U 32		570785	225,00	
	H 16*		570320	185,00	
	H 20*		570350	185,00	
	H 26*		570370	185,00	
	H 32		570380	185,00	
	STANDARD HIDRAULICA MultiStandard	H 16*		570320	185,00
		H 20*		570350	185,00
H 25*			570360	185,00	
H 32			570380	185,00	
RFz 16*			571325	214,00	
RFz 20*			571330	214,00	
RFz 25			571335	214,00	
RFz 32			571340	214,00	
TH 16*			570460	205,00	
TH 20*			570470	205,00	
TH 25*			570495	205,00	
TH 32			570480	205,00	
TH 16 S (PR-2B)**		Z8	574782 R	137,00	
TH 20 S (PR-2B)**		Z8	574788 R	137,00	
TH 25 S (PR-2B)**		Z8	574792 R	137,00	
TH 32 S (PR-2B)		Z8	574798 R	151,00	
U 16*			570765	192,00	
U 18*			570770	192,00	
U 20*			570775	192,00	
U 25*			570780	192,00	
U 32			570785	225,00	
U 40			570790	274,00	
U 50			570795	329,00	
U 63 (PR-3B)		Z4	572837 R	810,00	
U 63 (PZ-S)			572365	720,00	
steeltrade Presssystem Edelstahl Kontur M		M 15		570110	171,00
		M 18 ¹⁾		570120	171,00
		M 22		570130	171,00
		M 28 ¹⁾		570140	171,00
		M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 18 S (PR-2B)	Z8	574740 R	137,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	
	STELBI Polikraft	H 16*		570320	185,00
		H 20*		570350	185,00
		H 26*		570370	185,00
		TH 16*		570460	205,00
		TH 20*		570470	205,00
TH 26*			570475	205,00	
TH 32			570480	205,00	
TH 40			570485	272,00	
TH 50 (PZ-S)			572400	720,00	
TH 63 (PZ-S)			572405	720,00	
TH 16 S (PR-2B)**		Z8	574782 R	137,00	
TH 20 S (PR-2B)**		Z8	574788 R	137,00	
TH 26 S (PR-2B)**		Z8	574794 R	137,00	
TH 32 S (PR-2B)		Z8	574798 R	151,00	
U 16*			570765	192,00	
U 20*			570775	192,00	
U 26* ¹²⁾			570750	225,00	
STELBI Stelgas	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
STH Westco COPPER PRESS	M 15		570110	171,00	
	M 22		570130	171,00	
	M 28 ¹⁾		570140	171,00	
	M 35		570150	171,00	
	M 42 (PR-3S)	Z2	572706 R	740,00	
	M 54 (PR-3S)	Z2	572708 R	740,00	
	M 15 S (PR-2B)	Z8	574738 R	137,00	
	M 22 S (PR-2B)	Z8	574742 R	137,00	
	M 28 S (PR-2B)	Z8	574744 R	137,00	
	M 35 S (PR-2B)	Z8	574746 R	151,00	
	T				
	TDM BRASS Serie 1600	H 16*		570320	185,00
		H 18*		570340	185,00
		H 20*		570350	185,00
		H 25*		570360	185,00
H 26*			570370	185,00	
H 32			570380	185,00	
TH 16*			570460	205,00	
TH 18*			570465	205,00	
TH 20*			570470	205,00	
TH 25*			570495	205,00	
TH 26*			570475	205,00	
THL 32			570487	205,00	
TH 40			570485	272,00	
TH 50 (PZ-S)			572400	720,00	
TH 63 (PZ-S)			572405	720,00	
TH 16 S (PR-2B)**		Z8	574782 R	137,00	
TH 18 S (PR-2B)**		Z8	574786 R	137,00	
TH 20 S (PR-2B)**	Z8	574788 R	137,00		
TH 25 S (PR-2B)**	Z8	574792 R	137,00		
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
U 16*		570765	192,00		
U 18*		570770	192,00		
U 20*		570775	192,00		
U 25*		570780	192,00		
U 26* ¹²⁾		570750	225,00		
U 32		570785	225,00		
TDM BRASS Serie 2600	H 16*		570320	185,00	
	H 18*		570340	185,00	
	H 20*		570350	185,00	
	H 25*		570360	185,00	
	H 26*		570370	185,00	
	H 32		570380	185,00	
	TH 16*		570460	205,00	
	TH 18*		570465	205,00	
	TH 20*		570470	205,00	
	TH 25*		570495	205,00	
	TH 26*		570475	205,00	
	THL 32		570487	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 18 S (PR-2B)**	Z8	574786 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TH 25 S (PR-2B)**	Z8	574792 R	137,00	
	TH 26 S (PR-2B)**	Z8	574794 R	137,00	
U 16*		570765	192,00		
U 18*		570770	192,00		
U 20*		570775	192,00		
U 25*		570780	192,00		
U 26* ¹²⁾		570750	225,00		
U 32		570785	225,00		
TDM BRASS Serie 1700 gas	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	THL 32		570487	205,00	
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
TermoConcept TC-PRESS	Basic E01 ⁵⁾		571855	336,00	
THERMOLUTZ	H 14*		570310	185,00	
	H 16*		570320	185,00	
	TH 20*		570470	205,00	
	TH 20 S (PR-2B)**	Z8	574788 R	137,00	
	TE-SA TE-SA press serie 800	TH 14*		570455	205,00
TH 16*		570460	205,00		
TH 18*		570465	205,00		
TH 20*		570470	205,00		
TH 26*		570475	205,00		
TH 32		570480	205,00		
TH 40		570485	272,00		
TH 50 (PZ-S)		572400	720,00		
TH 63 (PZ-S)		572405	720,00		
TH 14 S (PR-2B)**	Z8	574778 R	137,00		
TH 16 S (PR-2B)**	Z8	574782 R	137,00		
TH 18 S (PR-2B)**	Z8	574786 R	137,00		
TH 20 S (PR-2B)**	Z8	574788 R	137,00		
TH 26 S (PR-2B)**	Z8	574794 R	137,00		
TH 32 S (PR-2B)	Z8	574798 R	151,00		
THERMACOME ACOPEX ALU	H 16*		570320	185,00	
	H 20*		570350	185,00	
	H 26*		570370	185,00	
	H 32		570380	185,00	
	TH 16*		570460	205,00	
	TH 20*		570470	205,00	
	TH 26*		570475	205,00	
	TH 32		570480	205,00	
	U 16*		570765	192,00	
	U 20*		570775	192,00	
U 32		570785	225,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
TIEMME	TH 14*		570455	205,00	TRA MULTITRAPRESS	U 16*		570765	192,00
1650 AL-COBRAPEX	TH 16*		570460	205,00		U 18*		570770	192,00
	TH 18*		570465	205,00		U 20*		570775	192,00
	TH 20*		570470	205,00		U 25*		570780	192,00
	TH 25*		570495	205,00		U 32		570785	225,00
	TH 26*		570475	205,00		U 40		570790	274,00
	THL 32		570487	205,00		U 50		570795	329,00
	TH 40		570485	272,00		U 63 (PR-3B)	Z4	572837 R	810,00
	TH 50 (PZ-S)		572400	720,00		U 63 (PZ-S)		572365	720,00
	TH 63 (PZ-S)		572405	720,00	TRA TRAPRESS	H 12*		570300	185,00
	THz 75 (PR-3B)	Z4	572829 R	680,00		H 16*		570320	185,00
	TH 14 S (PR-2B)**	Z8	574778 R	137,00		H 20*		570350	185,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		H 25*		570360	185,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00		H 32		570380	185,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		RFz 12*		571320	214,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00		RFz 16*		571325	214,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00		RFz 20*		571330	214,00
						RFz 25		571335	214,00
					RFz 32		571340	214,00	
TIEMME	RFz 12*		571320	214,00	Tradelink	K16/P18*		572600	214,00
1700 COBRAPEX	RFz 16*		571325	214,00	TradePex Crimp	K/20*		572605	214,00
	RFz 20*		571330	214,00	Water	K/25*		572610	214,00
	RFz 25		571335	214,00		K32		572615	214,00
	RFz 32		571340	214,00		K1/40		572620	214,00
	TH 40		570485	272,00		K1/50		572625	351,00
	TH 50 (PZ-S)		572400	720,00	Tradelink	K16/P18*		572600	214,00
	TH 63 (PZ-S)		572405	720,00	TradePex Crimp	K/20*		572605	214,00
					Gas	K/25*		572610	214,00
TIEMME	TH 16*		570460	205,00		K32		572615	214,00
1650 AL-COBRAPEX	TH 20*		570470	205,00		K1/40		572620	214,00
	TH 26*		570475	205,00		K1/50		572625	351,00
	THL 32		570487	205,00	TUBIPLAST ITALY	TH 16*		570460	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00	MULTILAYER PIPE	TH 18*		570465	205,00
TH 20 S (PR-2B)**	Z8	574788 R	137,00		TH 20*		570470	205,00	
TH 26 S (PR-2B)**	Z8	574794 R	137,00		TH 26*		570475	205,00	
					TH 32		570480	205,00	
					TH 40		570485	272,00	
					TH 50 (PZ-S)		572400	720,00	
					TH 63 (PZ-S)		572405	720,00	
					TH 16 S (PR-2B)**	Z8	574782 R	137,00	
					TH 18 S (PR-2B)**	Z8	574786 R	137,00	
					TH 20 S (PR-2B)**	Z8	574788 R	137,00	
					TH 26 S (PR-2B)**	Z8	574794 R	137,00	
					TH 32 S (PR-2B)	Z8	574798 R	151,00	
TIGRE	TH 16*		570460	205,00		H 16*		570320	185,00
ALPEX GÁS	TH 20*		570470	205,00		H 18*		570340	185,00
	TH 26*		570475	205,00		H 20*		570350	185,00
	TH 32		570480	205,00		H 26*		570370	185,00
						H 32		570380	185,00
					U 16*		570765	192,00	
					U 18*		570770	192,00	
					U 20*		570775	192,00	
					U 26* ¹²⁾		570750	225,00	
					U 32		570785	225,00	
TKM	TH 14*		570455	205,00	TUBIPLAST ITALY	TH 16*		570460	205,00
Systemtechnik	TH 16*		570460	205,00	MULTILAYER PIPE	TH 18*		570465	205,00
	TH 20*		570470	205,00		TH 20*		570470	205,00
	TH 26*		570475	205,00		TH 26*		570475	205,00
	TH 32		570480	205,00		TH 32		570480	205,00
	TH 40		570485	272,00		TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00		TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00		TH 63 (PZ-S)		572405	720,00
						TH 16 S (PR-2B)**	Z8	574782 R	137,00
					TH 18 S (PR-2B)**	Z8	574786 R	137,00	
					TH 20 S (PR-2B)**	Z8	574788 R	137,00	
					TH 26 S (PR-2B)**	Z8	574794 R	137,00	
					TH 32 S (PR-2B)	Z8	574798 R	151,00	
TRA Multi TRA+	H 16*		570320	185,00		H 16*		570320	185,00
	H 20*		570350	185,00		H 18*		570340	185,00
	H 25*		570360	185,00		H 20*		570350	185,00
	H 26*		570370	185,00		H 26*		570370	185,00
	H 32		570380	185,00		H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00		U 16*		570765	192,00
	TH 16*		570460	205,00		U 18*		570770	192,00
	TH 20*		570470	205,00		U 20*		570775	192,00
	TH 25*		570495	205,00		U 26* ¹²⁾		570750	225,00
	TH 26*		570475	205,00		U 32		570785	225,00
	TH 32		570480	205,00					
	TH 40		570485	272,00	TUBIPLAST ITALY	TH 16*		570460	205,00
	TH 50 (PZ-S)		572400	720,00	MULTILAYER PIPE	TH 18*		570465	205,00
	TH 63 (PZ-S)		572405	720,00	GAS SYSTEM	TH 20*		570470	205,00
	THz 75 (PR-3B)	Z4	572829 R	680,00		TH 26*		570475	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00		TH 32		570480	205,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00		TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 25 S (PR-2B)**	Z8	574792 R	137,00		TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00		TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00		TH 26 S (PR-2B)**	Z8	574794 R	137,00
	U 16*		570765	192,00		TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 20*		570775	192,00	TWEETOP	U 16*		570765	192,00
	U 25*		570780	192,00		U 20*		570775	192,00
	U 26* ¹²⁾		570750	225,00		U 25*		570780	192,00
	U 32		570785	225,00		U 32		570785	225,00
	U 40		570790	274,00		U 40		570790	274,00
	U 50		570795	329,00		U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00		U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00		U 63 (PZ-S)		572365	720,00
	U 75 (PR-3B)	Z4	572828 R	720,00		U 75 (PR-3B)	Z4	572828 R	720,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
U				
UNICAL AG	U 16*		570765	192,00
MAX-MULTIPEX	U 20*		570775	192,00
	H 26*		570370	185,00
	U 26* ¹²⁾		570750	225,00
	U 32		570785	225,00
UNIDELTA	TH 16*		570460	205,00
DELTAPRESS	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
UNIDELTA	TH 16*		570460	205,00
DELTAPRESS GAS	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 32		570785	225,00
Uponor	UP 14*		572630	192,00
	UP 16*		572632	192,00
	UP 20*		572636	192,00
	UP 25		572638	192,00
	UP 32		572640	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
	U 75 (PR-3B)	Z4	572828 R	720,00
V				
Valsir Bravopress	B 16*		570850	224,00
	B 20*		570860	224,00
	B 26		570870	247,00
	B 32		570880	247,00
	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 32 V		570685	237,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26* ¹²⁾		570750	225,00
	U 32		570785	225,00
Valsir PEXAL	H 14*		570310	185,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	H 32 V		570685	237,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26* ¹²⁾		570750	225,00
	U 32		570785	225,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
	U 75 (PR-3B)	Z4	572828 R	720,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Van Marcke NV	TH 16*		570460	205,00
SYSTEMPEX	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	THz 75 (PR-3B)	Z4	572829 R	680,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
Van Marcke NV	M 12		570100	171,00
Tubipress	M 15		570110	171,00
	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1 500,00
	M 12 S (PR-2B)	Z8	574736 R	137,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
Variotherm	TH 11,6*		570482	205,00
System TH	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 11,6 S (PR-2B)**	Z8	574774 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
VESBO	M 15		570110	171,00
CARBON	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
VESBO	M 15		570110	171,00
INOX	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
VESBO	TH 16*		570460	205,00
MULTIPRESS TH-U	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
	U 26* ¹²⁾		570750	225,00
	U 32		570785	225,00
VESBO	U 16*		570765	192,00
VPREMIUM	U 20*		570775	192,00
	U 25*		570780	192,00
	U 32		570785	225,00
	U 40		570790	274,00
	U 50		570795	329,00
	U 63 (PZ-S)		572365	720,00
Viega Fonterra	VX 12*		571630	237,00
	VP 14/15*		570905	205,00
	VP 16/17*		570910	205,00
	VP 20*		570915	205,00
	VP 25 ²⁾		570920	205,00
Viega MegaPress	VMP 3/4" (OD 17,2 mm)		571740	237,00
(ASTM) ¹⁰⁾	VMP 1/2" G (OD 21,3 mm)		571766 R	237,00
	VMPz 3/4" (OD 26,9 mm)		571764	237,00
	VMPz 1" (OD 33,7 mm)		571767	237,00
	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413	780,00
	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega MegaPress 304 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	237,00	
	VMPz ¾" (OD 26,9 mm)		571764	237,00	
	VMPz 1" (OD 33,7 mm)		571767	237,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	780,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00	
Viega MegaPress 316 (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	237,00	
	VMPz ¾" (OD 26,9 mm)		571764	237,00	
	VMPz 1" (OD 33,7 mm)		571767	237,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	780,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00	
Viega MegaPress 316 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	237,00	
	VMPz ¾" (OD 26,9 mm)		571764	237,00	
	VMPz 1" (OD 33,7 mm)		571767	237,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	780,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00	
Viega MegaPress CuNi (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	237,00	
	VMPz ¾" (OD 26,9 mm)		571764	237,00	
	VMPz 1" (OD 33,7 mm)		571767	237,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	780,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00	
Viega MegaPress FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	237,00	
	VMPz ¾" (OD 26,9 mm)		571764	237,00	
	VMPz 1" (OD 33,7 mm)		571767	237,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	780,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00	
Viega Megapress (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	237,00	
	VMP ½" G (OD 21,3 mm)		571766 R	237,00	
	VMPz ¾" (OD 26,9 mm)		571764	237,00	
	VMPz 1" (OD 33,7 mm)		571767	237,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	780,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00	
Viega Megapress S (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	237,00	
	VMP ½" G (OD 21,3 mm)		571766 R	237,00	
	VMPz ¾" (OD 26,9 mm)		571764	237,00	
	VMPz 1" (OD 33,7 mm)		571767	237,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	780,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	530,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	530,00	
Viega Megapress S XL (EN) ⁹⁾	VMPz 2½" XL (PR-3B) EN (OD 76,1 mm)		Z7 XL 45kN ⁶⁾	579112 R	680,00
	VMPz 3" XL (PR-3B) (OD 88,9 mm)		Z7 XL 45kN ⁶⁾	579113 R	680,00
	VMPz 4" XL (PR-3B) (OD 114,3 mm)		Z7 XL 45kN ⁶⁾	579114 R	720,00
Viega Pexfit	VX 16*		571635	237,00	
	VX 20*		571640	237,00	
	VX 25*		571645	237,00	
Viega Pexfit G	VX 16*		571635	237,00	
	VX 20*		571640	237,00	
	VX 25*		571645	237,00	
Viega Prestabo	V 12		570107	171,00	
	V 15		570115	171,00	
	V 18		570125	171,00	
	V 22		570135	171,00	
	V 28		570145	171,00	
	V 35		570155	171,00	
	V 42		570165	397,00	
	V 42 (PR-2B)	Z2	572850 R	356,00	
	V 54		570175	408,00	
	V 54 (PR-2B)	Z2	572851 R	384,00	
	VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	680,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	680,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	720,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	720,00	
	V 12 S (PR-2B)	Z8	574748 R	137,00	
	V 15 S (PR-2B)	Z8	574752 R	137,00	
	V 18 S (PR-2B)	Z8	574756 R	137,00	
	V 22 S (PR-2B)	Z8	574758 R	137,00	
	V 28 S (PR-2B)	Z8	574760 R	137,00	
	V 35 S (PR-2B)	Z8	574762 R	151,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega Profipress	V 12		570107	171,00
	VG 14		570132	171,00
	V 15		570115	171,00
	VG 16		570137	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	680,00
	VFz 66,7 (PR-3B)	Z5	572846 R	680,00
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	680,00
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	720,00
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	720,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	VG 14 S (PR-2B)	Z8	574750 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
VG 16 S (PR-2B)	Z8	574754 R	137,00	
V 18 S (PR-2B)	Z8	574756 R	137,00	
V 22 S (PR-2B)	Z8	574758 R	137,00	
V 28 S (PR-2B)	Z8	574760 R	137,00	
V 35 S (PR-2B)	Z8	574762 R	151,00	
Viega Profipress G	V 12		570107	171,00
	VG 14		570132	171,00
	V 15		570115	171,00
	VG 16		570137	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
V 54		570175	408,00	
V 54 (PR-2B)	Z2	572851 R	384,00	
VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	680,00	
V 12 S (PR-2B)	Z8	574748 R	137,00	
V 15 S (PR-2B)	Z8	574752 R	137,00	
VG 16 S (PR-2B)	Z8	574754 R	137,00	
V 18 S (PR-2B)	Z8	574756 R	137,00	
V 22 S (PR-2B)	Z8	574758 R	137,00	
V 28 S (PR-2B)	Z8	574760 R	137,00	
V 35 S (PR-2B)	Z8	574762 R	151,00	
Viega Profipress S	V 12		570107	171,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
V 22 S (PR-2B)	Z8	574758 R	137,00	
V 28 S (PR-2B)	Z8	574760 R	137,00	
V 35 S (PR-2B)	Z8	574762 R	151,00	
Viega Profipress Therm	V 12		570107	171,00
	V 15		570115	171,00
	V 18		570125	171,00
	V 22		570135	171,00
	V 12 S (PR-2B)	Z8	574748 R	137,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
V 18 S (PR-2B)	Z8	574756 R	137,00	
V 22 S (PR-2B)	Z8	574758 R	137,00	
Viega ProPress (ASTM) ¹⁰⁾	VUS ½" (OD 15,9 mm)		571770	206,00
	VUS ¾" (OD 22,2 mm)		571775	206,00
	VUS 1" (OD 28,6 mm)		571780	206,00
	VUS 1¼" (OD 34,9 mm)		571785	206,00
	VUS 1½" (OD 41,3 mm)		571790	397,00
	VUS 2" (OD 54,0 mm)		571795	408,00
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	680,00
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	680,00
XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	720,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€	
Viega ProPress 304 FKM (ASTM) ¹⁹⁾	VUS ½" (OD 15,9 mm)		571770	206,00	
	VUS ¾" (OD 22,2 mm)		571775	206,00	
	VUS 1" (OD 28,6 mm)		571780	206,00	
	VUS 1¼" (OD 34,9 mm)		571785	206,00	
	VUS 1½" (OD 41,3 mm)		571790	397,00	
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	680,00	
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	680,00	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	720,00	
	VUS ½" (OD 15,9 mm)		571770	206,00	
	VUS ¾" (OD 22,2 mm)		571775	206,00	
Viega ProPress 316 (ASTM) ¹⁹⁾	VUS 1" (OD 28,6 mm)		571780	206,00	
	VUS 1¼" (OD 34,9 mm)		571785	206,00	
	VUS 1½" (OD 41,3 mm)		571790	397,00	
	VUS 2" (OD 54,0 mm)		571795	408,00	
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	680,00	
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	680,00	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	720,00	
	VAU 15 (OD 12,7 mm)		572687	176,00	
	VAU 20 (OD 19,1 mm)		572689	176,00	
	VAU 25 (OD 25,4 mm)		572691	176,00	
Viega Progress WATER System AUS	VAU 32 (OD 31,8 mm)		572693	185,00	
	VAU 40 (OD 38,1 mm)		572695	274,00	
	VAU 50 (OD 50,8 mm)		572697	486,00	
	VAU 15 (OD 12,7 mm)		572687	176,00	
	VAU 20 (OD 19,1 mm)		572689	176,00	
Viega ProgressG GAS System AUS	VAU 25 (OD 25,4 mm)		572691	176,00	
	VAU 32 (OD 31,8 mm)		572693	185,00	
	VAU 40 (OD 38,1 mm)		572695	274,00	
	VAU 50 (OD 50,8 mm)		572697	486,00	
	VRX 16		571750	216,00	
Viega Raxinox	VRX 20		571752	216,00	
	VRX 16		571750	216,00	
	VRX 20		571752	216,00	
	VRX 25		571754	237,00	
	VRX 32		571756	237,00	
Viega Raxofix	VRX 40		571758	329,00	
	VRX 50		571760	384,00	
	VRX 63		571797	620,00	
	VP 16/17 ²⁾		570910	205,00	
	VP 20 ²⁾		570915	205,00	
	VP 25 ²⁾		570920	205,00	
	VP 32		570925	227,00	
Viega Sanfix ²⁾	VP 40 (PZ-4G)		570970	550,00	
	VPz 50 (PZ-S)		572350	720,00	
	VPz 63 (PZ-S)		572355	720,00	
	VP 16/17 ²⁾		570910	205,00	
	VP 20 ²⁾		570915	205,00	
	VP 25 ²⁾		570920	205,00	
	VP 32		570925	227,00	
Viega Sanpress	VP 40 (PZ-4G)		570970	550,00	
	VPz 50 (PZ-S)		572350	720,00	
	VPz 63 (PZ-S)		572355	720,00	
	V 12		570107	171,00	
	V 15		570115	171,00	
	V 18		570125	171,00	
	V 22		570135	171,00	
	V 28		570145	171,00	
	V 35		570155	171,00	
	V 42		570165	397,00	
	V 42 (PR-2B)	Z2	572850 R	356,00	
	V 54		570175	408,00	
	V 54 (PR-2B)	Z2	572851 R	384,00	
	VR 76,1 (PR-3B) ⁹⁾	Z5	572822 R	680,00	
	VR 88,9 (PR-3B) ⁹⁾	Z5	572823 R	720,00	
VR 108,0 (PR-3B) ⁹⁾	Z5	572824 R	720,00		
V 12 S (PR-2B)	Z8	574748 R	137,00		
V 15 S (PR-2B)	Z8	574752 R	137,00		
V 18 S (PR-2B)	Z8	574756 R	137,00		
V 22 S (PR-2B)	Z8	574758 R	137,00		
V 28 S (PR-2B)	Z8	574760 R	137,00		
V 35 S (PR-2B)	Z8	574762 R	151,00		
Viega Sanpress Inox	V 15		570115	171,00	
	V 18		570125	171,00	
	V 22		570135	171,00	
	V 28		570145	171,00	
	V 35		570155	171,00	
	V 42		570165	397,00	
	V 42 (PR-2B)	Z2	572850 R	356,00	
	V 54		570175	408,00	
	V 54 (PR-2B)	Z2	572851 R	384,00	
	Vfz 64,0 (PR-3B) ⁹⁾	Z5	572815 R	680,00	
	Vfz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	680,00	
	Vfz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	720,00	
	Vfz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	720,00	
	V 15 S (PR-2B)	Z8	574752 R	137,00	
	V 18 S (PR-2B)	Z8	574756 R	137,00	
	V 22 S (PR-2B)	Z8	574758 R	137,00	
	V 28 S (PR-2B)	Z8	574760 R	137,00	
	V 35 S (PR-2B)	Z8	574762 R	151,00	
	Viega Sanpress Inox G	V 15		570115	171,00
		V 18		570125	171,00
		V 22		570135	171,00
V 28			570145	171,00	
V 35			570155	171,00	
V 42			570165	397,00	
V 42 (PR-2B)		Z2	572850 R	356,00	
V 54			570175	408,00	
V 54 (PR-2B)		Z2	572851 R	384,00	
Vfz 64,0 (PR-3B) ⁹⁾		Z5	572815 R	680,00	
Vfz 76,1 (PR-3B) ⁹⁾		Z5	572816 R	680,00	
Vfz 88,9 (PR-3B) ⁹⁾		Z5	572817 R	720,00	
Vfz 108,0 (PR-3B) ⁹⁾		Z5	572818 R	720,00	
V 15 S (PR-2B)		Z8	574752 R	137,00	
V 18 S (PR-2B)		Z8	574756 R	137,00	
V 22 S (PR-2B)		Z8	574758 R	137,00	
V 28 S (PR-2B)		Z8	574760 R	137,00	
V 35 S (PR-2B)		Z8	574762 R	151,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega Smartpress	VX 16*		571635	237,00
	VX 20*		571640	237,00
	VX 25*		571645	237,00
	V 15		570115	171,00
Viega Temponox	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	Vfz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	680,00
	Vfz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	720,00
	Vfz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	720,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
V 35 S (PR-2B)	Z8	574762 R	151,00	
Viessmann	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
Vogel & Noot EASYTEC	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
VSH	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	> Alberts integrated piping systems			

W

Watts MTR Art press	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
Watts WaterPEX	US ¾"		571450	233,00
	US ½"		571455	233,00
	US ¾"		571460	233,00
	US 1"		571465	233,00
	US 1 ¼"		571470	233,00
Watts RadiantPEX	US 1 ½"		571475	233,00
	US ¾"		571450	233,00
	US ½"		571455	233,00
	US ¾"		571460	233,00
	US 1"		571465	233,00
Watts RadiantPEX-AL	US 1 ¼"		571470	233,00
	US 1 ½"		571475	233,00
	U 16 (½")		570765	192,00
	U 20 (¾")		570775	192,00
	U 25 (¾")		570780	192,00
Tigris K1/M1	U 32 (1")		570785	225,00
	U 50		570795	329,00
	U 63 (PR-3B)	Z4	572837 R	810,00
	U 63 (PZ-S)		572365	720,00
	U 75 (PR-3B)	Z4	572828 R	720,00
	B 16*		570850	224,00
	B 20*		570860	224,00
	B 32		570880	247,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 25*		570360	185,00
	H 32		570380	185,00
	H 40 (PZ-4G)		570390	630,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
TH 25*		570495	205,00	
TH 32		570480	205,00	
TH 40		570485	272,00	
TH 16 S (PR-2B)**	Z8	574782 R	137,00	
TH 20 S (PR-2B)**	Z8	574788 R	137,00	
TH 25 S (PR-2B)**	Z8	574792 R	137,00	
TH 32 S (PR-2B)	Z8	574798 R	151,00	
U 16*		570765	192,00	
U 20*		570775	192,00	
U 25*		570780	192,00	
U 32		570785	225,00	
U 40		570790	274,00	
UP 16*		572632	192,00	
UP 20*		572636	192,00	
UP 25		572638	192,00	
UP 32		572640	225,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
WEECON	M 15		570110	171,00
PRESS-C-Stahl	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
WEECON	M 15		570110	171,00
PRESS-Edelstahl	M 18		570120	171,00
	M 22		570130	171,00
	M 28		570140	171,00
	M 35		570150	171,00
	M 42 (PZ-4G)		570160	550,00
	M 54 (PZ-4G)		570170	550,00
	M 42 (PR-3S)	Z2	572706 R	740,00
	M 54 (PR-3S)	Z2	572708 R	740,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1 280,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1 500,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1 500,00
	M 15 S (PR-2B)	Z8	574738 R	137,00
	M 18 S (PR-2B)	Z8	574740 R	137,00
	M 22 S (PR-2B)	Z8	574742 R	137,00
	M 28 S (PR-2B)	Z8	574744 R	137,00
	M 35 S (PR-2B)	Z8	574746 R	151,00
WEECON	V 15		570115	171,00
PRESS-S-Kupfer	V 18		570125	171,00
	V 22		570135	171,00
	V 28		570145	171,00
	V 35		570155	171,00
	V 42		570165	397,00
	V 42 (PR-2B)	Z2	572850 R	356,00
	V 54		570175	408,00
	V 54 (PR-2B)	Z2	572851 R	384,00
	V 15 S (PR-2B)	Z8	574752 R	137,00
	V 18 S (PR-2B)	Z8	574756 R	137,00
	V 22 S (PR-2B)	Z8	574758 R	137,00
	V 28 S (PR-2B)	Z8	574760 R	137,00
	V 35 S (PR-2B)	Z8	574762 R	151,00
WEM	U 16*		570765	192,00
WIELAND-WERKE	TH 14 ²⁾		570455	205,00
cuprotherm CTX ²⁾	TH 16 ²⁾		570460	205,00
WKS-Press	TH 14*		570455	205,00
	TH 16*		570460	205,00
	TH 17*		570462	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
WÜRTH	TH 16*		570460	205,00
Würth	TH 20*		570470	205,00
	TH 26*		570475	205,00
	HE 32		571900	246,00
	HEz 40		571904	357,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
X				
XtraConnect	F 16*		570717	196,00
	F 20*		570727	196,00
	F 26*		570730	212,00
	F 32		570735	212,00
	F 16 S (PR-2B)**	Z8	574728 R	137,00
	F 20 S (PR-2B)**	Z8	574730 R	137,00
	F 26 S (PR-2B)**	Z8	574732 R	137,00
	F 32 S (PR-2B)	Z8	574734 R	151,00
	H 16*		570320	185,00
	H 20*		570350	185,00
	H 26*		570370	185,00
	H 32		570380	185,00
	TH 16*		570460	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
	U 16*		570765	192,00
	U 20*		570775	192,00
(DN 26)	U 25*		570780	192,00
	U 32		570785	225,00
	VP 16*		570910	205,00
	VP 20*		570915	205,00
	VP 32		570925	227,00
Z				
ZEWO THERM	TH 12*		570452	205,00
Zewo Press Premium	TH 16*		570460	205,00
	TH 17*		570462	205,00
	TH 18*		570465	205,00
	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 40		570485	272,00
	TH 50 (PZ-S)		572400	720,00
	TH 63 (PZ-S)		572405	720,00
	TH 12 S (PR-2B)**	Z8	574776 R	137,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 17 S (PR-2B)**	Z8	574784 R	137,00
	TH 18 S (PR-2B)**	Z8	574786 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
ZEWO THERM	TH 16*		570460	205,00
Zewo Press PPSU	TH 20*		570470	205,00
	TH 26*		570475	205,00
	TH 32		570480	205,00
	TH 16 S (PR-2B)**	Z8	574782 R	137,00
	TH 20 S (PR-2B)**	Z8	574788 R	137,00
	TH 26 S (PR-2B)**	Z8	574794 R	137,00
	TH 32 S (PR-2B)	Z8	574798 R	151,00
ZURN	US ¾**		571450	233,00
INDUSTRIES	US ½**		571455	233,00
ZURN PEX	US ¾**		571460	233,00
	US 1**		571465	233,00
	US 1 ¼*		571470	233,00
	US 1 ½*		571475	233,00
	US 2"		571477	314,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.



Accessories	Art.-No.	€
Adaptor tongs Z8 for driving ROLLER'S pressing rings S (PR-2B)	574702 R	159,00
Adaptor tongs Z2 for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B)	572795 R	159,00
Adaptor tongs Z4 for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B)	572801 RX	342,00
Adaptor tongs Z5 for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B)	572802 RX	342,00
Adaptor tongs Z6 XL for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC	579120 R	412,00
Adaptor tongs Z7 XL 45 kN for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC	579123 R	434,00
Steel case with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm	570295 A	107,00
Steel case with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2"	570290 A	107,00
Steel case Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S)	572810 A	107,00
Steel case with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½ – 2" (PR-3B)	572809 A	122,00
Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)	574516 A	107,00
L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)	574704 A	161,00
L-Boxx system case with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B)	571136 A	161,00
L-Boxx system box with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B)	571137 A	161,00
XL-Boxx system case with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S)	579603 A	273,00
Steel case with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B)	572813 A	60,60