

Designation Art.-No. €

Dies, set

For universal automatic die head 1/16-2"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 1/16-3/8" HSS* ¹⁾	341401 RHSS	550,00
R 1/4-3/8"	341402 RWS	361,00
R 1/2-3/4"	341403 AWS	361,00
R 1-2"	341404 AWS	361,00

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 1/16-1/8" HSS* ¹⁾	341411 RHSS	550,00
NPT 1/4-3/8"	341412 RWS	361,00
NPT 1/2-3/4"	341413 RWS	361,00
NPT 1-2"	341414 RWS	361,00

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 1/16-1/8"	341406 RWS	412,00
G 1/4-3/8"	341407 RWS	412,00
G 1/2-3/4"	341408 RWS	412,00
G 1-2"	341409 RWS	412,00

for right-handed bolt threads ISO 261 (DIN 13)

M 6	341426 RWS	412,00
M 8	341427 RWS	412,00
M 10	341428 RWS	412,00
M 12	341429 RWS	412,00
M 14	341430 RWS	412,00
M 16	341431 RWS	412,00
M 18	341432 RWS	412,00
M 20	341433 RWS	412,00
M 22	341434 RWS	412,00
M 24	341435 RWS	412,00
M 27	341436 RWS	412,00
M 30	341437 RWS	412,00
M 33	341438 RWS	446,00
M 36	341439 RWS	446,00
M 39	341440 RWS	446,00
M 42	341441 RWS	446,00
M 45	341442 RWS	446,00
M 48	341443 RWS	446,00
M 52	341444 RWS	446,00
M 56 HSS* ¹⁾	341445 RHSS	670,00
M 60 HSS* ¹⁾	341446 RHSS	670,00

for threads M according to EN 60423 on electrical installation tubes

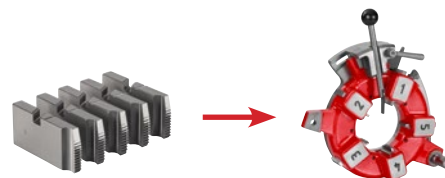
M 16 x 1.5	341493 RWS	412,00
M 20 x 1.5	341494 RWS	412,00
M 25 x 1.5	341495 RWS	412,00
M 32 x 1.5	341496 RWS	412,00
M 40 x 1.5	341497 RWS	412,00
M 50 x 1.5	341498 RWS	412,00
M 63 x 1.5	341499 RWS	412,00

for armoured steel right-handed pipe threads DIN 40430

Pg 7	341466 RWS	412,00
Pg 9	341467 RWS	412,00
Pg 11	341468 RWS	412,00
Pg 13.5	341469 RWS	412,00
Pg 16	341470 RWS	412,00
Pg 21	341471 RWS	412,00
Pg 29	341472 RWS	412,00
Pg 36	341473 RWS	412,00
Pg 42	341474 RWS	412,00
Pg 48	341475 RWS	412,00

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. ¹⁾Price including 50 % surcharge. Dies for other types of thread on request.



Designation Art.-No. €

Dies, set

For universal automatic die head 2 1/2-3"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

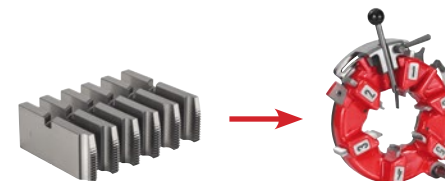
R 2 1/2-3"	381430 AWS	510,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2-3" HSS* ¹⁾	381432 RHSS	760,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2-3" HSS* ¹⁾	381431 RHSS	820,00
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Designation Art.-No. €

Dies, set

For universal automatic die head 2 1/2-4"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 2 1/2-4"	381401 AWS	760,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2-4" HSS* ¹⁾	381410 RHSS	1 140,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2-4" HSS* ¹⁾	381405 RHSS	1 210,00
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