

ROLLER'S quick-change die heads



German
Top Quality

Quick-change die heads ROLLER'S Central

Proven, precision quick-change die head for pipe threads ⅛–2", 16–50 mm.

- For manual thread cutting stock ROLLER'S Central, electric thread cutting stocks ROLLER'S King 1¼ and ROLLER'S King 2.
- With exactly fitting quality dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads.
- Long, precision pipe guide for perfect centring of the pipe.
- Large chip window for perfect chip flow.

Designation	Die head holder	Art.-No.	€
<i>for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)</i>			
R ⅛"	Ø 63 mm	479200	257,00
R ¼"	Ø 63 mm	479201	224,00
R ⅜"	Ø 63 mm	479202 A	152,00
R ½"	Ø 63 mm	479203 A	158,00
R ¾"	Ø 63 mm	479204 A	165,00
R 1"	Ø 63 mm	479205 A	172,00
R 1¼"	Ø 63 mm	479206 A	179,00
R 1½"	Ø 90 mm	479307 A	201,00
R 2"	Ø 90 mm	479308 A	214,00

<i>for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)</i>			
R ⅛"	Ø 63 mm	479210	309,00
R ¼"	Ø 63 mm	479211	269,00
R ⅜"	Ø 63 mm	479212	190,00
R ½"	Ø 63 mm	479213	182,00
R ¾"	Ø 63 mm	479214	198,00
R 1"	Ø 63 mm	479215	206,00
R 1¼"	Ø 63 mm	479216	214,00
R 1½"	Ø 90 mm	479317	242,00
R 2"	Ø 90 mm	479318	257,00

<i>for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1</i>			
NPT ⅜"	Ø 63 mm	479222	152,00
NPT ½"	Ø 63 mm	479223	158,00
NPT ¾"	Ø 63 mm	479224	165,00
NPT 1"	Ø 63 mm	479225	172,00
NPT 1¼"	Ø 63 mm	479226	179,00
NPT 1½"	Ø 90 mm	479327	201,00
NPT 2"	Ø 90 mm	479328	214,00

<i>for threads according to EN 60423 on electrical installation tubes</i>			
M 16 × 1.5	Ø 63 mm	479240 A	198,00
M 20 × 1.5	Ø 63 mm	479241 A	198,00
M 25 × 1.5	Ø 63 mm	479242 A	206,00
M 32 × 1.5	Ø 63 mm	479243 A	214,00
M 40 × 1.5	Ø 63 mm	479244 A	253,00
M 50 × 1.5	Ø 90 mm	479245 A	269,00

ROLLER'S dies



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High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of special tenacious steel for extremely long life.

Designation	Art.-No.	€
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Dies ROLLER'S Central, set

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R ⅛"	479400 A	112,00
R ¼"	479401 A	107,00
R ⅜"	479402 A	107,00
R ½"	479403 A	107,00
R ¾"	479404 A	117,00
R 1"	479405 A	117,00
R 1¼"	479406 A	117,00
R 1½"	479407 A	117,00
R 2"	479408 A	117,00

for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)

R ⅛"	479410 A	135,00
R ¼"	479411 A	128,00
R ⅜"	479412 A	128,00
R ½"	479413 A	128,00
R ¾"	479414 A	140,00
R 1"	479415 A	140,00
R 1¼"	479416 A	140,00
R 1½"	479417 A	140,00
R 2"	479418 A	140,00

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT ⅜"	479422 A	107,00
NPT ½"	479423 A	107,00
NPT ¾"	479424 A	117,00
NPT 1"	479425 A	117,00
NPT 1¼"	479426 A	117,00
NPT 1½"	479427 A	117,00
NPT 2"	479428 A	117,00

for threads according to EN 60423 on electrical installation tubes

M 16 × 1.5	521302 AWS	127,00
M 20 × 1.5	521312 AWS	127,00
M 25 × 1.5	521322 AWS	127,00
M 32 × 1.5	521332 AWS	127,00
M 40 × 1.5	521342 AWS	127,00
M 50 × 1.5	521352 AWS	127,00



Accessories

Adapter for ROLLER'S die heads up to 1¼" / 40 mm for ROLLER'S King 2	479821 A	161,00
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