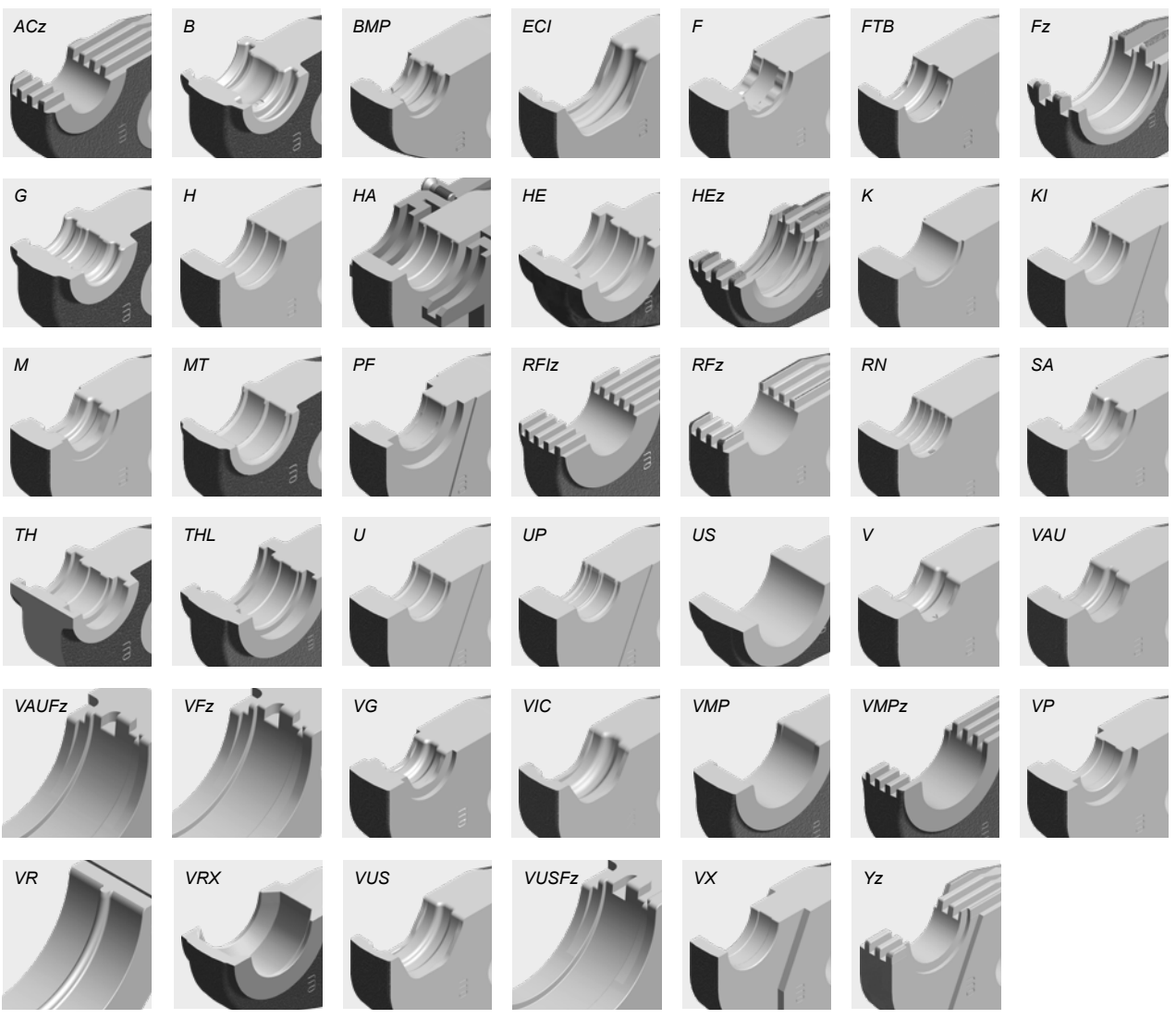


ROLLER'S *pressing tongs*

ROLLER'S *pressing rings*



German Top Quality



ROLLER'S pressing tongs (PZ-2B)

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses



ROLLER'S pressing tongs (PZ-4G)



ROLLER'S pressing tongs (PZ-S)



**ROLLER'S pressing ring (PR-3S)
ROLLER'S pressing ring XL (PR-3S)**



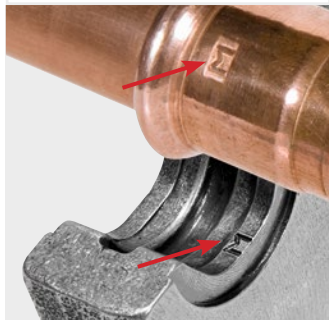
ROLLER'S pressing ring (PR-3B)



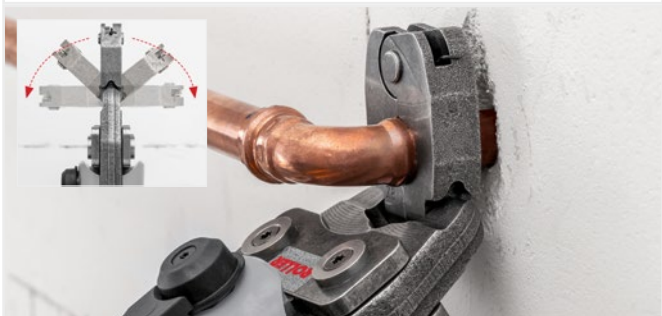
ROLLER'S pressing ring (PR-2B)



Impression on pressed fitting for traceability according to EN 1775:2007.



ROLLER'S Pressing S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.



Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22V ACC / Mini S 22V ACC and other makes)

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22V ACC with 45 kN thrust, see the table below.
- **Choose your own pressing tongs / pressing rings / pressing rings XL!**
Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 102–140.
Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 140.
- **ROLLER'S pressing tongs (PZ-2B)**
Standard version with 2 tiltable monoblock pressing jaws
All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.
ROLLER'S ACz, Fz, RFz, RFlz, VMPz pressing tongs with teeth prevent burr formation on the pressfitting (**Patent EP 2 027 971**)
- **ROLLER'S pressing tongs (PZ-4G)**
with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions
- **ROLLER'S pressing tongs (PZ-S)**
with one fixed and two jointed, tiltable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)**
with 3 pressing segments, 2 of which are tiltable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 140.
- **ROLLER'S pressing ring (PR-3B)**
with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 140.
VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.
- **ROLLER'S pressing ring (PR-2B)**
with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 140.
- **ROLLER'S pressing ring S (PR-2B)**
Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 140. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
A				
Aalberts integrated piping systems	U 14*		570760	2 160,00
	U 16*		570765	2 160,00
VSH MultiPress	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
Aalberts integrated piping systems	U 16 ²⁾		570765	2 160,00
	U 20 ²⁾		570775	2 160,00
VSH MultiPress Gas ²⁾	U 25 ²⁾		570780	2 160,00
	TH 16 ²⁾		570460	2 310,00
	TH 20 ²⁾		570470	2 310,00
	TH 16 S (PR-2B) ²⁾	Z8	574782 R	1 540,00
	TH 20 S (PR-2B) ²⁾	Z8	574788 R	1 540,00
Aalberts integrated piping systems	V 12		570107	1 920,00
	V 15		570115	1 920,00
VSH SudoPress Carbon	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	14 360,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	16 750,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
Aalberts integrated piping systems	V 12		570107	1 920,00
	V 14		570112	1 920,00
VSH SudoPress Copper	VG 14		570132	1 920,00
	V 15		570115	1 920,00
	V 16		570117	1 920,00
	VG 16		570137	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 14 S (PR-2B)	Z8	574800 R	1 540,00
	VG 14 S (PR-2B)	Z8	574750 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	VG 16 S (PR-2B)	Z8	574754 R	1 540,00
	V 16 S (PR-2B)	Z8	574802 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
Aalberts integrated piping systems	V 12		570107	1 920,00
	V 14		570112	1 920,00
VSH SudoPress Copper Gas	VG 14		570132	1 920,00
	V 15		570115	1 920,00
	V 16		570117	1 920,00
	VG 16		570137	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 14 S (PR-2B)	Z8	574800 R	1 540,00
	VG 14 S (PR-2B)	Z8	574750 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	VG 16 S (PR-2B)	Z8	574754 R	1 540,00
	V 16 S (PR-2B)	Z8	574802 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
Aalberts integrated piping systems	V 15		570115	1 920,00
	V 18		570125	1 920,00
VSH SuoPress	V 22		570135	1 920,00
Stainless	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	16 750,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
Aalberts integrated piping systems	M 12		570100	1 920,00
	M 15		570110	1 920,00
VSH XPress Carbon	M 18 ¹⁾		570120	1 920,00
	M 22		570130	1 920,00
	M 28 ¹⁾		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	14 360,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	16 750,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
Aalberts integrated piping systems	M 12		570100	1 920,00
	M 15		570110	1 920,00
VSH XPress Copper	M 18 ¹⁾		570120	1 920,00
	M 22		570130	1 920,00
	M 28 ¹⁾		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579100 R	13 060,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	14 360,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	16 750,00
	XP 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579109 R	16 750,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
Aalberts integrated piping systems	M 15		570110	1 920,00
	M 18 ¹⁾		570120	1 920,00
VSH XPress Copper Gas	M 22		570130	1 920,00
	M 28 ¹⁾		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
Aalberts integrated piping systems	M 15		570110	1 920,00
	M 18 ¹⁾		570120	1 920,00
VSH XPress Stainless	M 22		570130	1 920,00
	M 28 ¹⁾		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
Aalberts integrated piping systems	M 15		570110	1 920,00
	M 18 ¹⁾		570120	1 920,00
VSH XPress Stainless Gas	M 22		570130	1 920,00
	M 28 ¹⁾		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
AC-FIX PRESS (Global Piping Systems)	H 12*		570300	2 080,00	AHLSSELL	V 12		570107	1 920,00	
	H 16*		570320	2 080,00	A-press	V 15		570115	1 920,00	
	H 20*		570350	2 080,00	elförzinkad V	V 18		570125	1 920,00	
	H 25*		570360	2 080,00		V 22		570135	1 920,00	
	H 32		570380	2 080,00		V 28		570145	1 920,00	
	RFz 12*		571320	2 400,00		V 35		570155	1 920,00	
	RFz 16*		571325	2 400,00		V 42		570165	4 450,00	
	RFz 20*		571330	2 400,00		V 54		570175	4 580,00	
	RFz 25		571335	2 400,00		V 12 S (PR-2B)	Z8	574748 R	1 540,00	
	RFz 32		571340	2 400,00		V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	U 16*		570765	2 160,00		V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	U 20*		570775	2 160,00		V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	U 25*		570780	2 160,00		V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	U 32		570785	2 530,00		V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	VX 16*		571635	2 660,00	AHLSSELL	M 12		570100	1 920,00	
	VX 20*		571640	2 660,00	A-press koppar M	M 15		570110	1 920,00	
						M 18		570120	1 920,00	
	AC-FIX PRESS DUO (Global Piping Systems)	RFz 16*		571325	2 400,00		M 22		570130	1 920,00
		RFz 20*		571330	2 400,00		M 28		570140	1 920,00
RFz 25			571335	2 400,00		M 35		570150	1 920,00	
RFz 32			571340	2 400,00		M 42 (PR-3S)	Z2	572706 R	8 320,00	
TH 16*			570460	2 310,00		M 54 (PR-3S)	Z2	572708 R	8 320,00	
TH 20*			570470	2 310,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	14 360,00	
TH 25*			570495	2 310,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	16 750,00	
TH 26*			570475	2 310,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	16 750,00	
TH 32			570480	2 310,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00	
TH 25 S (PR-2B)**		Z8	574792 R	1 540,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00	
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00	AHLSSELL	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
TH 32 S (PR-2B)		Z8	574798 R	1 700,00	A-press koppar V	V 12		570107	1 920,00	
U 16*			570765	2 160,00		V 15		570115	1 920,00	
U 20*			570775	2 160,00		V 18		570125	1 920,00	
U 25*			570780	2 160,00		V 22		570135	1 920,00	
U 32			570785	2 530,00		V 28		570145	1 920,00	
AC-FIX PRESS-MULTIH 16* (Global Piping Systems)		H 18*		570320	2 080,00		V 35		570155	1 920,00
	H 20*		570340	2 080,00		V 42		570165	4 450,00	
	H 25*		570360	2 080,00		V 54		570175	4 580,00	
	H 32		570380	2 080,00		V 12 S (PR-2B)	Z8	574748 R	1 540,00	
	RFz 16*		571325	2 400,00		V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	RFz 20*		571330	2 400,00		V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	RFz 25		571335	2 400,00		V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	RFz 32		571340	2 400,00		V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	U 16*		570765	2 160,00		V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	U 18*		570770	2 160,00	AHLSSELL	M 15		570110	1 920,00	
	U 20*		570775	2 160,00	A-press rostfritt	M 18		570120	1 920,00	
	U 25*		570780	2 160,00		M 22		570130	1 920,00	
	U 32		570785	2 530,00		M 28		570140	1 920,00	
						M 35		570150	1 920,00	
						M 42 (PR-3S)	Z2	572706 R	8 320,00	
						M 54 (PR-3S)	Z2	572708 R	8 320,00	
						M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	14 360,00	
						M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	16 750,00	
						M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	16 750,00	
					M 15 S (PR-2B)	Z8	574738 R	1 540,00		
					M 18 S (PR-2B)	Z8	574740 R	1 540,00		
					M 22 S (PR-2B)	Z8	574742 R	1 540,00		
					M 28 S (PR-2B)	Z8	574744 R	1 540,00		
					M 35 S (PR-2B)	Z8	574746 R	1 700,00		
ACOME MT	ACz 12*		572642	2 400,00	AHLSSELL	M 12		570100	1 920,00	
	ACz 16*		572644	2 400,00	A-press	M 15		570110	1 920,00	
	ACz 20*		572646	2 400,00	elförzinkad M	M 18		570120	1 920,00	
	ACz 25		572648	2 400,00		M 22		570130	1 920,00	
						M 28		570140	1 920,00	
						M 35		570150	1 920,00	
						M 42 (PR-3S)	Z2	572706 R	8 320,00	
						M 54 (PR-3S)	Z2	572708 R	8 320,00	
						M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	14 360,00	
						M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	16 750,00	
						M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	16 750,00	
						M 15 S (PR-2B)	Z8	574738 R	1 540,00	
						M 18 S (PR-2B)	Z8	574740 R	1 540,00	
						M 22 S (PR-2B)	Z8	574742 R	1 540,00	
						M 28 S (PR-2B)	Z8	574744 R	1 540,00	
						M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	AHLSELL A-press elförzinkad M	M 12		570100	1 920,00	AIRBEL	M 15		570110	1 920,00
		M 15		570110	1 920,00	PRESSCLIM	M 18		570120	1 920,00
		M 18		570120	1 920,00		M 22		570130	1 920,00
M 22			570130	1 920,00		M 28		570140	1 920,00	
M 28			570140	1 920,00		M 35		570150	1 920,00	
M 35			570150	1 920,00		M 42 (PR-3S)	Z2	572706 R	8 320,00	
M 42 (PR-3S)		Z2	572706 R	8 320,00		M 54 (PR-3S)	Z2	572708 R	8 320,00	
M 54 (PR-3S)		Z2	572708 R	8 320,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	14 360,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	14 360,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	16 750,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	16 750,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	16 750,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	16 750,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00	
M 12 S (PR-2B)		Z8	574736 R	1 540,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00	
M 15 S (PR-2B)		Z8	574738 R	1 540,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00	
M 18 S (PR-2B)		Z8	574740 R	1 540,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 22 S (PR-2B)		Z8	574742 R	1 540,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00	
M 28 S (PR-2B)		Z8	574744 R	1 540,00						
M 35 S (PR-2B)		Z8	574746 R	1 700,00						

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr	
AIRBEL	M 15		570110	1 920,00	
SERTINOX	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	16 750,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
ALB Sistema Multicapa para calefacción y sanitario	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	H 16*		570320	2 080,00	
	H 18*		570340	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	H 40 (PZ-4G)		570390	6 990,00	
	U 16*		570765	2 160,00	
	U 18*		570770	2 160,00	
	U 20*		570775	2 160,00	
	U 26* ¹²		570750	2 530,00	
	U 32		570785	2 530,00	
	U 40		570790	3 080,00	
	ALB Sistema Multicapa para Gas	TH 16*		570460	2 310,00
		TH 20*		570470	2 310,00
TH 26*			570475	2 310,00	
TH 32			570480	2 310,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00	
TH 32 S (PR-2B)		Z8	574798 R	1 700,00	
H 16*			570320	2 080,00	
H 20*			570350	2 080,00	
H 26*			570370	2 080,00	
H 32			570380	2 080,00	
U 16*			570765	2 160,00	
U 20*			570775	2 160,00	
U 26* ¹²			570750	2 530,00	
U 32			570785	2 530,00	
ALTECH Altech		RFz 12*		571320	2 400,00
		RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00	
	RFz 25		571335	2 400,00	
	APE MULTYGAS Serie AP Gas	TH 16*		570460	2 310,00
TH 20*			570470	2 310,00	
TH 26*			570475	2 310,00	
TH 32			570480	2 310,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
APE Serie AP	B 16*		570850	2 520,00	
	B 20*		570860	2 520,00	
	B 26		570870	2 770,00	
	B 32		570880	2 770,00	
	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr	
APE Serie APL	H 16*		570320	2 080,00	
	H 18*		570340	2 080,00	
	H 20*		570350	2 080,00	
	H 25*		570360	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 25*		570495	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
AQUATECHNIK Press-fitting metal	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	AQUATECHNIK Universal	B 16*		570850	2 520,00
		B 20*		570860	2 520,00
B 26			570870	2 770,00	
B 32			570880	2 770,00	
F 16*			570717	2 200,00	
F 20*			570727	2 200,00	
F 26*			570730	2 380,00	
F 32			570735	2 380,00	
F 16 S (PR-2B)**		Z8	574728 R	1 540,00	
F 20 S (PR-2B)**		Z8	574730 R	1 540,00	
F 26 S (PR-2B)**		Z8	574732 R	1 540,00	
F 32 S (PR-2B)		Z8	574734 R	1 700,00	
H 16*			570320	2 080,00	
H 20*			570350	2 080,00	
H 26*			570370	2 080,00	
H 32			570380	2 080,00	
TH 16*			570460	2 310,00	
TH 20*		570470	2 310,00		
TH 26*		570475	2 310,00		
TH 32		570480	2 310,00		
TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
U 16*		570765	2 160,00		
U 20*		570775	2 160,00		
U 26* ¹²		570750	2 530,00		
U 32		570785	2 530,00		
ARKA DUROsystem	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 25*		570360	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 25*		570495	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
U 16*		570765	2 160,00		
U 20*		570775	2 160,00		
Aschl NIR	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R	16 750,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
ASSOTHERM	M 15		570110	1 920,00	ASSOTHERM	M 15		570110	1 920,00
IPC-RAC	M 18		570120	1 920,00	IPR-RRA	M 18		570120	1 920,00
Carbon Steel	M 22		570130	1 920,00	Copper	M 22		570130	1 920,00
	M 28		570140	1 920,00		M 28		570140	1 920,00
	M 35		570150	1 920,00		M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00		M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00		M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00		M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
ASSOTHERM	M 15		570110	1 920,00	ASSOTHERM	M 15		570110	1 920,00
IPI-RAX	M 18		570120	1 920,00	IPR-RRA	M 18		570120	1 920,00
Inox	M 22		570130	1 920,00	Copper Gas	M 22		570130	1 920,00
	M 28		570140	1 920,00		M 28		570140	1 920,00
	M 35		570150	1 920,00		M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 54 (PZ-4G)		570170	6 160,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00	ASTM F 1807	US 3/8"		571450	2 620,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00	(Fittings with	US 1/2"		571455	2 620,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	Copper Crimp	US 3/4"		571460	2 620,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	Ring for PEX	US 1"		571465	2 620,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	tubing)	US 1 1/4"		571470	2 620,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00		US 1 1/2"		571475	2 620,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00		US 2"		571477	3 530,00
ASSOTHERM	M 15		570110	1 920,00	ATUSA ITALIA	M 15		570110	1 920,00
IPI-RAX	M 18		570120	1 920,00	INSTALPRESS	M 18		570120	1 920,00
Inox Gas	M 22		570130	1 920,00	CARBON STEEL	M 22		570130	1 920,00
	M 28		570140	1 920,00	PRESS FITTINGS	M 28		570140	1 920,00
	M 35		570150	1 920,00		M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PZ-4G)		570170	6 160,00		M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	14 360,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	16 750,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	16 750,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	ATUSA ITALIA	M 15		570110	1 920,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	INSTALPRESS	M 18		570120	1 920,00
ASSOTHERM	H 16*		570320	2 080,00	STAINLESS STEEL	M 22		570130	1 920,00
IPM-Multistrato	H 20*		570350	2 080,00	PRESS FITTINGS	M 28		570140	1 920,00
	H 26*		570370	2 080,00		M 35		570150	1 920,00
	H 32		570380	2 080,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
	TH 16*		570460	2 310,00		M 54 (PR-3S)	Z2	572708 R	8 320,00
	TH 20*		570470	2 310,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	TH 26*		570475	2 310,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	TH 32		570480	2 310,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	THL 32		570487	2 310,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	TH 40		570485	3 060,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	TH 50 (PZ-S)		572400	7 980,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	TH 63 (PZ-S)		572405	7 980,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	AUSTEC	TH 16*		570460	2 310,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	PEX-B, PEX-AL-PEX	TH 20*		570470	2 310,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	(AUS)	TH 25*		570495	2 310,00
	U 16*		570765	2 160,00		TH 32		570480	2 310,00
	U 20*		570775	2 160,00		U 16*		570765	2 160,00
	U 26* ¹²⁾		570750	2 530,00		U 20*		570775	2 160,00
	U 32		570785	2 530,00		U 25*		570780	2 160,00
						U 32		570785	2 530,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr
AUSTEC	TH 16*		570460	2 310,00
	PEX-AL-PEX GAS (AUS)		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
AYOR FIXOCONNECT Press	H 12*		570300	2 080,00
	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 25*		570360	2 080,00
	RFz 12*		571320	2 400,00
	RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	AYOR FIXOMULTIX	H 16*		570320
H 20*			570350	2 080,00
H 26*			570370	2 080,00
H 32			570380	2 080,00
TH 16*			570460	2 310,00
TH 20*			570470	2 310,00
TH 26*			570475	2 310,00
TH 32			570480	2 310,00
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00
TH 32 S (PR-2B)		Z8	574798 R	1 700,00
U 16*			570765	2 160,00
U 20*			570775	2 160,00
U 32			570785	2 530,00
U 40		570790	3 080,00	
U 50		570795	3 700,00	
U 63 (PR-3B)	Z4	572837 R	9 070,00	
U 63 (PZ-S)		572365	7 980,00	
U 75 (PR-3B)	Z4	572828 R	7 980,00	
AYOR SOMATHERM FOR YOU -1	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	AYOR SOMATHERM FOR YOU -2	H 12*		570300
H 16*			570320	2 080,00
H 20*			570350	2 080,00
H 25*			570360	2 080,00
RFz 12*			571320	2 400,00
RFz 16*			571325	2 400,00
RFz 20*			571330	2 400,00
RFz 25			571335	2 400,00
U 16*			570765	2 160,00
U 20*			570775	2 160,00
U 25*			570780	2 160,00

B

Bampi BALPEX serie LP	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 26* ¹²⁾		570750	2 530,00
	U 32		570785	2 530,00
U 40		570790	3 080,00	
U 50		570795	3 700,00	
U 63 (PR-3B)	Z4	572837 R	9 070,00	
U 63 (PZ-S)		572365	7 980,00	
Bampi BALPEX serie MP	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr	
Bampi BALPEX Gas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
BARBI EASYPRESS (Industrial Blansol)	H 12*		570300	2 080,00	
	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 25*		570360	2 080,00	
	H 32		570380	2 080,00	
	RFz 12*		571320	2 400,00	
	RFz 16*		571325	2 400,00	
	RFz 20*		571330	2 400,00	
	RFz 25		571335	2 400,00	
	RFz 32		571340	2 400,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 25*		570780	2 160,00	
	U 32		570785	2 530,00	
	BARBI MULTIPLEX (Industrial Blansol)	H 14*		570310	2 080,00
H 16*			570320	2 080,00	
H 18*			570340	2 080,00	
H 20*			570350	2 080,00	
H 25*			570360	2 080,00	
H 26*			570370	2 080,00	
H 32			570380	2 080,00	
RFz 16*			571325	2 400,00	
RFz 18*			571327	2 400,00	
RFz 20*			571330	2 400,00	
RFz 25			571335	2 400,00	
RFz 32			571340	2 400,00	
TH 16*			570460	2 310,00	
TH 20*			570470	2 310,00	
TH 26*			570475	2 310,00	
TH 32			570480	2 310,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00	
TH 32 S (PR-2B)		Z8	574798 R	1 700,00	
U 16*			570765	2 160,00	
U 18*		570770	2 160,00		
U 20*		570775	2 160,00		
U 25*		570780	2 160,00		
U 32		570785	2 530,00		
U 40		570790	3 080,00		
U 50		570795	3 700,00		
U 63 (PR-3B)	Z4	572837 R	9 070,00		
U 63 (PZ-S)		572365	7 980,00		
BEGUTUBE/ IVAR	B 14*		570845	2 520,00	
	B 16*		570850	2 520,00	
	B 18*		570855	2 520,00	
	B 20*		570860	2 520,00	
	B 26		570870	2 770,00	
	B 32		570880	2 770,00	
	Fz 40		570742	2 540,00	
	Fz 50		570747	3 850,00	
	F 63 (PZ-S)		572385	7 980,00	
	Fz 75 (PR-3B)	Z4	572830 R	7 530,00	
	Béné inox Série 41	M 15		570110	1 920,00
		M 18		570120	1 920,00
M 22			570130	1 920,00	
M 28			570140	1 920,00	
M 35			570150	1 920,00	
M 42 (PR-3S)		Z2	572706 R	8 320,00	
M 54 (PR-3S)		Z2	572708 R	8 320,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	14 360,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	16 750,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	16 750,00	
M 15 S (PR-2B)		Z8	574738 R	1 540,00	
M 18 S (PR-2B)		Z8	574740 R	1 540,00	
M 22 S (PR-2B)		Z8	574742 R	1 540,00	
M 28 S (PR-2B)		Z8	574744 R	1 540,00	
M 35 S (PR-2B)		Z8	574746 R	1 700,00	
Brass Form Master-Al-Pex	H 16*		570320	2 080,00	
	H 18*		570340	2 080,00	
	H 20*		570350	2 080,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	U 16*		570765	2 160,00	
	U 18*		570770	2 160,00	
U 20*		570775	2 160,00		
Brass & Fittings PRESSMAN MultiPress	RFz 16*		571325	2 400,00	
	RFz 18*		571327	2 400,00	
	Acz 20*		572646	2 400,00	
	RFz 25		571335	2 400,00	
	RFz 32		571340	2 400,00	
	Brass & Fittings PRESSMAN RetiPress	RFz 16*		571325	2 400,00
RFz 18*			571327	2 400,00	
Acz 20*			572646	2 400,00	
RFz 25			571335	2 400,00	
RFz 32			571340	2 400,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
BRASSTECH	B 16*		570850	2 520,00
MULTIthermoSAN	B 20*		570860	2 520,00
Brasspress	B 26		570870	2 770,00
	B 32		570880	2 770,00
	F 16*		570717	2 200,00
	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 26**12)		570750	2 530,00
	U 32		570785	2 530,00
C				
Cello Products	VUS ½" (OD 15,9 mm)		571770	2 310,00
>B< Press	VUS ¾" (OD 22,2 mm)		571775	2 310,00
	VUS 1" (OD 28,6 mm)		571780	2 310,00
	VUS 1¼" (OD 34,9 mm)		571785	2 310,00
	VUS 1½" (OD 41,3 mm)		571790	4 450,00
	VUS 2" (OD 54,0 mm)		571795	4 580,00
CGR	H 16*		570320	2 080,00
DYNAFLU	H 20*		570350	2 080,00
multicouche	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 26**12)		570750	2 530,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
CGR	H 12*		570300	2 080,00
DYNAFLU	H 16*		570320	2 080,00
PER	H 20*		570350	2 080,00
	H 25*		570360	2 080,00
	RFz 12*		571320	2 400,00
	RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
CHIALI	TH 16*		570460	2 310,00
CHIALIPEX	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
Climatrix	H 16*		570320	2 080,00
Climatrix Rhinopex	H 20*		570350	2 080,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 26**12)		570750	2 530,00
	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
Climatrix	TH 11,6*		570482	2 310,00
Variotherm	TH 16*		570460	2 310,00
System TH	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
ClouSet	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
Comap	RFz 12*		571320	2 400,00
PEX Press	RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
Comap	TH 14*		570455	2 310,00
Multiskin	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	THL 32		570487	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	THz 75 (PR-3B)	Z4	572829 R	7 530,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 14*		570760	2 160,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
	U 75 (PR-3B)	Z4	572828 R	7 980,00
	H 14*		570310	2 080,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestab XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
Comap Multiskin Gas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	THL 32		570487	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 32		570785	2 530,00	
	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	COMISA Press System	TH 14*		570455	2 310,00
		TH 16*		570460	2 310,00
		TH 18*		570465	2 310,00
		TH 20*		570470	2 310,00
TH 25*			570495	2 310,00	
TH 26*			570475	2 310,00	
TH 32			570480	2 310,00	
TH 40			570485	3 060,00	
TH 50 (PZ-S)			572400	7 980,00	
TH 63 (PZ-S)			572405	7 980,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 18 S (PR-2B)**		Z8	574786 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00	
TH 25 S (PR-2B)**		Z8	574792 R	1 540,00	
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00	
TH 32 S (PR-2B)		Z8	574798 R	1 700,00	
H 14*			570310	2 080,00	
H 16*			570320	2 080,00	
H 18*			570340	2 080,00	
H 20*			570350	2 080,00	
H 26*			570370	2 080,00	
H 32			570380	2 080,00	
B 14*			570845	2 520,00	
B 16*			570850	2 520,00	
B 18*		570855	2 520,00		
B 20*		570860	2 520,00		
B 26		570870	2 770,00		
B 32		570880	2 770,00		
COMISA Press System Gas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
CONEL CONNECT INOX	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	V 15		570115	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
CONEL CONNECT MULTI	F 16*		570717	2 200,00	
	F 20*		570727	2 200,00	
	F 26*		570730	2 380,00	
	F 32		570735	2 380,00	
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00	
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00	
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00	
	F 32 S (PR-2B)**	Z8	574734 R	1 700,00	
	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)**	Z8	574798 R	1 700,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 25*		570780	2 160,00	
	U 32		570785	2 530,00	
VP 16*		570910	2 300,00		
VP 20*		570915	2 300,00		
VP 32		570925	2 540,00		
CONEL CONNECT MV2	F 16*		570717	2 200,00	
	F 20*		570727	2 200,00	
	F 26*		570730	2 380,00	
	F 32		570735	2 380,00	
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00	
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00	
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00	
	F 32 S (PR-2B)**	Z8	574734 R	1 700,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)**	Z8	574798 R	1 700,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
Conex Bänninger <A> Press Inox (304)	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 35 (PR-3S)	Z2	572727 R	8 320,00	
	M 42 (PZ-4G)		570160	6 160,00	
	M 54 (PZ-4G)		570170	6 160,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	Conex Bänninger <A> Press Inox (316L)	M 15		570110	1 920,00
		M 18		570120	1 920,00
		M 22		570130	1 920,00
		M 28		570140	1 920,00
		M 35		570150	1 920,00
M 35 (PR-3S)		Z2	572727 R	8 320,00	
M 42 (PZ-4G)			570160	6 160,00	
M 54 (PZ-4G)			570170	6 160,00	
M 42 (PR-3S)		Z2	572706 R	8 320,00	
M 54 (PR-3S)		Z2	572708 R	8 320,00	
M 15 S (PR-2B)		Z8	574738 R	1 540,00	
M 18 S (PR-2B)		Z8	574740 R	1 540,00	
M 22 S (PR-2B)		Z8	574742 R	1 540,00	
M 28 S (PR-2B)		Z8	574744 R	1 540,00	
M 35 S (PR-2B)		Z8	574746 R	1 700,00	
Conex Bänninger >B< Flex		F 16*		570717	2 200,00
		F 18*		570720	2 200,00
		F 20*		570727	2 200,00
		F 32		570735	2 380,00
		F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00	
	F 32 S (PR-2B)	Z8	574734 R	1 700,00	
	H 16*		570320	2 080,00	
	H 18*		570340	2 080,00	
	H 20*		570350	2 080,00	
	H 25*		570360	2 080,00	
	H 32		570380	2 080,00	
	RFz 16*		571325	2 400,00	
	RFz 18*		571327	2 400,00	
	RFz 20*		571330	2 400,00	
	RFz 25		571335	2 400,00	
	RFz 32		571340	2 400,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
TH 25*		570495	2 310,00		
TH 32		570480	2 310,00		
TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		
TH 18 S (PR-2B)**	Z8	574786 R	1 540,00		
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 25 S (PR-2B)**	Z8	574792 R	1 540,00		
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
U 16*		570765	2 160,00		
U 18*		570770	2 160,00		
U 20*		570775	2 160,00		
U 25*		570780	2 160,00		
U 32		570785	2 530,00		
Conex Bänninger >B< Flex Gas	F 16*		570717	2 200,00	
	F 18*		570720	2 200,00	
	F 20*		570727	2 200,00	
	F 32		570735	2 380,00	
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00	
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00	
	F 32 S (PR-2B)	Z8	574734 R	1 700,00	
	H 16*		570320	2 080,00	
	H 18*		570340	2 080,00	
	H 20*		570350	2 080,00	
	H 25*		570360	2 080,00	
	H 32		570380	2 080,00	
	RFz 16*		571325	2 400,00	
	RFz 18*		571327	2 400,00	
	RFz 20*		571330	2 400,00	
	RFz 25		571335	2 400,00	
	RFz 32		571340	2 400,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
TH 25*		570495	2 310,00		
TH 32		570480	2 310,00		
TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		
TH 18 S (PR-2B)**	Z8	574786 R	1 540,00		
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 25 S (PR-2B)**	Z8	574792 R	1 540,00		
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
U 16*		570765	2 160,00		
U 18*		570770	2 160,00		
U 20*		570775	2 160,00		
U 25*		570780	2 160,00		
U 32		570785	2 530,00		
Conex Bänninger >B< MaxiPro	BMP ¼"		571700 R	2 290,00	
	BMP ⅜"		571702 R	2 290,00	
	BMP ½"		571704 R	2 290,00	
	BMP ⅝"		571706 R	2 290,00	
	BMP ¾"		571708 R	2 290,00	
	BMP 1"		571710 R	2 290,00	
	BMP 1 1/8"		571712 R	2 290,00	
	BMP 1 1/4"		571714 R	2 290,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
Conex Bänninger >B< Press	V 12		570107	1 920,00	
	V 14		570112	1 920,00	
	V 15		570115	1 920,00	
	V 16		570117	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 54		570175	4 580,00	
	V 12 S (PR-2B)	Z8	574748 R	1 540,00	
	V 14 S (PR-2B)	Z8	574800 R	1 540,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	V 16 S (PR-2B)	Z8	574802 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	V 28 S (PR-2B)	Z8	574760 R	1 700,00	
	V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	M 15		570110	1 920,00	
	M 22		570130	1 920,00	
M 28		570140	1 920,00		
Conex Bänninger >B< Press XL copper	VFz 64,0 (PR-3B)	Z5	572815 R	7 530,00	
	CBVFz 66,7 (PR-3B)	Z5	572847 R	7 530,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	7 530,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	7 980,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	7 980,00	
Conex Bänninger >B< Press carbon	V 15		570115	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	Conex Bänninger >B< Press XL carbon	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	13 060,00
		XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	14 360,00
		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
		CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	16 750,00
		CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	16 750,00
	Conex Bänninger >B< Press Gas	V 12		570107	1 920,00
V 14			570112	1 920,00	
V 15			570115	1 920,00	
V 16			570117	1 920,00	
V 18			570125	1 920,00	
V 22			570135	1 920,00	
V 28			570145	1 920,00	
V 35			570155	1 920,00	
V 42			570165	4 450,00	
V 54			570175	4 580,00	
V 12 S (PR-2B)		Z8	574748 R	1 540,00	
V 14 S (PR-2B)		Z8	574800 R	1 540,00	
V 15 S (PR-2B)		Z8	574752 R	1 540,00	
V 16 S (PR-2B)		Z8	574802 R	1 540,00	
V 18 S (PR-2B)		Z8	574756 R	1 540,00	
V 22 S (PR-2B)		Z8	574758 R	1 540,00	
V 28 S (PR-2B)		Z8	574760 R	1 540,00	
V 35 S (PR-2B)		Z8	574762 R	1 700,00	
Conex Bänninger >B< Press Inox		V 15		570115	1 920,00
		V 18		570125	1 920,00
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	V 35 S (PR-2B)	Z8	574762 R	1 700,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
Conex Bänninger >B< Press XL stainless	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	13 060,00
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R	14 360,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	CBM 88,9 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579144 R	16 750,00
	CBM 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579146 R	16 750,00
Conex Bänninger >B< Press Solar	V 12		570107	1 920,00
	V 14		570112	1 920,00
	V 15		570115	1 920,00
	V 16		570117	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 54		570175	4 580,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 14 S (PR-2B)	Z8	574800 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 16 S (PR-2B)	Z8	574802 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00

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Debrunner Acifer d-a Presssystem C-Stahl	M 12		570100	1 920,00
	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
M 15 S (PR-2B)	Z8	574738 R	1 540,00	
M 18 S (PR-2B)	Z8	574740 R	1 540,00	
M 22 S (PR-2B)	Z8	574742 R	1 540,00	
M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00	
DUOPIPE SYSTEMS	U 16*		570765	2 160,00
DUOFIL MKSYSTEM	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
DW Verbundrohr multitubo systems	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
	U 75 (PR-3B)	Z4	572828 R	7 980,00

E

EBRILLE Isomoniflex	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	H 26*		570370	2 080,00
	TH 26*		570475	2 310,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	U 32		570785	2 530,00
EBRILLE Moniflex	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	H 26*		570370	2 080,00
	TH 26*		570475	2 310,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	U 32		570785	2 530,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr
EFFEBI	M 15		570110	1 920,00
EFFEBI-PRESS	M 18		570120	1 920,00
Aisi316	M 22		570130	1 920,00
System M Profile ¹⁾	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ⁶⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
EFFEBI	V 12		570107	1 920,00
EFFEBI-PRESS	V 15		570115	1 920,00
Aisi316	V 18		570125	1 920,00
System V Profile	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
EFFEBI	M 12		570100	1 920,00
EFFEBI-PRESS	M 15		570110	1 920,00
Carbon-S	M 18		570120	1 920,00
System M Profile ¹⁾	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
EFFEBI	V 12		570107	1 920,00
EFFEBI-PRESS	V 15		570115	1 920,00
Carbon-S	V 18		570125	1 920,00
System V Profile	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
EFFEBI	V 12		570107	1 920,00
EFFEBI-PRESS	V 14		570112	1 920,00
COPPER	V 15		570115	1 920,00
	V 16		570117	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 14 S (PR-2B)	Z8	574800 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 16 S (PR-2B)	Z8	574802 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
EFFEBI	V 12		570107	1 920,00
EFFEBI-PRESS	V 15		570115	1 920,00
UNICO	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr
EFFEBI	V 12		570107	1 920,00
EFFEBI-PRESS	V 15		570115	1 920,00
UNICO	V 18		570125	1 920,00
(GAS)	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
EFFEBI	M 15		570110	1 920,00
PRESSTIGE	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
	V 15		570115	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
EFFEBI	M 15		570110	1 920,00
PRESSTIGE 4E05	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
EFFEBI	M 15		570110	1 920,00
PRESSTIGE-GAS	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
	V 15		570115	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
EFFEBI	TH 16*		570460	2 310,00
TOF-GAS	TH 20*		570470	2 310,00
MULTIPINZA	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 32		570785	2 530,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
EFFEBI	TH 16*		570460	2 310,00
TOF	TH 18*		570465	2 310,00
MULTIPINZA	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	F 16*		570717	2 200,00
	F 18*		570720	2 200,00
	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	Fz 40		570742	2 540,00
	Fz 50		570747	3 850,00
	F 63 (PZ-S)		572385	7 980,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	F 32 S (PR-2B)	Z8	574734 R	1 700,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 25*		570360	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 26** ¹²⁾		570750	2 530,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
	B 16*		570850	2 520,00
	B 18*		570855	2 520,00
	B 20*		570860	2 520,00
	B 26		570870	2 770,00
	B 32		570880	2 770,00
EFIELD	U 16*		570765	2 160,00
MULTILAYER PRESS	U 18*		570770	2 160,00
DINGAS	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
EFIELD	U 16*		570765	2 160,00
MULTILAYER PRESS	U 18*		570770	2 160,00
WATER	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
Elkhart	VUS ½" (OD 15,9 mm)		571770	2 310,00
APOLLOXPRESS	VUS ¾" (OD 22,2 mm)		571775	2 310,00
Fittings Copper	VUS 1" (OD 28,6 mm)		571780	2 310,00
and Low-Lead	VUS 1¼" (OD 34,9 mm)		571785	2 310,00
Brass	VUS 1½" (OD 41,3 mm)		571790	4 450,00
	VUS 2" (OD 54,0 mm)		571795	4 580,00
Elkhart	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	7 530,00
APOLLOXPRESS	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	7 530,00
LD-C Fittings	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	7 980,00
Copper				

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
EMMETI	B 16*		570850	2 520,00
GERPEX-	B 20*		570860	2 520,00
FIVPRESS	B 26		570870	2 770,00
	B 32		570880	2 770,00
	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
EMPUR	TH 14*		570455	2 310,00
	TH 15*		570457	2 310,00
	TH 16*		570460	2 310,00
	TH 17*		570462	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00
	TH 15 S (PR-2B)**	Z8	574780 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
Esta Rohr	M 15		570110	1 920,00
simplesta SH M	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
Esta Rohr	M 15		570110	1 920,00
simplesta ST M	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
EUROTUBI	M 12		570100	1 920,00
EUROPA	M 15		570110	1 920,00
C-Steel Pressfitting	M 18		570120	1 920,00
System M-Profile ¹⁾	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁹⁾	579111 R	16 750,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
EUROTUBI	M 15		570110	1 920,00
EUROPA	M 18		570120	1 920,00
Inox Pressfitting	M 22		570130	1 920,00
System M-Profile ¹⁾	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
Evans	VAU 15 (½") (OD 12,7 mm)		572687	1 980,00
Components	VAU 20 (¾") (OD 19,1 mm)		572689	1 980,00
Presslok	VAU 25 (1") (OD 25,4 mm)		572691	1 980,00
	ECl 1½"		571932	2 480,00
	ECl 2" (PZ-4G)		571934	6 160,00
	ECl 2½" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579104 R	13 060,00
	ECl 3" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579105 R	14 360,00
	ECl 4" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579106 R	16 750,00

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FAR Rubinetterie	TH 14*		570455	2 310,00
PRESSFAR	TH 16*		570460	2 310,00
	TH 17*		570462	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	H 14*		570310	2 080,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00
	U 14*		570760	2 160,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
F.B.Q. BARONIO	V 12		570107	1 920,00
BQ PRESS SOLAR	V 14		570112	1 920,00
	V 15		570115	1 920,00
	V 16		570117	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 14 S (PR-2B)	Z8	574800 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	VG 16 S (PR-2B)	Z8	574754 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
F.B.Q. BARONIO	V 12		570107	1 920,00
BQ PRESS WATER	V 14		570112	1 920,00
	V 15		570115	1 920,00
	V 16		570117	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 14 S (PR-2B)	Z8	574800 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	VG 16 S (PR-2B)	Z8	574754 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
F.B.Q. BARONIO	V 12		570107	1 920,00
BQ PRESS GAS	V 14		570112	1 920,00
	V 15		570115	1 920,00
	V 16		570117	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 14 S (PR-2B)	Z8	574800 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	VG 16 S (PR-2B)	Z8	574754 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
FERCOFLOOR	RFz 16*		571325	2 400,00
DUO Press	RFz 20*		571330	2 400,00
FERCO PEX	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
FERCOFLOOR	RFz 16*		571325	2 400,00
DUO Press	RFz 20*		571330	2 400,00
MULTIFER	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PZ-S)		572365	7 980,00
FERRO systems	TH 16*		570460	2 310,00
BRASELI	TH 20*		570470	2 310,00
GPF GAS	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
FERRO systems	U 16*		570765	2 160,00
BRASELI	U 18*		570770	2 160,00
GPF MULT	U 20*		570775	2 160,00
Pressfitting	U 25*		570780	2 160,00
MULTICAPA	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
FERRO systems	U 16*		570765	2 160,00
BRASELI	U 18*		570770	2 160,00
GPF PPSU	U 20*		570775	2 160,00
Pressfitting	U 25*		570780	2 160,00
PEX y MULTICAPA	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
FERRO systems	RFz 16*		571325	2 400,00
BRASELI	RFz 20*		571330	2 400,00
GPF PRESS	RFz 25		571335	2 400,00
Pressfitting PEX	RFz 32		571340	2 400,00
FILINOX	FTB 15		571432	2 770,00
Filpress	FTB 18		571434	2 770,00
	FTB 22		571436	2 770,00
	FTB 28		571438	2 770,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579111 R	16 750,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
FILINOX Instalpress Steel	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
FILINOX Instalpress Inox	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁽¹⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
FITTINGS ESTÁNDAR ECO-PRESS	RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
FITTINGS ESTÁNDAR MULTICAPA	RFz 16*		571325	2 400,00
	RFz 18*		571327	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
RFz 32		571340	2 400,00	
FITTINGS ESTÁNDAR PE-X	RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
FORNARA ForPress	B 16*		570850	2 520,00
	B 20*		570860	2 520,00
	B 26		570870	2 770,00
	B 32		570880	2 770,00
	F 16*		570717	2 200,00
	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	F 32 S (PR-2B)	Z8	574734 R	1 700,00
	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
U 16*		570765	2 160,00	
U 20*		570775	2 160,00	
U 26* ⁽²⁾		570750	2 530,00	
U 32		570785	2 530,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
FORZA WATER CRIMP (AUS)	K16/P18*		572600	2 400,00
	K20*		572605	2 400,00
	K25*		572610	2 400,00
	K32		572615	2 400,00
	K1/40		572620	2 400,00
K1/50		572625	3 940,00	
FORZA STAINLESS WATER CRIMP (AUS)	K16/P18*		572600	2 400,00
	K20*		572605	2 400,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
FORZA STRESSO PEX WATER AND GAS CRIMP (AUS)	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PZ-S)		572365	7 980,00
	K16/P18*		572600	2 400,00
FORZA GAS CRIMP (AUS)	K20*		572605	2 400,00
	K25*		572610	2 400,00
	K32		572615	2 400,00
	K1/40		572620	2 400,00
	K1/50		572625	3 940,00
FORZA COPPER V PRESS (AUS)	VAU 15 (OD 12,7 mm)		572687	1 980,00
	VAU 20 (OD 19,1 mm)		572689	1 980,00
	VAU 25 (OD 25,4 mm)		572691	1 980,00
	VAU 32 (OD 31,8 mm)		572693	2 080,00
	VAU 40 (OD 38,1 mm)		572695	3 080,00
	VAU 50 (OD 50,8 mm)		572697	5 460,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	7 530,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	7 530,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	7 980,00
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	1 540,00
VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	1 540,00	
VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	1 700,00	
FORZA STAINLESS V PRESS (AUS)	V 15		570115	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 54		570175	4 580,00
	M 76,1 XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ⁽³⁾ / Z7 XL 45kN ⁽¹⁾	579111 R	16 750,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
V 22 S (PR-2B)	Z8	574758 R	1 540,00	
V 28 S (PR-2B)	Z8	574760 R	1 540,00	
V 35 S (PR-2B)	Z8	574762 R	1 700,00	
FRABO FRABOPRESS 316 GAS M	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z1	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00	
FRABO FRABOPRESS 316 GAS V	V 15		570115	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
V 18 S (PR-2B)	Z8	574756 R	1 540,00	
V 22 S (PR-2B)	Z8	574758 R	1 540,00	
V 28 S (PR-2B)	Z8	574760 R	1 540,00	
V 35 S (PR-2B)	Z8	574762 R	1 700,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
FRABO	M 15		570110	1 920,00
FRABOPRESS	M 18		570120	1 920,00
316 M	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	14 360,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
FRABO	V 15		570115	1 920,00
FRABOPRESS	V 18		570125	1 920,00
316 V	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
FRABO	V 12		570107	1 920,00
FRABOPRESS	V 15		570115	1 920,00
CHROME	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
FRABO	M 15		570110	1 920,00
FRABOPRESS	M 18		570120	1 920,00
C-STEEL M	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	14 360,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
FRABO	V 12		570107	1 920,00
FRABOPRESS	V 15		570115	1 920,00
C-STEEL V	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
FRABO	M 12		570100	1 920,00
FRABOPRESS	M 15		570110	1 920,00
GAS M	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
FRABO	V 12		570107	1 920,00
FRABOPRESS	V 15		570115	1 920,00
GAS V	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
FRABO	V 12		570107	1 920,00
FRABOPRESS	V 15		570115	1 920,00
KOMBI	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	14 360,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	16 750,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
FRABO	M 12		570100	1 920,00
FRABOPRESS M	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	14 360,00
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	16 750,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
FRABO	V 15		570115	1 920,00
FRABOPRESS	V 18		570125	1 920,00
SOLAR	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
FRABO	V 12		570107	1 920,00
FRABOPRESS V	V 15		570115	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
Fränkische	F 16*		570717	2 200,00
alpex-duo XS	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	F 32 S (PR-2B)**	Z8	574734 R	1 700,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)**	Z8	574798 R	1 700,00
Fränkische	F 16*		570717	2 200,00
alpex F50 PROFI	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	F 32 S (PR-2B)**	Z8	574734 R	1 700,00
	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)**	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
(DN 26)	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	VP 16*		570910	2 300,00
	VP 20*		570915	2 300,00
	VP 32*		570925	2 540,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
Fränkische alpe L	Fz 40		570742	2 540,00	
	Fz 50		570747	3 850,00	
	F 63 (PZ-S)		572385	7 980,00	
	Fz 75 (PR-3B)	Z4	572830 R	7 530,00	
G					
gabotherm H+S	TH 10*		570467	2 310,00	
	TH 12*		570452	2 310,00	
	TH 14*		570455	2 310,00	
	TH 15*		570457	2 310,00	
	TH 16*		570460	2 310,00	
	TH 17*		570462	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 25*		570495	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 10 S (PR-2B)**	Z8	574772 R	1 540,00	
	TH 12 S (PR-2B)**	Z8	574776 R	1 540,00	
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00	
	TH 15 S (PR-2B)**	Z8	574780 R	1 540,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	Gallagher USA YogaPipe ACR	H 12* (1/4")		570300	2 080,00
		U 14* (3/4")		570760	2 160,00
		U 16* (1/2")		570765	2 160,00
		U 18* (3/4")		570770	2 160,00
		U 20* (1/2")		570775	2 160,00
		U 25* (3/4")		570780	2 160,00
		U 32 (1 1/2")		570785	2 530,00
Geberit Mapress C-STÄHL		M 12		570100	1 920,00
		M 15		570110	1 920,00
		M 18		570120	1 920,00
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 35 (PR-3S)	Z2	572727 R	8 320,00	
	M 42 (PZ-4G)		570160	6 160,00	
	M 54 (PZ-4G)		570170	6 160,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R	14 360,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	
	M 12 S (PR-2B)	Z8	574736 R	1 540,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00		
Geberit Mapress C-STÄHL	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
Sprinkler nass	M 35 (PR-3S)	Z2	572727 R	8 320,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R	14 360,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
Geberit Mapress Edelstahl	M 12		570100	1 920,00
	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 35 (PR-3S)	Z2	572727 R	8 320,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
M 35 S (PR-2B)	Z8	574746 R	1 700,00	
Geberit Mapress Edelstahl Gas	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 35 (PR-3S)	Z2	572727 R	8 320,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00
Geberit Mapress Kupfer	M 12		570100	1 920,00
	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 35 (PR-3S)	Z2	572727 R	8 320,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R	14 360,00	
M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	
M 12 S (PR-2B)	Z8	574736 R	1 540,00	
M 15 S (PR-2B)	Z8	574738 R	1 540,00	
M 18 S (PR-2B)	Z8	574740 R	1 540,00	
M 22 S (PR-2B)	Z8	574742 R	1 540,00	
M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00	
Geberit Mapress Kupfer Gas	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 35 (PR-3S)	Z2	572727 R	8 320,00
M 42 (PR-3S)	Z2	572706 R	8 320,00	
M 54 (PR-3S)	Z2	572708 R	8 320,00	
M 15 S (PR-2B)	Z8	574738 R	1 540,00	
M 18 S (PR-2B)	Z8	574740 R	1 540,00	
M 22 S (PR-2B)	Z8	574742 R	1 540,00	
M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr
Geberit Mepla	G 16*		570400	2 310,00
	G 20*		570410	2 310,00
	G 26*		570420	2 450,00
	G 32		570430	2 620,00
	G 40		570440	3 390,00
	G 50		570450	3 540,00
	G 63 (PZ-S)		572470	10 010,00
Geberit Mepla Therm	G 16*		570400	2 310,00
	G 20*		570410	2 310,00
	G 26*		570420	2 450,00
Geberit Volex	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
General Fittings 5T00	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 63 (PZ-S)		572365	7 980,00
U 63 (PR-3B)	Z4	572837 R	9 070,00	
General Fittings Ewoprex	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 63 (PZ-S)		572365	7 980,00
U 63 (PR-3B)	Z4	572837 R	9 070,00	
General Fittings Serie 5S00	B 16*		570850	2 520,00
	B 18*		570855	2 520,00
	B 20*		570860	2 520,00
	B 26		570870	2 770,00
	B 32		570880	2 770,00
	F 16*		570717	2 200,00
	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	F 32 S (PR-2B)	Z8	574734 R	1 700,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 25*		570360	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00
	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 25 S (PR-2B)**	Z8	574792 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
U 16*		570765	2 160,00	
U 18*		570770	2 160,00	
U 20*		570775	2 160,00	
U 25*		570780	2 160,00	
U 32		570785	2 530,00	
U 40		570790	3 080,00	
U 63 (PZ-S)		572365	7 980,00	
U 63 (PR-3B)	Z4	572837 R	9 070,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr	
General Fittings Trident	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 32		570785	2 530,00	
General Fittings Trident Gas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 32		570785	2 530,00	
	Giacomini Raccordi RM Giacomini	H 16*		570320	2 080,00
H 20*			570350	2 080,00	
H 26*			570370	2 080,00	
H 32			570380	2 080,00	
TH 16*			570460	2 310,00	
TH 20*			570470	2 310,00	
TH 26*			570475	2 310,00	
TH 32			570480	2 310,00	
TH 40			570485	3 060,00	
TH 50 (PZ-S)			572400	7 980,00	
TH 63 (PZ-S)			572405	7 980,00	
U 16*			570765	2 160,00	
U 20*			570775	2 160,00	
U 32			570785	2 530,00	
U 40			570790	3 080,00	
U 50		570795	3 700,00		
Giacomini RM MULTIGAS	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 32		570785	2 530,00	
	U 40		570790	3 080,00	
	U 50		570795	3 700,00	
	Giacomini Valvole Giacomini serie R850V	V 15		570115	1 920,00
		V 18		570125	1 920,00
V 22			570135	1 920,00	
V 28			570145	1 920,00	
V 35			570155	1 920,00	
V 42			570165	4 450,00	
V 54			570175	4 580,00	
V 15 S (PR-2B)		Z8	574752 R	1 540,00	
V 18 S (PR-2B)		Z8	574756 R	1 540,00	
V 22 S (PR-2B)		Z8	574758 R	1 540,00	
V 28 S (PR-2B)		Z8	574760 R	1 540,00	
V 35 S (PR-2B)		Z8	574762 R	1 700,00	
SA 15			570935	2 300,00	
SA 18			570940	2 300,00	
SA 22			570945	2 300,00	
SA 28			570950	2 300,00	
SA 35			570955	2 300,00	
M 15			570110	1 920,00	
M 18			570120	1 920,00	
M 22			570130	1 920,00	
M 28			570140	1 920,00	
M 35			570150	1 920,00	
M 15 S (PR-2B)		Z8	574738 R	1 540,00	
M 18 S (PR-2B)		Z8	574740 R	1 540,00	
M 22 S (PR-2B)		Z8	574742 R	1 540,00	
M 28 S (PR-2B)	Z8	574744 R	1 540,00		
M 35 S (PR-2B)	Z8	574746 R	1 700,00		
Golan Pipe Systems (Scandinavia) Alu-Pres	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 25*		570780	2 160,00	
	U 32		570785	2 530,00	
	U 40		570790	3 080,00	
Grinnell G-PRESS Copper Fittings	U 50		570795	3 700,00	
	U 63 (PZ-S)		572365	7 980,00	
	U 63 (PR-3B)	Z4	572837 R	9 070,00	
	U 75 (PR-3B)	Z4	572828 R	7 980,00	
	VUS ½" (OD 15,9 mm)		571770	2 310,00	
	VUS ¾" (OD 22,2 mm)		571775	2 310,00	
	VUS 1" (OD 28,6 mm)		571780	2 310,00	
	VUS 1¼" (OD 34,9 mm)		571785	2 310,00	
	VUS 1½" (OD 41,3 mm)		571790	4 450,00	
	VUS 2" (OD 54,0 mm)		571795	4 580,00	
Golan Pipe Systems (Scandinavia) Alu-Pres	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	7 530,00	
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	7 530,00	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	7 980,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
GS	TH 14*		570455	2 310,00	Herotec	H 16*		570320	2 080,00
Wärmesysteme	TH 16*		570460	2 310,00	tempusPRESS	H 20*		570350	2 080,00
System TH	TH 20*		570470	2 310,00	PLUS	H 25*		570360	2 080,00
	TH 26*		570475	2 310,00		H 32		570380	2 080,00
	TH 32		570480	2 310,00		H 40 (PZ-4G)		570390	6 990,00
	TH 40		570485	3 060,00		RFz 16*		571325	2 400,00
	TH 50 (PZ-S)		572400	7 980,00		RFz 20*		571330	2 400,00
	TH 63 (PZ-S)		572405	7 980,00		RFz 25		571335	2 400,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00		RFz 32		571340	2 400,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		TH 16*		570460	2 310,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		TH 20*		570470	2 310,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		TH 25*		570495	2 310,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00		TH 32		570480	2 310,00
GS	V 15		570115	1 920,00		TH 40		570485	3 060,00
Wärmesysteme	V 18		570125	1 920,00		TH 50 (PZ-S)		572400	7 980,00
System V	V 22		570135	1 920,00		TH 63 (PZ-S)		572405	7 980,00
	V 28		570145	1 920,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	V 35		570155	1 920,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00		TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00		TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00		U 16*		570765	2 160,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00		U 20*		570775	2 160,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00		U 25*		570780	2 160,00
H						U 32		570785	2 530,00
HASTINIK	M 15		570110	1 920,00		U 40		570790	3 080,00
Hastinik/Hitpress	M 18		570120	1 920,00		U 50		570795	3 700,00
	M 22		570130	1 920,00		U 63 (PZ-S)		572365	7 980,00
	M 28		570140	1 920,00		U 63 (PR-3B)	Z4	572837 R	9 070,00
	M 35		570150	1 920,00		U 75 (PR-3B)	Z4	572828 R	7 980,00
	M 42 (PZ-4G)		570160	6 160,00	Herotec	H 16*		570320	2 080,00
	M 54 (PZ-4G)		570170	6 160,00	tempusPRESS	H 20*		570350	2 080,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00	PLUS PPSU	H 25*		570360	2 080,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00		H 32		570380	2 080,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00		TH 16*		570460	2 310,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00		TH 20*		570470	2 310,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00		TH 25*		570495	2 310,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00		TH 32		570480	2 310,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00		TH 40		570485	3 060,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00		TH 50 (PZ-S)		572400	7 980,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00		TH 63 (PZ-S)		572405	7 980,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
heima24	TH 16*		570460	2 310,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 20*		570470	2 310,00		TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 26*		570475	2 310,00		TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	TH 32		570480	2 310,00		U 16*		570765	2 160,00
	TH 40		570485	3 060,00		U 20*		570775	2 160,00
	TH 50 (PZ-S)		572400	7 980,00		U 25*		570780	2 160,00
	TH 63 (PZ-S)		572405	7 980,00		U 32		570785	2 530,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		U 40		570790	3 080,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		U 50		570795	3 700,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		U 63 (PZ-S)		572365	7 980,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00		U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 16*		570765	2 160,00		U 75 (PR-3B)	Z4	572828 R	7 980,00
	U 20*		570775	2 160,00	HERZ PIPEFIX	TH 10*		570467	2 310,00
	U 32		570785	2 530,00		TH 16*		570460	2 310,00
HELIROMA	U 16*		570765	2 160,00		TH 20*		570470	2 310,00
Klimapress	U 20*		570775	2 160,00		TH 26*		570475	2 310,00
	U 25*		570780	2 160,00		TH 32		570480	2 310,00
	U 32		570785	2 530,00		TH 40		570485	3 060,00
	U 40		570790	3 080,00		TH 50 (PZ-S)		572400	7 980,00
	U 50		570795	3 700,00		TH 63 (PZ-S)		572405	7 980,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00		THz 75 (PR-3B)	Z4	572829 R	7 530,00
	U 63 (PZ-S)		572365	7 980,00		TH 10 S (PR-2B)**	Z8	574772 R	1 540,00
	U 75 (PR-3B)	Z4	572828 R	7 980,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
HELIROMA	U 16*		570765	2 160,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
Klimapress PPSU	U 20*		570775	2 160,00		TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	U 25*		570780	2 160,00		TH 32 S (PR-2B)**	Z8	574798 R	1 700,00
	U 32		570785	2 530,00	HIDRONIX	TH 16*		570460	2 310,00
Henco	TH 14*		570455	2 310,00	MULTIGAS	TH 20*		570470	2 310,00
	TH 16*		570460	2 310,00		TH 26*		570475	2 310,00
	TH 18*		570465	2 310,00					
	TH 20*		570470	2 310,00					
	TH 26*		570475	2 310,00					
	HE 32		571900	2 760,00					
	HEz 40		571904	4 010,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr	
HIDRONIX MULTIPIPE	TH 14*		570455	2 310,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	H 14*		570310	2 080,00	
	H 16*		570320	2 080,00	
	H 18*		570340	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	U 14*		570760	2 160,00	
	U 16*		570765	2 160,00	
	U 18*		570770	2 160,00	
	U 20*		570775	2 160,00	
	U 26* ¹²⁾		570750	2 530,00	
	U 32		570785	2 530,00	
	HIDRONIX UNICO	TH 14*		570455	2 310,00
		TH 16*		570460	2 310,00
		TH 20*		570470	2 310,00
		TH 26*		570475	2 310,00
TH 32			570480	2 310,00	
H 14*			570310	2 080,00	
H 16*			570320	2 080,00	
H 18*			570340	2 080,00	
H 20*			570350	2 080,00	
H 26*			570370	2 080,00	
H 32			570380	2 080,00	
U 14*			570760	2 160,00	
U 16*			570765	2 160,00	
U 18*			570770	2 160,00	
U 20*			570775	2 160,00	
U 26* ¹²⁾			570750	2 530,00	
U 32			570785	2 530,00	
HITEC Sistema Multistrato		TH 14*		570455	2 310,00
		TH 16*		570460	2 310,00
		TH 18*		570465	2 310,00
		TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	HITHERM-ISOTUBI NUMEPRESS	M 15		570110	1 920,00
M 18			570120	1 920,00	
M 22			570130	1 920,00	
M 28			570140	1 920,00	
M 35			570150	1 920,00	
M 42 (PR-3S)		Z2	572706 R	8 320,00	
M 54 (PR-3S)		Z2	572708 R	8 320,00	
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	
M 15 S (PR-2B)		Z8	574738 R	1 540,00	
M 18 S (PR-2B)		Z8	574740 R	1 540,00	
M 22 S (PR-2B)		Z8	574742 R	1 540,00	
M 28 S (PR-2B)		Z8	574744 R	1 540,00	
M 35 S (PR-2B)		Z8	574746 R	1 700,00	
HITHERM HTpress	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
HITHERM HTfire	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	Kr	
HITHERM HTair	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	Hopewell press fit system	M 15		570110	1 920,00
		M 18		570120	1 920,00
		M 22		570130	1 920,00
		M 28		570140	1 920,00
		M 35		570150	1 920,00
		M 42 (PZ-4G)		570160	6 160,00
M 54 (PZ-4G)			570170	6 160,00	
M 42 (PR-3S)		Z2	572706 R	8 320,00	
M 54 (PR-3S)		Z2	572708 R	8 320,00	
hp praski BAVARIA-press		TH 10*		570467	2 310,00
	TH 12*		570452	2 310,00	
	TH 14*		570455	2 310,00	
	TH 16*		570460	2 310,00	
	TH 17*		570462	2 310,00	
	TH 20*		570470	2 310,00	
	TH 25*		570495	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 10 S (PR-2B)**	Z8	574772 R	1 540,00	
	TH 12 S (PR-2B)**	Z8	574776 R	1 540,00	
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 25 S (PR-2B)**	Z8	574792 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
I					
ICMA Sempiter	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 25*		570360	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	H 40 (PZ-4G)		570390	6 990,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 25*		570495	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
U 16*		570765	2 160,00		
U 20*		570775	2 160,00		
U 25*		570780	2 160,00		
U 26* ¹²⁾		570750	2 530,00		
U 32		570785	2 530,00		
U 40		570790	3 080,00		
U 50		570795	3 700,00		
U 63 (PR-3B)	Z4	572837 R	9 070,00		
U 63 (PZ-S)		572365	7 980,00		
ICMA Sempigas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 25*		570495	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
Idrosanitaria Bonomi Homegas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
Idrosanitaria Bonomi Idropress	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
IDROSISTEMI Ta-Press	TH 16*		570460	2 310,00	IDROTRADE StormSTEEL ¹⁾	M 12		570100	1 920,00
	TH 20*		570470	2 310,00		M 15		570110	1 920,00
	TH 26*		570475	2 310,00		M 18		570120	1 920,00
	TH 32		570480	2 310,00		M 22		570130	1 920,00
	TH 40		570485	3 060,00		M 28		570140	1 920,00
	TH 50 (PZ-S)		572400	7 980,00		M 35		570150	1 920,00
	TH 63 (PZ-S)		572405	7 980,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		M 54 (PR-3S)	Z2	572708 R	8 320,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		M 76,1 XL (PR-3S) ⁹⁾	Z7 XL 45 kN ¹⁰⁾	579101 R	14 360,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ¹⁰⁾	579110 R	16 750,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00		M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ¹⁰⁾	579111 R	16 750,00
	F 16*		570717	2 200,00		M 12 S (PR-2B)		574736 R	1 540,00
	F 20*		570727	2 200,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	F 26*		570730	2 380,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	F 32		570735	2 380,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00		ILTA	M 15	570110	1 920,00
	F 32 S (PR-2B)	Z8	574734 R	1 700,00		INOX/CHIBRO	M 18	570120	1 920,00
	Fz 40		570742	2 540,00		Pressfitting Cuni	M 22	570130	1 920,00
	Fz 50		570747	3 850,00		M 28		570140	1 920,00
	F 63 (PZ-S)		572385	7 980,00		M 35		570150	1 920,00
	H 16*		570320	2 080,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
	H 20*		570350	2 080,00		M 54 (PR-3S)	Z2	572708 R	8 320,00
	H 26*		570370	2 080,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ¹⁰⁾	579101 R	14 360,00
	H 32		570380	2 080,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ¹⁰⁾	579110 R	16 750,00
	H 40 (PZ-4G)		570390	6 990,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ¹⁰⁾	579111 R	16 750,00
	U 16*		570765	2 160,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	U 20*		570775	2 160,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	U 26* ¹²⁾		570750	2 530,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	U 32		570785	2 530,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	U 40		570790	3 080,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
	U 50		570795	3 700,00		ILTA	M 15	570110	1 920,00
	U 63 (PZ-S)		572365	7 980,00		INOX/CHIBRO	M 18	570120	1 920,00
	B 16*		570850	2 520,00		Pressfitting inox	M 22	570130	1 920,00
	B 20*		570860	2 520,00		M 28		570140	1 920,00
	B 26		570870	2 770,00		M 35		570150	1 920,00
	B 32		570880	2 770,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
	IDROTRADE Storm Multipinza	H 16*		570320		2 080,00	M 54 (PR-3S)	Z2	572708 R
H 20*			570350	2 080,00	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ¹⁰⁾	579101 R	14 360,00	
H 26*			570370	2 080,00	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ¹⁰⁾	579110 R	16 750,00	
H 32			570380	2 080,00	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ¹⁰⁾	579111 R	16 750,00	
TH 16*			570460	2 310,00	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
TH 20*			570470	2 310,00	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
TH 26*			570475	2 310,00	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
TH 32			570480	2 310,00	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
THL 32			570487	2 310,00	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
TH 40			570485	3 060,00	Instantor	TH 16*	570460	2 310,00	
TH 50 (PZ-S)			572400	7 980,00	Press System	TH 20*	570470	2 310,00	
TH 63 (PZ-S)			572405	7 980,00		TH 26*	570475	2 310,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00		TH 32	570480	2 310,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
TH 32 S (PR-2B)		Z8	574798 R	1 700,00		TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
U 16*			570765	2 160,00		TH 32 S (PR-2B)	Z8	574798 R	1 700,00
U 20*			570775	2 160,00		Instantor	VI 1/2" S (PR-2B)	574850 R	1 540,00
IDROTRADE StormPRES ¹⁾		M 15		570110	1 920,00	Copper Press Imperial	VI 3/4" S (PR-2B)	574852 R	1 540,00
	M 18		570120	1 920,00		VI 1" S (PR-2B)	574854 R	1 540,00	
	M 22		570130	1 920,00	Instantor	M 15	570110	1 920,00	
	M 28		570140	1 920,00	Copper Press Metric	M 22	570130	1 920,00	
	M 35		570150	1 920,00		M 28	570140	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 76,1 XL (PR-3S) ⁹⁾	Z7 XL 45 kN ¹⁰⁾	579101 R	14 360,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 88,9 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ¹⁰⁾	579110 R	16 750,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
	M 108,0 G XL (PR-3S) ⁹⁾	Z7 XL 45 kN ¹⁰⁾	579111 R	16 750,00					
	M 15 S (PR-2B)	Z8	574738 R	1 540,00					
	M 18 S (PR-2B)	Z8	574740 R	1 540,00					
	M 22 S (PR-2B)	Z8	574742 R	1 540,00					
	M 28 S (PR-2B)	Z8	574744 R	1 540,00					
	M 35 S (PR-2B)	Z8	574746 R	1 700,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
IPA IPANA Press	TH 10*		570467	2 310,00	
	TH 11,6*		570482	2 310,00	
	TH 12*		570452	2 310,00	
	TH 14*		570455	2 310,00	
	TH 15*		570457	2 310,00	
	TH 16*		570460	2 310,00	
	TH 17*		570462	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 22*		570472	2 310,00	
	TH 25*		570495	2 310,00	
	TH 26*		570475	2 310,00	
	TH 28		570477	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	THz 75 (PR-3B)	Z4	572829 R	7 530,00	
	TH 10 S (PR-2B)**	Z8	574772 R	1 540,00	
	TH 11,6 S (PR-2B)**	Z8	574774 R	1 540,00	
	TH 12 S (PR-2B)**	Z8	574776 R	1 540,00	
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00	
	TH 15 S (PR-2B)**	Z8	574780 R	1 540,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 22 S (PR-2B)**	Z8	574790 R	1 540,00	
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 28 S (PR-2B)**	Z8	574796 R	1 700,00	
	TH 32 S (PR-2B)**	Z8	574798 R	1 700,00	
	IPA THu IPANA Press	TH 16*		570460	2 310,00
		TH 20*		570470	2 310,00
TH 26*			570475	2 310,00	
TH 32			570480	2 310,00	
TH 40			570485	3 060,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00	
TH 32 S (PR-2B)**		Z8	574798 R	1 700,00	
IPALPEX (Industrie du Plastique et Accessoires)		TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	THL 32		570487	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18*		572600	2 400,00
PF 22*			571980	2 600,00	
IPLEX PIPELINES AUSTRALIA Iplex K1 (Gas)	K16/P18*		572600	2 400,00	
	K20*		572605	2 400,00	
	K25*		572610	2 400,00	
	K32		572615	2 400,00	
	K1/40		572620	2 400,00	
	K1/50		572625	3 940,00	
	IPLEX PIPELINES AUSTRALIA Iplex K2	K16/P18*		572600	2 400,00
K20*			572605	2 400,00	
K25*			572610	2 400,00	
ISOLTUBEX			571325	2 400,00	
ISOLFEX IPERT			571330	2 400,00	
RFz 20*			571337	2 650,00	
RFz 25			571337	2 650,00	
RFz 32			571342	2 650,00	
ISOLTUBEX Multicapa		RFz 16*		571325	2 400,00
		RFz 18*		571327	2 400,00
	RFz 20*		571330	2 400,00	
	RFz 25		571337	2 650,00	
	RFz 32		571342	2 650,00	
	U 16*		570765	2 160,00	
	U 18*		570770	2 160,00	
	U 20*		570775	2 160,00	
	U 25*		570780	2 160,00	
	U 32		570785	2 530,00	
	U 40		570790	3 080,00	
	U 50		570795	3 700,00	
	U 63 (PR-3B)	Z4	572837 R	9 070,00	
	U 63 (PZ-S)		572365	7 980,00	
	ISOLTUBEX Multicapa GAS	RFz 16*		571325	2 400,00
RFz 20*			571330	2 400,00	
RFz 25			571337	2 650,00	
RFz 32			571342	2 650,00	
ISOLTUBEX Multicapa-PPSU	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 25*		570780	2 160,00	
	U 32		570785	2 530,00	
ISOTUBI NUMEPRESS	M 15		570110	1 920,00	
	M 18 ¹⁾		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28 ¹⁾		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
IVAR ALPEX-GAS	B 20		570860	2 520,00
	B 26		570870	2 770,00
	B 32		570880	2 770,00
IVAR Ivar-Press	B 14*		570845	2 520,00
	B 16*		570850	2 520,00
	B 18*		570855	2 520,00
	B 20*		570860	2 520,00
	B 26		570870	2 770,00
	B 32		570880	2 770,00
	Fz 40		570742	2 540,00
	Fz 50		570747	3 850,00
	F 63 (PZ-S)		572385	7 980,00
	IVAR MULTI PRESS GAS ITALIA	TH 16*		570460
TH 20*			570470	2 310,00
TH 26*			570475	2 310,00
H 16*			570320	2 080,00
H 20*			570350	2 080,00
H 26*			570370	2 080,00
U 16*			570765	2 160,00
IVAR Multi Press MP	U 20*		570775	2 160,00
	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
IVAR Multi Press Leak (MPL)	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574798 R	1 700,00
	F 16*		570717	2 200,00
	F 18*		570720	2 200,00
	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	Fz 40		570742	2 540,00
	Fz 50		570747	3 850,00
	F 63 (PZ-S)		572385	7 980,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	F 32 S (PR-2B)	Z8	574734 R	1 700,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 25*		570360	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00
	U 16*		570765	2 160,00
U 18*		570770	2 160,00	
U 20*		570775	2 160,00	
U 25*		570780	2 160,00	
U 26* ¹²⁾		570750	2 530,00	
U 32		570785	2 530,00	
U 40		570790	3 080,00	
U 50		570795	3 700,00	
U 63 (PZ-S)		572365	7 980,00	
B 16*		570850	2 520,00	
B 18*		570855	2 520,00	
B 20*		570860	2 520,00	
B 26		570870	2 770,00	
B 32		570880	2 770,00	
IVAR Multi Press Leak (MPL)	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	F 16*		570717	2 200,00
	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
F 32 S (PR-2B)	Z8	574734 R	1 700,00	
H 16*		570320	2 080,00	
H 20*		570350	2 080,00	
H 26*		570370	2 080,00	
H 32		570380	2 080,00	
U 16*		570765	2 160,00	
U 20*		570775	2 160,00	
U 26* ¹²⁾		570750	2 530,00	
U 32		570785	2 530,00	
B 16*		570850	2 520,00	
B 20*		570860	2 520,00	
B 26		570870	2 770,00	
B 32		570880	2 770,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
IVAR	TH 16*		570460	2 310,00	IVT PRIPRESS	TH 16*		570460	2 310,00	
Plastic Multi Press Leak (PMPL)	TH 20*		570470	2 310,00		TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00		TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00		TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		TH 40		570485	3 060,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00		TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	F 16*		570717	2 200,00		TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	F 20*		570727	2 200,00		J				
	F 26*		570730	2 380,00		Jäger - Aquatec	H 14*		570310	2 080,00
	F 32		570735	2 380,00		Aquapress H	H 16*		570320	2 080,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00			H 17*		570330	2 080,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00			H 18*		570340	2 080,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00			H 20*		570350	2 080,00
	F 32 S (PR-2B)	Z8	574734 R	1 700,00			H 26*		570370	2 080,00
	H 16*		570320	2 080,00			H 32		570380	2 080,00
	H 20*		570350	2 080,00		H 32		570380	2 080,00	
	H 26*		570370	2 080,00		U 40		570790	3 080,00	
	H 32		570380	2 080,00		U 50		570795	3 700,00	
	U 16*		570765	2 160,00		U 63 (PZ-S)		572365	7 980,00	
	U 20*		570775	2 160,00	Jäger - Aquatec	M 15		570110	1 920,00	
	U 26** ¹²⁾		570750	2 530,00	C-Stahl -	M 18		570120	1 920,00	
	U 32		570785	2 530,00	Press Typ M	M 22		570130	1 920,00	
	B 16*		570850	2 520,00		M 28		570140	1 920,00	
	B 20*		570860	2 520,00		M 35		570150	1 920,00	
	B 26		570870	2 770,00		M 42 (PR-3S)	Z2	572706 R	8 320,00	
	B 32		570880	2 770,00		M 54 (PR-3S)	Z2	572708 R	8 320,00	
IVAR	TH 16*		570460	2 310,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
Plastic Multi Press	TH 20*		570470	2 310,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
	TH 25*		570495	2 310,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	
PMP	TH 26*		570475	2 310,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	TH 32		570480	2 310,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	Jäger - Aquatec	M 15		570110	1 920,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	Edelstahl -	M 18		570120	1 920,00	
	F 16*		570717	2 200,00	Press Typ M	M 22		570130	1 920,00	
	F 20*		570727	2 200,00		M 28		570140	1 920,00	
	F 26*		570730	2 380,00		M 35		570150	1 920,00	
	F 32		570735	2 380,00		M 42 (PR-3S)	Z2	572706 R	8 320,00	
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00		M 54 (PR-3S)	Z2	572708 R	8 320,00	
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00	
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00	
	F 32 S (PR-2B)	Z8	574734 R	1 700,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00	
	H 16*		570320	2 080,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	H 20*		570350	2 080,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00	
H 25*		570360	2 080,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00		
H 26*		570370	2 080,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00		
H 32		570380	2 080,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00		
U 16*		570765	2 160,00	Jäger - Aquatec	V 15		570115	1 920,00		
U 20*		570775	2 160,00	Kupfer -	V 18		570125	1 920,00		
U 25*		570780	2 160,00	Press Typ V	V 22		570135	1 920,00		
U 26** ¹²⁾		570750	2 530,00		V 28		570145	1 920,00		
U 32		570785	2 530,00		V 35		570155	1 920,00		
B 16*		570850	2 520,00		V 42		570165	4 450,00		
B 20*		570860	2 520,00		V 42 (PR-2B)	Z2	572850 R	3 990,00		
B 26		570870	2 770,00		V 54		570175	4 580,00		
B 32		570880	2 770,00		V 54 (PR-2B)	Z2	572851 R	4 310,00		
IVT Edelstahl-Presssystem	M 15		570110	1 920,00		V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	M 18 ¹⁾		570120	1 920,00		V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	M 22		570130	1 920,00		V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	M 28 ¹⁾		570140	1 920,00		V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	M 35		570150	1 920,00		V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00						
	M 54 (PR-3S)	Z2	572708 R	8 320,00						
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00						
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00						
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00						
	M 15 S (PR-2B)	Z8	574738 R	1 540,00						
	M 18 S (PR-2B)	Z8	574740 R	1 540,00						
	M 22 S (PR-2B)	Z8	574742 R	1 540,00						
	M 28 S (PR-2B)	Z8	574744 R	1 540,00						
	M 35 S (PR-2B)	Z8	574746 R	1 700,00						

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
KE KELIT	M 15		570110	1 920,00	KISAN	M 15		570110	1 920,00
steelFIX	M 18		570120	1 920,00	Kistal C	M 18		570120	1 920,00
Edelstahl	M 22		570130	1 920,00		M 22		570130	1 920,00
	M 28		570140	1 920,00		M 28		570140	1 920,00
	M 35		570150	1 920,00		M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00		M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
KEMBLA	VAU 15 (OD 12,7 mm)		572687	1 980,00	KISAN	M 15		570110	1 920,00
KemPress	VAU 20 (OD 19,1 mm)		572689	1 980,00	Kistal Inox	M 18		570120	1 920,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	1 980,00		M 22		570130	1 920,00
	VAU 32 (OD 31,8 mm)		572693	2 080,00		M 28		570140	1 920,00
	VAU 40 (OD 38,1 mm)		572695	3 080,00		M 35		570150	1 920,00
	VAU 50 (OD 50,8 mm)		572697	5 460,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
KEMBLA	VAU 15 (OD 12,7 mm)		572687	1 980,00		M 54 (PR-3S)	Z2	572708 R	8 320,00
KemPress Gas	VAU 20 (OD 19,1 mm)		572689	1 980,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
(AUS)	VAU 25 (OD 25,4 mm)		572691	1 980,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	VAU 32 (OD 31,8 mm)		572693	2 080,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	VAU 40 (OD 38,1 mm)		572695	3 080,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	VAU 50 (OD 50,8 mm)		572697	5 460,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
KISAN	KI 16*		571360	2 440,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
Kisan KD	KI 20*		571370	2 440,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	KI 25*		571375	2 440,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
	TH 16*		570460	2 310,00					
	TH 20*		570470	2 310,00					
	TH 25*		570495	2 310,00					
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00					
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00					
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00					
KISAN	KI 16*		571360	2 440,00					
Kisan WL	KI 20*		571370	2 440,00					
	KI 25*		571375	2 440,00					
	KI 32		571380	3 290,00					
	TH 16*		570460	2 310,00					
	TH 20*		570470	2 310,00					
	TH 25*		570495	2 310,00					
	TH 32		570480	2 310,00					
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00					
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00					
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00					
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00					
KISAN	KI 16*		571360	2 440,00					
Kisan WM	KI 20*		571370	2 440,00					
	KI 25*		571375	2 440,00					
	KI 32		571380	3 290,00					
KISAN	U 20*		570775	2 160,00					
Kisan WR	U 25*		570780	2 160,00					
	U 32		570785	2 530,00					
	U 40		570790	3 080,00					
	U 50		570795	3 700,00					
	U 63 (PZ-S)		572365	7 980,00					
	U 75 (PR-3B)		572828 R	7 980,00					
	TH 20*		570470	2 310,00					
	TH 25*		570495	2 310,00					
	TH 32		570480	2 310,00					
	TH 40		570485	3 060,00					
	TH 50 (PZ-S)		572400	7 980,00					
	TH 63 (PZ-S)		572405	7 980,00					
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00					
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00					
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00					

L

LEGEND-PRESS	VUS ½" (OD 15,9 mm)		571770	2 310,00
press fitting	VUS ¾" (OD 22,2 mm)		571775	2 310,00
system	VUS 1" (OD 28,6 mm)		571780	2 310,00
	VUS 1¼" (OD 34,9 mm)		571785	2 310,00
	VUS 1½" (OD 41,3 mm)		571790	4 450,00
	VUS 2" (OD 54,0 mm)		571795	4 580,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	7 530,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	7 530,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	7 980,00
LK Systems	V 12		570107	1 920,00
LK >B<Press	V 15		570115	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 54		570175	4 580,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
LK Systems	V 12		570107	1 920,00
LK >B<Press	V 15		570115	1 920,00
Elförzinkat	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 54		570175	4 580,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
LK Systems	V 15		570115	1 920,00
LK >B<Press	V 18		570125	1 920,00
Gas	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 54		570175	4 580,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
LK Systems	TH 16*		570460	2 310,00
LK Universal	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00

M

MAINCOR	U 16*		570765	2 160,00
MAINPRESS	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PZ-S)		572365	7 980,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
MAINCOR	U 16*		570765	2 160,00
MAINFLOR	U 20*		570775	2 160,00
Mair Heiztechnik	H 11,5*		570315	2 080,00
M-Press	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
Ma.s.ter System	TH 14*		570455	2 310,00
PRESSMASTER	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	H 14*		570310	2 080,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00
	U 14*		570760	2 160,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
Meier Tobler	H 16*		570320	2 080,00
Metalplast - Stramax	H 20*		570350	2 080,00
Serie MM	H 25*		570360	2 080,00
	H 32		570380	2 080,00
	RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PZ-S)		572365	7 980,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
METALGRUP	U 16*		570765	2 160,00
Permatubo	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
METALGRUP	RFz 16*		571325	2 400,00
PexGrup	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
METALGRUP	U 16*		570765	2 160,00
MultiGrup	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
Mueller Streamline	VUS ½" (OD 15,9 mm)		571770	2 310,00
PRS Copper Press	VUS ¾" (OD 22,2 mm)		571775	2 310,00
	VUS 1" (OD 28,6 mm)		571780	2 310,00
	VUS 1¼" (OD 34,9 mm)		571785	2 310,00
	VUS 1½" (OD 41,3 mm)		571790	4 450,00
	VUS 2" (OD 54,0 mm)		571795	4 580,00
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	7 530,00
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	7 530,00
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	7 980,00
MULTITHERM	TH 16*		570460	2 310,00
PRESSSYSTEM	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	THz 75 (PR-3B)	Z4	572829 R	7 530,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
Multicapas Industrial	RFz 16*		571325	2 400,00
AIS PEX	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
Multicapas Industrial	H 16*		570320	2 080,00
AIS XPRT	H 20*		570350	2 080,00
	H 25*		570360	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	THz 75 (PR-3B)	Z4	572829 R	7 530,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PZ-S)		572365	7 980,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 75 (PR-3B)	Z4	572828 R	7 980,00
Multicapas Industrial	U 16*		570765	2 160,00
multitubo systems MC	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PZ-S)		572365	7 980,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 75 (PR-3B)	Z4	572828 R	7 980,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
Multicap Industrial multitubo systems MM	H 16*		570320	2 080,00	NUPI Industrie Italiane Multinupi	B 16*		570850	2 520,00	
	H 20*		570350	2 080,00		B 18*		570855	2 520,00	
	H 25*		570360	2 080,00		B 20*		570860	2 520,00	
	H 26*		570370	2 080,00		B 26		570870	2 770,00	
	H 32		570380	2 080,00		B 32		570880	2 770,00	
	RFz 16*		571325	2 400,00		F 16*		570717	2 200,00	
	RFz 20*		571330	2 400,00		F 18*		570720	2 200,00	
	RFz 25		571335	2 400,00		F 20*		570727	2 200,00	
	RFz 32		571340	2 400,00		F 26*		570730	2 380,00	
	TH 16*		570460	2 310,00		F 32		570735	2 380,00	
	TH 20*		570470	2 310,00		F 16 S (PR-2B)**	Z8	574728 R	1 540,00	
	TH 25*		570495	2 310,00		F 20 S (PR-2B)**	Z8	574730 R	1 540,00	
	TH 26*		570475	2 310,00		F 26 S (PR-2B)**	Z8	574732 R	1 540,00	
	TH 32		570480	2 310,00		F 32 S (PR-2B)	Z8	574734 R	1 700,00	
	TH 40		570485	3 060,00		H 16*		570320	2 080,00	
	TH 50 (PZ-S)		572400	7 980,00		H 18*		570340	2 080,00	
	TH 63 (PZ-S)		572405	7 980,00		H 20*		570350	2 080,00	
	THz 75 (PR-3B)	Z4	572829 R	7 530,00		H 25*		570360	2 080,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		H 26*		570370	2 080,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		H 32		570380	2 080,00	
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00		TH 16*		570460	2 310,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		TH 18*		570465	2 310,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00		TH 20*		570470	2 310,00	
	U 16*		570765	2 160,00		TH 25*		570495	2 310,00	
	U 20*		570775	2 160,00		TH 26*		570475	2 310,00	
	U 25*		570780	2 160,00		TH 32		570480	2 310,00	
	U 32		570785	2 530,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	U 40		570790	3 080,00		TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	U 50		570795	3 700,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	U 63 (PZ-S)		572365	7 980,00		TH 25 S (PR-2B)**	Z8	574792 R	1 540,00	
	U 63 (PR-3B)	Z4	572837 R	9 070,00		TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	U 75 (PR-3B)	Z4	572828 R	7 980,00		TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	multipipe Deutschland multipipe mp	TH 16*		570460		2 310,00	Nussbaum Optifitt-Press	VMP 3/8" (OD 17,2 mm)		571740
TH 20*			570470	2 310,00	VMP 1/2" G (OD 21,3 mm)			571766 R	2 660,00	
TH 26*			570475	2 310,00	VMPz 3/4" (OD 26,9 mm)			571764	2 660,00	
TH 32			570480	2 310,00	VMPz 1" (OD 33,7 mm)			571767	2 660,00	
TH 40			570485	3 060,00	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)			572413	8 710,00	
TH 50 (PZ-S)			572400	7 980,00	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5		572844 R	5 930,00	
TH 63 (PZ-S)			572405	7 980,00	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5		572845 R	5 930,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	Nussbaum Optiflex-Flowpress	VRX 16			571750	2 430,00
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00		VRX 20			571752	2 430,00
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00		VRX 25			571754	2 660,00
TH 32 S (PR-2B)		Z8	574798 R	1 700,00		VRX 32			571756	2 660,00
						VRX 40			571758	3 700,00
				VRX 50			571760	4 310,00		
NEUTHERM MEKUPRESS-HT	H 16*		570320	2 080,00	Nussbaum Optipress Aquadplus	VRX 63		571797	6 930,00	
	H 20*		570350	2 080,00		V 15		570115	1 920,00	
	H 26*		570370	2 080,00		V 18		570125	1 920,00	
	H 32		570380	2 080,00		V 22		570135	1 920,00	
	H 40 (PZ-4G)		570390	6 990,00		V 28		570145	1 920,00	
	U 40		570790	3 080,00		V 35		570155	1 920,00	
						V 42		570165	4 450,00	
NIBCO Press System Copper	VUS 1/2" (OD 15,9 mm)		571770	2 310,00	V 42 (PR-2B)	Z2	572850 R	3 990,00		
	VUS 3/4" (OD 22,2 mm)		571775	2 310,00	V 54		570175	4 580,00		
	VUS 1" (OD 28,6 mm)		571780	2 310,00	V 54 (PR-2B)	Z2	572851 R	4 310,00		
	VUS 1 1/4" (OD 34,9 mm)		571785	2 310,00	Vfz 64,0 (PR-3B)	Z5	572815 R	7 530,00		
	VUS 1 1/2" (OD 41,3 mm)		571790	4 450,00	Vfz 76,1 (PR-3B)	Z5	572816 R	7 530,00		
	VUS 2" (OD 54,0 mm)		571795	4 580,00	Vfz 88,9 (PR-3B)	Z5	572817 R	7 980,00		
NICOLL FLUXO	TH 16*		570460	2 310,00	Vfz 108,0 (PR-3B)	Z5	572818 R	7 980,00		
	TH 20*		570470	2 310,00	V 15 S (PR-2B)	Z8	574752 R	1 540,00		
	TH 26*		570475	2 310,00	V 18 S (PR-2B)	Z8	574756 R	1 540,00		
	TH 32		570480	2 310,00	V 22 S (PR-2B)	Z8	574758 R	1 540,00		
	TH 40		570485	3 060,00	V 28 S (PR-2B)	Z8	574760 R	1 540,00		
	TH 50 (PZ-S)		572400	7 980,00	V 35 S (PR-2B)	Z8	574762 R	1 700,00		
	TH 63 (PZ-S)		572405	7 980,00						
	THz 75 (PR-3B)	Z4	572829 R	7 530,00						
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00						
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00						
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00						
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00						

N

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP 1/2" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
Nussbaum Optipress-Gaz	V 15		570115	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
	VFz 64,0 (PR-3B)	Z5	572815 R	7 530,00	
	VFz 76,1 (PR-3B)	Z5	572816 R	7 530,00	
	VFz 88,9 (PR-3B)	Z5	572817 R	7 980,00	
	VFz 108,0 (PR-3B)	Z5	572818 R	7 980,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	Nussbaum Optipress-Therm	V 15		570115	1 920,00
		V 18		570125	1 920,00
V 22			570135	1 920,00	
V 28			570145	1 920,00	
V 35			570155	1 920,00	
V 42			570165	4 450,00	
V 42 (PR-2B)		Z2	572850 R	3 990,00	
V 54			570175	4 580,00	
V 54 (PR-2B)		Z2	572851 R	4 310,00	
VFz 64,0 (PR-3B)		Z5	572815 R	7 530,00	
VFz 76,1 (PR-3B)		Z5	572816 R	7 530,00	
VFz 88,9 (PR-3B)		Z5	572817 R	7 980,00	
VFz 108,0 (PR-3B)		Z5	572818 R	7 980,00	
V 15 S (PR-2B)		Z8	574752 R	1 540,00	
V 18 S (PR-2B)		Z8	574756 R	1 540,00	
V 22 S (PR-2B)		Z8	574758 R	1 540,00	
V 28 S (PR-2B)		Z8	574760 R	1 540,00	
V 35 S (PR-2B)		Z8	574762 R	1 700,00	
O					
Oventrop Cofit P		H 16 A*		570620	2 660,00
	H 20 A*		570650	2 660,00	
	H 26 A*		570670	2 660,00	
	H 32 A		570680	2 660,00	
	H 40 A		570690	4 620,00	
	U 50		570795	3 700,00	
	U 63 (PR-3B)	Z4	572837 R	9 070,00	
	U 63 (PZ-S)		572365	7 980,00	
Oventrop Cofit PD	H 16 A*		570620	2 660,00	
	H 20 A*		570650	2 660,00	
	H 26 A*		570670	2 660,00	
Oventrop Cofit PDK	H 16 A*		570620	2 660,00	
	H 20 A*		570650	2 660,00	
Oventrop Cofit PD-HT	H 16 A*		570620	2 660,00	
	H 20 A*		570650	2 660,00	
	H 25 A*		570660	2 660,00	
Oventrop Cofit PDK-HT	H 16 A*		570620	2 660,00	
	H 20 A*		570650	2 660,00	
	H 32 A		570680	2 660,00	
P					
PBTub SERTIPRESS	RFz 12*		571320	2 400,00	
	RFz 16*		571325	2 400,00	
	RFz 20*		571330	2 400,00	
	RFz 25		571335	2 400,00	
PBTub SERTI-STEEL	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	Pegler Yorkshire > Aalberts integrated piping systems				
	PERFEXIM	U 16*		570765	2 160,00
PERFEKT			570775	2 160,00	
SYSTEM			570780	2 160,00	
U 32			570785	2 530,00	
PERFEXIM			570765	2 160,00	
PERFEKT SYSTEM PLUS	U 20*		570775	2 160,00	
	U 25*		570780	2 160,00	
	U 32		570785	2 530,00	
	U 40		570790	3 080,00	
	U 50		570795	3 700,00	
	U 63 (PZ-S)		572365	7 980,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 25*		570495	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 25 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)**	Z8	574798 R	1 700,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
PERFILTUBO PERFILALUPEX	U 16*		570765	2 160,00	
	U 18*		570770	2 160,00	
	U 20*		570775	2 160,00	
	U 25*		570780	2 160,00	
	U 32		570785	2 530,00	
	U 40		570790	3 080,00	
	U 50		570795	3 700,00	
	U 63 (PR-3B)	Z4	572837 R	9 070,00	
	U 63 (PZ-S)		572365	7 980,00	
	U 75 (PR-3B)	Z4	572828 R	7 980,00	
	PERFILTUBO PERFILPRESS	M 15		570110	1 920,00
		M 18		570120	1 920,00
		M 22		570130	1 920,00
		M 28		570140	1 920,00
		M 35		570150	1 920,00
M 42 (PR-3S)		Z2	572706 R	8 320,00	
M 54 (PR-3S)		Z2	572708 R	8 320,00	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00	
M 15 S (PR-2B)		Z8	574738 R	1 540,00	
M 18 S (PR-2B)		Z8	574740 R	1 540,00	
M 22 S (PR-2B)		Z8	574742 R	1 540,00	
M 28 S (PR-2B)		Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00		
PEXTUBE PexTube	RFz 16*		571325	2 400,00	
	RFz 20*		571330	2 400,00	
	RFz 25		571337	2 650,00	
Pipelife C-PRESS	RFz 32		571342	2 650,00	
	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	16 750,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
M 18 S (PR-2B)	Z8	574740 R	1 540,00		
M 22 S (PR-2B)	Z8	574742 R	1 540,00		
M 28 S (PR-2B)	Z8	574744 R	1 540,00		
M 35 S (PR-2B)	Z8	574746 R	1 700,00		
Pipelife RADOPRESS	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)**	Z8	574798 R	1 700,00		
Pipetec Connect	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 32 S (PR-2B)**	Z8	574794 R	1 540,00		
PLASTICA ALFA Multypex	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 32		570785	2 530,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)**	Z8	574798 R	1 700,00		
PLASTICA ALFA Multypex Air	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)**	Z8	574798 R	1 700,00		
PLASTICA ALFA Multypexalfa Gas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
PLASTICA ALFA Multypexalfa Gas protek	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
PLASTICA ALFA Multypex Plus	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)**	Z8	574798 R	1 700,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
PLASTICAALFA Multypex Thermo	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
PLASTICAALFA Multypex Thermo Plus	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
PLÁSTICOS FERRO FERROPLAST GPF MULT Pressfitting MULTICAPA	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
U 32		570785	2 530,00	
PLÁSTICOS FERRO FERROPLAST GPF PPSU Pressfitting PEX y MULTICAPA	RFz 16*		571325	2 400,00
	RFz 20*		571330	2 400,00
	RFz 25		571335	2 400,00
	RFz 32		571340	2 400,00
	K16/P18*		572600	2 400,00
	K/20*		572605	2 400,00
	K/25*		572610	2 400,00
PLUMBING PLUS EZIPEX Crimp (AUS)	K/32		572615	2 400,00
	K1/40		572620	2 400,00
	K1/50		572625	3 940,00
	K16/P18*		572600	2 400,00
	K/20*		572605	2 400,00
	K/25*		572610	2 400,00
	K/32		572615	2 400,00
PLUMBING PLUS EZIPEX Gas (AUS)	K1/40		572620	2 400,00
	K1/50		572625	3 940,00
	VAU 15 (OD 12,7 mm)		572687	1 980,00
	VAU 20 (OD 19,1 mm)		572689	1 980,00
	VAU 25 (OD 25,4 mm)		572691	1 980,00
	VAU 32 (OD 31,8 mm)		572693	2 080,00
	VAU 40 (OD 38,1 mm)		572695	3 080,00
PLUMBING PLUS EZIPRESS Gas (AUS)	VAU 50 (OD 50,8 mm)		572697	5 460,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	7 530,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	7 530,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	7 980,00
	VAU 15 (OD 12,7 mm)		572687	1 980,00
	VAU 20 (OD 19,1 mm)		572689	1 980,00
	VAU 25 (OD 25,4 mm)		572691	1 980,00
PLUMBING PLUS EZIPEX Solar (AUS)	VAU 32 (OD 31,8 mm)		572693	2 080,00
	VAU 40 (OD 38,1 mm)		572695	3 080,00
	VAU 50 (OD 50,8 mm)		572697	5 460,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	7 530,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	7 530,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	7 980,00
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	1 540,00
PLUMBING PLUS EZIPRESS Water (AUS)	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	1 540,00
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	1 700,00
	VAU 15 (OD 12,7 mm)		572687	1 980,00
	VAU 20 (OD 19,1 mm)		572689	1 980,00
	VAU 25 (OD 25,4 mm)		572691	1 980,00
	VAU 32 (OD 31,8 mm)		572693	2 080,00
	VAU 40 (OD 38,1 mm)		572695	3 080,00
POLYPIPE POLYSURE	VAU 50 (OD 50,8 mm)		572697	5 460,00
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	7 530,00
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	7 530,00
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	7 980,00
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	1 540,00
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	1 540,00
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	1 700,00
TH 10*		570467	2 310,00	
TH 15*		570457	2 310,00	
TH 22*		570472	2 310,00	
TH 28		570477	2 310,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
	TH 17*		570462	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	Thz 75 (PR-3B)		572829 R	7 530,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
POLYSAN	TH 14*		570455	2 310,00
Handelsges.	TH 16*		570460	2 310,00
m.b.H. & Co KG	TH 17*		570462	2 310,00
(Krems/Österreich)	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
POLYSAN-Henco-Press-System	TH 26*		570475	2 310,00
	HE 32		571900	2 760,00
	HEZ 40		571904	4 010,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
POLYSAN (España) „Rainbow“	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 25*		570780	2 160,00
	U 32		570785	2 530,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
Prandelli Multyrama Pf	H 14*		570310	2 080,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
Prandelli Multyrama Pfm	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00
PURMO Cleverfit Radial	F 16*		570717	2 200,00
	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	F 32 S (PR-2B)	Z8	574734 R	1 700,00
	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
	TH 17*		570462	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00
	U 20*		570775	2 160,00
	U 32		570785	2 530,00
	VP 16*		570910	2 300,00
	VP 20*		570915	2 300,00
	VP 25		570920	2 300,00

R

Raccorderie Metalliche aesPRES ¹⁾	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
Raccorderie Metalliche inoxPRES ¹⁾	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
Raccorderie Metalliche MARINEPRES ¹⁾	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
Raccorderie Metalliche steelPRES ¹⁾	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ³⁾	Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
RBM Tita-fix	B 14*		570845	2 520,00
	B 16*		570850	2 520,00
	B 18*		570855	2 520,00
	B 20*		570860	2 520,00
	B 26		570870	2 770,00
	F 16*		570717	2 200,00
	F 18*		570720	2 200,00
	F 20*		570727	2 200,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	H 14*		570310	2 080,00
	H 16*		570320	2 080,00
	H 18*		570340	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 14*		570760	2 160,00
	U 16*		570765	2 160,00
	U 18*		570770	2 160,00
	U 20*		570775	2 160,00
RBM Tita-gas	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
Redi Nicoll Fluxo	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	THz 75 (PR-3B)	Z4	572829 R	7 530,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
Redi Nicoll Fluxo Gas	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr		
RIFENG U PRESS FITTING (F5)	U 14*		570760	2 160,00	RUBINETTERIE Bresciane Bonomi TURBO INOX GAS	M 15		570110	1 920,00		
	U 16*		570765	2 160,00		M 18		570120	1 920,00		
	U 18*		570770	2 160,00		M 22		570130	1 920,00		
	U 20*		570775	2 160,00		M 28		570140	1 920,00		
	U 25*		570780	2 160,00		M 35		570150	1 920,00		
	U 32		570785	2 530,00		M 42 (PR-3S)	Z2	572706 R	8 320,00		
	U 40		570790	3 080,00		M 54 (PR-3S)	Z2	572708 R	8 320,00		
	U 50		570795	3 700,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00		
	U 63 (PZ-S)		572365	7 980,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00		
	U 63 (PR-3B)	Z4	572837 R	9 070,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00		
	U 75 (PR-3B)	Z4	572828 R	7 980,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00		
						M 18 S (PR-2B)	Z8	574740 R	1 540,00		
						M 22 S (PR-2B)	Z8	574742 R	1 540,00		
						M 28 S (PR-2B)	Z8	574744 R	1 540,00		
				M 35 S (PR-2B)	Z8	574746 R	1 700,00				
RIFENG TH PRESS FITTING (F9)	TH 16*		570460	2 310,00	RUBINETTERIE Bresciane Bonomi TURBO STEEL	M 15		570110	1 920,00		
	TH 20*		570470	2 310,00		M 18		570120	1 920,00		
	TH 25*		570495	2 310,00		M 22		570130	1 920,00		
	TH 26*		570475	2 310,00		M 28		570140	1 920,00		
	TH 32		570480	2 310,00		M 35		570150	1 920,00		
	TH 40		570485	3 060,00		M 42 (PR-3S)	Z2	572706 R	8 320,00		
	TH 50 (PZ-S)		572400	7 980,00		M 54 (PR-3S)	Z2	572708 R	8 320,00		
	TH 63 (PZ-S)		572405	7 980,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00		
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00		
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00		
RIQUIER A SERTIR	RFz 12*		571320	2 400,00	TURBO PRESS	M 15 S (PR-2B)	Z8	574738 R	1 540,00		
	RFz 16*		571325	2 400,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00		
	RFz 20*		571330	2 400,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00		
	RFz 25		571335	2 400,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00		
						M 35 S (PR-2B)	Z8	574746 R	1 700,00		
	RIQUIER Système multicouche	TH 16*		570460		2 310,00	RUBINETTERIE Bresciane Bonomi TURBO PRESS	B 14*		570845	2 520,00
		TH 20*		570470		2 310,00		B 16*		570850	2 520,00
		TH 26*		570475		2 310,00		B 18*		570855	2 520,00
		TH 32		570480		2 310,00		B 20*		570860	2 520,00
		TH 40		570485		3 060,00		B 26		570870	2 770,00
		TH 50 (PZ-S)		572400		7 980,00		B 32		570880	2 770,00
		TH 63 (PZ-S)		572405		7 980,00		H 14*		570310	2 080,00
		TH 16 S (PR-2B)**	Z8	574782 R		1 540,00		H 16*		570320	2 080,00
		TH 20 S (PR-2B)**	Z8	574788 R		1 540,00		H 18*		570340	2 080,00
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00	H 20*			570350	2 080,00		
TH 32 S (PR-2B)**		Z8	574798 R	1 700,00	H 26*			570370	2 080,00		
U 16*			570765	2 160,00	H 32			570380	2 080,00		
U 20*			570775	2 160,00	TH 14*			570455	2 310,00		
U 32			570785	2 530,00	TH 16*			570460	2 310,00		
U 40		570790	3 080,00	TH 18*		570465	2 310,00				
U 50		570795	3 700,00	TH 20*		570470	2 310,00				
Roth PressCheck	RN 14*		572672	2 160,00	TH 26*		570475	2 310,00			
	RN 16		572670	2 160,00	TH 32		570480	2 310,00			
	RN 17*		572674	2 160,00	TH 40		570485	3 060,00			
	RN 20*		572676	2 160,00	TH 50 (PZ-S)		572400	7 980,00			
	RN 25/26		572678	2 160,00	TH 63 (PZ-S)		572405	7 980,00			
	RN 32		572680	2 530,00	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00			
	RN 40 (PR-3S)	Z2	572714 R	8 320,00	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00			
	RN 50 (PR-3S)	Z2	572716 R	8 320,00	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00			
	RNz 63 (PR-3B)	Z4	572836 R	9 070,00	TH 32 S (PR-2B)**	Z8	574798 R	1 700,00			
					U 14*		570760	2 160,00			
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		570110	1 920,00	U 16*		570765	2 160,00			
	M 18		570120	1 920,00	U 18*		570770	2 160,00			
	M 22		570130	1 920,00	U 20*		570775	2 160,00			
	M 28		570140	1 920,00	U 26** ¹²⁾		570750	2 530,00			
	M 35		570150	1 920,00	U 32		570785	2 530,00			
	M 42 (PR-3S)	Z2	572706 R	8 320,00	RUBINETTERIE Bresciane Bonomi TURBO PRESS GAS	TH 16*		570460	2 310,00		
	M 54 (PR-3S)	Z2	572708 R	8 320,00		TH 20*		570470	2 310,00		
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00		TH 26*		570475	2 310,00		
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00		TH 32		570480	2 310,00		
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		
	M 15 S (PR-2B)	Z8	574738 R	1 540,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
	M 18 S (PR-2B)	Z8	574740 R	1 540,00		TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
	M 22 S (PR-2B)	Z8	574742 R	1 540,00		TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
	M 28 S (PR-2B)	Z8	574744 R	1 540,00							
M 35 S (PR-2B)	Z8	574746 R	1 700,00								

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
S					
SAMI PLASTIC	TH 14*		570455	2 310,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	SAMI PLASTIC Multistrato Gas	TH 16*		570460	2 310,00
		TH 20*		570470	2 310,00
		TH 26*		570475	2 310,00
		TH 32		570480	2 310,00
		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
		TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
TH 32 S (PR-2B)		Z8	574798 R	1 700,00	
SANHA 3fit-Press Pb-free Serie 25000		B 16*		570850	2 520,00
		B 20*		570860	2 520,00
		B 26		570870	2 770,00
		B 32		570880	2 770,00
	F 16*		570717	2 200,00	
	F 20*		570727	2 200,00	
	F 26*		570730	2 380,00	
	F 32		570735	2 380,00	
	Fz 40		570742	2 540,00	
	Fz 50		570747	3 850,00	
	F 63 (PZ-S)		572385	7 980,00	
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00	
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00	
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00	
	F 32 S (PR-2B)	Z8	574734 R	1 700,00	
	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	H 40 (PZ-4G)		570390	6 990,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	U 16*		570765	2 160,00	
U 20*		570775	2 160,00		
U 26* ¹²⁾		570750	2 530,00		
U 32		570785	2 530,00		
U 40		570790	3 080,00		
U 50		570795	3 700,00		
U 63 (PR-3B)	Z4	572837 R	9 070,00		
U 63 (PZ-S)		572365	7 980,00		
SANHA 3fit-Press PPSU Serie 35000	B 16*		570850	2 520,00	
	B 20*		570860	2 520,00	
	B 26		570870	2 770,00	
	B 32		570880	2 770,00	
	F 16*		570717	2 200,00	
	F 20*		570727	2 200,00	
	F 26*		570730	2 380,00	
	F 32		570735	2 380,00	
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00	
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00	
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00	
	F 32 S (PR-2B)	Z8	574734 R	1 700,00	
	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	U 26* ¹²⁾		570750	2 530,00	
	U 32		570785	2 530,00	
	SANHA Heavy Steel Press	VMP ½" G (OD 21,3 mm)		571766 R	2 660,00
VMPz ¾" (OD 26,9 mm)			571764	2 660,00	
VMPz 1" (OD 33,7 mm)			571767	2 660,00	
VMPz 1¼" (PZ-S) (OD 42,4 mm)			572413	8 710,00	
VMPz 1½" (PR-3B) (OD 48,3 mm)		Z5	572844 R	5 930,00	
VMPz 2" (PR-3B) (OD 60,3 mm)		Z5	572845 R	5 930,00	
SANHA Heavy Steel Press Gas ⁹⁾		VMP ½" G (OD 21,3 mm) ¹¹⁾		571766 R	2 660,00
		VMPz ¾" (OD 26,9 mm)		571764	2 660,00
	VMPz 1" (OD 33,7 mm)		571767	2 660,00	
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	8 710,00	
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	5 930,00	
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	5 930,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
SANHA-NiroSan Gas Presssystem Serie 17000	SA 15		570935	2 300,00
	SA 18		570940	2 300,00
	SA 22		570945	2 300,00
	SA 28		570950	2 300,00
	SA 35		570955	2 300,00
	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁶⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45kN ⁶⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
	V 15		570115	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
V 28 S (PR-2B)	Z8	574760 R	1 540,00	
V 35 S (PR-2B)	Z8	574762 R	1 700,00	
SANHA-NiroSan-Presssystem Serie 9000	SA 15		570935	2 300,00
	SA 18		570940	2 300,00
	SA 22		570945	2 300,00
	SA 28		570950	2 300,00
	SA 35		570955	2 300,00
	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579100 R	13 060,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
	V 15		570115	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
V 22 S (PR-2B)	Z8	574758 R	1 540,00	
V 28 S (PR-2B)	Z8	574760 R	1 540,00	
V 35 S (PR-2B)	Z8	574762 R	1 700,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
SANHA-NiroSan SF Presssystem Serie 19000 (silicone free)	SA 15		570935	2 300,00	SANHA NiroTherm Industry Serie 98000	SA 15		570935	2 300,00
	SA 18		570940	2 300,00		SA 18		570940	2 300,00
	SA 22		570945	2 300,00		SA 22		570945	2 300,00
	SA 28		570950	2 300,00		SA 28		570950	2 300,00
	SA 35		570955	2 300,00		SA 35		570955	2 300,00
	M 15		570110	1 920,00		M 15		570110	1 920,00
	M 18		570120	1 920,00		M 18		570120	1 920,00
	M 22		570130	1 920,00		M 22		570130	1 920,00
	M 28		570140	1 920,00		M 28		570140	1 920,00
	M 35		570150	1 920,00		M 35		570150	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00		M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00		M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00		M 35 S (PR-2B)	Z8	574746 R	1 700,00
	V 15		570115	1 920,00		V 15		570115	1 920,00
	V 18		570125	1 920,00		V 18		570125	1 920,00
	V 22		570135	1 920,00		V 22		570135	1 920,00
	V 28		570145	1 920,00		V 28		570145	1 920,00
	V 35		570155	1 920,00		V 35		570155	1 920,00
	V 42		570165	4 450,00		V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00		V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00		V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00		V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00		V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00		V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00		V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00		V 28 S (PR-2B)	Z8	574760 R	1 540,00
V 35 S (PR-2B)	Z8	574762 R	1 700,00	V 35 S (PR-2B)	Z8	574762 R	1 700,00		
SANHA	SA 15		570935	2 300,00	SANHA-Press	SA 12		570930	3 340,00
NiroTherm	SA 18		570940	2 300,00	Chrom	SA 15		570935	2 300,00
Serie 91000	SA 22		570945	2 300,00	Serie 16000	SA 18		570940	2 300,00
	SA 28		570950	2 300,00		SA 22		570945	2 300,00
	SA 35		570955	2 300,00		SA 28		570950	2 300,00
	M 15		570110	1 920,00		M 12		570100	1 920,00
	M 18		570120	1 920,00		M 15		570110	1 920,00
	M 22		570130	1 920,00		M 18		570120	1 920,00
	M 28		570140	1 920,00		M 22		570130	1 920,00
	M 35		570150	1 920,00		M 28		570140	1 920,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00		M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00		M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00		M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00		M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00		M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00		V 12		570107	1 920,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00		V 15		570115	1 920,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00		V 18		570125	1 920,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00		V 22		570135	1 920,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00		V 28		570145	1 920,00
	V 15		570115	1 920,00		V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 18		570125	1 920,00		V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 22		570135	1 920,00		V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 28		570145	1 920,00		V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 35		570155	1 920,00		V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 42		570165	4 450,00		V 35 S (PR-2B)	Z8	574762 R	1 700,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00					
	V 54		570175	4 580,00					
	V 54 (PR-2B)	Z2	572851 R	4 310,00					
	V 15 S (PR-2B)	Z8	574752 R	1 540,00					
	V 18 S (PR-2B)	Z8	574756 R	1 540,00					
	V 22 S (PR-2B)	Z8	574758 R	1 540,00					
	V 28 S (PR-2B)	Z8	574760 R	1 540,00					
	V 35 S (PR-2B)	Z8	574762 R	1 700,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
SANHA-Press GAS Pressfittings Serie 10000/ Serie 11000	SA 12		570930	3 340,00	
	SA 14		570932	3 340,00	
	SA 15		570935	2 300,00	
	SA 16		570937	2 300,00	
	SA 18		570940	2 300,00	
	SA 22		570945	2 300,00	
	SA 28		570950	2 300,00	
	SA 35		570955	2 300,00	
	M 12		570100	1 920,00	
	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 12 S (PR-2B)	Z8	574736 R	1 540,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	V 12		570107	1 920,00	
	V 14		570112	1 920,00	
	VG 14		570132	1 920,00	
	V 15		570115	1 920,00	
	V 16		570117	1 920,00	
	VG 16		570137	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
	V 12 S (PR-2B)	Z8	574748 R	1 540,00	
	VG 14 S (PR-2B)	Z8	574750 R	1 540,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	VG 16 S (PR-2B)	Z8	574754 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	SANHA-Press Pressfittings Serie 6000	SA 12		570930	3 340,00
		SA 14		570932	3 340,00
		SA 15		570935	2 300,00
SA 16			570937	2 300,00	
SA 18			570940	2 300,00	
SA 22			570945	2 300,00	
SA 28			570950	2 300,00	
SA 35			570955	2 300,00	
M 12			570100	1 920,00	
M 15			570110	1 920,00	
M 18			570120	1 920,00	
M 22			570130	1 920,00	
M 28			570140	1 920,00	
M 35			570150	1 920,00	
M 42 (PR-3S)		Z2	572706 R	8 320,00	
M 54 (PR-3S)		Z2	572708 R	8 320,00	
XP 64,0 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	13 060,00	
XP 66,7 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	14 360,00	
M 66,7 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	14 360,00	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00	
M 88,9 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	16 750,00	
M 108,0 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	16 750,00	
M 12 S (PR-2B)		Z8	574736 R	1 540,00	
M 15 S (PR-2B)		Z8	574738 R	1 540,00	
M 18 S (PR-2B)		Z8	574740 R	1 540,00	
M 22 S (PR-2B)		Z8	574742 R	1 540,00	
M 28 S (PR-2B)		Z8	574744 R	1 540,00	
M 35 S (PR-2B)		Z8	574746 R	1 700,00	
V 12			570107	1 920,00	
V 14			570112	1 920,00	
VG 14			570132	1 920,00	
V 15			570115	1 920,00	
V 16			570117	1 920,00	
VG 16			570137	1 920,00	
V 18			570125	1 920,00	
V 22			570135	1 920,00	
V 28			570145	1 920,00	
V 35			570155	1 920,00	
V 42			570165	4 450,00	
V 42 (PR-2B)		Z2	572850 R	3 990,00	
V 54			570175	4 580,00	
V 54 (PR-2B)		Z2	572851 R	4 310,00	
V 12 S (PR-2B)		Z8	574748 R	1 540,00	
VG 14 S (PR-2B)		Z8	574750 R	1 540,00	
V 15 S (PR-2B)		Z8	574752 R	1 540,00	
VG 16 S (PR-2B)		Z8	574754 R	1 540,00	
V 18 S (PR-2B)		Z8	574756 R	1 540,00	
V 22 S (PR-2B)	Z8	574758 R	1 540,00		
V 28 S (PR-2B)	Z8	574760 R	1 540,00		
V 35 S (PR-2B)	Z8	574762 R	1 700,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
SANHA-Press SOLAR Pressfittings Serie 12000/ Serie 13000	SA 12		570930	3 340,00	
	SA 15		570935	2 300,00	
	SA 18		570940	2 300,00	
	SA 22		570945	2 300,00	
	SA 28		570950	2 300,00	
	SA 35		570955	2 300,00	
	M 12		570100	1 920,00	
	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	XP 64,0 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	13 060,00	
	XP 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	14 360,00	
	M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	14 360,00	
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	16 750,00	
	M 12 S (PR-2B)	Z8	574736 R	1 540,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	V 12		570107	1 920,00	
	V 15		570115	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
	V 12 S (PR-2B)	Z8	574748 R	1 540,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	SANHA PURAPRESS Serie 8000	SA 12		570930	3 340,00
		SA 14		570932	3 340,00
		SA 15		570935	2 300,00
		SA 16		570937	2 300,00
		SA 18		570940	2 300,00
SA 22			570945	2 300,00	
SA 28			570950	2 300,00	
SA 35			570955	2 300,00	
M 12			570100	1 920,00	
M 15 ⁹			570110	1 920,00	
M 18 ⁹			570120	1 920,00	
M 22 ⁹			570130	1 920,00	
M 28 ⁹			570140	1 920,00	
M 35 ⁹			570150	1 920,00	
M 42 (PR-3S)		Z2	572706 R	8 320,00	
M 54 (PR-3S)		Z2	572708 R	8 320,00	
XP 64,0 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579100 R	13 060,00	
XP 66,7 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579108 R	14 360,00	
M 66,7 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579107 R	14 360,00	
M 76,1 XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579101 R	14 360,00	
M 88,9 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579110 R	16 750,00	
M 108,0 G XL (PR-3S)		Z6 XL ³ / Z7 XL 45kN ⁶	579111 R	16 750,00	
M 12 S (PR-2B)		Z8	574736 R	1 540,00	
M 15 S (PR-2B)		Z8	574738 R	1 540,00	
M 18 S (PR-2B)		Z8	574740 R	1 540,00	
M 22 S (PR-2B)		Z8	574742 R	1 540,00	
M 28 S (PR-2B)		Z8	574744 R	1 540,00	
M 35 S (PR-2B)		Z8	574746 R	1 700,00	
V 12			570107	1 920,00	
V 14			570112	1 920,00	
VG 14			570132	1 920,00	
V 15			570115	1 920,00	
V 16			570117	1 920,00	
VG 16			570137	1 920,00	
V 18			570125	1 920,00	
V 22			570135	1 920,00	
V 28			570145	1 920,00	
V 35			570155	1 920,00	
V 42			570165	4 450,00	
V 42 (PR-2B)		Z2	572850 R	3 990,00	
V 54			570175	4 580,00	
V 54 (PR-2B)		Z2	572851 R	4 310,00	
V 12 S (PR-2B)		Z8	574748 R	1 540,00	
VG 14 S (PR-2B)		Z8	574750 R	1 540,00	
V 15 S (PR-2B)		Z8	574752 R	1 540,00	
VG 16 S (PR-2B)		Z8	574754 R	1 540,00	
V 18 S (PR-2B)		Z8	574756 R	1 540,00	
V 22 S (PR-2B)	Z8	574758 R	1 540,00		
V 28 S (PR-2B)	Z8	574760 R	1 540,00		
V 35 S (PR-2B)	Z8	574762 R	1 700,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
SANHA-Therm Serie 24000	SA 12		570930	3 340,00	
	SA 15		570935	2 300,00	
	SA 18		570940	2 300,00	
	SA 22		570945	2 300,00	
	SA 28		570950	2 300,00	
	SA 35		570955	2 300,00	
	M 12		570100	1 920,00	
	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)		572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	XP 66,7 XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579108 R	14 360,00
	M 66,7 XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R	14 360,00
	M 76,1 XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00
	M 12 S (PR-2B)		Z8	574736 R	1 540,00
	M 15 S (PR-2B)		Z8	574738 R	1 540,00
	M 18 S (PR-2B)		Z8	574740 R	1 540,00
	M 22 S (PR-2B)		Z8	574742 R	1 540,00
	M 28 S (PR-2B)		Z8	574744 R	1 540,00
	M 35 S (PR-2B)		Z8	574746 R	1 700,00
	V 12			570107	1 920,00
	V 15			570115	1 920,00
	V 18			570125	1 920,00
	V 22			570135	1 920,00
	V 28			570145	1 920,00
	V 35			570155	1 920,00
	V 42			570165	4 450,00
	V 42 (PR-2B)	Z2		572850 R	3 990,00
	V 54			570175	4 580,00
	V 54 (PR-2B)	Z2		572851 R	4 310,00
	V 12 S (PR-2B)		Z8	574748 R	1 540,00
V 15 S (PR-2B)		Z8	574752 R	1 540,00	
V 18 S (PR-2B)		Z8	574756 R	1 540,00	
V 22 S (PR-2B)		Z8	574758 R	1 540,00	
V 28 S (PR-2B)		Z8	574760 R	1 540,00	
V 35 S (PR-2B)		Z8	574762 R	1 700,00	
SANHA-Therm Industry Serie 28000	SA 12		570930	3 340,00	
	SA 15		570935	2 300,00	
	SA 18		570940	2 300,00	
	SA 22		570945	2 300,00	
	SA 28		570950	2 300,00	
	SA 35		570955	2 300,00	
	M 12		570100	1 920,00	
	M 15		570110	1 920,00	
	M 18		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)		572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	XP 66,7 XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579108 R	14 360,00
	M 66,7 XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R	14 360,00
	M 76,1 XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)		26 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00
	M 12 S (PR-2B)		Z8	574736 R	1 540,00
	M 15 S (PR-2B)		Z8	574738 R	1 540,00
	M 18 S (PR-2B)		Z8	574740 R	1 540,00
	M 22 S (PR-2B)		Z8	574742 R	1 540,00
	M 28 S (PR-2B)		Z8	574744 R	1 540,00
	M 35 S (PR-2B)		Z8	574746 R	1 700,00
	V 12			570107	1 920,00
	V 15			570115	1 920,00
	V 18			570125	1 920,00
	V 22			570135	1 920,00
	V 28			570145	1 920,00
	V 35			570155	1 920,00
	V 42			570165	4 450,00
	V 42 (PR-2B)	Z2		572850 R	3 990,00
	V 54			570175	4 580,00
	V 54 (PR-2B)	Z2		572851 R	4 310,00
	V 12 S (PR-2B)		Z8	574748 R	1 540,00
V 15 S (PR-2B)		Z8	574752 R	1 540,00	
V 18 S (PR-2B)		Z8	574756 R	1 540,00	
V 22 S (PR-2B)		Z8	574758 R	1 540,00	
V 28 S (PR-2B)		Z8	574760 R	1 540,00	
V 35 S (PR-2B)		Z8	574762 R	1 700,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
SANITOP	M 15		570110	1 920,00
PERMATUBO INOX	M 18 ¹⁾		570120	1 920,00
	M 22		570130	1 920,00
	M 28 ¹⁾		570140	1 920,00
	M 35		570150	1 920,00
	M 35 (PR-3S)	Z2	572727 R	8 320,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
M 22 S (PR-2B)	Z8	574742 R	1 540,00	
M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00	
SANPRO	TH 16*		570460	2 310,00
THPRESS	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
SATEC SK VITerm	TH 16*		570460	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	U 40		570790	3 080,00
	U 50		570795	3 700,00
U 63 (PZ-S)		572365	7 980,00	
SAVEUR REFLEX	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 32		570480	2 310,00
PEX Water	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	TH 16*		570460	2 310,00
SAVEUR REFLEX	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
PEX-AL-PEX	TH 25*		570480	2 310,00
	TH 32		570480	2 310,00
	Gas	TH 14*		570455
TH 16*			570460	2 310,00
TH 17*			570462	2 310,00
Schütz	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
duo-flex	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
tri-o-flex	TH 17*		570462	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
Schwer Fittings	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	M 12		570100	1 920,00
	M 15		570110	1 920,00
	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
AQUApress	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 12 S (PR-2B)	Z8	574736 R	1 540,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
	M 28 S (PR-2B)	Z8	574744 R	1 540,00
	M 35 S (PR-2B)	Z8	574746 R	1 700,00
	M 12		570100	1 920,00
	M 15		570110	1 920,00
Seppelfricke	> Aalberts integrated piping systems			
	SESTA	TH 14*	570455	2 310,00
	SESTA GAS	TH 16*	570460	2 310,00
		TH 20*	570470	2 310,00
		TH 26*	570475	2 310,00
	TH 32	570480	2 310,00	

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
SESTA Sistema multistrato	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	TH 14*		570455	2 310,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	SIGMA LI Premium	TH 16*		570460	2 310,00
		TH 20*		570470	2 310,00
		TH 25*		570495	2 310,00
		TH 32		570480	2 310,00
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00	
TH 25 S (PR-2B)**		Z8	574792 R	1 540,00	
TH 32 S (PR-2B)		Z8	574798 R	1 700,00	
U 16*			570765	2 160,00	
U 20*			570775	2 160,00	
U 25*			570780	2 160,00	
SLOVARM PEX-THERM	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
	H 26*		570370	2 080,00	
	U 32		570785	2 530,00	
	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	STANDARD HIDRAULICA MultiStandard	H 16*		570320	2 080,00
		H 20*		570350	2 080,00
		H 25*		570360	2 080,00
		H 32		570380	2 080,00
		RFz 16*		571325	2 400,00
		RFz 20*		571330	2 400,00
		RFz 25		571335	2 400,00
		RFz 32		571340	2 400,00
		TH 16*		570460	2 310,00
TH 20*			570470	2 310,00	
TH 25*			570495	2 310,00	
TH 32			570480	2 310,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00	
TH 25 S (PR-2B)**		Z8	574792 R	1 540,00	
TH 32 S (PR-2B)		Z8	574798 R	1 700,00	
U 16*			570765	2 160,00	
U 18*			570770	2 160,00	
U 20*			570775	2 160,00	
U 25*			570780	2 160,00	
U 32			570785	2 530,00	
U 40			570790	3 080,00	
U 50			570795	3 700,00	
U 63 (PR-3B)	Z4	572837 R	9 070,00		
U 63 (PZ-S)		572365	7 980,00		
steeltrade Presssystem Edelstahl Kontur M	M 15		570110	1 920,00	
	M 18 ¹⁾		570120	1 920,00	
	M 22		570130	1 920,00	
	M 28 ¹⁾		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 18 S (PR-2B)	Z8	574740 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	STELBI Polikraft	H 16*		570320	2 080,00
		H 20*		570350	2 080,00
H 26*			570370	2 080,00	
TH 16*			570460	2 310,00	
TH 20*			570470	2 310,00	
TH 26*			570475	2 310,00	
TH 32			570480	2 310,00	
TH 40			570485	3 060,00	
TH 50 (PZ-S)			572400	7 980,00	
TH 63 (PZ-S)			572405	7 980,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**		Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**		Z8	574794 R	1 540,00	
TH 32 S (PR-2B)		Z8	574798 R	1 700,00	
U 16*			570765	2 160,00	
U 20*			570775	2 160,00	
U 26* ¹²⁾			570750	2 530,00	
STELBI Stelgas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
STH Westco COPPER PRESS	M 15		570110	1 920,00	
	M 22		570130	1 920,00	
	M 28 ¹⁾		570140	1 920,00	
	M 35		570150	1 920,00	
	M 42 (PR-3S)	Z2	572706 R	8 320,00	
	M 54 (PR-3S)	Z2	572708 R	8 320,00	
	M 15 S (PR-2B)	Z8	574738 R	1 540,00	
	M 22 S (PR-2B)	Z8	574742 R	1 540,00	
	M 28 S (PR-2B)	Z8	574744 R	1 540,00	
	M 35 S (PR-2B)	Z8	574746 R	1 700,00	
	T				
	TDM BRASS Serie 1600	H 16*		570320	2 080,00
		H 18*		570340	2 080,00
H 20*			570350	2 080,00	
H 25*			570360	2 080,00	
H 26*			570370	2 080,00	
H 32			570380	2 080,00	
TH 16*			570460	2 310,00	
TH 18*			570465	2 310,00	
TH 20*			570470	2 310,00	
TH 25*			570495	2 310,00	
TH 26*			570475	2 310,00	
THL 32			570487	2 310,00	
TH 40			570485	3 060,00	
TH 50 (PZ-S)			572400	7 980,00	
TH 63 (PZ-S)			572405	7 980,00	
TH 16 S (PR-2B)**		Z8	574782 R	1 540,00	
TH 18 S (PR-2B)**		Z8	574786 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 25 S (PR-2B)**	Z8	574792 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
U 16*		570765	2 160,00		
U 18*		570770	2 160,00		
U 20*		570775	2 160,00		
U 25*		570780	2 160,00		
U 26* ¹²⁾		570750	2 530,00		
U 32		570785	2 530,00		
TDM BRASS Serie 2600	H 16*		570320	2 080,00	
	H 18*		570340	2 080,00	
	H 20*		570350	2 080,00	
	H 25*		570360	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 25*		570495	2 310,00	
	TH 26*		570475	2 310,00	
	THL 32		570487	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00	
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
U 16*		570765	2 160,00		
U 18*		570770	2 160,00		
U 20*		570775	2 160,00		
U 25*		570780	2 160,00		
U 26* ¹²⁾		570750	2 530,00		
U 32		570785	2 530,00		
TDM BRASS Serie 1700 gas	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	THL 32		570487	2 310,00	
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TermoConcept TC-PRESS	Basic E01 ⁵⁾		571855	3 780,00	
THERMOLUTZ	H 14*		570310	2 080,00	
	H 16*		570320	2 080,00	
	TH 20*		570470	2 310,00	
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TE-SA TE-SA press serie 800	TH 14*		570455	2 310,00	
	TH 16*		570460	2 310,00	
	TH 18*		570465	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	TH 40		570485	3 060,00	
	TH 50 (PZ-S)		572400	7 980,00	
	TH 63 (PZ-S)		572405	7 980,00	
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00	
TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		
TH 18 S (PR-2B)**	Z8	574786 R	1 540,00		
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		
TH 32 S (PR-2B)	Z8	574798 R	1 700,00		
THERMACOME ACOPEX ALU	H 16*		570320	2 080,00	
	H 20*		570350	2 080,00	
	H 26*		570370	2 080,00	
	H 32		570380	2 080,00	
	TH 16*		570460	2 310,00	
	TH 20*		570470	2 310,00	
	TH 26*		570475	2 310,00	
	TH 32		570480	2 310,00	
	U 16*		570765	2 160,00	
	U 20*		570775	2 160,00	
U 32		570785	2 530,00		

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
TIEMME	TH 14*		570455	2 310,00	TRA MULTITRAPRESS	U 16*		570765	2 160,00
1650 AL-COBRAPEX	TH 16*		570460	2 310,00		U 18*		570770	2 160,00
	TH 18*		570465	2 310,00		U 20*		570775	2 160,00
	TH 20*		570470	2 310,00		U 25*		570780	2 160,00
	TH 25*		570495	2 310,00		U 32		570785	2 530,00
	TH 26*		570475	2 310,00		U 40		570790	3 080,00
	THL 32		570487	2 310,00		U 50		570795	3 700,00
	TH 40		570485	3 060,00		U 63 (PR-3B)	Z4	572837 R	9 070,00
	TH 50 (PZ-S)		572400	7 980,00		U 63 (PZ-S)		572365	7 980,00
	TH 63 (PZ-S)		572405	7 980,00	TRA TRAPRESS	H 12*		570300	2 080,00
	THz 75 (PR-3B)	Z4	572829 R	7 530,00		H 16*		570320	2 080,00
	TH 14 S (PR-2B)**	Z8	574778 R	1 540,00		H 20*		570350	2 080,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		H 25*		570360	2 080,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00		H 32		570380	2 080,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		RFz 12*		571320	2 400,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00		RFz 16*		571325	2 400,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		RFz 20*		571330	2 400,00
TIEMME	RFz 12*		571320	2 400,00		RFz 25		571335	2 400,00
1700 COBRAPEX	RFz 16*		571325	2 400,00		RFz 32		571340	2 400,00
	RFz 20*		571330	2 400,00	Tradelink	K16/P18*		572600	2 400,00
	RFz 25		571335	2 400,00	TradePex Crimp	K/20*		572605	2 400,00
	RFz 32		571340	2 400,00	Water	K/25*		572610	2 400,00
	TH 40		570485	3 060,00		K32		572615	2 400,00
	TH 50 (PZ-S)		572400	7 980,00		K1/40		572620	2 400,00
	TH 63 (PZ-S)		572405	7 980,00		K1/50		572625	3 940,00
TIEMME	TH 16*		570460	2 310,00	Tradelink	K16/P18*		572600	2 400,00
1650 AL-COBRAPEX	TH 20*		570470	2 310,00	TradePex Crimp	K/20*		572605	2 400,00
GAS	TH 26*		570475	2 310,00		K/25*		572610	2 400,00
	THL 32		570487	2 310,00		K32		572615	2 400,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		K1/40		572620	2 400,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		K1/50		572625	3 940,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	TUBIPLAST ITALY	TH 16*		570460	2 310,00
TIGRE	TH 16*		570460	2 310,00	MULTILAYER PIPE	TH 18*		570465	2 310,00
ALPEX GÁS	TH 20*		570470	2 310,00		TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00		TH 26*		570475	2 310,00
	TH 32		570480	2 310,00		TH 32		570480	2 310,00
TKM	TH 14*		570455	2 310,00		TH 40		570485	3 060,00
Systemtechnik	TH 16*		570460	2 310,00		TH 50 (PZ-S)		572400	7 980,00
	TH 20*		570470	2 310,00		TH 63 (PZ-S)		572405	7 980,00
	TH 26*		570475	2 310,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 32		570480	2 310,00		TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 40		570485	3 060,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 50 (PZ-S)		572400	7 980,00		TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 63 (PZ-S)		572405	7 980,00		TH 32 S (PR-2B)	Z8	574798 R	1 700,00
TRA Multi TRA+	H 16*		570320	2 080,00		H 16*		570320	2 080,00
	H 20*		570350	2 080,00		H 18*		570340	2 080,00
	H 25*		570360	2 080,00		H 20*		570350	2 080,00
	H 26*		570370	2 080,00		H 26*		570370	2 080,00
	H 32		570380	2 080,00		H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00		U 16*		570765	2 160,00
	TH 16*		570460	2 310,00		U 18*		570770	2 160,00
	TH 20*		570470	2 310,00		U 20*		570775	2 160,00
	TH 25*		570495	2 310,00		U 26* ¹²⁾		570750	2 530,00
	TH 26*		570475	2 310,00		U 32		570785	2 530,00
	TH 32		570480	2 310,00	TUBIPLAST ITALY	TH 16*		570460	2 310,00
	TH 40		570485	3 060,00	MULTILAYER PIPE	TH 18*		570465	2 310,00
	TH 50 (PZ-S)		572400	7 980,00	GAS SYSTEM	TH 20*		570470	2 310,00
	TH 63 (PZ-S)		572405	7 980,00		TH 26*		570475	2 310,00
	THz 75 (PR-3B)	Z4	572829 R	7 530,00		TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00		TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00		TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 25 S (PR-2B)**	Z8	574792 R	1 540,00		TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00		TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00		TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	U 16*		570765	2 160,00	TWEETOP	U 16*		570765	2 160,00
	U 20*		570775	2 160,00		U 20*		570775	2 160,00
	U 25*		570780	2 160,00		U 25*		570780	2 160,00
	U 26* ¹²⁾		570750	2 530,00		U 32		570785	2 530,00
	U 32		570785	2 530,00		U 40		570790	3 080,00
	U 40		570790	3 080,00		U 50		570795	3 700,00
	U 50		570795	3 700,00		U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PR-3B)	Z4	572837 R	9 070,00		U 63 (PZ-S)		572365	7 980,00
	U 63 (PZ-S)		572365	7 980,00		U 75 (PR-3B)	Z4	572828 R	7 980,00
	U 75 (PR-3B)	Z4	572828 R	7 980,00					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestab XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
U				
UNICAL AG MAX-MULTIPEX	U 16* U 20* H 26* U 26* ¹²⁾ U 32		570765 570775 570370 570750 570785	2 160,00 2 160,00 2 080,00 2 530,00 2 530,00
UNIDELTA DELTAPRESS	TH 16* TH 20* TH 26* TH 32 TH 40 TH 50 (PZ-S) TH 63 (PZ-S) TH 16 S (PR-2B)** TH 20 S (PR-2B)** TH 26 S (PR-2B)** TH 32 S (PR-2B)		570460 570470 570475 570480 570485 572400 572405 574782 R 574788 R 574794 R 574798 R	2 310,00 2 310,00 2 310,00 2 310,00 3 060,00 7 980,00 7 980,00 1 540,00 1 540,00 1 540,00 1 700,00
	H 16* H 20* H 26* H 32 H 40 (PZ-4G) U 16* U 20* U 32 U 40 U 50 U 63 (PZ-S)		570320 570350 570370 570380 570390 570765 570775 570785 570790 570795 572365	2 080,00 2 080,00 2 080,00 2 080,00 6 990,00 2 160,00 2 160,00 2 530,00 3 080,00 3 700,00 7 980,00
UNIDELTA DELTAPRESS GAS	TH 16* TH 20* TH 26* TH 32 TH 16 S (PR-2B)** TH 20 S (PR-2B)** TH 26 S (PR-2B)** TH 32 S (PR-2B)		570460 570470 570475 570480 574782 R 574788 R 574794 R 574798 R	2 310,00 2 310,00 2 310,00 2 310,00 1 540,00 1 540,00 1 540,00 1 700,00
	H 16* H 20* H 26* H 32 U 16* U 20* U 32		570320 570350 570370 570380 570765 570775 570785	2 080,00 2 080,00 2 080,00 2 080,00 2 160,00 2 160,00 2 530,00
Uponor	UP 14* UP 16* UP 20* UP 25 UP 32 U 40 U 50 U 63 (PR-3B) U 63 (PZ-S) U 75 (PR-3B)		572630 572632 572636 572638 572640 570790 570795 572837 R 572365 572828 R	2 160,00 2 160,00 2 160,00 2 160,00 2 530,00 3 080,00 3 700,00 9 070,00 7 980,00 7 980,00
V				
Valsir Bravopress	B 16* B 20* B 26 B 32 F 16* F 20* F 26* F 16 S (PR-2B)** F 20 S (PR-2B)** F 26 S (PR-2B)** H 16* H 20* H 26* H 32 H 32 V TH 16* TH 20* TH 26* TH 32 U 16* U 20* U 26* ¹²⁾ U 32		570850 570860 570870 570880 570717 570727 570730 574728 R 574730 R 574732 R 570320 570350 570370 570380 570685 570460 570470 570475 570480 570765 570775 570750 570785	2 520,00 2 520,00 2 770,00 2 770,00 2 200,00 2 200,00 2 380,00 1 540,00 1 540,00 1 540,00 2 080,00 2 080,00 2 080,00 2 080,00 2 660,00 2 310,00 2 310,00 2 310,00 2 310,00 2 160,00 2 160,00 2 530,00 2 530,00
Valsir PEXAL	H 14* H 16* H 20* H 26* H 32 H 32 V TH 16* TH 20* TH 26* TH 32 TH 40 TH 50 (PZ-S) TH 63 (PZ-S) U 16* U 20* U 26* ¹²⁾ U 32 U 63 (PR-3B) U 63 (PZ-S) U 75 (PR-3B)		570310 570320 570350 570370 570380 570685 570460 570470 570475 570480 570485 572400 572405 570765 570775 570750 570785 572837 R 572365 572828 R	2 080,00 2 080,00 2 080,00 2 080,00 2 080,00 2 660,00 2 310,00 2 310,00 2 310,00 2 310,00 3 060,00 7 980,00 7 980,00 2 160,00 2 160,00 2 530,00 2 530,00 9 070,00 7 980,00 7 980,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
Van Marcke NV SYSTEMPEX	TH 16* TH 20* TH 26* TH 32 TH 40 TH 50 (PZ-S) TH 63 (PZ-S) THz 75 (PR-3B) TH 16 S (PR-2B)** TH 20 S (PR-2B)** TH 26 S (PR-2B)** TH 32 S (PR-2B)		570460 570470 570475 570480 570485 572400 572405 572829 R 574782 R 574788 R 574794 R 574798 R	2 310,00 2 310,00 2 310,00 2 310,00 3 060,00 7 980,00 7 980,00 7 530,00 1 540,00 1 540,00 1 540,00 1 700,00
Van Marcke NV Tubipress	M 12 M 15 M 18 M 22 M 28 M 35 M 42 (PZ-4G) M 54 (PZ-4G) M 42 (PR-3S) M 54 (PR-3S) M 76,1 XL (PR-3S) M 88,9 G XL (PR-3S) M 108,0 G XL (PR-3S) M 12 S (PR-2B) M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)		570100 570110 570120 570130 570140 570150 570160 570170 572706 R 572708 R 579101 R 579110 R 579111 R 574736 R 574738 R 574740 R 574742 R 574744 R 574746 R	1 920,00 1 920,00 1 920,00 1 920,00 1 920,00 1 920,00 6 160,00 6 160,00 8 320,00 8 320,00 14 360,00 16 750,00 16 750,00 1 540,00 1 540,00 1 540,00 1 540,00 1 540,00 1 700,00
Variotherm System TH	TH 11,6* TH 16* TH 20* TH 11,6 S (PR-2B)** TH 16 S (PR-2B)** TH 20 S (PR-2B)**		570482 570460 570470 574774 R 574782 R 574788 R	2 310,00 2 310,00 2 310,00 1 540,00 1 540,00 1 540,00
VESBO CARBON	M 15 M 18 M 22 M 28 M 35 M 42 (PR-3S) M 54 (PR-3S) M 76,1 XL (PR-3S) M 88,9 G XL (PR-3S) M 108,0 G XL (PR-3S) M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)		570110 570120 570130 570140 570150 572706 R 572708 R 579101 R 579110 R 579111 R 574738 R 574740 R 574742 R 574744 R 574746 R	1 920,00 1 920,00 1 920,00 1 920,00 1 920,00 8 320,00 8 320,00 14 360,00 16 750,00 16 750,00 1 540,00 1 540,00 1 540,00 1 540,00 1 700,00
VESBO INOX	M 15 M 18 M 22 M 28 M 35 M 42 (PR-3S) M 54 (PR-3S) M 76,1 XL (PR-3S) M 88,9 G XL (PR-3S) M 108,0 G XL (PR-3S) M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)		570110 570120 570130 570140 570150 572706 R 572708 R 579101 R 579110 R 579111 R 574738 R 574740 R 574742 R 574744 R 574746 R	1 920,00 1 920,00 1 920,00 1 920,00 1 920,00 8 320,00 8 320,00 14 360,00 16 750,00 16 750,00 1 540,00 1 540,00 1 540,00 1 540,00 1 700,00
VESBO MULTIPRESS TH-U	TH 16* TH 20* TH 26* TH 32 TH 16 S (PR-2B)** TH 20 S (PR-2B)** TH 26 S (PR-2B)** TH 32 S (PR-2B) U 16* U 20* U 26* ¹²⁾ U 32		570460 570470 570475 570480 574782 R 574788 R 574794 R 574798 R 570765 570775 570750 570785	2 310,00 2 310,00 2 310,00 2 310,00 1 540,00 1 540,00 1 540,00 1 700,00 2 160,00 2 160,00 2 530,00 2 530,00
VESBO VPREMIUM	U 16* U 20* U 25* U 32 U 40 U 50 U 63 (PZ-S)		570765 570775 570780 570785 570790 570795 572365	2 160,00 2 160,00 2 160,00 2 530,00 3 080,00 3 700,00 7 980,00
Viega Fonterra	VX 12* VP 14/15* VP 16/17* VP 20* VP 25 ²⁾		571630 570905 570910 570915 570920	2 660,00 2 300,00 2 300,00 2 300,00 2 300,00
Viega MegaPress (ASTM) ¹⁰⁾	VMP 3/4" (OD 17,2 mm) VMP 1/2" G (OD 21,3 mm) VMPz 3/4" (OD 26,9 mm) VMPz 1" (OD 33,7 mm) VMPz 1 1/4" (PZ-S) (OD 42,4 mm) VMPz 1 1/2" (PR-3B) (OD 48,3 mm) VMPz 2" (PR-3B) (OD 60,3 mm)		571740 571766 R 571764 571767 572413 572844 R 572845 R	2 660,00 2 660,00 2 660,00 2 660,00 8 710,00 5 930,00 5 930,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
Viega MegaPress 304 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	2 660,00
	VMPz ¾" (OD 26,9 mm)		571764	2 660,00
	VMPz 1" (OD 33,7 mm)		571767	2 660,00
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	8 710,00
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	5 930,00
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	5 930,00
Viega MegaPress 316 (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	2 660,00
	VMPz ¾" (OD 26,9 mm)		571764	2 660,00
	VMPz 1" (OD 33,7 mm)		571767	2 660,00
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	8 710,00
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	5 930,00
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	5 930,00
Viega MegaPress 316 FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	2 660,00
	VMPz ¾" (OD 26,9 mm)		571764	2 660,00
	VMPz 1" (OD 33,7 mm)		571767	2 660,00
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	8 710,00
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	5 930,00
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	5 930,00
Viega MegaPress CuNi (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	2 660,00
	VMPz ¾" (OD 26,9 mm)		571764	2 660,00
	VMPz 1" (OD 33,7 mm)		571767	2 660,00
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	8 710,00
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	5 930,00
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	5 930,00
Viega MegaPress FKM (ASTM) ¹⁰⁾	VMP ½" G (OD 21,3 mm)		571766 R	2 660,00
	VMPz ¾" (OD 26,9 mm)		571764	2 660,00
	VMPz 1" (OD 33,7 mm)		571767	2 660,00
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	8 710,00
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	5 930,00
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	5 930,00
Viega Megapress (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	2 660,00
	VMP ½" G (OD 21,3 mm)		571766 R	2 660,00
	VMPz ¾" (OD 26,9 mm)		571764	2 660,00
	VMPz 1" (OD 33,7 mm)		571767	2 660,00
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	8 710,00
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	5 930,00
Viega Megapress S (EN) ⁹⁾	VMP ¾" (OD 17,2 mm)		571740	2 660,00
	VMP ½" G (OD 21,3 mm)		571766 R	2 660,00
	VMPz ¾" (OD 26,9 mm)		571764	2 660,00
	VMPz 1" (OD 33,7 mm)		571767	2 660,00
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	8 710,00
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	5 930,00
Viega Megapress S XL (EN) ⁹⁾	VMPz 2½" XL (PR-3B) EN (OD 76,1 mm)		Z7 XL 45kN ⁶⁾	7 530,00
	VMPz 3" XL (PR-3B) (OD 88,9 mm)		Z7 XL 45kN ⁶⁾	7 530,00
	VMPz 4" XL (PR-3B) (OD 114,3 mm)		Z7 XL 45kN ⁶⁾	7 980,00
	VX 16*		571635	2 660,00
	VX 20*		571640	2 660,00
	VX 25*		571645	2 660,00
Viega Pexfit G	VX 16*		571635	2 660,00
	VX 20*		571640	2 660,00
	VX 25*		571645	2 660,00
Viega Prestabo	V 12		570107	1 920,00
	V 15		570115	1 920,00
	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	7 530,00
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	7 530,00
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	7 980,00
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	7 980,00
	V 12 S (PR-2B)	Z8	574748 R	1 540,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
Viega Profipress	V 12		570107	1 920,00	
	VG 14		570132	1 920,00	
	V 15		570115	1 920,00	
	VG 16		570137	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
	VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	7 530,00	
	VFz 66,7 (PR-3B)	Z5	572846 R	7 530,00	
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	7 530,00	
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	7 980,00	
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	7 980,00	
	V 12 S (PR-2B)	Z8	574748 R	1 540,00	
	VG 14 S (PR-2B)	Z8	574750 R	1 540,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	VG 16 S (PR-2B)	Z8	574754 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
V 22 S (PR-2B)	Z8	574758 R	1 540,00		
V 28 S (PR-2B)	Z8	574760 R	1 540,00		
V 35 S (PR-2B)	Z8	574762 R	1 700,00		
Viega Profipress G	V 12		570107	1 920,00	
	VG 14		570132	1 920,00	
	V 15		570115	1 920,00	
	VG 16		570137	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
V 54 (PR-2B)	Z2	572851 R	4 310,00		
VFz 64,0 (PR-3B) ⁶⁾	Z5	572815 R	7 530,00		
V 12 S (PR-2B)	Z8	574748 R	1 540,00		
VG 14 S (PR-2B)	Z8	574750 R	1 540,00		
V 15 S (PR-2B)	Z8	574752 R	1 540,00		
VG 16 S (PR-2B)	Z8	574754 R	1 540,00		
V 18 S (PR-2B)	Z8	574756 R	1 540,00		
V 22 S (PR-2B)	Z8	574758 R	1 540,00		
V 28 S (PR-2B)	Z8	574760 R	1 540,00		
V 35 S (PR-2B)	Z8	574762 R	1 700,00		
Viega Profipress S	V 12		570107	1 920,00	
	V 15		570115	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 12 S (PR-2B)	Z8	574748 R	1 540,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
Viega ProPress (ASTM) ¹⁰⁾	VUS ½" (OD 15,9 mm)		571770	2 310,00	
	VUS ¾" (OD 22,2 mm)		571775	2 310,00	
	VUS 1" (OD 28,6 mm)		571780	2 310,00	
	VUS 1¼" (OD 34,9 mm)		571785	2 310,00	
	VUS 1½" (OD 41,3 mm)		571790	4 450,00	
	VUS 2" (OD 54,0 mm)		571795	4 580,00	
	XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	7 530,00
	XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	7 530,00
	XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	7 980,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr	
Viega ProPress 304 FKM (ASTM) ¹⁹⁾	VUS ½" (OD 15,9 mm)		571770	2 310,00	
	VUS ¾" (OD 22,2 mm)		571775	2 310,00	
	VUS 1" (OD 28,6 mm)		571780	2 310,00	
	VUS 1¼" (OD 34,9 mm)		571785	2 310,00	
	VUS 1½" (OD 41,3 mm)		571790	4 450,00	
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	7 530,00	
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	7 530,00	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	7 980,00	
	VUS ½" (OD 15,9 mm)		571770	2 310,00	
	VUS ¾" (OD 22,2 mm)		571775	2 310,00	
Viega ProPress 316 (ASTM) ¹⁹⁾	VUS 1" (OD 28,6 mm)		571780	2 310,00	
	VUS 1¼" (OD 34,9 mm)		571785	2 310,00	
	VUS 1½" (OD 41,3 mm)		571790	4 450,00	
	VUS 2" (OD 54,0 mm)		571795	4 580,00	
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	7 530,00	
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	7 530,00	
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	7 980,00	
	VAU 15 (OD 12,7 mm)		572687	1 980,00	
	VAU 20 (OD 19,1 mm)		572689	1 980,00	
	VAU 25 (OD 25,4 mm)		572691	1 980,00	
Viega Progress WATER System AUS	VAU 32 (OD 31,8 mm)		572693	2 080,00	
	VAU 40 (OD 38,1 mm)		572695	3 080,00	
	VAU 50 (OD 50,8 mm)		572697	5 460,00	
	VAU 15 (OD 12,7 mm)		572687	1 980,00	
	VAU 20 (OD 19,1 mm)		572689	1 980,00	
Viega ProgressG GAS System AUS	VAU 25 (OD 25,4 mm)		572691	1 980,00	
	VAU 32 (OD 31,8 mm)		572693	2 080,00	
	VAU 40 (OD 38,1 mm)		572695	3 080,00	
	VAU 50 (OD 50,8 mm)		572697	5 460,00	
	VRX 16		571750	2 430,00	
Viega Raxinox	VRX 20		571752	2 430,00	
	VRX 16		571750	2 430,00	
Viega Raxofix	VRX 20		571752	2 430,00	
	VRX 25		571754	2 660,00	
	VRX 32		571756	2 660,00	
	VRX 40		571758	3 700,00	
	VRX 50		571760	4 310,00	
	VRX 63		571797	6 930,00	
	VP 16/17 ²⁾		570910	2 300,00	
Viega Sanfix ²⁾	VP 20 ²⁾		570915	2 300,00	
	VP 25 ²⁾		570920	2 300,00	
	VP 32		570925	2 540,00	
	VP 40 (PZ-4G)		570970	6 100,00	
	VPz 50 (PZ-S)		572350	7 980,00	
	VPz 63 (PZ-S)		572355	7 980,00	
	VP 16/17 ²⁾		570910	2 300,00	
Viega Sanfix Fosta ²⁾	VP 20 ²⁾		570915	2 300,00	
	VP 25 ²⁾		570920	2 300,00	
	VP 32		570925	2 540,00	
	VP 40 (PZ-4G)		570970	6 100,00	
	VPz 50 (PZ-S)		572350	7 980,00	
	VPz 63 (PZ-S)		572355	7 980,00	
	V 12		570107	1 920,00	
Viega Sanpress	V 15		570115	1 920,00	
	V 18		570125	1 920,00	
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
	VR 76,1 (PR-3B) ⁹⁾	Z5	572822 R	7 530,00	
	VR 88,9 (PR-3B) ⁹⁾	Z5	572823 R	7 980,00	
	VR 108,0 (PR-3B) ⁹⁾	Z5	572824 R	7 980,00	
	V 12 S (PR-2B)	Z8	574748 R	1 540,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	V 35 S (PR-2B)	Z8	574762 R	1 700,00	
	Viega Sanpress Inox	V 15		570115	1 920,00
		V 18		570125	1 920,00
V 22			570135	1 920,00	
V 28			570145	1 920,00	
V 35			570155	1 920,00	
V 42			570165	4 450,00	
V 42 (PR-2B)		Z2	572850 R	3 990,00	
V 54			570175	4 580,00	
V 54 (PR-2B)		Z2	572851 R	4 310,00	
VFz 64,0 (PR-3B) ⁹⁾		Z5	572815 R	7 530,00	
VFz 76,1 (PR-3B) ⁹⁾		Z5	572816 R	7 530,00	
VFz 88,9 (PR-3B) ⁹⁾		Z5	572817 R	7 980,00	
VFz 108,0 (PR-3B) ⁹⁾		Z5	572818 R	7 980,00	
V 15 S (PR-2B)		Z8	574752 R	1 540,00	
V 18 S (PR-2B)		Z8	574756 R	1 540,00	
V 22 S (PR-2B)		Z8	574758 R	1 540,00	
V 28 S (PR-2B)		Z8	574760 R	1 540,00	
V 35 S (PR-2B)		Z8	574762 R	1 700,00	
Viega Sanpress Inox G		V 15		570115	1 920,00
		V 18		570125	1 920,00
	V 22		570135	1 920,00	
	V 28		570145	1 920,00	
	V 35		570155	1 920,00	
	V 42		570165	4 450,00	
	V 42 (PR-2B)	Z2	572850 R	3 990,00	
	V 54		570175	4 580,00	
	V 54 (PR-2B)	Z2	572851 R	4 310,00	
	VFz 64,0 (PR-3B) ⁹⁾	Z5	572815 R	7 530,00	
	VFz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	7 530,00	
	VFz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	7 980,00	
	VFz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	7 980,00	
	V 15 S (PR-2B)	Z8	574752 R	1 540,00	
	V 18 S (PR-2B)	Z8	574756 R	1 540,00	
	V 22 S (PR-2B)	Z8	574758 R	1 540,00	
	V 28 S (PR-2B)	Z8	574760 R	1 540,00	
	V 35 S (PR-2B)	Z8	574762 R	1 700,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
Viega Smartpress	VX 16*		571635	2 660,00
	VX 20*		571640	2 660,00
	VX 25*		571645	2 660,00
	V 15		570115	1 920,00
Viega Temponox	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	VFz 76,1 (PR-3B) ⁹⁾	Z5	572816 R	7 530,00
	VFz 88,9 (PR-3B) ⁹⁾	Z5	572817 R	7 980,00
	VFz 108,0 (PR-3B) ⁹⁾	Z5	572818 R	7 980,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
Viessmann	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
Vogel & Noot EASYTEC	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
VSH	TH 26 S (PR-2B)**	Z8	574794 R	1 540,00
	TH 32 S (PR-2B)	Z8	574798 R	1 700,00
	> Alberts integrated piping systems			

W

Watts MTR Art press	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
WATTS	US ¾"		571450	2 620,00
	US ½"		571455	2 620,00
RADIANT	US ¾"		571460	2 620,00
	US ½"		571465	2 620,00
	US 1 ¼"		571470	2 620,00
Watts WaterPEX	US ¾"		571475	2 620,00
	US 1 ½"		571480	2 620,00
WATTS	US ¾"		571450	2 620,00
	US ½"		571455	2 620,00
	US ¾"		571460	2 620,00
RADIANT	US ¾"		571465	2 620,00
	US ½"		571470	2 620,00
	US 1 ¼"		571475	2 620,00
Watts RadiantPEX	US ¾"		571460	2 620,00
	US ½"		571465	2 620,00
	US 1 ¼"		571470	2 620,00
WATTS	U 16 (¾")		570765	2 160,00
	U 20 (¾")		570775	2 160,00
	U 25 (¾")		570780	2 160,00
Watts RadiantPEX-AL	U 32 (1")		570785	2 530,00
	U 50		570795	3 700,00
Wavin Tigris K1/M1	U 63 (PR-3B)	Z4	572837 R	9 070,00
	U 63 (PZ-S)		572365	7 980,00
	U 75 (PR-3B)	Z4	572828 R	7 980,00
Wavin Tigris K5/M5	B 16*		570850	2 520,00
	B 20*		570860	2 520,00
	B 32		570880	2 770,00
	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 25*		570360	2 080,00
	H 32		570380	2 080,00
	H 40 (PZ-4G)		570390	6 990,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
	TH 25*		570495	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 25 S (PR-2B)**	Z8	574792 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
U 16*		570765	2 160,00	
U 20*		570775	2 160,00	
U 25*		570780	2 160,00	
U 32		570785	2 530,00	
U 40		570790	3 080,00	
UP 16*		572632	2 160,00	
UP 20*		572636	2 160,00	
UP 25		572638	2 160,00	
UP 32		572640	2 530,00	

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
WEECON	M 15		570110	1 920,00
PRESS-C-Stahl	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00	
WEECON	M 15		570110	1 920,00
PRESS-Edelstahl	M 18		570120	1 920,00
	M 22		570130	1 920,00
	M 28		570140	1 920,00
	M 35		570150	1 920,00
	M 42 (PZ-4G)		570160	6 160,00
	M 54 (PZ-4G)		570170	6 160,00
	M 42 (PR-3S)	Z2	572706 R	8 320,00
	M 54 (PR-3S)	Z2	572708 R	8 320,00
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	14 360,00
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	16 750,00
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	16 750,00
	M 15 S (PR-2B)	Z8	574738 R	1 540,00
	M 18 S (PR-2B)	Z8	574740 R	1 540,00
	M 22 S (PR-2B)	Z8	574742 R	1 540,00
M 28 S (PR-2B)	Z8	574744 R	1 540,00	
M 35 S (PR-2B)	Z8	574746 R	1 700,00	
WEECON	V 15		570115	1 920,00
PRESS-S-Kupfer	V 18		570125	1 920,00
	V 22		570135	1 920,00
	V 28		570145	1 920,00
	V 35		570155	1 920,00
	V 42		570165	4 450,00
	V 42 (PR-2B)	Z2	572850 R	3 990,00
	V 54		570175	4 580,00
	V 54 (PR-2B)	Z2	572851 R	4 310,00
	V 15 S (PR-2B)	Z8	574752 R	1 540,00
	V 18 S (PR-2B)	Z8	574756 R	1 540,00
	V 22 S (PR-2B)	Z8	574758 R	1 540,00
	V 28 S (PR-2B)	Z8	574760 R	1 540,00
	V 35 S (PR-2B)	Z8	574762 R	1 700,00
	WEM	U 16*		570765
WIELAND-WERKE cuprotherm CTX ¹⁾	TH 14 ²⁾		570455	2 310,00
	TH 16 ²⁾		570460	2 310,00
WKS-Press	TH 14*		570455	2 310,00
	TH 16*		570460	2 310,00
	TH 17*		570462	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	WÜRTH	TH 16*		570460
Würth	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	HE 32		571900	2 760,00
	HEz 40		571904	4 010,00

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	kr
X				
XtraConnect	F 16*		570717	2 200,00
	F 20*		570727	2 200,00
	F 26*		570730	2 380,00
	F 32		570735	2 380,00
	F 16 S (PR-2B)**	Z8	574728 R	1 540,00
	F 20 S (PR-2B)**	Z8	574730 R	1 540,00
	F 26 S (PR-2B)**	Z8	574732 R	1 540,00
	F 32 S (PR-2B)	Z8	574734 R	1 700,00
	H 16*		570320	2 080,00
	H 20*		570350	2 080,00
	H 26*		570370	2 080,00
	H 32		570380	2 080,00
	TH 16*		570460	2 310,00
	TH 20*		570470	2 310,00
TH 26*		570475	2 310,00	
TH 32		570480	2 310,00	
TH 16 S (PR-2B)**	Z8	574782 R	1 540,00	
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
U 16*		570765	2 160,00	
U 20*		570775	2 160,00	
(DN 26) U 25*		570780	2 160,00	
U 32		570785	2 530,00	
VP 16*		570910	2 300,00	
VP 20*		570915	2 300,00	
VP 32		570925	2 540,00	
Z				
ZEWOTHERM	TH 12*		570452	2 310,00
Zewo Press Premium	TH 16*		570460	2 310,00
	TH 17*		570462	2 310,00
	TH 18*		570465	2 310,00
	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 40		570485	3 060,00
	TH 50 (PZ-S)		572400	7 980,00
	TH 63 (PZ-S)		572405	7 980,00
	TH 12 S (PR-2B)**	Z8	574776 R	1 540,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
	TH 17 S (PR-2B)**	Z8	574784 R	1 540,00
	TH 18 S (PR-2B)**	Z8	574786 R	1 540,00
	TH 20 S (PR-2B)**	Z8	574788 R	1 540,00
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
ZEWOTHERM	TH 16*		570460	2 310,00
Zewo Press PPSU	TH 20*		570470	2 310,00
	TH 26*		570475	2 310,00
	TH 32		570480	2 310,00
	TH 16 S (PR-2B)**	Z8	574782 R	1 540,00
TH 20 S (PR-2B)**	Z8	574788 R	1 540,00	
TH 26 S (PR-2B)**	Z8	574794 R	1 540,00	
TH 32 S (PR-2B)	Z8	574798 R	1 700,00	
ZURN	US ¾**		571450	2 620,00
INDUSTRIES	US ½**		571455	2 620,00
ZURN PEX	US ¾**		571460	2 620,00
	US 1**		571465	2 620,00
	US 1¼"		571470	2 620,00
	US 1½"		571475	2 620,00
	US 2"		571477	3 530,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.

** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC, see page 98.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC, see page 99.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

¹¹⁾ Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

¹²⁾ Previous designation: C 26 pressing tongs

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.



Accessories	Art.-No.	kr
Adaptor tongs Z8 for driving ROLLER'S pressing rings S (PR-2B)	574702 R	1 790,00
Adaptor tongs Z2 for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B)	572795 R	1 790,00
Adaptor tongs Z4 for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B)	572801 RX	3 840,00
Adaptor tongs Z5 for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B)	572802 RX	3 840,00
Adaptor tongs Z6 XL for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC	579120 R	4 620,00
Adaptor tongs Z7 XL 45 kN for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC	579123 R	4 880,00
Steel case with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm	570295 A	1 200,00
Steel case with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2"	570290 A	1 200,00
Steel case Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S)	572810 A	1 200,00
Steel case with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½ – 2" (PR-3B)	572809 A	1 360,00
Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)	574516 A	1 200,00
L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)	574704 A	1 810,00
L-Boxx system case with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B)	571136 A	1 810,00
L-Boxx system box with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B)	571137 A	1 810,00
XL-Boxx system case with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S)	579603 A	3 070,00
Steel case with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B)	572813 A	680,00