

# ROLLER'S Robot 4



German Top Quality



Subframe (accessory)



Subframe, mobile (accessory)



**Robust, powerful thread cutting machine for pipe threads**  
( $\frac{1}{16}$ )  $\frac{1}{2}$ –4", 16–63 mm, bolt threads (6) 20–60 mm. Grooving of pipes with ROLLER'S roller groove device DN 25–300,  $\varnothing$  1–12".

- One tool set  $\frac{1}{4}$ –2" and  $2\frac{1}{2}$ –4" each specially adapted to the respective working area for quick, safe and easy thread cutting, cutting off and deburring.
- Proven clamping chuck and centring chuck. Very large distance between the clamping chuck and the centring chuck for safe, centred clamping of the material, especially long pipes. Clamping sleeves are available for clamping pipes  $< \varnothing \frac{1}{2}$ " and bolts  $< \varnothing$  18 mm.
- Just one universal automatic die head  $\frac{1}{4}$ –2" and  $2\frac{1}{2}$ –4" each, also long threads, instead of a lot of different die heads.
- Die head opens automatically on reaching the standard thread length for conical pipe threads.
- 6 dies  $2\frac{1}{2}$ –4" for even distribution of the cutting force on the pipe to give a high quality round thread.
- Quick, easy changing of the dies by ball latch in the die head. Not possible to fall out.
- Automatic lubrication cooling for clean thread and longer life of dies, gear and motor.
- Two versions each for workbench, mobile and folding subframe or mobile subframe with shelf (accessory). Lightweight versions Robot 2 L with removable oil and chip tray. Versions Robot 2 with extra large oil and chip tray.
- Stable, maintenance-free gear with high efficiency.
- Choice of 3 proven, powerful motors:
  - 1~ **Universal motor** 230 V, 50–60 Hz, 1700 W, 53 rpm,
  - Pole-reversible 1~ **capacitor motor** 230 V, 50 Hz, 2100 W, 2 spindle speeds 20/10 rpm, very quiet running,
  - Pole-reversible 3~ **three-phase current motor** 400 V, 50 Hz, 2000 W, 2 spindle speeds 20/10 rpm, very quiet running,
- Right and left-hand rotation. Safety foot switch with emergency stop.

## Scope of Delivery

Art.-No.

kr

## ROLLER'S Robot 4 L

Drive unit with clamping chuck, centring chuck, tool shelf.  
Tool sets  $\frac{1}{4}$ –2" and/or  $2\frac{1}{2}$ –4", consisting respectively of universal automatic die head with dies for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, removable oil and chip tray.

<b>U</b> with universal motor	Equipment $\frac{1}{2}$ –2"	380447 A220	<b>66 700,00</b>
	Equipment $2\frac{1}{2}$ –4"	380441 A220	<b>79 910,00</b>
	Equipment $\frac{1}{2}$ –4"	380444 A220	<b>95 940,00</b>
<b>K</b> with condenser motor	Equipment $\frac{1}{2}$ –2"	380448 A220	<b>70 420,00</b>
	Equipment $2\frac{1}{2}$ –4"	380442 A220	<b>83 630,00</b>
	Equipment $\frac{1}{2}$ –4"	380445 A220	<b>99 660,00</b>
<b>D</b> with three-phase current motor	Equipment $2\frac{1}{2}$ –4"	380443 A380	<b>86 320,00</b>
	Equipment $\frac{1}{2}$ –4"	380446 A380	<b>102 350,00</b>

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<b>U</b> with universal motor	Equipment $2\frac{1}{2}$ –4"	380426 A220	<b>91 450,00</b>
	Equipment $\frac{1}{2}$ –4"	380429 A220	<b>107 480,00</b>
<b>K</b> with condenser motor	Equipment $2\frac{1}{2}$ –4"	380427 A220	<b>95 170,00</b>
	Equipment $\frac{1}{2}$ –4"	380430 A220	<b>111 200,00</b>
<b>D</b> with three-phase current motor	Equipment $2\frac{1}{2}$ –4"	380428 A380	<b>97 860,00</b>
	Equipment $\frac{1}{2}$ –4"	380431 A380	<b>113 890,00</b>

\*can only be used with ROLLER'S roller groove device for roller grooves up to DN 200,  $\varnothing$  8".

## Accessories

<b>Subframe</b>		344105 R	3 600,00
<b>Subframe, mobile and folding</b>		344150 A	8 730,00
<b>Subframe, mobile, with shelf</b>		344100 R	6 100,00
<b>Tool set ¼ – 2", complete with universal automatic die head with dies R ½ – ¾", R 1 – 2", pipe cutter, pipe deburrer</b>			
		340100 AR	16 040,00
<b>Universal automatic die head</b>	1/16 – 2"	341000 AR	9 620,00
	2½ – 4"	381000 A	22 450,00
<b>Dies ROLLER'S Robot</b>		See page 13	
<b>ROLLER'S cutting wheel St</b>		See page 164	
<b>Thread cutting materials</b>		See page 19	
<b>Nipple holders</b>		See page 20	
<b>ROLLER'S roll grooving device</b>		See page 22	
<b>ROLLER'S Assistant</b>			
<b>height adjustable material rests</b>		See page 172	