

Designation Art.-No. kr

Dies, set

For universal automatic die head 1/16-2"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 1/16-3/8" HSS* ¹⁾	341401 RHSS	6 080,00
R 1/4-3/8"	341402 RWS	4 060,00
R 1/2-3/4"	341403 AWS	4 060,00
R 1-2"	341404 AWS	4 060,00

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 1/16-1/8" HSS* ¹⁾	341411 RHSS	6 080,00
NPT 1/4-3/8"	341412 RWS	4 060,00
NPT 1/2-3/4"	341413 RWS	4 060,00
NPT 1-2"	341414 RWS	4 060,00

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 1/16-1/8"	341406 RWS	4 620,00
G 1/4-3/8"	341407 RWS	4 620,00
G 1/2-3/4"	341408 RWS	4 620,00
G 1-2"	341409 RWS	4 620,00

for right-handed bolt threads ISO 261 (DIN 13)

M 6	341426 RWS	4 620,00
M 8	341427 RWS	4 620,00
M 10	341428 RWS	4 620,00
M 12	341429 RWS	4 620,00
M 14	341430 RWS	4 620,00
M 16	341431 RWS	4 620,00
M 18	341432 RWS	4 620,00
M 20	341433 RWS	4 620,00
M 22	341434 RWS	4 620,00
M 24	341435 RWS	4 620,00
M 27	341436 RWS	4 620,00
M 30	341437 RWS	4 620,00
M 33	341438 RWS	5 010,00
M 36	341439 RWS	5 010,00
M 39	341440 RWS	5 010,00
M 42	341441 RWS	5 010,00
M 45	341442 RWS	5 010,00
M 48	341443 RWS	5 010,00
M 52	341444 RWS	5 010,00
M 56 HSS* ¹⁾	341445 RHSS	7 510,00
M 60 HSS* ¹⁾	341446 RHSS	7 510,00

for threads M according to EN 60423 on electrical installation tubes

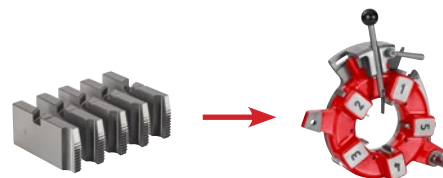
M 16 x 1.5	341493 RWS	4 620,00
M 20 x 1.5	341494 RWS	4 620,00
M 25 x 1.5	341495 RWS	4 620,00
M 32 x 1.5	341496 RWS	4 620,00
M 40 x 1.5	341497 RWS	4 620,00
M 50 x 1.5	341498 RWS	4 620,00
M 63 x 1.5	341499 RWS	4 620,00

for armoured steel right-handed pipe threads DIN 40430

Pg 7	341466 RWS	4 620,00
Pg 9	341467 RWS	4 620,00
Pg 11	341468 RWS	4 620,00
Pg 13.5	341469 RWS	4 620,00
Pg 16	341470 RWS	4 620,00
Pg 21	341471 RWS	4 620,00
Pg 29	341472 RWS	4 620,00
Pg 36	341473 RWS	4 620,00
Pg 42	341474 RWS	4 620,00
Pg 48	341475 RWS	4 620,00

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. ¹⁾Price including 50 % surcharge. Dies for other types of thread on request.



Designation Art.-No. kr

Dies, set

For universal automatic die head 2 1/2-3"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

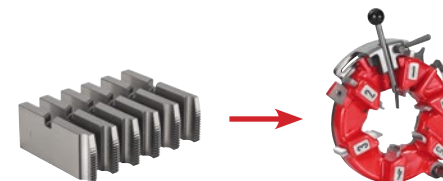
R 2 1/2-3"	381430 AWS	5 650,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2-3" HSS* ¹⁾	381432 RHSS	8 470,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2-3" HSS* ¹⁾	381431 RHSS	9 140,00
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Designation Art.-No. kr

Dies, set

For universal automatic die head 2 1/2-4"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 2 1/2-4"	381401 AWS	8 520,00
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2-4" HSS* ¹⁾	381410 RHSS	12 780,00
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2-4" HSS* ¹⁾	381405 RHSS	13 570,00
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