ROLLER'S Exparo 22 V ACC



German Top Quality



Ultra-handy, ultra-light, robust 20 kN hybrid pipe expander for cordless and mains operation, with automatic return (ACC). For expanding pipes/rings. Optionally with Cu, P or P-CEF expander. Li-lon 22 V Technology! Li-lon 21.6 V, 2.5 Ah battery for approx. 600 expansions per battery charge*.

Cu expander

for ROLLER'S Cu expander heads and suitable expander heads of other makes. For expanding soft copper pipes \emptyset 8–42 mm, \emptyset %–1%", s \leq 1.5 mm, soft aluminium and precision steel pipes \emptyset 8–42 mm, s \leq 1.2 mm, soft, stainless steel pipes \emptyset 8–42 mm, s \leq 1 mm.

P expander

for ROLLER'S P expander heads and suitable expander heads of other makes. For expanding plastic and composite tubes of the pressfitting systems (push-sleeve systems) Ø 12–40 mm.

P-CEF expander

for ROLLER'S P-CEF expander heads and suitable expander heads of other makes. For Plastic Cold Expansion Fittings (P-CEF) Ø 16–40 mm, Ø $\frac{1}{2}-1\frac{1}{2}$ ", s \leq 4.95 mm. (s = wall thickness)

 ROLLER'S expanding heads for all common systems. Quick-change, without tools. Also for other suitable makes of expanding tongs.

ROLLER'S Cu expander heads

Expander head with long, stable formers for perfect pipe connection according to DVGW. Add-on for calibrating pipe ends. See page 138.

ROLLER'S P expander heads

System-specific, according to the requirements of the respective pressfitting system, see page 137.

ROLLER'S P-CEF expander heads

System-specific, according to the requirements of the respective pressfitting system, see page 137. Automatic, gradual expansion until reaching the given end position which is determined by the expander head.

- Expander mandrel of the Cu and P expander with taper angle 18°, expander mandrel of the P-CEF expander with taper angle 20°, for even, concentric expansion.
- Small, compact design with perfect weight distribution for real one-hand operation.
 Comfortable weight, drive unit with battery only 2.7 kg, for working without fatigue.
 Extra handy drive unit only 26 cm long, for working in very confined spaces.
- High expansion force for perfect, split-second expansion. Thrust 20 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system.
- Proven, powerful battery motor 21.6 V, 380 W output, safety switch.
- Integrated LED work light for illuminating the work place.

Li-Ion 22 V technology for 50 % more expansions

Highly resistance Li-lon 21.6V batteries with 2.5, 4.1 or 5.0 Ah capacity, for long life. Powerful and light.

ROLLER'S Exparo Cu 22 V ACC

Li-lon 21.6 V, 2.5 Ah for approx. 600 expansions, 5.0 Ah for approx. 1,200 expansions, 9.0 Ah for approx. 2,160 expansions soft copper pipe Ø 15 x 1 mm per battery charge*.

ROLLER'S Exparo P 22 V ACC

Li-lon 21.6 V, 2.5 Ah for approx. 750 expansions, 5,0 Ah for approx. 1,500 expansions, 9.0 Ah for approx. 2,700 expansions REHAU RAUTITAN flex Ø 16 x 2.2 mm per battery charge*.

ROLLER'S Exparo P-CEF 22 V ACC

Li-lon 21.6 V, 2.5 Ah for approx. 200 expansions, 5.0 Ah for approx. 410 expansions, 9.0 Ah for approx. 740 expansions Uponor Quick & Easy Ø 16 x 1.8 mm per battery charge*.

Graduated charging status indicator with coloured LEDs. Operating temperature range -10 to +60 °C. No memory effect for maximum battery power. 100-240 V, 50-60 Hz, 90 W rapid charger or 100-240 V, 50-60 Hz, 290 W rapid charger, for shorter charging times (accessories).

For cordless and mains operation

 $220-240\ V/21.6\ V,\,50-60\ Hz,\,15\ A$ (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).

ROLLER'S Exparo 22 V ACC



For systems: e. g. aquatherm, General Fittings, IVT, REHAU. REVEL. Seppelfricke. TECE, TIEMME, Würth



For systems: Uponor Quick & Easy,





Scope of Delivery

ROLLER'S Exparo Cu 22 V ACC Basic-Pack

21.6 V, 20 kN drive unit, with automatic return, Li-Ion 21.6 V, 2.5 Ah battery, 220-240 V, 70 W rapid charger, Cu expander for ROLLER'S Cu expander heads and other suitable heads, in steel case

575020 A220

ROLLER'S Exparo P 22 V ACC Basic-Pack

21.6 V, 20 kN drive unit, with automatic return, Li-Ion 21.6 V, 2.5 Ah battery, 220-240 V, 70 W rapid charger, P expander for ROLLER'S P expander heads and other suitable heads,

575021 A220

ROLLER'S Exparo P-CEF 22 V ACC Basic-Pack

21.6 V, 20 kN drive unit, with automatic return, Li-lon 21.6 V, 2.5 Ah battery, 220-240 V, 70 W rapid charger, P-CEF expander for ROLLER'S P-CEF expander heads and other suitable heads,

575022 A220

Accessories	
ROLLER'S Exparo 22 V ACC drive unit without expander, without battery	575010 A22
Cu expander	
for ROLLER'S Cu expander heads and suitable expander heads of other makes. Taper angle 18°	575252 R
ROLLER'S Cu expander heads	See page 138
P expander for ROLLER'S P expander heads and suitable expander heads of other makes. Taper angle 18°	575253 R
ROLLER'S P expander heads	See page 137
P-CEF expander for ROLLER'S P-CEF expander heads and suitable expander heads of other makes. Taper angle 20°	575256 R
ROLLER'S P-CEF expander heads	See page 137
Li-lon 21,6 V, 2.5 Ah battery	571571 A22
Li-lon 21,6 V, 5.0 Ah battery	571581 A22
Li-lon 21,6 V, 9.0 Ah battery	571583 A22
100-240 V, 50-60 Hz, 90 W rapid charger	571585 A220
100-240 V, 50-60 Hz, 290 W rapid charger	571587 A220
220-240 V/21.6 V, 50-60 Hz, 15 A power supply,	
for mains operation instead of Li-Ion 21.6 V battery	571567 A220
Steel case with inlay	578290 A
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 161