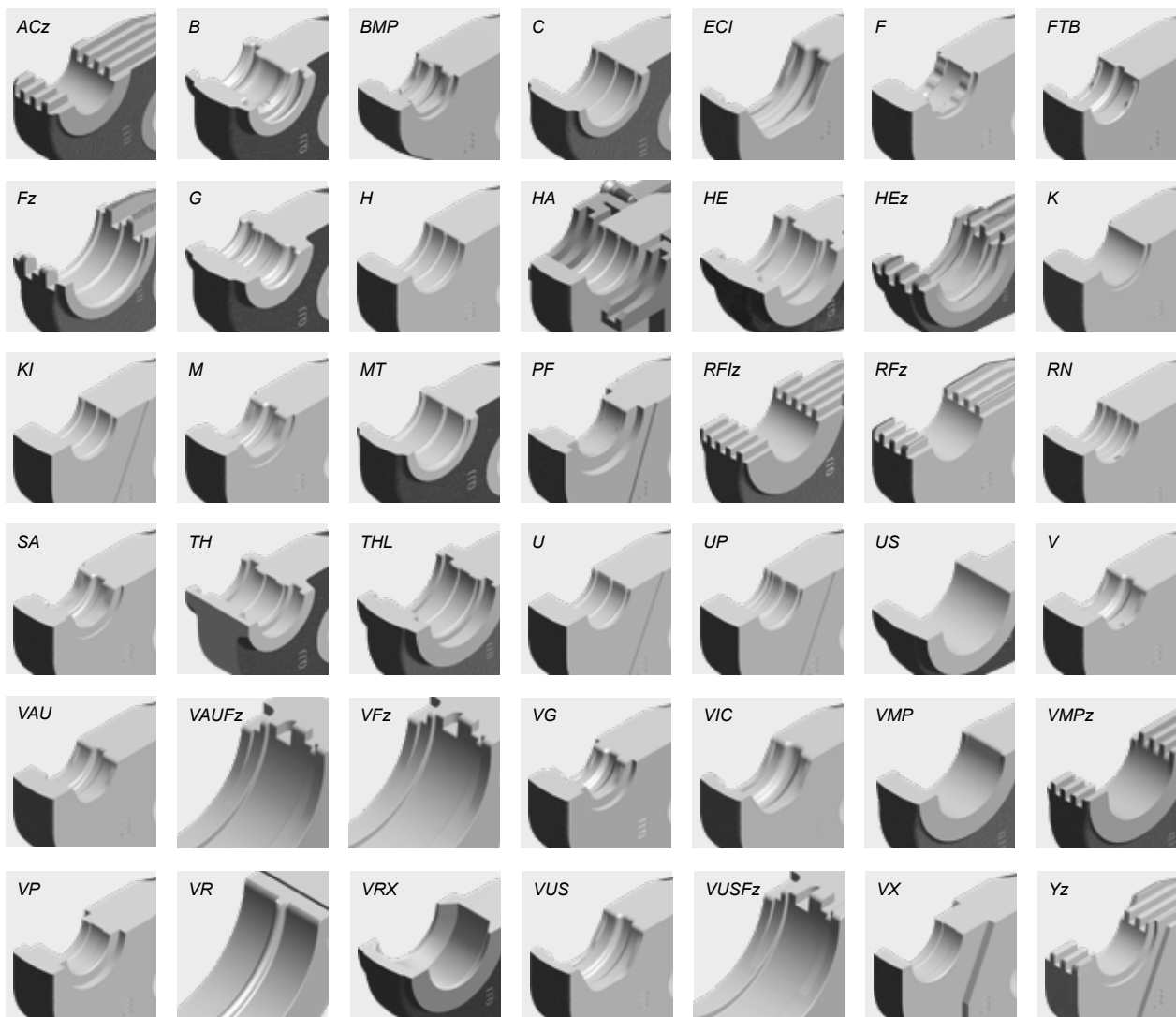


ROLLER'S pressing tongs **ROLLER'S pressing rings**



German Top Quality



ROLLER'S pressing tongs (PZ-2B)

Two connections for
ROLLER'S manual
radial press and
ROLLER'S 32 kN
radial presses



ROLLER'S pressing tongs (PZ-4G)



ROLLER'S pressing tongs (PZ-S)



ROLLER'S pressing ring (PR-3S) ROLLER'S pressing ring XL (PR-3S)



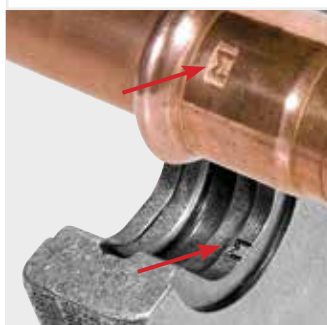
ROLLER'S pressing ring (PR-3B)



ROLLER'S pressing ring (PR-2B)



Impression on pressed fitting
for traceability according
to EN 1775:2007.



ROLLER'S Pressing S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.



Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22V ACC / Mini S 22V ACC and other makes

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22V ACC with 45 kN thrust, see the table below.
- Choose your own pressing tongs / pressing rings / pressing rings XL!**
Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 96–129.
Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 129.
- ROLLER'S pressing tongs (PZ-2B)**
Standard version with 2 tiltable monoblock pressing jaws
All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.
ROLLER'S ACz, Fz, RFz, RFlz, VMPz pressing tongs with teeth prevent burr formation on the pressfitting (**Patent EP 2 027 971**)
- ROLLER'S pressing tongs (PZ-4G)**
with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions
- ROLLER'S pressing tongs (PZ-S)**
with one fixed and two jointed, tiltable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.
- ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)**
with 3 pressing segments, 2 of which are tiltable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 129.
- ROLLER'S pressing ring (PR-3B)**
with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 129.
VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.
- ROLLER'S pressing ring (PR-2B)**
with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 129.
- ROLLER'S pressing ring S (PR-2B)**
Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 129.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
A			
AC-FIX PRESS (Global Piping Systems)	H 12*		570300
	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 32		570380
	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	VX 16*		571635
	VX 20*		571640
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
AC-FIX PRESS DUO (Global Piping Systems)	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
AC-FIX PRESS-MULTI (Global Piping Systems)	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 25*		570360
	H 32		570380
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
ACOME ACOPEX ALU	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	U 16*		570765
	U 20*		570775
	U 32		570785
ACOME MT	ACz 12*		572642
	ACz 16*		572644
	ACz 20*		572646
	ACz 25		572648
AHLSELL A-press elförzinkad M	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
AHLSELL A-press elförzinkad V	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
AHLSELL A-press koppar M	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
AHLSELL A-press koppar V	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
AHLSELL A-press rostfritt	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
AIRBEL PRESSCLIM	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
AIRBEL SERTINOX	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
ALB Sistema Multicapa	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 16*		570765
	U 18*		570770
ALB Sistema Multicapa Gas	U 20*		570775
	C 26*		570750
	U 32		570785
	U 40		570790
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
ALTECH Alltech	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
APE MULTYGAS Serie AP Gas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 20*		570350

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
APE Serie AP	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
APE Serie APL	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
AQUATECHNIK Press-fitting metal	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
AQUATECHNIK Universal	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
ARKA DUROsystem	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
Aschl NIR	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
ASSOTHERM IPC-RAC Carbon Steel	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
ASSOTHERM IPI-RAX Inox	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
ASSOTHERM IPI-RAX Inox Gas	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18		570120
	M 22		570130

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
ASSOTHERM IPM-Multistrato	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	THL 32		570487
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
ASSOTHERM IPR-RRR Copper	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
ASSOTHERM IPR-RRR Copper Gas	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
ASTM F 1807 (Fittings with Copper Crimp Ring for PEX tubing)	US ¾"		571450
	US ½"		571455
	US ¾"		571460
	US 1"		571465
	US 1 ¼"		571470
	US 1 ½"		571475
	US 2"		571477
ATUSA ITALIA SYCPRESS CARBON STEEL PRESS FITTINGS	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
ATUSA ITALIA SYCPRESS STAINLESS STEEL PRESS FITTINGS	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
AUSTEC PEX-B, PEX-AL-PEX (AUS)	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	U 16*		570765
	U 20*		570775
	U 25*		570780
AUSTEC PEX-AL-PEX GAS (AUS)	U 32		570785
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	U 16*		570765
	U 20*		570775
AUSTEC PEX-AL-PEX GAS (AUS)	U 25*		570780
	U 32		570785

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
AYOR FIXOCONNECT Press	H 12*		570300
	H 16*		570320
	H 20*		570350
	H 25*		570360
	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	U 16*		570765
	U 20*		570775
	U 25*		570780
AYOR FIXOMULTIX	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
AYOR SOMATHERM FOR YOU -1	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
AYOR SOMATHERM FOR YOU -2	U 16*		570765
	U 20*		570775
	H 12*		570300
	H 16*		570320
	H 20*		570350
	H 25*		570360
	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	U 16*		570765
	U 20*		570775
	U 25*		570780

B

Bampi BALPEX serie LP	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
Bampi BALPEX serie MP	C 26*		570750
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
Bampi BALPEX Gas	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	TH 16*		570460
	TH 20*		570470
Bampi BALPEX Gas	TH 26*		570475
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
BARBI EASYPRESS (Industrial Blansol)	H 12*		570300
	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 32		570380
	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
BARBI MULTIPLEX (Industrial Blansol)	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	RFz 16*		571325
	RFz 18*		571327
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
BEGETUBE/ IVAR	B 14*		570845
	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	B 32		570880
	Fz 40		570742
	Fz 50		570747
	F 63 (PZ-S)		572385
	Fz 75 (PR-3B)	Z4	572830 R
Béné inox Série 41	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76.1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88.9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108.0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Brass Form Master Press	H 16*		570320
	H 18*		570340
	H 20*		570350
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
Brass & Fittings PRESSMAN MultiPress	RFz 16*		571325
	RFz 18*		571327
	ACz 20*		572646
	RFz 25		571335
	RFz 32		571340

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Brass & Fittings PRESSMAN RetiPress	RFz 16*		571325
	RFz 18*		571327
	ACz 20*		572646
	RFz 25		571335
	RFz 32		571340
BRASSTECH MULTitermoSAN Brasspress	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
	C 26*		570750
	U 32		570785
C			
Cello Products >B< Press	VUS ½" (OD 15,9 mm)		571770
	VUS ¾" (OD 22,2 mm)		571775
	VUS 1" (OD 28,6 mm)		571780
	VUS 1¼" (OD 34,9 mm)		571785
	VUS 1½" (OD 41,3 mm)		571790
CGR DYNAPLU multicouche	VUS 2" (OD 54,0 mm)		571795
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
CGR DYNAPLU PER	H 12*		570300
	H 16*		570320
	H 20*		570350
	H 25*		570360
	RFz 12*		571320
CHIALI CHIALIPEX	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Climatek Clima Therm	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	H 40 A (PZ-4G)		570695
Climatrix Climatrix Rhinopex	H 16*		570320
	H 20*		570350
	U 16*		570765
	U 20*		570775
	C 26*		570750
	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Climatrix Variotherm	TH 11,6*		570482
	TH 16*		570460
	TH 16 S (PR-2B)	Z8	574782 R
System TH			
ClouSet	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
Comap PEX Press	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
Comap Multiskin	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	THL 32		570487
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
Comap Multiskin Gas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	THL 32		570487
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 32		570785
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
COMISA Press System	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	B 14*		570845
	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	B 32		570880

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
COMISA Press System Gas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
CONEL CONNECT MULTI	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	VP 16*		570910
	VP 20*		570915
	VP 32		570925
(DN 26)	CONEL CONNECT MV2		
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Conex Bänninger >B< Flex	F 16*		570717
	F 18*		570720
	F 20*		570727
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 25*		570360
	H 32		570380
	RFz 16*		571325
	RFz 18*		571327
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
Conex Bänninger >B< MaxiPro	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	BMP 1/4"		571700
	BMP 3/8"		571702
	BMP 1/2"		571704
	BMP 3/4"		571706
	BMP 1"		571710
Conex Bänninger >B< Press	BMP 1 1/4"		571712
	V 12		570107
	V 14		570112
	V 15		570115
	V 16		570117
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
Conex Bänninger >B< Press Carbon	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 14 S (PR-2B)	Z8	574800 R
	V 15 S (PR-2B)	Z8	574752 R
	V 16 S (PR-2B)	Z8	574802 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Conex Bänninger >B< Press Gas	V 12		570107
	V 14		570112
	V 15		570115
	V 16		570117
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 14 S (PR-2B)	Z8	574800 R
	V 15 S (PR-2B)	Z8	574752 R
	V 16 S (PR-2B)	Z8	574802 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Conex Bänninger >B< Press Inox	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Conex Bänninger >B< Press Solar	V 12		570107
	V 14		570112
	V 15		570115
	V 16		570117
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 14 S (PR-2B)	Z8	574800 R
	V 15 S (PR-2B)	Z8	574752 R
	V 16 S (PR-2B)	Z8	574802 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Conex Bänninger >B< Press XL carbon	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
Conex Bänninger >B< Press XL copper	VFz 64,0 (PR-3B)	Z5	572815 R
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R
Conex Bänninger >B< Press XL stainless	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
Conex Bänninger >B< Press XL red brass	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
D			
Debrunner Acifer d-a Presssystem C-Stahl	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
DIWAsystems	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
DUOPIPE Systems	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
DW Verbundrohr multitubo systems	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
E			
EBRILLE Isomontflex	U 16*		570765
	U 20*		570775
	U 25*		570780
	H 26*		570370
	TH 26*		570475
	TH 26 S (PR-2B)	Z8	574794 R
EBRILLE Monflex	U 16*		570765
	U 20*		570775
	U 25*		570780
	H 26*		570370
	TH 26*		570475
	TH 26 S (PR-2B)	Z8	574794 R
EFFEBI EFFEBI-PRESS Aisi316 System M Profile ¹⁾	U 32		570785
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S) ⁸⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
EFFEBI EFFEBI-PRESS Aisi316 System V Profile ¹⁾	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
EFFEBI EFFEBI-PRESS Carbon-S System M Profile ¹⁾	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
EFFEBI	V 12		570107
EFFEBI-PRESS	V 15		570115
Carbon-S	V 18		570125
System V Profile ¹⁾	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
EFFEBI	V 12		570107
EFFEBI-PRESS	V 15		570115
UNICO	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
EFFEBI	V 12		570107
EFFEBI-PRESS	V 15		570115
UNICO	V 18		570125
(GAS)	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
EFFEBI	M 15		570110
PRESSTIGE	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
EFFEBI	M 15		570110
PRESSTIGE 4E05	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
EFFEBI	M 15		570110
PRESSTIGE-GAS [®]	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
EFFEBI	TH 16*		570460
TOF-GAS	TH 20*		570470
MULTIPINZA	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 16*		570765
	U 20*		570775
	U 32		570785
EFFEBI	TH 16*		570460
TOF	TH 18*		570465
MULTIPINZA	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	F 16*		570717
	F 18*		570720
	F 20*		570727
	F 26*		570730
	F 32		570735
	Fz 40		570742
	Fz 50		570747
	F 63 (PZ-S)		572385
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	B 32		570880
EFIELD	U 16*		570765
MULTILAYER PRESS	U 18*		570770
DINGAS	U 20*		570775
	U 25*		570780
	U 32		570785
EFIELD	U 16*		570765
MULTILAYER PRESS	U 18*		570770
WATER	U 20*		570775
	U 25*		570780
	U 32		570785
Elkhart	VUS ½" (OD 15,9 mm)		571770
APOLLOXPRESS	VUS ¾" (OD 22,2 mm)		571775
Fittings Copper	VUS 1" (OD 28,6 mm)		571780
and Low-Lead	VUS 1¼" (OD 34,9 mm)		571785
Brass	VUS 1½" (OD 41,3 mm)		571790
	VUS 2" (OD 54,0 mm)		571795
Elkhart	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R
APOLLOXPRESS	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R
LD-C Fittings	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R
Copper			
ELYDAN	RFz 16*		571325
izeo	RFz 20*		571330
	RFiz 25		571337
	RFiz 32		571342
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
EMMETI	B 16*		570850
GERPEX-	B 20*		570860
FIVPRESS	B 26		570870
	B 32		570880
	H 16*		570320
	H 20*		570350
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	U 16*		570765
	U 20*		570775

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
EMPUR	TH 14*		570455
	TH 15*		570457
	TH 16*		570460
	TH 17*		570462
	TH 20*		570470
	TH 25*		570495
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
Esta Rohr simplesta SH M	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Esta Rohr simplesta ST M	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S) ⁹⁾	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
EUROTUBI EUROPA C-Steel Pressfitting System M-Profile ¹⁾	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
EUROTUBI EUROPA Inox Pressfitting System M-Profile ¹⁾	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Evans Components Presslok	VAU 15 (1/2")		572687
	VAU 20 (3/4")		572689
	VAU 25 (1")		572691
	ECI 1 1/2"		571932
	ECI 2" (PZ-4G)		571934
	ECI 2 1/2" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579104 R
	ECI 3" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579105 R
	ECI 4" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579106 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
F			
FAR Rubinetterie PRESSFAR	TH 14*		570455
	TH 16*		570460
	TH 17*		570462
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
F.B.Q. BARONIO BQ PRESS SOLAR	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
F.B.Q. BARONIO BQ PRESS WATER	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
F.B.Q. BARONIO BQ PRESS C-STEEL	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
F.B.Q. BARONIO BQ PRESS GAS	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Fercofloor DUO Press FERCO PEX	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
Fercofloor DUO Press MULTIFER	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
FERRO systems BRASEL GPF GAS	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
FERRO systems BRASEL GPF MULT Pressfitting MULTICAPA	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
FERRO systems BRASEL GPF PPSU Pressfitting PEX y MULTICAPA	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
FERRO systems BRASEL GPF PRESS Pressfitting PEX	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
FILINOX Filpress	FTB 15		571432
	FTB 18		571434
	FTB 22		571436
	FTB 28		571438
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁰	579101 R
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁰	579110 R
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁰	579111 R
FILINOX Instalpress Steel	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁰	579101 R
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁰	579110 R
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁰	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
FILINOX Instalpress Inox	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z7 XL 45kN ⁰	579101 R
	M 88,9 G XL (PR-3S)	Z7 XL 45kN ⁰	579110 R
	M 108,0 G XL (PR-3S)	Z7 XL 45kN ⁰	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Fittings Estándar ECO-PRESS	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
Fittings Estándar MULTICAPA	RFz 16*		571325
	RFz 18*		571327
	RFz 20*		571330
	RFz 25		571335
Fittings Estándar PE-X	RFz 32		571340
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
FORNARA ForPress	RFz 32		571340
	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
FORZA WATER CRIMP (AUS)	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
FORZA STAINLESS WATER CRIMP	K16/P18*		572600
	K/20*		572605
	K/25*		572610
	K32		572615
	K1/40		572620
	K1/50		572625
FORZA GAS CRIMP (AUS)	K16/P18*		572600
	K/20*		572605
	K/25*		572610
	K32		572615
	K1/40		572620
	K1/50		572625
FORZA COPPER V PRESS (AUS)	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	VAU 15 (OD 12,7 mm)		572687
	VAU 20 (OD 19,1 mm)		572689
	VAU 25 (OD 25,4 mm)		572691
	VAU 32 (OD 31,8 mm)		572693
	VAU 40 (OD 38,1 mm)		572695
	VAU 50 (OD 50,8 mm)		572697
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R
FORZA STAINLESS V PRESS (AUS)	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R
	VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R
	VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R
	V 15		570115
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁰	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁰	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁰	579111 R
	V 15 S (PR-2B)	Z8	574752 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
FRABO FRABOPRESS 316 GAS M	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
FRABO FRABOPRESS 316 GAS V	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
FRABO FRABOPRESS 316 M	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
FRABO FRABOPRESS 316 V	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
FRABO FRABOPRESS CHROME	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
FRABO FRABOPRESS C-STEEL M	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
FRABO FRABOPRESS C-STEEL V	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
FRABO FRABOPRESS GAS M	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
FRABO FRABOPRESS GAS V	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
FRABO FRABOPRESS KOMBI	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R
FRABO FRABOPRESS M	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
FRABO FRABOPRESS SOLAR	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
FRABO FRABOPRESS V	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Fränkische alpeX-duo XS	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Fränkische alpeX F50 PROF I	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	VP 16*		570910
	VP 20*		570915
	VP 32		570925
Fränkische alpeX L	Fz 40		570742
	Fz 50		570747
	F 63 (PZ-S)		572385
	Fz 75 (PR-3B)	Z4	572830 R
G			
gabotherm H+S	TH 10*		570467
	TH 12*		570452
	TH 14*		570455
	TH 15*		570457
	TH 16*		570460
	TH 17*		570462
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Gallagher USA YogaPipe ACR	H 12* (¼")		570300
	U 14* (¾")		570760
	U 16* (¾")		570765
	U 18* (¾")		570770
	U 20* (¾")		570775
	U 25* (¾")		570780
	U 32 (1½")		570785
Geberit Mapress C-STAH L	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 35 (PR-3S)	Z2	572727 R
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Geberit Mapress Edelstahl	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 35 (PR-3S)	Z2	572727 R
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Geberit Mapress Edelstahl Gas	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 35 (PR-3S)	Z2	572727 R
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S) ¹⁾	Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 45° (P R-2B)	Z8	574746 R
Geberit Mapress Kupfer	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 35 (PR-3S)	Z2	572727 R
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
Geberit Mapress Kupfer Gas	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Geberit Mepla	G 16*		570400
	G 20*		570410
	G 26*		570420
	G 32		570430
	G 40		570440
	G 50		570450
	G 63 (PZ-S)		572470
Geberit Mepla Therm	G 16*		570400
	G 20*		570410
	G 26*		570420
Geberit Volex	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
General Fittings 5700	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
General Fittings 5700	U 20*		570775
	U 32		570785
	U 40		570790
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
General Fittings Ewoprex	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
General Fittings 5700	U 16*		570765
	U 20*		570775
	U 32		570785
	U 40		570790
	U 63 (PZ-S)		572365

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
General Fittings Serie 5S00	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	B 32		570880
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
General Fittings Trident	B 16*		570850
	F 16*		570717
	F 16 S (PR-2B)	Z8	574728 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
General Fittings Trident Gas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 20*		570350
Giacomini Raccordi RM Giacomini	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	U 16*		570765
	U 20*		570775
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Giacomini RM MULTIGAS	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	U 16*		570765
	U 20*		570775
	U 32		570785
	V 15		570115
	V 18		570125
	V 22		570135
Giacomini Valvole Giacomini serie R850V	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
Golan Pipe Systems (Scandinavia) Alu-Pres	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
Grinnell G-PRESS Copper Fittings	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
	VUS ½" (OD 15,9 mm)		571770
	VUS ¾" (OD 22,2 mm)		571775
	VUS 1" (OD 28,6 mm)		571780
	VUS 1½" (OD 34,9 mm)		571785
	VUS 1¾" (OD 41,3 mm)		571790
	VUS 2" (OD 54,0 mm)		571795
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R
GS Wärmesysteme System TH	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
GS Wärmesysteme System V	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
H			
HakaGerodur	TH 10*		570467
HAKASAN	TH 11,6*		570482
	TH 12*		570452
	TH 14*		570455
	TH 16*		570460
	TH 17*		570462
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
HASTINIK	M 15		570110
Hastinik/Hitpress	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
heima24	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
HELIROMA	U 16*		570765
Klimapress	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
HELIROMA	RFz 16*		571325
Romapress	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
Henco	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	HE 32		571900
	HEz 40		571904
Herotec	H 16*		570320
TEMPUS-PRESS	H 20*		570350
PLUS	H 25*		570360
	H 32		570380
	H 40 (PZ-4G)		570390
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Herotec TEMPUS-PRESS PLUS PPSU	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
U 63 (PZ-S)		572365	
U 63 (PR-3B)	Z4	572837 R	
U 75 (PR-3B)	Z4	572828 R	
HERZ PIPEFIX	TH 10*		570467
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
HIDRONIX MULTIGAS	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
HIDRONIX MULTIPIPE	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775
	C 26*		570750
	U 32		570785
HIDRONIX UNICO	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775
	C 26*		570750
	U 32		570785
HITEC Sistema Multistrato	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	HITHERM-ISOTUBI NUMEPRESS	M 15	
M 18			570120
M 22			570130
M 28			570140
M 35			570150
M 42 (PR-3S)		Z2	572706 R
M 54 (PR-3S)		Z2	572708 R
M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R
M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R
M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R
M 15 S (PR-2B)		Z8	574738 R
M 18 S (PR-2B)		Z8	574740 R
M 22 S (PR-2B)		Z8	574742 R
M 28 S (PR-2B)		Z8	574744 R
M 35 S (PR-2B)	Z8	574746 R	
HITHERM HTpress	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
M 35 S (PR-2B)	Z8	574746 R	

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
HITHERM HTfire	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
HITHERM HTair	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Hopewell press fit system	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
hp praski BAVARIA-press	TH 10*		570467
	TH 12*		570452
	TH 14*		570455
	TH 16*		570460
	TH 17*		570462
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
I			
ICMA Sempiter	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
ICMA Sempigas	U 25*		570780
	C 26*		570750
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Idrosanitaria Bonomi Hornegas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
Idrosanitaria Bonomi Idropress	TH 26 S (PR-2B)	Z8	574794 R
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
IDROSISTEMI Ta-Press	TH 32 S (PR-2B)	Z8	574798 R
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
IDROSISTEMI Ta-Press	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	Fz 40		570742
	Fz 50		570747
	F 63 (PZ-S)		572385
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
IDROTRADE Storm Multipinza	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	THL 32		570487
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
IDROTRADE StormPRES ¹⁾	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
IDROTRADE StormSTEEL ¹⁾	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S) [®]	Z7 XL 45kN [®]	579101 R
	M 88,9 G XL (PR-3S) [®]	Z7 XL 45kN [®]	579110 R
	M 108,0 G XL (PR-3S) [®]	Z7 XL 45kN [®]	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
ILTA INOX/CHIBRO Pressfitting Cuni	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
ILTA INOX/CHIBRO Pressfitting inox	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Instantor Press System	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Instantor Copper Press Metric	M 15		570110
	M 22		570130
	M 28		570140
	M 15 S (PR-2B)	Z8	574738 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
IPA IPANA Press	TH 10*		570467
	TH 11,6*		570482
	TH 12*		570452
	TH 14*		570455
	TH 15*		570457
	TH 16*		570460
	TH 17*		570462
	TH 18*		570465
	TH 20*		570470
	TH 22*		570472
	TH 25*		570495
	TH 26*		570475
	TH 28		570477
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
IPA THu IPANA Press	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
IPALPEX (Industrie du Plastique et Accessoires)	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	THL 32		570487
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18*		572600
	PF 22*		571980
IPLEX PIPELINES AUSTRALIA Iplex K1 (Gas)	K16/P18*		572600
	K20*		572605
	K25*		572610
	K32		572615
	K1/40		572620
	K1/50		572625
IPLEX PIPELINES AUSTRALIA Iplex K2	K16/P18*		572600
	K20*		572605
	K25*		572610
ISOLTUBEX ISOLPEX IPERT	RFz 16*		571325
	RFz 20*		571330
	RFIz 25		571337
	RFIz 32		571342

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
ISOLTUBEX Multicapa	RFz 16*		571325
	RFz 18*		571327
	RFz 20*		571330
	RFIz 25		571337
	RFIz 32		571342
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
ISOLTUBEX Multicapa GAS	RFz 16*		571325
	RFz 20*		571330
	RFIz 25		571337
	RFIz 32		571342
ISOLTUBEX Multicapa-PPSU	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
ISOTUBI NUMEPRESS	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN [®]	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
IVAR ALPEX-GAS	B 20		570860
	B 26		570870
	B 32		570880
IVAR Ivar-Press	B 14*		570845
	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	B 32		570880
	Fz 40		570742
	Fz 50		570747
IVAR MULTI PRESS GAS	F 63 (PZ-S)		572385
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	B 16*		570850
	B 20*		570860
	B 26		570870
IVAR MULTI PRESS GAS ITALIA	B 32		570880
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	H 16*		570320
	H 20*		570350
	H 26*		570370
	U 16*		570765
IVAR Multi Press MP	U 20*		570775
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	F 16*		570717
	F 18*		570720
	F 20*		570727
	F 26*		570730
	F 32		570735
	Fz 40		570742
	Fz 50		570747
	F 63 (PZ-S)		572385
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	B 32		570880

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
IVAR Multi Press Leak (MPL)	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
IVAR Plastic Multi Press Leak (PML)	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
IVAR Plastic Multi Press PMP	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	U 16*		570765
	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
IVT Edelstahl- Presssystem	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
IVT PRIPRESS	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
J			
Jäger - Aquatec Aquapress H	H 14*		570310
	H 16*		570320
	H 17*		570330
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
Jäger - Aquatec C-Stahl - Press Typ M	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Jäger - Aquatec Edelstahl - Press Typ M	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Jäger - Aquatec Kupfer - Press Typ V	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Jansen AG JANSEN COMISA	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Jarallex- Presssystem	TH 14*		570455
	TH 16*		570460
	TH 17*		570462
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
JUNGWOO JWPress	VUS ½" (OD 15,9 mm)		571770
	VUS ¾" (OD 22,2 mm)		571775
	VUS 1" (OD 28,6 mm)		571780
	VUS 1¼" (OD 34,9 mm)		571785
	VUS 1½" (OD 41,3 mm)		571790
	VUS 2" (OD 54,0 mm)		571795
	VUSFz 2¼" (PR-3B) (OD 66,7 mm)	Z5	572819 R
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R
K			
KAN KAN-therm Press	U 16*		570765
	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	U 40		570790
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
KAN KAN-therm Press LBP	U 14*		570760
	U 16*		570765
	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	U 40		570790
	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
KAN KAN-therm Inox	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
KAN KAN-therm Steel	M 12		570100
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 12		570100
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
KAN KAN-therm UltraPRESS	U 14*		570760
	U 16*		570765
	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	U 40		570790
	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
KE KELIT COPPERFIX Kupfer	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
KE KELIT KELOX	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
KE KELIT KELOX KELOX	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
KE KELIT KELOX-PPSU-W	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
KE KELIT KELOX-ULTRAX	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
KE KELIT KELOX-ULTRAX-W	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
KE KELIT KELOX-WINDOW-U	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
KE KELIT steelfIX C-Stahl	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
KE KELIT steelfIX Edelstahl	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
KEMBLA KemPress (AUS)	VAU 15 (OD 12,7 mm)		572687
	VAU 20 (OD 19,1 mm)		572689
	VAU 25 (OD 25,4 mm)		572691
	VAU 32 (OD 31,8 mm)		572693
	VAU 40 (OD 38,1 mm)		572695
	VAU 50 (OD 50,8 mm)		572697

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
LK Systems	V 12		570107
LK >B<Press	V 15		570115
Elförzinkat	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
LK Systems	V 15		570115
LK >B<Press	V 18		570125
Gas	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
LK Systems	TH 16*		570460
LK Universal	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
LVI-DAHL	U 16*		570765
Altech-Alupex	U 20*		570775
	U 25*		570780
	U 32		570785
M			
MAINCOR	U 16*		570765
MAINPRESS	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
MAINCOR	U 16*		570765
MAINFLOR	U 20*		570775
Mair Heiztechnik	H 11,5*		570315
M-Press	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Ma.s.ter System	TH 14*		570455
PRESSMASTER	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Meier Tobler Metalplast - Stramax Serie MM	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 32		570380
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
METALGRUP Permatubo	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
METALGRUP PexGrup	U 63 (PZ-S)		572365
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
METALGRUP MultiGrup	RFz 32		571340
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
Mueller Industries Streamline PRS	U 32		570785
	VUS ½" (OD 15,9 mm)		571770
	VUS ¾" (OD 22,2 mm)		571775
	VUS 1" (OD 28,6 mm)		571780
	VUS 1¼" (OD 34,9 mm)		571785
	VUS 1½" (OD 41,3 mm)		571790
	VUS 2" (OD 54,0 mm)		571795
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R
MULTITHERM PRESSSYSTEM	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
Multicap Industrial AIS PEX	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
Multicap Industrial AIS XPRT	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
Multicap Industrial multitubo systems MC	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Multicap Industrial multitubo systems MM	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
NEUTHERM MEKUPRESS-HT	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
N			
NIBCO (USA) Press System Copper	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 40		570790
NICOLL FLUXO	VUS ½" (OD 15,9 mm)		571770
	VUS ¾" (OD 22,2 mm)		571775
	VUS 1" (OD 28,6 mm)		571780
	VUS 1¼" (OD 34,9 mm)		571785
	VUS 1½" (OD 41,3 mm)		571790
	VUS 2" (OD 54,0 mm)		571795
NUI Industrie Italiane Multinupi	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
Nussbaum Optifit-Press	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	B 32		570880
	F 16*		570717
	F 18*		570720
	F 20*		570727
Nussbaum Optiflex-Flowpress	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 25*		570360
Nussbaum Optiflex-Flowpress	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
Nussbaum Optiflex-Flowpress	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	U 40		570790
Nussbaum Optiflex-Flowpress	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	VMP ½" (OD 17,2 mm)		571740
	VMP ¾" (OD 21,3 mm)		571762
	VMPz ¾" (OD 26,9 mm)		571764
	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
Nussbaum Optiflex-Flowpress	VRX 16		571750
	VRX 20		571752
	VRX 25		571754
	VRX 32		571756
	VRX 40		571758
	VRX 50		571760
	VRX 63		571797

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Nussbaum Optipress AquaPlus	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VFz 64,0 (PR-3B)	Z5	572815 R
	VFz 76,1 (PR-3B)	Z5	572816 R
	VFz 88,9 (PR-3B)	Z5	572817 R
	VFz 108,0 (PR-3B)	Z5	572818 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Nussbaum Optipress-Gaz	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VFz 64,0 (PR-3B)	Z5	572815 R
	VFz 76,1 (PR-3B)	Z5	572816 R
	VFz 88,9 (PR-3B)	Z5	572817 R
	VFz 108,0 (PR-3B)	Z5	572818 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Nussbaum Optipress-Therm	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VFz 64,0 (PR-3B)	Z5	572815 R
	VFz 76,1 (PR-3B)	Z5	572816 R
	VFz 88,9 (PR-3B)	Z5	572817 R
	VFz 108,0 (PR-3B)	Z5	572818 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
O			
Oventrop Cofit P	H 16 A*		570620
	H 20 A*		570650
	H 26 A*		570670
	H 32 A		570680
	H 40 A		570690
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
Oventrop Cofit PD	H 16 A*		570620
	H 20 A*		570650
	H 26 A*		570670
Oventrop Cofit PDK	H 16 A*		570620
	H 20 A*		570650
Oventrop Cofit PD-HT	H 16 A*		570620
	H 20 A*		570650
	H 25 A*		570660
Oventrop Cofit PDK-HT	H 16 A*		570620
	H 20 A*		570650
P			
PBTub SERTIPRESS	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
PBTub SERTI-STEEL	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Pegler Yorkshire XPress Carbon	M 12		570100
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Pegler Yorkshire XPress Copper	M 12		570100
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	XP 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579109 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Pegler Yorkshire XPress Copper Gas	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
Pegler Yorkshire XPress Stainless	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Pegler Yorkshire XPress Stainless Gas	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
PERFEXIM PERFEKT SYSTEM	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
PERFILTUBO PERFILALUPEX	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
PERFILTUBO PERFILPRESS	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
PEXTUBE PexTube	RFz 16*		571325
	RFz 20*		571330
	RFIz 25		571337
	RFIz 32		571342
Pipelife C-PRESS	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Pipelife RADOPRESS	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Pipetec Connect	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
PLASTICAALFA Multypex	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
PLASTICAALFA Multypex Air	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
PLASTICAALFA Multypexalfa Gas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
PLASTICAALFA Multypexalfa Gas protek	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
PLASTICAALFA Multypex Plus	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
PLASTICAALFA Multypex Thermo	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
PLASTICAALFA Multypex Thermo Plus	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
PLÁSTICOS FERRO FERROPLAST GPF MULT Pressfitting MULTICAPA	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
PLÁSTICOS FERRO FERROPLAST GPF PPSU Pressfitting PEX y MULTICAPA	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
PLÁSTICOS FERRO FERROPLAST GPF PRESS Pressfitting PEX	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
PLUMBING PLUS EZIPEX Crimp (AUS)	K16/P18*		572600
	K20*		572605
	K25*		572610
	K32		572615
	K1/40 K1/50		572620 572625
PLUMBING PLUS EZIPEX Gas (AUS)	K16/P18*		572600
	K20*		572605
	K25*		572610
	K32		572615
	K1/40 K1/50		572620 572625
PLUMBING PLUS EZIPRESS Gas (AUS)	VAU 15 (OD 12,7 mm)		572687
	VAU 20 (OD 19,1 mm)		572689
	VAU 25 (OD 25,4 mm)		572691
	VAU 32 (OD 31,8 mm)		572693
	VAU 40 (OD 38,1 mm)		572695
	VAU 50 (OD 50,8 mm)		572697
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R
	VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R
	VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R
PLUMBING PLUS EZIPRESS Solar (AUS)	VAU 15 (OD 12,7 mm)		572687
	VAU 20 (OD 19,1 mm)		572689
	VAU 25 (OD 25,4 mm)		572691
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R
	VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R
	VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R
PLUMBING PLUS EZIPRESS Water (AUS)	VAU 15 (OD 12,7 mm)		572687
	VAU 20 (OD 19,1 mm)		572689
	VAU 25 (OD 25,4 mm)		572691
	VAU 32 (OD 31,8 mm)		572693
	VAU 40 (OD 38,1 mm)		572695
	VAU 50 (OD 50,8 mm)		572697
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R
	VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R
	VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R
POLYPIPE POLYSURE	TH 10*		570467
	TH 15*		570457
	TH 22*		570472
	TH 28		570477
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R
POLYSAN- C-Stahl-Press- System M	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R
POLYSAN- Edelstahl Press-System 1.4520	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁶	579101 R
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶	579110 R
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶	579111 R
POLYSAN- Edelstahl Press-System Gas	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R
POLYSAN- Edelstahl Press-System Wasser	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁶	579111 R
POLYSAN- Edelstahl Press-System Wasser	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich) POLYSAN- Press-System	TH 14*		570455
	TH 16*		570460
	TH 17*		570462
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Öster- reich) POLYSAN-Henco- Press-System	TH 14*		570455
	TH 16*		570460
	TH 17*		570462
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	HE 32		571900
	HEz 40		571904
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
POLYSAN (España) „Rainbow“	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
Prandelli Multyrama Pf	U 63 (PZ-S)		572365
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
Prandelli Multyrama Pfm	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 40		570790
PURMO Cleverfit Radial	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 14*		570455
	TH 16*		570460
	TH 17*		570462
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 32		570785
	VP 16*		570910
	VP 20*		570915
	VP 25		570920

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
R			
Raccorderie Metalliche aesPRES ¹⁾	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Raccorderie Metalliche inoxPRES ¹⁾	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579101 R
	M 88,9 G XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579110 R
	M 108,0 G XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
Raccorderie Metalliche MARINEPRES ¹⁾	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579101 R
	M 88,9 G XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579110 R
	M 108,0 G XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
Raccorderie Metalliche steelPRES ¹⁾	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579101 R
	M 88,9 G XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579110 R
	M 108,0 G XL (PR-3S) ⁸⁾	Z7 XL 45 kN ⁹⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
RBM Tita-fix	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	B 14*		570845
	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	F 16*		570717
	F 18*		570720
	F 20*		570727
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
RBM Tita-gas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Redi Nicoll Fluxo	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
Redi Nicoll Fluxo Gas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
RIFENG U PRESS FITTING (F5)	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	U 63 (PR-3B)	Z4	572837 R
	U 75 (PR-3B)	Z4	572828 R
RIFENG TH PRESS FITTING (F9)	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
RIQUIER A SERTIR	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
Roth PressCheck	RN 14*		572672
	RN 16		572670
	RN 17*		572674
	RN 20*		572676
	RN 25/26		572678
	RN 32		572680
	RN 40 (PR-3S)	Z2	572714 R
	RN 50 (PR-3S)	Z2	572716 R
	RNz 63 (PR-3B)	Z4	572836 R
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Rubinetterie Bresciane Bonomi TURBO INOX	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Rubinetterie Bresciane Bonomi TURBO INOX GAS	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Rubinetterie Bresciane Bonomi TURBO STEEL	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Rubinetterie Bresciane Bonomi TURBO PRESS	B 14*		570845
	B 16*		570850
	B 18*		570855
	B 20*		570860
	B 26		570870
	B 32		570880
	H 14*		570310
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
Sa.MI plastic	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 14*		570760
	U 16*		570765
	U 18*		570770
	U 20*		570775
	C 26*		570750
	U 32		570785
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	S		
Sa.MI plastic Multistrato Gas	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
SANHA 3fit-Press Pb-free Serie 25000	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
	F 16*		570717
	F 20*		570727
Sa.MI plastic Multistrato Gas	F 26*		570730
	F 32		570735
	Fz 40		570742
	Fz 50		570747
	F 63 (PZ-S)		572385
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
Sa.MI plastic Multistrato Gas	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
SANHA 3fit-Press PPSU Serie 35000	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
SANHA Heavy Steel Press	VMP ½" (OD 21,3 mm)		571762
	VMPz ¾" (OD 26,9 mm)		571764
	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R
SANHA Heavy Steel Press Gas ⁹⁾	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
	VMP ½" (OD 21,3 mm)		571762
	VMPz ¾" (OD 26,9 mm)		571764
	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413
SANHA-NiroSan Gas Presssystem Serie 17000	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
SANHA-NiroSan Industry Presssystem Serie 18000	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579100 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
SANHA-NiroSan- Presssystem Serie 9000	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579100 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

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See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
SANHA-NiroSan SF Presssystem Serie 19000 (silicone free)	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
SANHA NiroTherm Serie 91000	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
SANHA NiroTherm Industry Serie 98000	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
SANHA-Press Chrom Serie 16000	SA 12		570930
	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
SANHA-Press GAS Pressfittings Serie 10000/ Serie 11000	SA 12		570930
	SA 14		570932
	SA 15		570935
	SA 16		570937
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 12		570107
	V 14		570112
	VG 14		570132
	V 15		570115
	V 16		570117
	VG 16		570137
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	VG 14 S (PR-2B)	Z8	574750 R
	V 15 S (PR-2B)	Z8	574752 R
	VG 16 S (PR-2B)	Z8	574754 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
SANHA-Press Pressfittings Serie 6000	SA 12		570930
	SA 14		570932
	SA 15		570935
	SA 16		570937
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 12		570107
	V 14		570112
	VG 14		570132
	V 15		570115
	V 16		570117
	VG 16		570137
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	VG 14 S (PR-2B)	Z8	574750 R
	V 15 S (PR-2B)	Z8	574752 R
	VG 16 S (PR-2B)	Z8	574754 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
SANHA-Press SOLAR Pressfittings Serie 12000/ Serie 13000	SA 12		570930
	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
SANHA PURAPRESS Serie 8000	SA 12		570930
	SA 14		570932
	SA 15		570935
	SA 16		570937
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 12		570100
	M 15 ¹⁾		570110
	M 18 ¹⁾		570120
	M 22 ¹⁾		570130
	M 28 ¹⁾		570140
	M 35 ¹⁾		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 12		570107
	V 14		570112
	VG 14		570132
	V 15		570115
	V 16		570117
	VG 16		570137
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	VG 14 S (PR-2B)	Z8	574750 R
	V 15 S (PR-2B)	Z8	574752 R
	VG 16 S (PR-2B)	Z8	574754 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
SANHA-Therm Serie 24000	SA 12		570930
	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
SANHA-Therm Industry Serie 28000	SA 12		570930
	SA 15		570935
	SA 18		570940
	SA 22		570945
	SA 28		570950
	SA 35		570955
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579107 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
SANITOP PERMATUBO INOX	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 35 (PR-3S)	Z2	572727 R
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
SANPRO THPRESS	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
SATEC SK ViTerm	TH 32 S (PR-2B)	Z8	574798 R
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	U 40		570790
SAVEUR REFLEX PEX Water	U 50		570795
	U 63 (PZ-S)		572365
	TH 16*		570460
	TH 20*		570470
SAVEUR REFLEX PEX-AL-PEX Gas	TH 25*		570495
	TH 32		570480
	TH 14*		570455
	TH 16*		570460
Schütz duo-flex tri-o-flex	TH 17*		570462
	TH 20*		570470
	TH 25*		570495
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
Schwer Fittings AQUApress	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Seppelfricke VSH SudoPress C-Stahl Visu-Control	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Seppelfricke VSH SudoPress Edelstahl Visu-Control	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Seppelfricke VSH SudoPress Kupfer Visu-Control	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Seppelfricke VSH SudoPress Kupfer Gas Visu-Control	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Seppelfricke VSH SudoPress Kupfer Solar Visu-Control	V 15		570115
	V 18		570125
	V 22		570135
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
Seppelfricke VSH XPress C-Stahl	M 12		570100
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
Seppelfricke VSH XPress Edelstahl	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
Seppelfricke VSH XPress Edelstahl Gas	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
Seppelfricke VSH XPress Kupfer	M 12		570100
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	XP 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579109 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
Seppelfricke VSH XPress Kupfer Gas	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
SESTA SESTA GAS	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
SESTA Sistema multistrato	H 16*		570320
	H 20*		570350
	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
SIGMA LI Premium	TH 63 (PZ-S)		572405
	U 16*		570765
	U 20*		570775
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
SLOVARM PEX-THERM	U 16*		570765
	U 20*		570775
	H 26*		570370
	U 32		570785
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
STANDARD HIDRAULICA MultiStandard	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 32		570380
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
steeltrade Presssystem Edelstahl Kontur M	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
STELBI Polikraft	H 16*		570320
	H 20*		570350
	H 26*		570370
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
STELBI Stelgas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
STH Westco COPPER PRESS	M 15		570110
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 15 S (PR-2B)	Z8	574738 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
T			
TDM BRASS Serie 1600	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	THL 32		570487
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	U 16*		570765
	U 18*		570770
TDM BRASS Serie 2600	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 25*		570360
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	THL 32		570487
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
TDM BRASS Serie 1700 gas	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	C 26*		570750
	U 32		570785
	TH 16*		570460
	TH 20*		570470
TermoConcept TC-PRESS	TH 26*		570475
	THL 32		570487
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
THERMOLUTZ	Basic E01 ¹⁾		571855
	H 14*		570310
	H 16*		570320
	TH 20*		570470
	TH 20 S (PR-2B)	Z8	574788 R
TE-SA TE-SA press serie 800	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
THERMACOME ACOPEX ALU	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	U 16*		570765
	U 20*		570775
	U 32		570785

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
TIEMME AL-COBRAPEX Serie 1650	TH 14*		570455
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 25*		570495
	TH 26*		570475
	THL 32		570487
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
TIEMME Serie 1700 PE-X a pressare	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
TIEMME TIEMME Gas	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	THL 32		570487
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
TIGRE ALPEX GAS	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
TKM Systemtechnik	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
TRA MULTITRAPRESS	U 16*		570765
	U 18*		570770
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
TRA TRAPRESS	H 12*		570300
	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 32		570380
	RFz 12*		571320
	RFz 16*		571325
	RFz 20*		571330
	RFz 25		571335
	RFz 32		571340
Tradelink TradePex Crimp Water	K16/P18*		572600
	K20*		572605
	K25*		572610
	K32		572615
	K1/40		572620
	K1/50		572625
Tradelink TradePex Crimp Gas	K16/P18*		572600
	K20*		572605
	K25*		572610
	K32		572615
	K1/40		572620
	K1/50		572625
TUBIPLAST ITALY MULTILAYER PIPE	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 18*		570340
	H 20*		570350
	H 26*		570370
	H 32		570380
	U 16*		570765
	U 18*		570770
	U 20*		570775
	C 26*		570750
	U 32		570785
	TH 16*		570460
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
TWEETOP	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
U			
UNICALAG MAX-MULTIPEX	U 16*		570765
	U 20*		570775
	H 26*		570370
	C 26*		570750
	U 32		570785
UNIDELTA DELTAPRESS	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 40 (PZ-4G)		570390
	U 16*		570765
UNIDELTA DELTAPRESS GAS	U 20*		570775
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PZ-S)		572365
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
Uponor MLC	U 16*		570765
	U 20*		570775
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
Uponor MLC-D	UP 16*		572632
	UP 20*		572636
	UP 25		572638
	UP 32		572640
	U 40		570790
	U 50		570795
Uponor MLC-G ³⁾	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
Uponor S-Press PLUS	UP 16*		572632
	UP 20*		572636
	UP 25		572638
	UP 32		572640
Uponor Uni Pipe PLUS	UP 16*		572632
	UP 20*		572636
	UP 25		572638
	UP 32		572640
V			
Valsir Bravopress	B 16*		570850
	B 20*		570860
	B 26		570870
	B 32		570880
	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 32 V		570685
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Valsir PEXAL	H 14*		570310
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	H 32 V		570685
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
	U 40		570790
	U 50		570795
	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
Van Marcke NV Tubipex	TH 16*		570460
	TH 17*		570462
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	THz 75 (PR-3B)	Z4	572829 R
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
Van Marcke NV Tubipress	TH 32 S (PR-2B)	Z8	574798 R
	M 12		570100
	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
Variotherm System TH	TH 11,6*		570482
	TH 16*		570460
	TH 20*		570470
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
VESBO CARBON	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
VESBO INOX	M 15		570110
	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
VESBO MULTIPRESS TH-U	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	C 26*		570750
	U 32		570785
VESBO VPREMIUM	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
Viega Fonterra	U 50		570795
	U 63 (PZ-S)		572365
	VX 12*		571630
	VP 14/15*		570905
	VP 16/17*		570910
Viega MegaPress (ASTM) ¹⁰⁾	VP 20*		570915
	VP 25 ⁵⁾		570920
	VMP 3/4" (OD 17,2 mm)		571740
	VMP 1/2" (OD 21,3 mm)		571762
	VMPz 3/4" (OD 26,9 mm)		571764
	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413
	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R
Viega MegaPress 304 FKM (ASTM) ¹⁰⁾	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
	VMP 1/2" (OD 21,3 mm)		571762
	VMPz 3/4" (OD 26,9 mm)		571764
	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413
Viega MegaPress 316 (ASTM) ¹⁰⁾	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
	VMP 1/2" (OD 21,3 mm)		571762
	VMPz 3/4" (OD 26,9 mm)		571764
	VMPz 1" (OD 33,7 mm)		571767
Viega MegaPress 316 FKM (ASTM) ¹⁰⁾	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413
	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
	VMP 1/2" (OD 21,3 mm)		571762
	VMPz 3/4" (OD 26,9 mm)		571764
Viega MegaPress CuNi (ASTM) ¹⁰⁾	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413
	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
	VMP 1/2" (OD 21,3 mm)		571762
Viega MegaPress FKM (ASTM) ¹⁰⁾	VMPz 3/4" (OD 26,9 mm)		571764
	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413
	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
Viega Megapress (EN) ⁹⁾	VMP 3/4" (OD 17,2 mm)		571740
	VMP 1/2" (OD 21,3 mm)		571762
	VMPz 3/4" (OD 26,9 mm)		571764
	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413
Viega Megapress S (EN) ⁹⁾	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
	VMP 3/4" (OD 17,2 mm)		571740
	VMP 1/2" (OD 21,3 mm)		571762
	VMPz 3/4" (OD 26,9 mm)		571764
Viega Megapress S XL (EN) ⁹⁾	VMPz 1" (OD 33,7 mm)		571767
	VMPz 1 1/4" (PZ-S) (OD 42,4 mm)		572413
	VMPz 1 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R
	VMPz 2 1/2" XL (PR-3B) EN (OD 76,1 mm)	Z7 XL 45 kN ⁴⁾	579112 R
Viega Pexfit	VMPz 3" XL (PR-3B) (OD 88,9 mm)	Z7 XL 45 kN ⁴⁾	579113 R
	VMPz 4" XL (PR-3B) (OD 114,3 mm)	Z7 XL 45 kN ⁴⁾	579114 R
	VX 16*		571635
Viega Pexfit Fosta G	VX 20*		571640
	VX 25*		571645
	VX 16*		571635
	VX 20*		571640
	VX 25*		571645

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Viega Prestabo	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VFz 64,0 (PR-3B) [®]	Z5	572815 R
	VFz 76,1 (PR-3B) [®]	Z5	572816 R
	VFz 88,9 (PR-3B) [®]	Z5	572817 R
	VFz 108,0 (PR-3B) [®]	Z5	572818 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Viega Profipress	V 12		570107
	VG 14		570132
	V 15		570115
	VG 16		570137
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VFz 64,0 (PR-3B) [®]	Z5	572815 R
	VFz 66,7 (PR-3B)	Z5	572846 R
	VFz 76,1 (PR-3B) [®]	Z5	572816 R
	VFz 88,9 (PR-3B) [®]	Z5	572817 R
	VFz 108,0 (PR-3B) [®]	Z5	572818 R
	V 12 S (PR-2B)	Z8	574748 R
	VG 14 S (PR-2B)	Z8	574750 R
	V 15 S (PR-2B)	Z8	574752 R
	VG 16 S (PR-2B)	Z8	574754 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Viega Profipress G	V 12		570107
	VG 14		570132
	V 15		570115
	VG 16		570137
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VFz 64,0 (PR-3B) [®]	Z5	572815 R
	V 12 S (PR-2B)	Z8	574748 R
	VG 14 S (PR-2B)	Z8	574750 R
	V 15 S (PR-2B)	Z8	574752 R
	VG 16 S (PR-2B)	Z8	574754 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Viega Profipress S	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
Viega Profipress Therm	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
Viega ProPress (ASTM) [®]	VUS ½" (OD 15,9 mm)		571770
	VUS ¾" (OD 22,2 mm)		571775
	VUS 1" (OD 28,6 mm)		571780
	VUS 1¼" (OD 34,9 mm)		571785
	VUS 1½" (OD 41,3 mm)		571790
	VUS 2" (OD 54,0 mm)		571795
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R
Viega ProPress 304 FKM (ASTM) [®]	VUS ½" (OD 15,9 mm)		571770
	VUS ¾" (OD 22,2 mm)		571775
	VUS 1" (OD 28,6 mm)		571780
	VUS 1¼" (OD 34,9 mm)		571785
	VUS 1½" (OD 41,3 mm)		571790
	VUS 2" (OD 54,0 mm)		571795
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R
Viega ProPress 316 (ASTM) [®]	VUS ½" (OD 15,9 mm)		571770
	VUS ¾" (OD 22,2 mm)		571775
	VUS 1" (OD 28,6 mm)		571780
	VUS 1¼" (OD 34,9 mm)		571785
	VUS 1½" (OD 41,3 mm)		571790
	VUS 2" (OD 54,0 mm)		571795
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
Viega Propress WATER System AUS	VAU 15 (OD 12,7 mm)		572687
	VAU 20 (OD 19,1 mm)		572689
	VAU 25 (OD 25,4 mm)		572691
	VAU 32 (OD 31,8 mm)		572693
	VAU 40 (OD 38,1 mm)		572695
	VAU 50 (OD 50,8 mm)		572697
Viega PropressG GAS System AUS	VAU 15 (OD 12,7 mm)		572687
	VAU 20 (OD 19,1 mm)		572689
	VAU 25 (OD 25,4 mm)		572691
	VAU 32 (OD 31,8 mm)		572693
	VAU 40 (OD 38,1 mm)		572695
	VAU 50 (OD 50,8 mm)		572697
Viega Raxinox	VRX 16		571750
	VRX 20		571752
Viega Raxofix	VRX 16		571750
	VRX 20		571752
	VRX 25		571754
	VRX 32		571756
	VRX 40		571758
	VRX 50		571760
	VRX 63		571797
Viega Sanfix [®]	VP 16/17 [®]		570910
	VP 20 [®]		570915
	VP 25 [®]		570920
	VP 32		570925
	VP 40 (PZ-4G)		570970
	VPz 50 (PZ-S)		572350
Viega Sanfix Fosta [®]	VPz 63 (PZ-S)		572355
	VP 16/17 [®]		570910
	VP 20 [®]		570915
	VP 25 [®]		570920
	VP 32		570925
	VP 40 (PZ-4G)		570970
Viega Sanpress	VPz 50 (PZ-S)		572350
	VPz 63 (PZ-S)		572355
	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
Viega Sanpress Inox	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VR 76,1 (PR-3B) [®]	Z5	572822 R
	VR 88,9 (PR-3B) [®]	Z5	572823 R
	VR 108,0 (PR-3B) [®]	Z5	572824 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VFz 64,0 (PR-3B) [®]	Z5	572815 R
	VFz 76,1 (PR-3B) [®]	Z5	572816 R
	VFz 88,9 (PR-3B) [®]	Z5	572817 R
	VFz 108,0 (PR-3B) [®]	Z5	572818 R
Viega Sanpress Inox G	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	V 15		570115
	V 18		570125
Viessmann	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	VFz 64,0 (PR-3B) [®]	Z5	572815 R
	VFz 76,1 (PR-3B) [®]	Z5	572816 R
	VFz 88,9 (PR-3B) [®]	Z5	572817 R
Viega Smartpress	VFz 108,0 (PR-3B) [®]	Z5	572818 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
	VX 16*		571635
Vogel & Noot EASYTEC	VX 20*		571640
	VX 25*		571645
	TH 14*		570455
TH 16*	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
TH 50 (PZ-S)	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
VSH MultiPress	U 14*		570760
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	TH 14*		570455
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
VSH MultiPress Gas ³⁾	U 16 ²⁾		570765
	U 20 ²⁾		570775
	U 25 ²⁾		570780
	TH 16 ²⁾		570460
	TH 20 ²⁾		570470
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
VSH SudoPress Carbon	V 12		570107
	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	V 12 S (PR-2B)	Z8	574748 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
VSH SudoPress Copper	V 12		570107
	V 14		570112
	V 15		570115
	V 16		570117
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	V 12 S (PR-2B)	Z8	574748 R
	V 14 S (PR-2B)	Z8	574800 R
	V 15 S (PR-2B)	Z8	574752 R
	V 16 S (PR-2B)	Z8	574802 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
VSH SudoPress Copper Gas	V 12		570107
	V 14		570112
	V 15		570115
	V 16		570117
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
VSH SudoPress Stainless	V 15		570115
	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 54		570175
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
VSH XPress Carbon	M 12		570100
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
VSH XPress Copper	M 12		570100
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579108 R
VSH XPress Copper GAS	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	XP 108,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579109 R
	M 12 S (PR-2B)	Z8	574736 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
VSH XPress Stainless	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
VSH XPress Stainless Gas	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18 ¹⁾		570120
	M 22		570130
	M 28 ¹⁾		570140
VSH XPress Stainless Gas	M 35		570150
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
	M 15		570110
	M 18 ¹⁾		570120
Watts MTR Art press	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480

W

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacture's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

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See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
WATTS	US ¾"		571450
RADIANT	US ½"		571455
Watts WaterPEX	US ¾"		571460
	US 1"		571465
	US 1¼"		571470
	US 1½"		571475
WATTS	US ¾"		571450
RADIANT	US ½"		571455
Watts	US ¾"		571460
RadiantPEX	US 1"		571465
	US 1¼"		571470
	US 1½"		571475
WATTS	U 16 (½")		570765
RADIANT	U 20 (¾")		570775
Watts	U 25 (¾")		570780
RadiantPEX-AL	U 32 (1")		570785
Wavin	U 50		570795
Tigris K1/M1	U 63 (PR-3B)	Z4	572837 R
	U 63 (PZ-S)		572365
	U 75 (PR-3B)	Z4	572828 R
Wavin	B 16*		570850
Tigris K5/M5	B 20*		570860
	B 32		570880
	H 16*		570320
	H 20*		570350
	H 25*		570360
	H 32		570380
	H 40 (PZ-4G)		570390
	TH 16*		570460
	TH 20*		570470
	TH 25*		570495
	TH 32		570480
	TH 40		570485
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
	U 25*		570780
	U 32		570785
	U 40		570790
	UP 16*		572632
	UP 20*		572636
	UP 25		572638
	UP 32		572640
WEECON	M 15		570110
PRESS-C-Stahl	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
WEECON	M 15		570110
PRESS-Edelstahl	M 18		570120
	M 22		570130
	M 28		570140
	M 35		570150
	M 42 (PZ-4G)		570160
	M 54 (PZ-4G)		570170
	M 42 (PR-3S)	Z2	572706 R
	M 54 (PR-3S)	Z2	572708 R
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R
	M 15 S (PR-2B)	Z8	574738 R
	M 18 S (PR-2B)	Z8	574740 R
	M 22 S (PR-2B)	Z8	574742 R
	M 28 S (PR-2B)	Z8	574744 R
	M 35 S (PR-2B)	Z8	574746 R
WEECON	V 15		570115
PRESS-Kupfer	V 18		570125
	V 22		570135
	V 28		570145
	V 35		570155
	V 42		570165
	V 42 (PR-2B)	Z2	572850 R
	V 54		570175
	V 54 (PR-2B)	Z2	572851 R
	V 15 S (PR-2B)	Z8	574752 R
	V 18 S (PR-2B)	Z8	574756 R
	V 22 S (PR-2B)	Z8	574758 R
	V 28 S (PR-2B)	Z8	574760 R
	V 35 S (PR-2B)	Z8	574762 R
WEM	U 16*		570765
WIELAND	TH 14 ²⁾		570455
cuprotherm	TH 16 ²⁾		570460
CTX ²⁾	TH 18 ²⁾		570465
	TH 20 ²⁾		570470
	TH 26 ²⁾		570475
WKS-Press	TH 14*		570455
	TH 16*		570460
	TH 17*		570462
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
WÜRTH	TH 16*		570460
Würth	TH 20*		570470
	TH 26*		570475
	HE 32		571900
	HEZ 40		571904
X			
XtraConnect	F 16*		570717
	F 20*		570727
	F 26*		570730
	F 32		570735
	F 16 S (PR-2B)	Z8	574728 R
	F 20 S (PR-2B)	Z8	574730 R
	F 26 S (PR-2B)	Z8	574732 R
	F 32 S (PR-2B)	Z8	574734 R
	H 16*		570320
	H 20*		570350
	H 26*		570370
	H 32		570380
	TH 16*		570460
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 16 S (PR-2B)	Z8	574782 R
	TH 20 S (PR-2B)	Z8	574788 R
	TH 26 S (PR-2B)	Z8	574794 R
	TH 32 S (PR-2B)	Z8	574798 R
	U 16*		570765
	U 20*		570775
(DN 26)	U 25*		570780
	U 32		570785
	VP 16*		570910
	VP 20*		570915
	VP 32		570925
Z			
ZEWO THERM	TH 12*		570452
Zewo Press Premium	TH 16*		570460
	TH 17*		570462
	TH 18*		570465
	TH 20*		570470
	TH 26*		570475
	TH 32		570480
	TH 40		570485
	TH 50 (PZ-S)		572400
	TH 63 (PZ-S)		572405
ZEWO THERM	TH 16*		570460
Zewo Press PPSU	TH 20*		570470
	TH 26*		570475
	TH 32		570480
ZURN	US ¾"		571450
INDUSTRIES	US ½"		571455
ZURN PEX	US ¾"		571460
	US 1"		571465
	US 1¼"		571470
	US 1½"		571475
	US 2"		571477



Accessories

Art.-No.

Adaptor tongs Z8 for driving ROLLER'S pressing rings S (PR-2B)	574702 R
Adaptor tongs Z2 for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B)	572795 RX
Adaptor tongs Z4 for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B)	572801 RX
Adaptor tongs Z5 for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B)	572802 RX
Adaptor tongs Z6 XL for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC	579120 R
Adaptor tongs Z7 XL 45 kN for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC	579123 R
Steel case with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm	570295 A
Steel case with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2"	570290 A
Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S)	572810 A
Steel case with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½ – 2" (PR-3B)	572809 A
Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)	574516 A
L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)	574704 A
L-Boxx system case with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B)	571136 A
L-Boxx system box with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B)	571137 A
XL-Boxx system case with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S)	579603 A
Steel case with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B)	572813 A

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⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacture's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacture's instructions for use.

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