

Designation Art.-No.

Dies, set

For universal automatic die head 1/16–2"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 1/16–1/8" HSS* ¹⁾	341401 RHSS
R 1/4–3/8"	341402 RWS
R 1/2–3/4"	341403 AWS
R 1–2"	341404 AWS

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 1/16–1/8" HSS* ¹⁾	341411 RHSS
NPT 1/4–3/8"	341412 RWS
NPT 1/2–3/4"	341413 RWS
NPT 1–2"	341414 RWS

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 1/16–1/8"	341406 RWS
G 1/4–3/8"	341407 RWS
G 1/2–3/4"	341408 RWS
G 1–2"	341409 RWS

for right-handed bolt threads ISO 261 (DIN 13)

M 6	341426 RWS
M 8	341427 RWS
M 10	341428 RWS
M 12	341429 RWS
M 14	341430 RWS
M 16	341431 RWS
M 18	341432 RWS
M 20	341433 RWS
M 22	341434 RWS
M 24	341435 RWS
M 27	341436 RWS
M 30	341437 RWS
M 33	341438 RWS
M 36	341439 RWS
M 39	341440 RWS
M 42	341441 RWS
M 45	341442 RWS
M 48	341443 RWS
M 52	341444 RWS
M 56 HSS* ¹⁾	341445 RHSS
M 60 HSS* ¹⁾	341446 RHSS

for threads M according to EN 60423 on electrical installation tubes

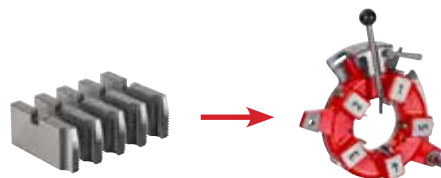
M 16 × 1.5	341493 RWS
M 20 × 1.5	341494 RWS
M 25 × 1.5	341495 RWS
M 32 × 1.5	341496 RWS
M 40 × 1.5	341497 RWS
M 50 × 1.5	341498 RWS
M 63 × 1.5	341499 RWS

for armoured steel right-handed pipe threads DIN 40430

Pg 7	341466 RWS
Pg 9	341467 RWS
Pg 11	341468 RWS
Pg 13.5	341469 RWS
Pg 16	341470 RWS
Pg 21	341471 RWS
Pg 29	341472 RWS
Pg 36	341473 RWS
Pg 42	341474 RWS
Pg 48	341475 RWS

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. ¹⁾Price including 50 % surcharge. Dies for other types of thread on request.



Designation Art.-No.

Dies, set

For universal automatic die head 2 1/2–3"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

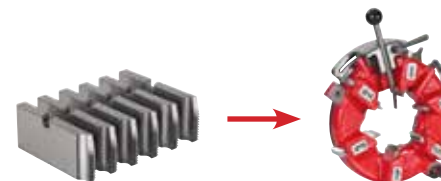
R 2 1/2–3"	381430 AWS
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2–3" HSS* ¹⁾	381432 RHSS
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2–3" HSS* ¹⁾	381431 RHSS
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Designation Art.-No.

Dies, set

For universal automatic die head 2 1/2–4"

for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)

R 2 1/2–4"	381401 AWS
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for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1

NPT 2 1/2–4" HSS* ¹⁾	381410 RHSS
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for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2–4" HSS* ¹⁾	381405 RHSS
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